

Workshop Manual

Octavia II 2004 ➤

Octavia II 2010 ➤

Body Work

Edition 01.2012

ŠKODA



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List of Workshop Manual Repair Groups

Repair Group

00 - Technical data

50 - Body - front

55 - Bonnet, rear lid

57 - Front doors, door components, central locking

58 - Rear doors, door components

60 - Sunroof

63 - Bumpers

64 - Glazing

66 - Exterior equipment

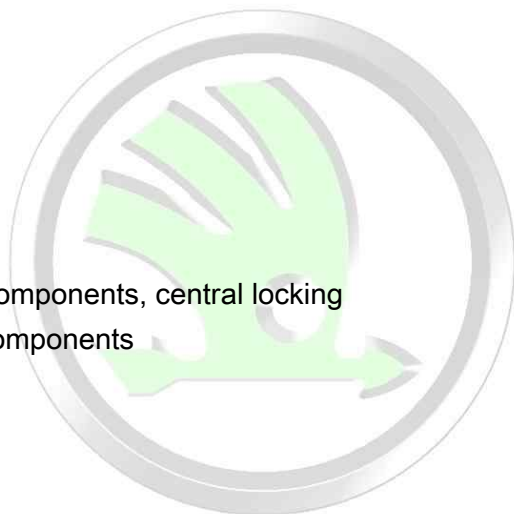
68 - Interior equipment

69 - Passenger protection

70 - Trim, insulation

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74 - Seat - padding, covers



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Technical information should always be available to the foremen and mechanics, because their careful and constant adherence to the instructions is essential to ensure vehicle road-worthiness and safety. In addition, the normal basic safety precautions for working on motor vehicles must, as a matter of course, be observed.

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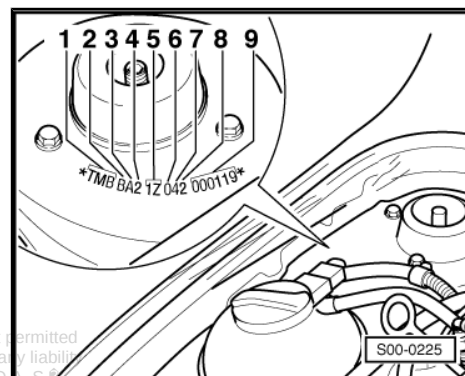
00 – Technical data

1 Technical data

1.1 Vehicle identification data

Vehicle identification number

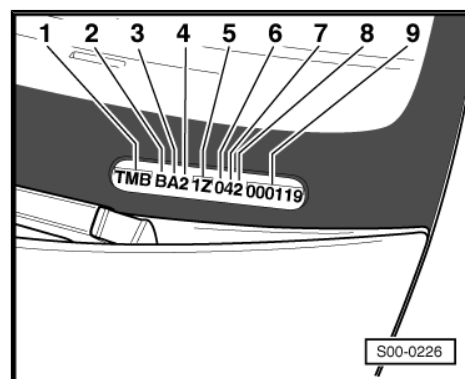
The vehicle identification number is type-punched into the right suspension strut dome.



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The vehicle identification number can also be found at the bottom left of the front window corner.

- 1 - Manufacturer's world code
- 2 - Model and version
- 3 - Engine fitted
- 4 - Airbag system
- 5 - Vehicle type
- 6 - Internal code
- 7 - Model year
- 8 - Manufacturing plant
- 9 - Body number



Note

- ◆ Detailed information on the meaning of individual markings
⇒ Maintenance ; Booklet Octavia II .
- ◆ The vehicle identification number is fixed by laser to the vehicle windows. For windows supplied as replacement part, the vehicle identification number is fixed by means of another technology ⇒ [page 85](#) .

50 – Body - front

1 Front body

1.1 Summary of components of lock carrier with attached parts

1 - 20 Nm

2 - Lock carrier

Removing:

- Remove front bumper bracket (Pos. 10).
- Separating Bowden wire for bonnet release ➔ [page 18](#).
- Disconnect plug from switch for flap lock.
- Remove screws (Pos. 7).
- Remove screws (Pos. 1) and loosen the radiator and the condenser from the lock carrier.
- Secure the radiator and the condenser in the engine compartment.



Note

- ◆ Do not suspend the condenser to the wires.
- ◆ Do not fold the condenser wires.

Installing:

- Installation is carried out in the reverse order.

3 - Adjusting nut

4 - 3.5 Nm

5 - Radiator support

6 - Air deflector

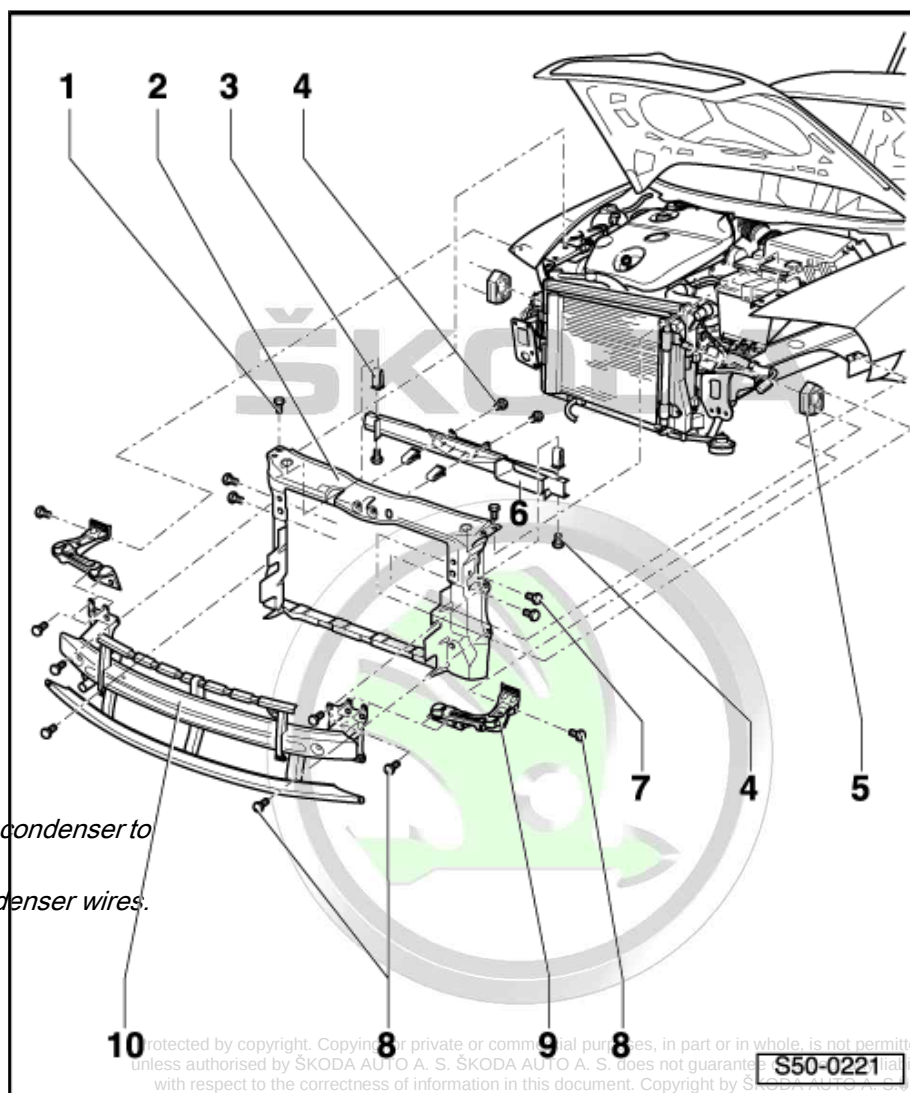
7 - 4.5 Nm

8 - 9 Nm

9 - Headlight carrier

10 - Front bumper bracket

- Removing and installing ➔ [page 60](#).



1.2 Lock carrier with attached parts - Service position

Special tools and workshop equipment required

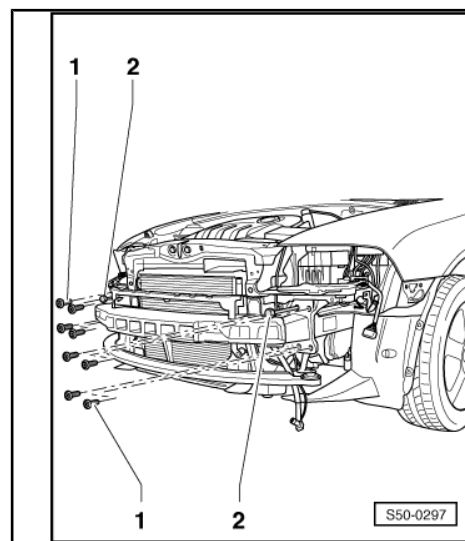
- ◆ Bushing -T30010-



Note

The front area of the engine compartment is more easily accessible with the lock carrier in service position. The lock carrier is pulled forward by about 100 mm.

- Remove front bumper and guide section of front bumper ⇒ [page 55](#) .
- Remove noise insulation ⇒ [page 4](#) .
- Remove pipe from air filter at lock carrier (only on certain engines).
- Drain coolant ⇒ Engine ⇒ Rep. gr. 19 (only on FSI engines).
- Separate the top coolant hose (only on FSI engines).
- Separating Bowden wire for bonnet release ⇒ [page 18](#) .
- Cover wing corner with adhesive tape.
- Remove screws -1- (30 Nm).
- Install screws -2- (e.g. M10 x 120) into the screw holes -1-.



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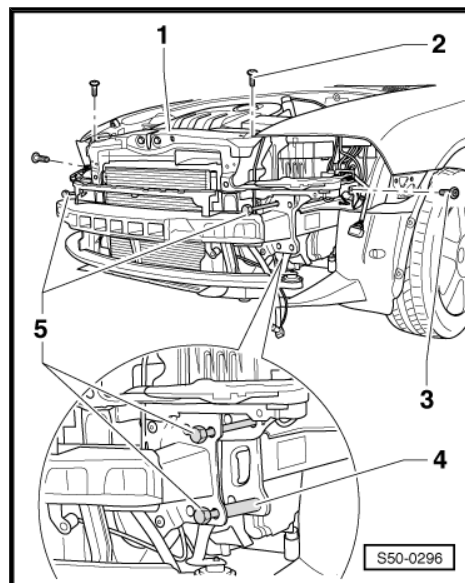


- Remove screws -3- (9 Nm) and -2- (20 Nm).
- Pull out the lock carrier -1- forward by about 100 mm.
- Secure lock carrier -1- with screws -5- (e.g. M10 x 120) and with sleeves -4- -T30010- .



Note

Installation of the lock carrier with attached parts occurs in reverse order.



1.3 Overview of noise insulation assembly (long version out of plastic)



Note

The noise insulation varies depending on types of engines.

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1 - Noise insulation

Removing:

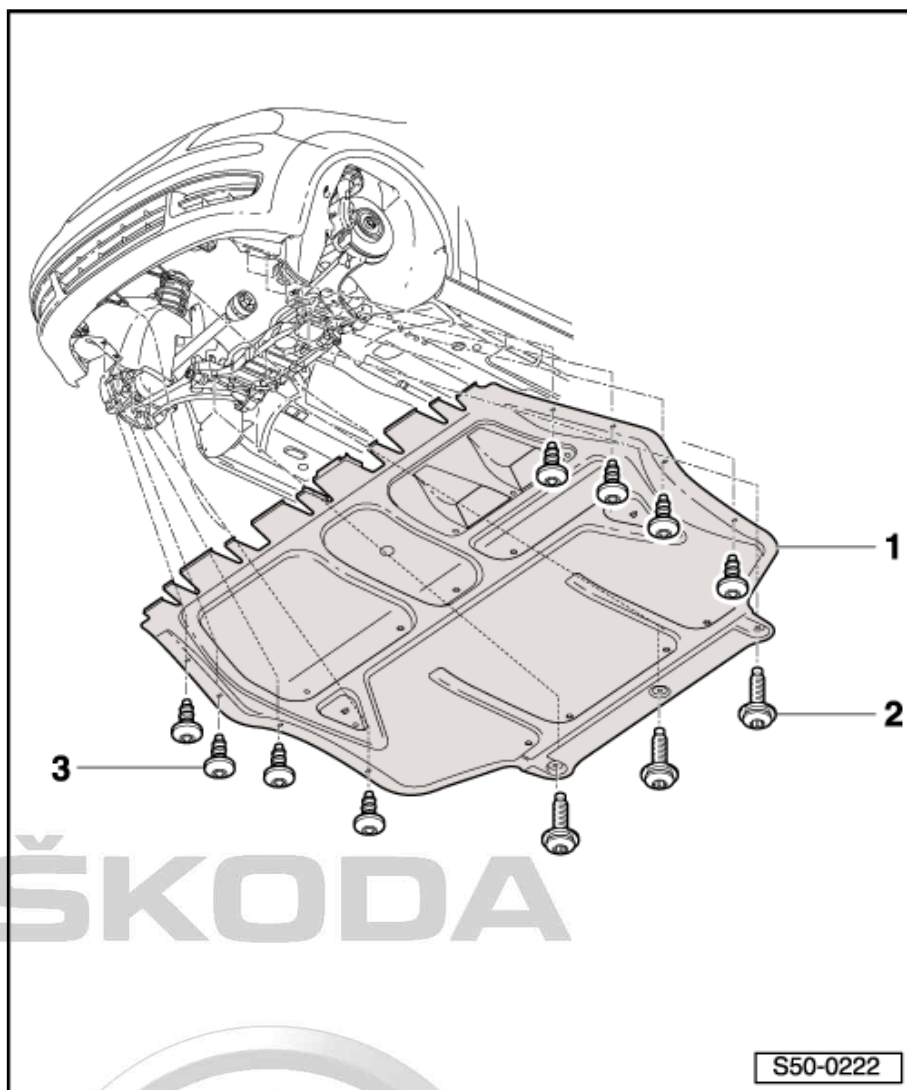
- Remove screws (Pos. 2 and Pos. 3).
- Remove noise insulation.

Installing:

- Installation is carried out in the reverse order.

2 - 6 Nm

3 - 2 Nm



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1.4 Overview of noise insulation assembly (long version out of metal)

- 1 - Support
- 2 - 35 Nm
- 3 - Support
- 4 - Clamp
- 5 - 70 Nm + 90°
- 6 - Noise insulation

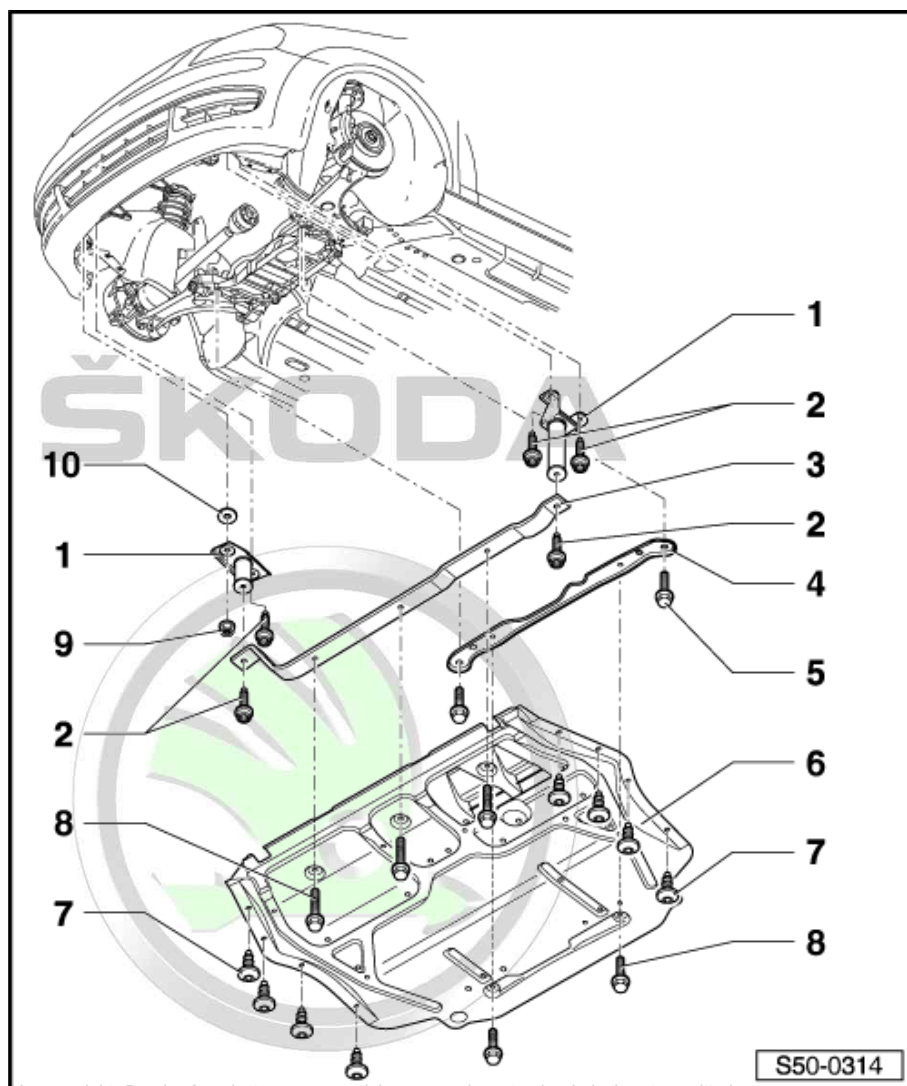
Removing:

- Remove screws (Pos. 7 and Pos. 8).
- Remove noise insulation.

Installing:

- Installation is carried out in the reverse order.

- 7 - 2 Nm
- 8 - 20 Nm
- 9 - Nut, 20 Nm
- 10 - Washer



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1.5 Overview of noise insulation assembly (short version out of plastic)

1 - Noise insulation

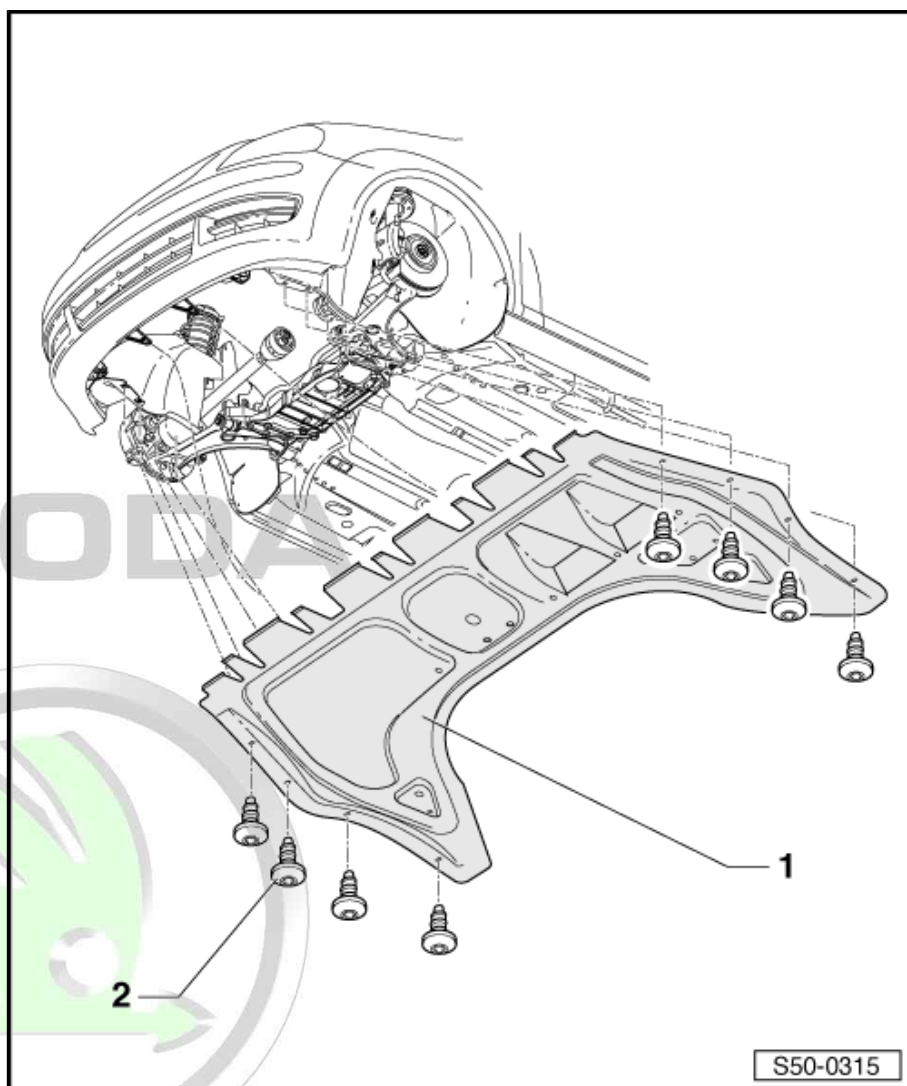
Removing:

- Remove screws (Pos. 2).
- Remove noise insulation.

Installing:

- Installation is carried out in the reverse order.

2 - 2 Nm



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1.6 Overview of vehicle floor covers

1 - Left cover

Removing:

- Remove nuts (Pos. 2).
- Remove cover.

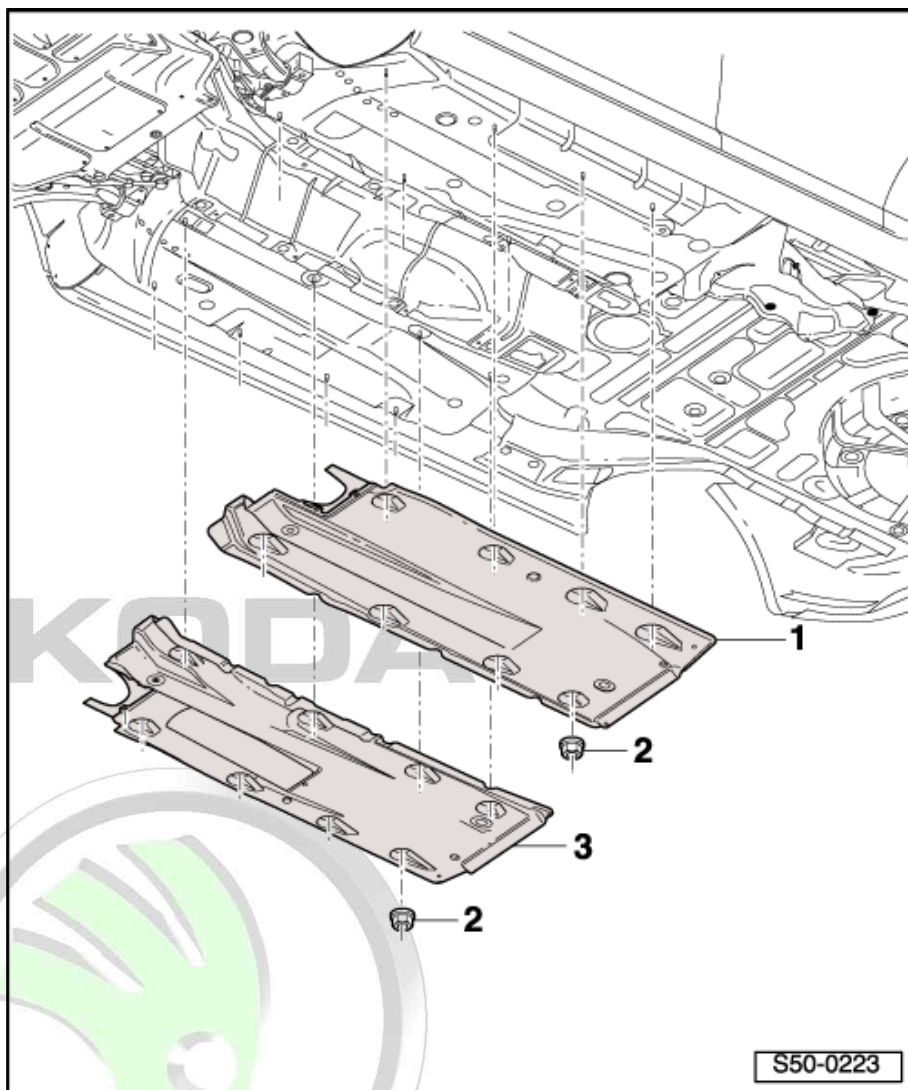
Installing:

- Installation is carried out in the reverse order.

2 - Nut, 1.5 Nm

3 - Right cover

- The removal and installation is the same as for the left cover (Pos. 1).



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1.7 Overview of rear vehicle floor cover

1 - 2 Nm

2 - Nut, 1.5 Nm

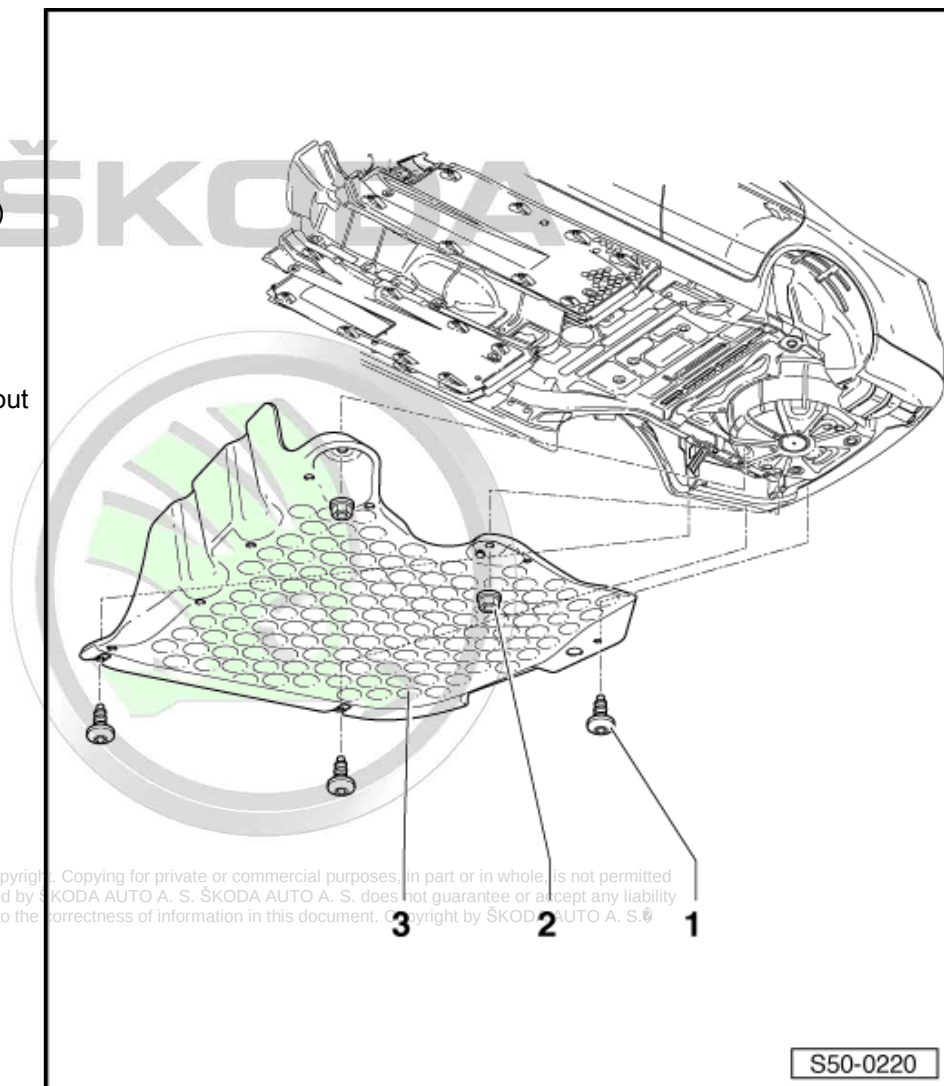
3 - Rear vehicle cover

Removing:

- Remove nuts (Pos. 2) and screws (Pos. 1).
- Remove rear cover.

Installing:

- Installation is carried out in the reverse order.





2 Front wing

2.1 Summary of components of front wing



Note

This procedure is valid for the front wing, which is reinstalled on the vehicle.

Special tools and workshop equipment required

- ◆ Holder for cutting wire e.g. -V.A.G 1351-
- ◆ Cutting wire -VW 357 853 999 A-
- ◆ Polyurethane glue sealing mass -AKD 476 KD5 05-
- ◆ Cleaning solution -D 009 401 04-
- ◆ Hot-air blower

1 - Wing support

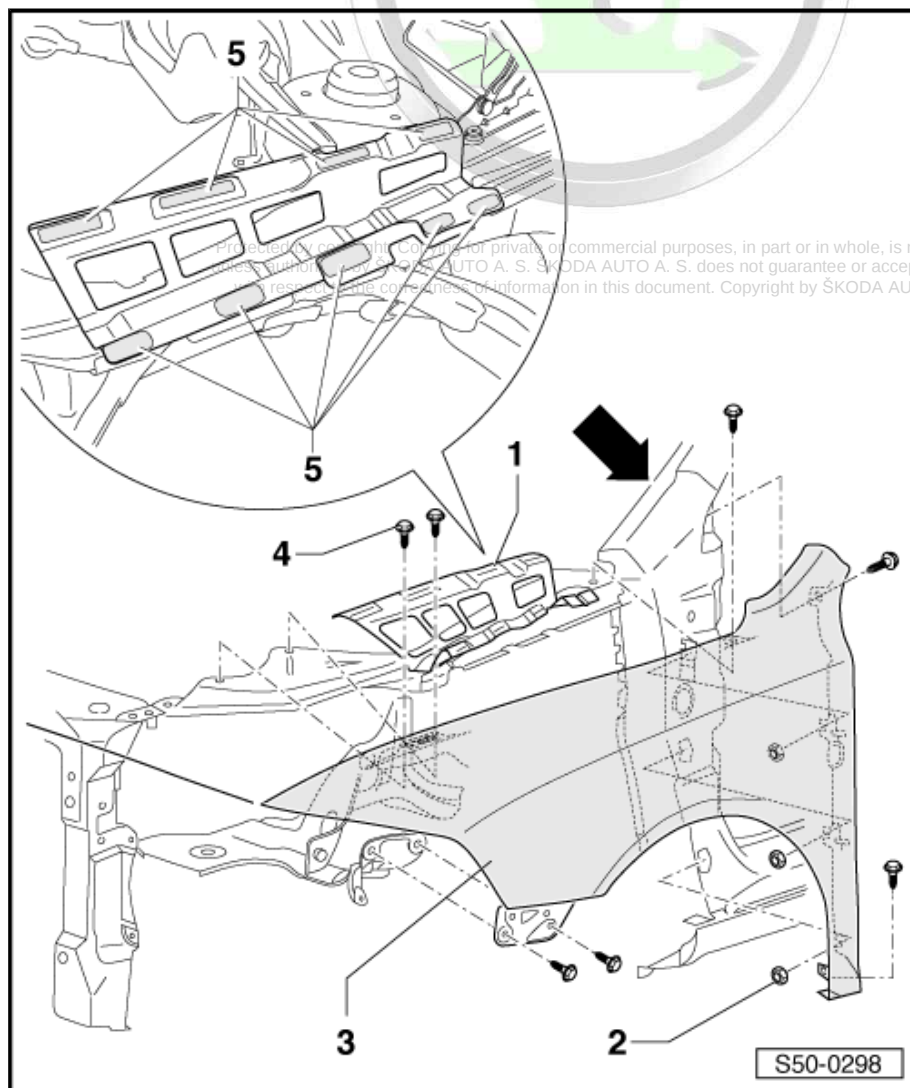
- Removing and installing
⇒ Body Repairs ⇒ Rep.
gr. 50 .

2 - Nuts, 8 Nm

3 - Front wing

Removing:

- Remove front bumper and guide section
⇒ [page 55](#) .
- Remove front wheel-house liner
⇒ [page 88](#) .
- Remove the alarm system with its own power supply (if present) ⇒ Electrical System ⇒ Rep. gr. 94 .
- Remove separator panel
⇒ [page 11](#) .
- Remove plugs at front suspension strut dome
⇒ [page 16](#) .
- Remove noise insulation.
- Remove nuts (Pos. 2).
- Remove screws (Pos. 4).
- Heat the wing at the connecting point with wing support (Pos. 1) using a hot-air blower.
- Cut through adhesive cement (Pos. 5) between wing and support with cutting wire with supports.



- Open front door.
- Heat the wing at the connecting point with bottom part of outer pillar A -arrow-.
- Raise the front part of the wing and carefully pull off the wing at the connecting point with the pillar A to the front and towards the top.



Note

Heat the wing only for a short period at an air temperature of 100°C, in order to avoid damage to paintwork, if the wing is reinstalled again.

Installing:

- Cut back adhesive cement on the wing, the support and on the pillar A to a thickness of approx. 1 mm.
- Clean contact surfaces of wing, support and pillar A with cleaning solution -D 009 401 04- .
- Apply polyurethane glue sealing mass -AKD 476 KD5 05- to the bottom part of the outer pillar A and to the wing support ⇒ [page 11](#)



Note

The wing must be installed within 30 minutes as otherwise the adhesion of the adhesive may be poor.

- The following installation is carried out in the reverse order, pay attention to the following points:
- Adjust front wing ⇒ Body Repairs ⇒ Rep. gr. 00 .

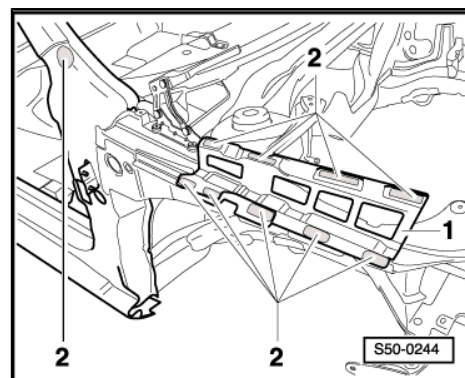
4 - 8 Nm

5 - Adhesive cement

Apply polyurethane glue sealing mass

1 - Wing support

2 - Polyurethane glue sealing mass



2.2 Removing and installing the separator panel

Removing:

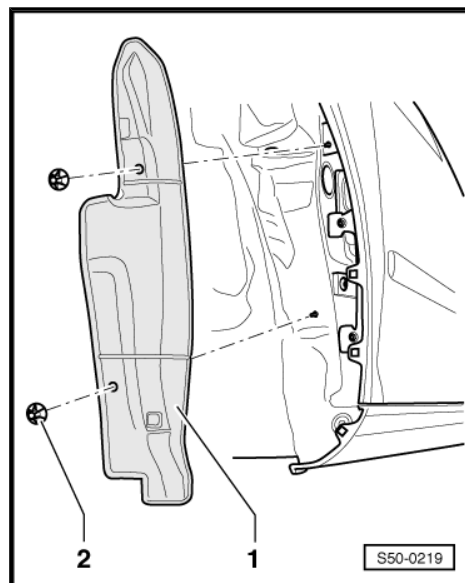
- Remove wheelhouse liner ⇒ [page 88](#) .



- Unscrew nuts -2-.
- Remove separator panel -1- from wing.

Installing:

- Installation is carried out in the reverse order.



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55 – Bonnet, rear lid

1 Engine bonnet

1.1 Summary of components of engine bonnet

1 - Engine bonnet

Removing:



Note

Removal and installation is carried out by 2 mechanics.

- Remove screws (Pos. 5) and remove bonnet.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:

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- Adjust engine bonnet
⇒ Body Repairs; Rep. gr. 00.
- Observe uniform gap size between bonnet and body.
- Adjust the stop buffer and check the opening and closing of the bonnet.

2 - Rubber bearing

3 - Support

4 - Support angle

5 - 20 Nm

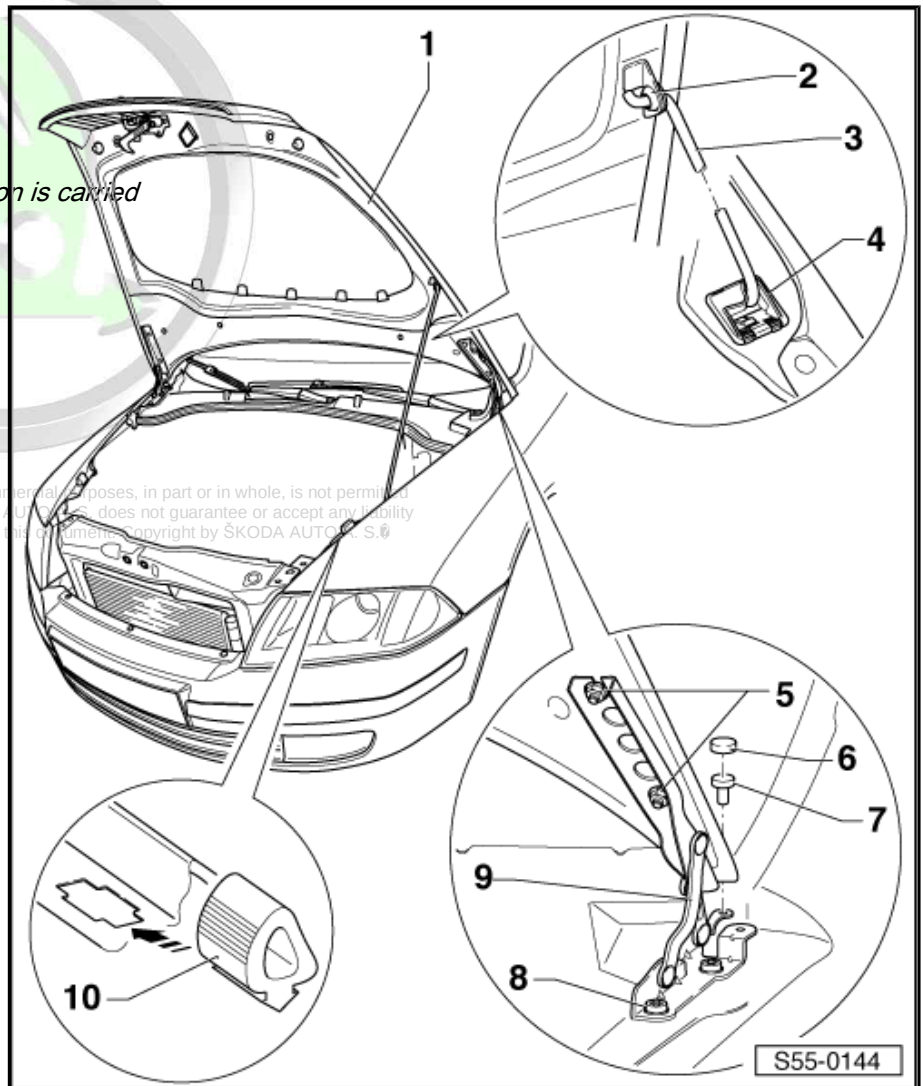
6 - Cap

7 - Stop

8 - 20 Nm

9 - Hinge

10 - Guide piece





1.2 Summary of components of radiator grill

1 - Engine bonnet

2 - 1.5 Nm

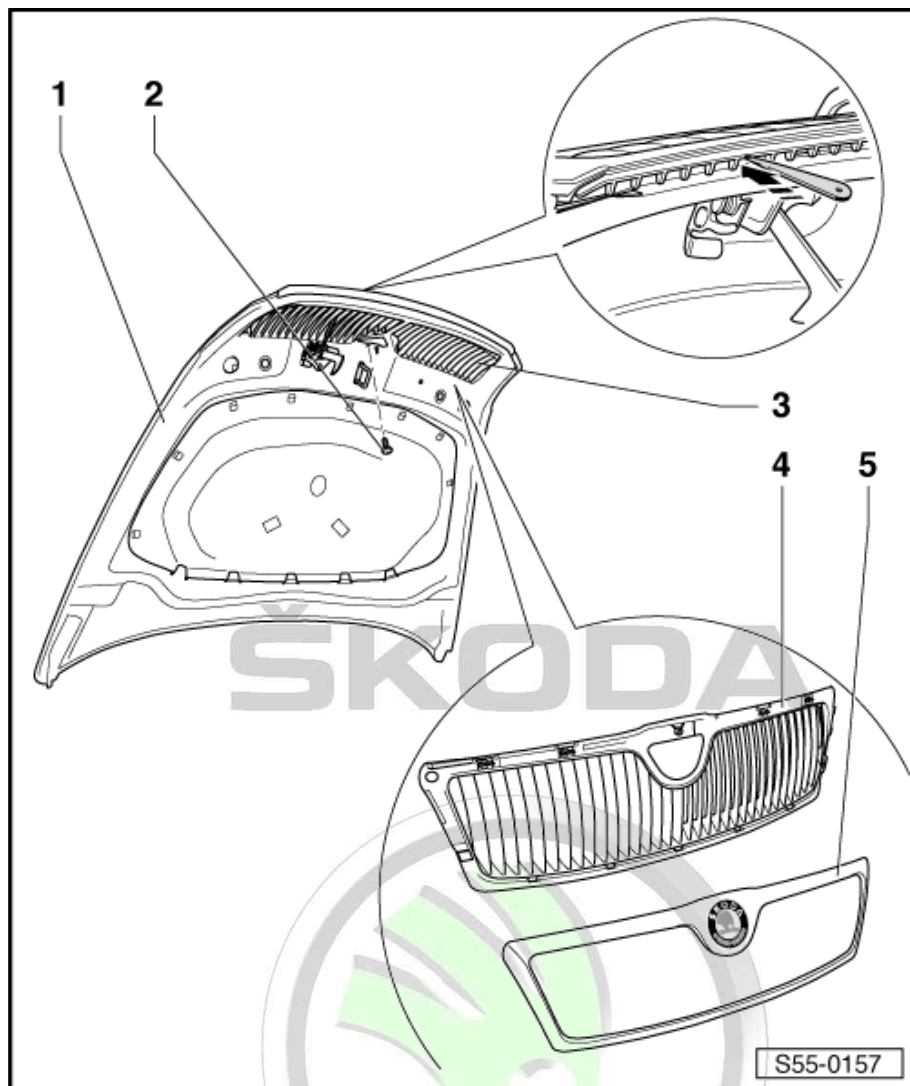
3 - Radiator grill

Removing:

- Remove screw (Pos. 2).
- Unclip the top part of the radiator grill.
- Fold away the top part of the radiator grill and through this slacken the supports on the left and right below.
- Shut the top part of the radiator grill and slacken the middle support of the radiator grill using e.g. disassembly wedge -3409- in -direction of arrow-.
- Remove the radiator grill from the engine bonnet (Pos. 1).
- Disassemble the radiator grill in individual parts (Pos. 4 and Pos. 5).

Installing:

- Installation is carried out in the reverse order.
- After installation the radiator grill must be flush with the engine bonnet.



4 - Grill

5 - Trim strip

1.3 Disassembling and assembling radiator grill

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Removing:

- Radiator grill removed from vehicle

- Release the side clips of the decorative strip using a screw-driver in -direction of arrow A-.
- Release upper and lower clips of the decorative strip with a screw driver in -direction of arrow B- and remove decorative strip.

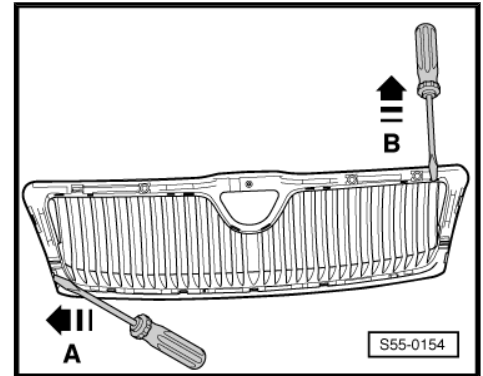
Installing:

- The installation is carried out in the reverse order, while paying attention to the following.



Note

Clip individual parts of the radiator grille into one another.



1.4 Stick on „RS“ sign

Special tools and workshop equipment required

- ◆ Cleaning agent -Henkel 92679-
- ◆ Adhesive cement, elastic -HHA 381 013-

Stick on:

- Mark the position of the „RS“ sign -1- on the radiator grill grid -2-.

a = 113,4 mm

b = 110,1 mm

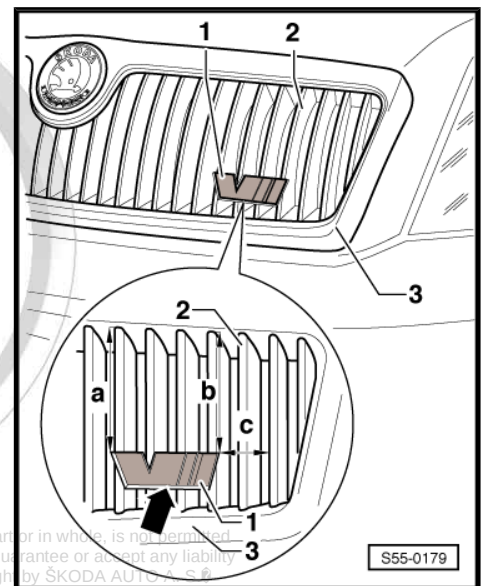
c = 28 mm



Note

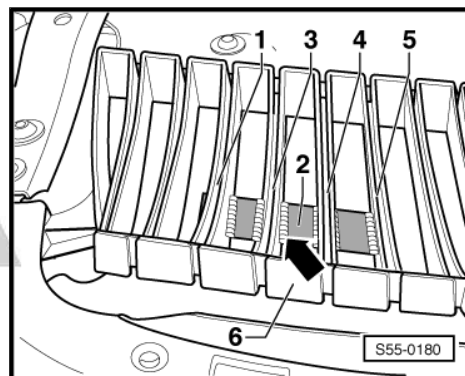
Position the „RS“ sign -arrow- on the radiator grill according to the measurements -a-, -b- and -c-.

- Clean the reverse side of the „RS“ sign -1- with cleaning agent -Henkel 92679- .
- Clean the areas on the radiator grill grid with cleaning agent -Henkel 92679- in order to stick on the „RS“ sign.
- Apply the elastic adhesive cement -HHA 381 013- onto the adhesive surfaces of the radiator grill grid.
- Stick on „RS“ sign.
- Immediately remove excess (pressed out) elastic adhesive cement .
- Open engine bonnet.





- Apply the beads -arrow- (4 pieces) of the elastic glue sealing compound -HHA 381 013- from both sides into the corners between the radiator grill grid -3- and -4- and „RS“ sign -2-.
- Apply the beads -arrow- (2 pieces) of the elastic adhesive cement -HHA 381 013- only on the inside into the corners between the radiator grill grid -1- and -5- and „RS“ sign -2-.



1.5 Summary of components of engine bonnet release

1 - Bowden cable

- ☐ Front and rear Bowden cable can be replaced separately.
- ☐ The control cable is separated into two parts on the Bowden cable coupling (Pos. 3).
- ☐ Separate ➤ [page 18](#) .

2 - Plugs

3 - Bowden wire coupling

4 - Console

5 - Nut

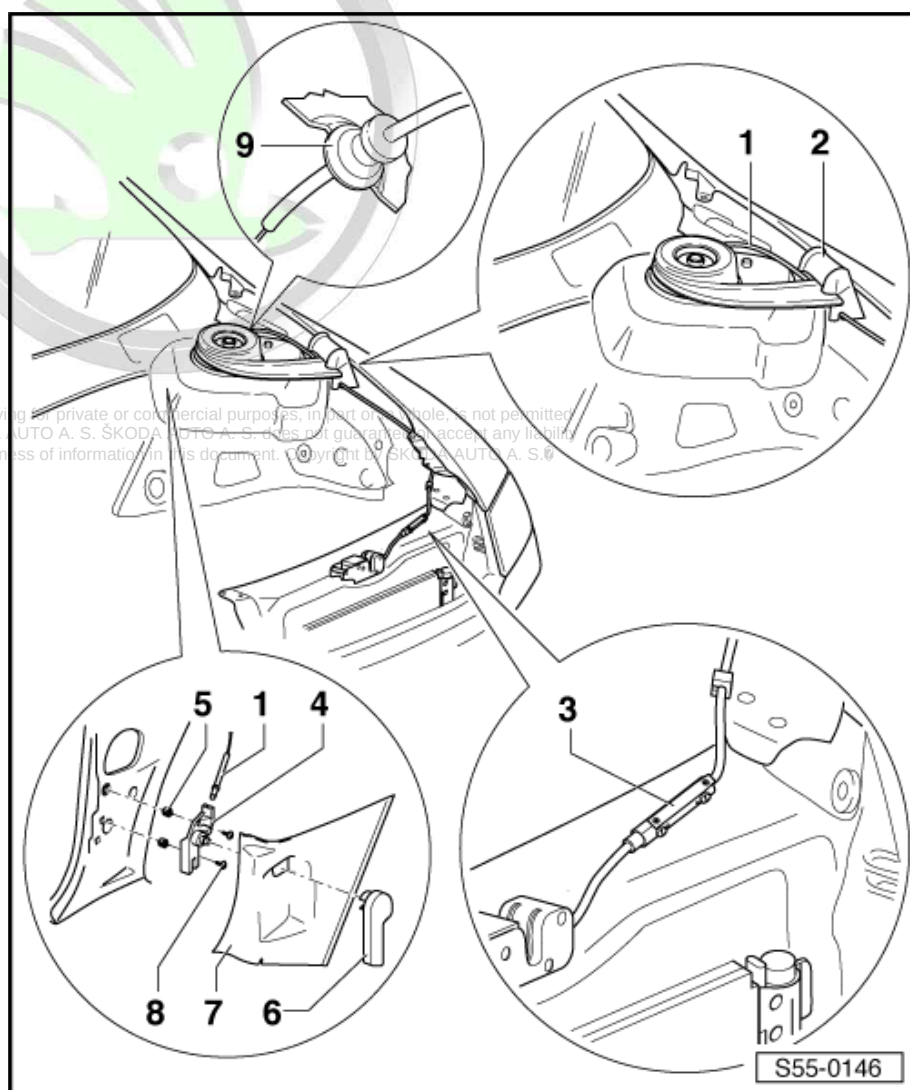
6 - Release handle

7 - Trim panel of pillar A

- ☐ Removing and installing ➤ [page 159](#) .

8 - 2.5 Nm

9 - Grommet



1.6 Summary of components of flap lock for engine bonnet

1 - Engine bonnet

- ❑ Removing and installing
⇒ [page 13](#) .

2 - Stop

- ❑ The height of the bonnet relatively to the wing can be adjusted by unscrewing or tightening the height adjustable buffer.

3 - Bowden cable

4 - Clip

5 - Hinged lock for the engine compartment

Removing:

- Remove air guide
⇒ [page 2](#) .
- Unhook Bowden cable (Pos. 3).
- Disconnect the plug connection from flap lock for engine bonnet.
- Remove screws (Pos. 6).
- Remove flap lock for the engine bonnet.

Installing:

- Installation is carried out in the reverse order.

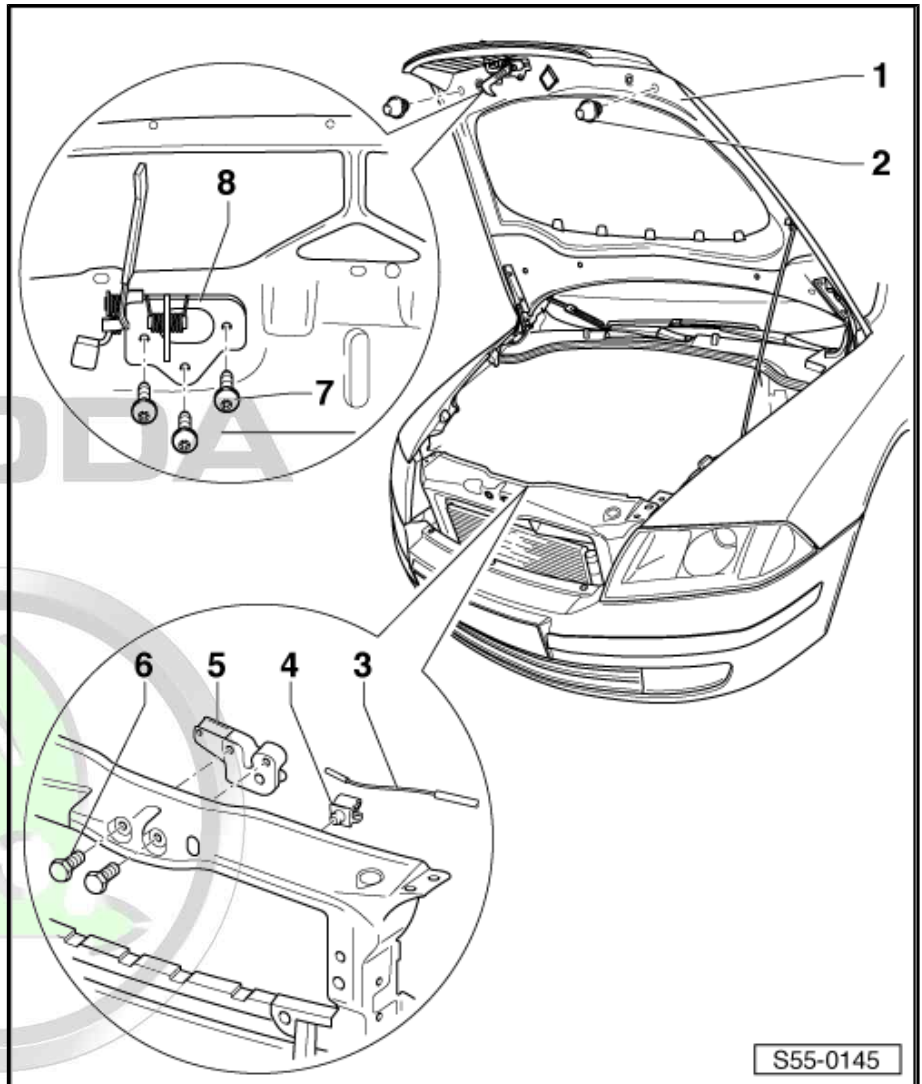
6 - Screw 20 Nm

- ❑ Replace with a new original part after each removal.

7 - Screw 9 Nm

- ❑ Replace with a new original part after each removal.

8 - Safety hook

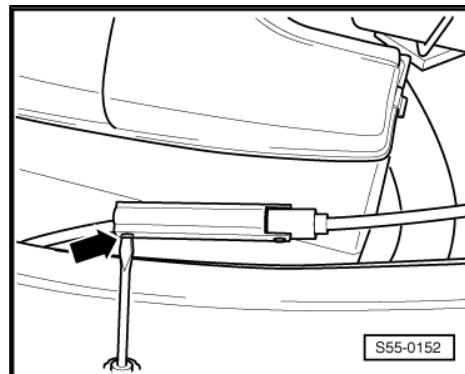


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1.7 Separating Bowden wire for engine bonnet release

- Detach the Bowden wire coupling by releasing the catch -arrow- (with a screwdriver, for example).

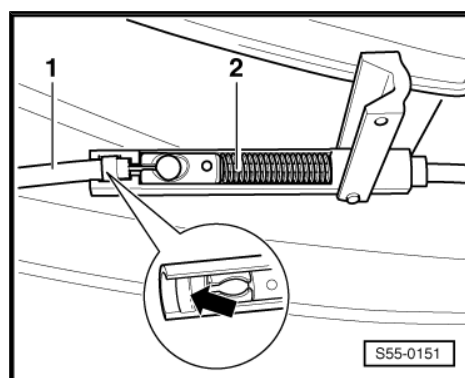


- Take Bowden wire -1- out of coupling -2-.



Note

When installing, check that the Bowden wire is set correctly in the coupling -arrow- and that the coupling is correctly engaged in the catch.



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2 Tailgate

2.1 Summary of components of tailgate

1 - 8 Nm

2 - Wedge buffer

3 - Tailgate trim panel

- ❑ Removing and installing
⇒ [page 170](#)

4 - Tailgate

- ❑ Removing and installing
⇒ [page 19](#)

5 - Stop

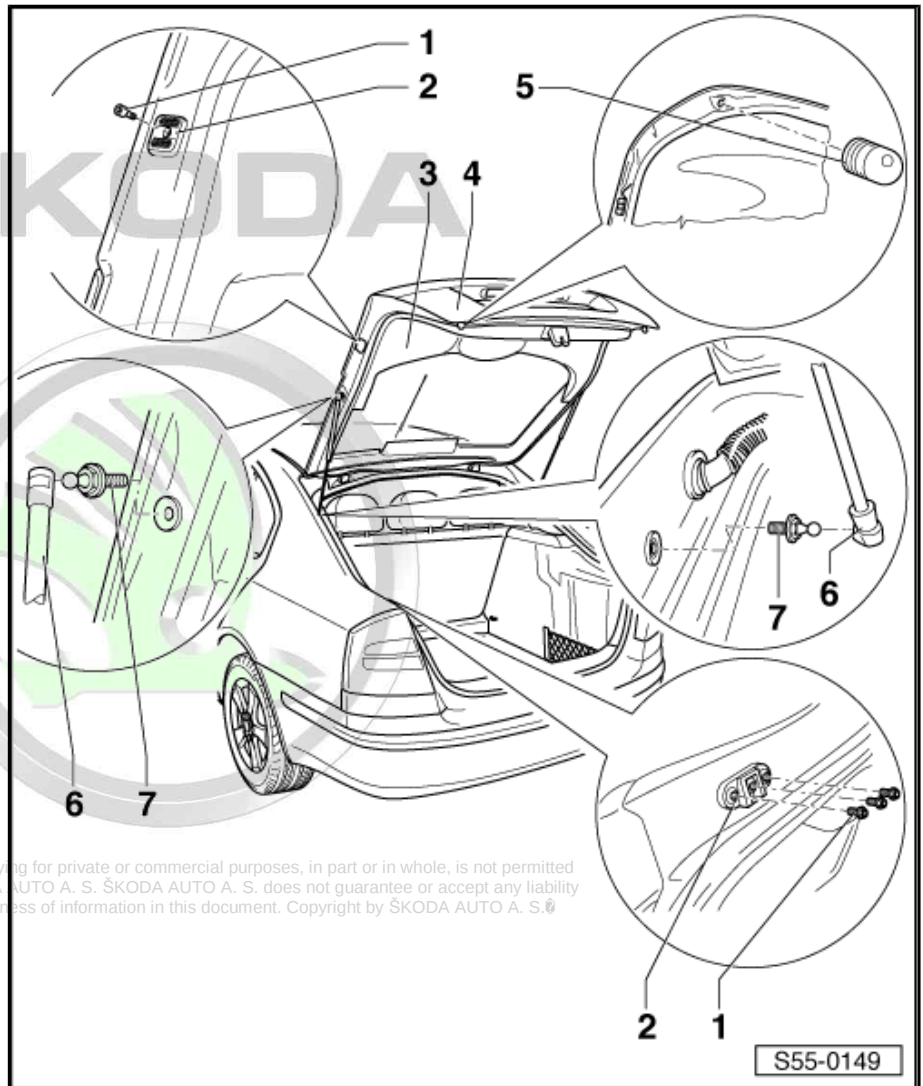
6 - Pressurized gas strut

- ❑ Removing and installing
⇒ [page 20](#)

7 - Ball pin

- ❑ Tightening torque: 20 Nm

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2.2 Removing and installing tailgate

Removing:



Note

2 mechanics are required for the removal and installation.

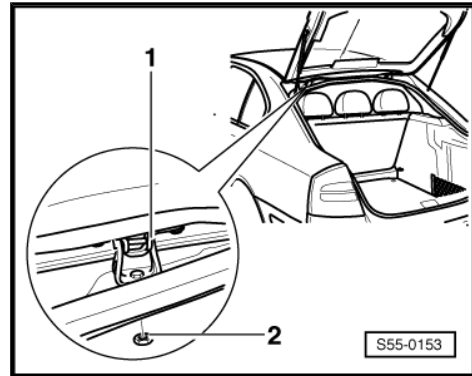
- Remove top and bottom tailgate trim panel ⇒ [page 170](#) .
- Removing the finishing strip ⇒ [page 165](#) .
- Disconnect electrical plug connections and take cable out of tailgate.
- Remove pressurized gas struts ⇒ [page 20](#) .
- Hold the tailgate with the help of a second mechanic.



- Remove fixing nuts -2- (20 Nm) of hinges -1- and remove tailgate.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- Adjust tailgate ⇒ Body Repairs; Rep. gr. 00 .
- Observe uniform gap size between bonnet and body.
- Adjust the stop buffer and check the opening and closing of the bonnet.



2.3 Removing and installing pressurized gas strut of tailgate

Removing:

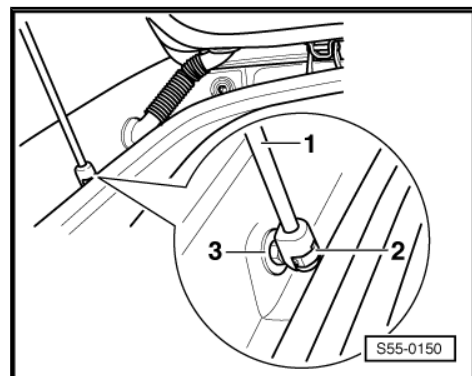
- Open tailgate, support and lock it into position.
- Use a screwdriver to raise the locking element -2- and pull the pressurized gas strut -1- off the ball stud -3-.



Note

If the strut is to be re-used, do not remove the release pin fully from the ball socket, otherwise it will be damaged.

- 1 - Pressurized gas strut
- 2 - Release pin
- 3 - Ball pin



Installing:

- Installation is carried out in the reverse order.

2.4 Degassing the pressurized gas strut

- Clamp the pressurized gas strut in the section -a = 50 mm- in the vice.



WARNING

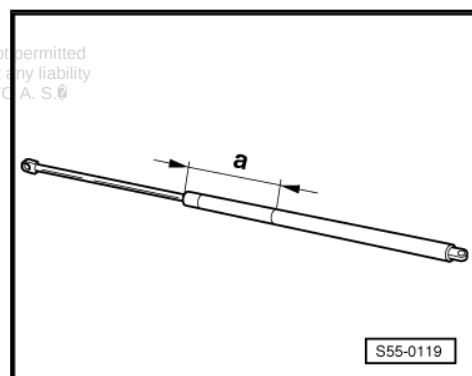
The pressurized gas strut must only be clamped in this area, otherwise there is a risk of accident!

- Saw open the strut cylinder in the first third of the total length of the cylinder, starting from the piston side edge.



Note

- ◆ Wear safety goggles during the sawing procedure.
- ◆ Cover the sawn section with a cloth.
- ◆ Oil and cloth are disposed of in accordance with waste disposal requirements.
- ◆ After degassing, the pressurized gas spring can be treated as scrap.



2.5 Summary of components of tailgate lock

1 - Nuts, 6 Nm

2 - Fixing shell

3 - Tailgate release switch

Removing:

- Removing bottom trim panel for tailgate
⇒ [page 171](#) .
- Release plug for grip strip.
- Remove nuts (Pos. 1) and remove fixing shell (Pos. 2).
- Take the switch out of the tailgate.

Installing:

- Installation is carried out in the reverse order.

4 - Number plate light

- ☐ Remove and install ⇒
Electrical System ⇒
Rep. gr. 94 .

5 - Registration number plate

6 - Adjusting nut

7 - The tailgate lock

Removing:

- Removing bottom trim panel for tailgate
⇒ [page 171](#) .
- Release plug for flap lock.
- Remove fixing screws (Pos. 8) and take out flap lock.

Installing:

- Installation is carried out in the reverse order.

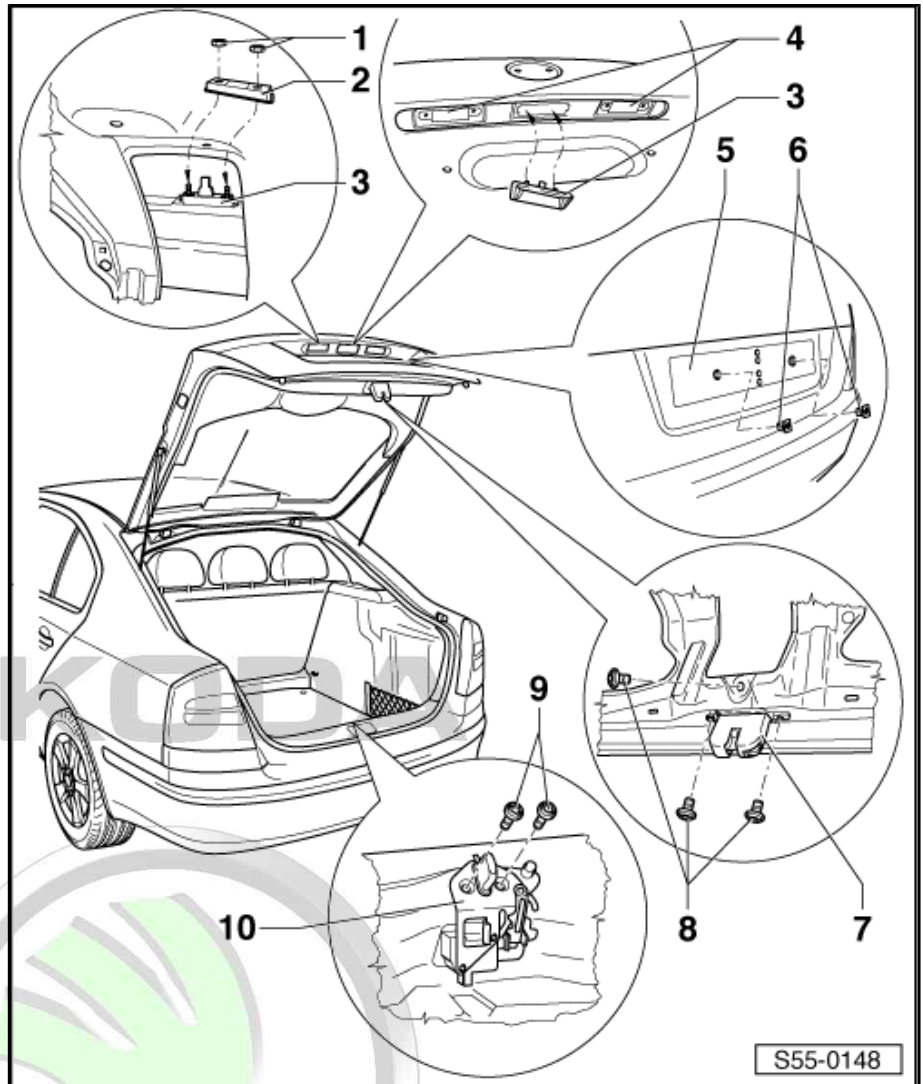
- ☐ Procedure for emergency release ⇒ [page 21](#) .

8 - 20 Nm

9 - 20 Nm

10 - Latch striker

- ☐ Bonnet must be adjusted flush to the body.
- ☐ The bonnet must open and close free of stress.

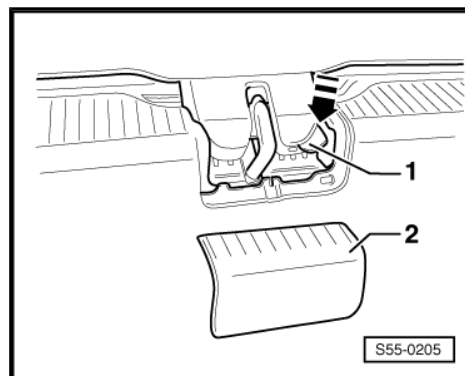


2.6 Procedure for emergency release of the tailgate lock

- Fold the rear seats forwards.



- Unclip lock cover -2-.
- Unlock the lock by pressing the emergency release lever -1- downwards in -direction of arrow-.



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3 Fuel tank lid unit

3.1 Summary of components of the fuel-tank lid unit

1 - Positioning element

Removing:

- Switch off the ignition and all electrical components.
- Remove the tailgate/luggage compartment cover ➔ [page 168](#) .
- Partly remove side trim panels in luggage compartment ➔ [page 167](#) .
- Disconnect plug (Pos. 5). 5) .
- Slacken screws (Pos. 6) and remove setting element towards the rear.

Installing:

- Installation is carried out in the reverse order.

2 - Mounting part

3 - Fuel tank lid unit

- ❑ Consists of the fuel tank lid -4- and the rubber sleeve.

Removing:

- Remove fuel tank cap.
- Remove setting element (Pos. 1). 1) .
- Turn the mounting part (Pos. 2) by 90° and take it out.
- Remove the fuel tank lid unit from the side section.

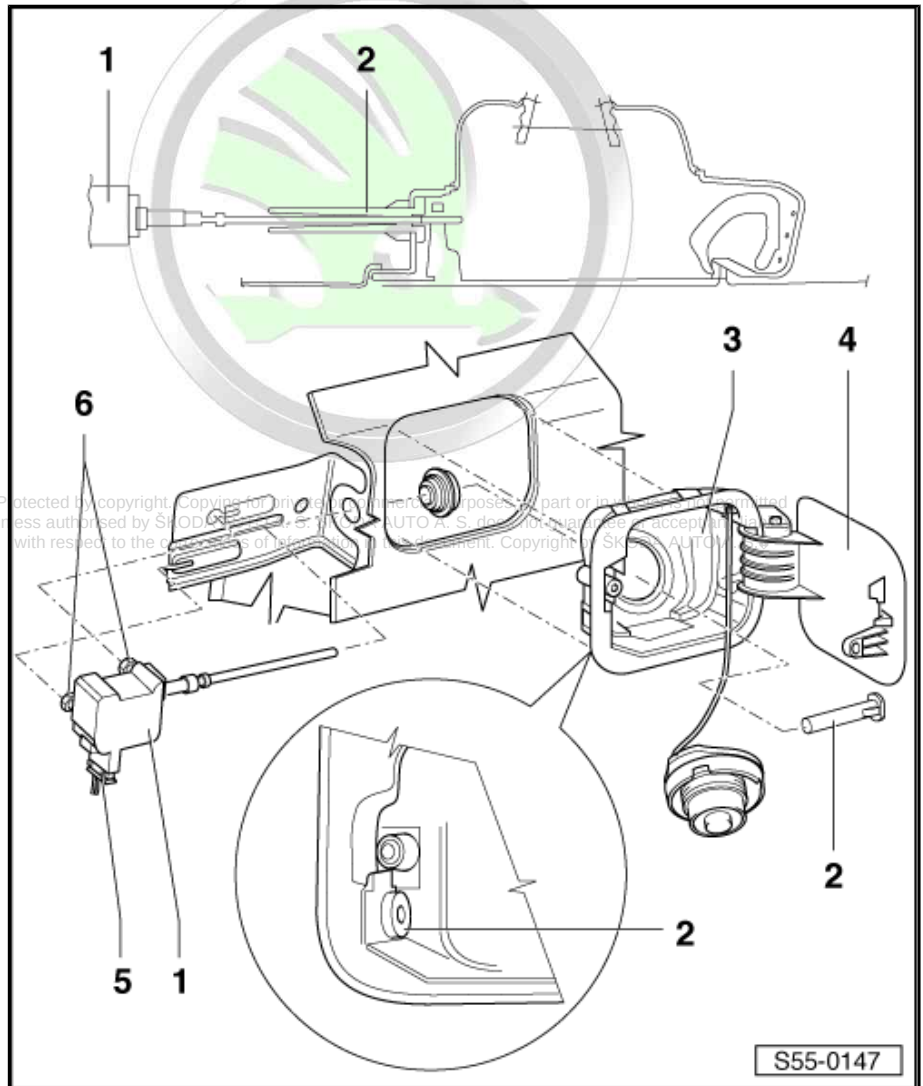
Installing:

- Installation is carried out in the reverse order.

4 - Fuel tank lid

5 - Connector

6 - 1.5 Nm





57 – Front doors, door components, central locking

1 Front door



WARNING

Only applies for vehicles with side airbags:

The airbag system operates with pressure sensors for side impact, which are located in the front doors. For perfect operation of the airbag system, no changes (e.g. a disassembly or an additional assembly of the loudspeakers) must be carried out on the front doors.

Before completing the front doors if possible do not drive the vehicle.

Non-approved changes on the front doors or incomplete front doors can impair the function of the airbag system.

1.1 Summary of components of front door

1 - Lock cylinder

- ☐ Removing and installing
⇒ [page 31](#) .

2 - Door handle

- ☐ Removing and installing
⇒ [page 31](#) .

3 - Door

- ☐ Removing and installing
⇒ [page 25](#) .

4 - 20 Nm

5 - Top door hinge

6 - Nuts, 30 Nm

7 - 40 Nm

8 - 7 Nm

9 - 30 Nm

10 - Door arrester

11 - Bottom door hinge

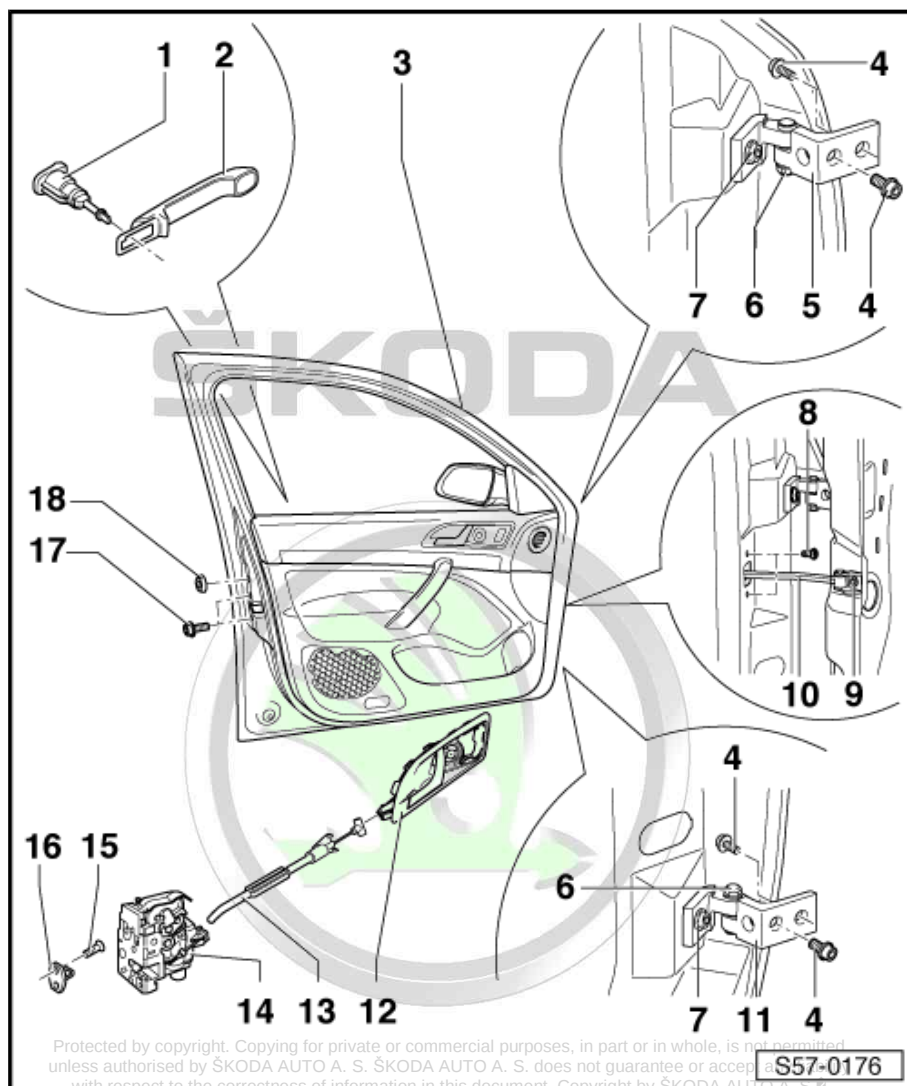
12 - Inside door control

- ☐ Removing and installing
⇒ [page 33](#) .

13 - Bowden cable

14 - Door lock

- ☐ Removing and installing
⇒ [page 29](#) .



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15 - 22 Nm

16 - Catch hooks

17 - 20 Nm

18 - Cap

1.2 Removing and installing the door



WARNING

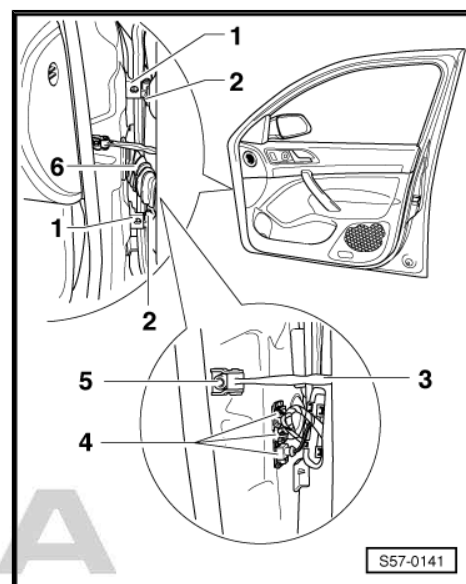
Safety precautions are to be applied when handling pressure sensor for side impact ➔ [page 128](#).

Removing:

- Disconnect battery earth strap ➔ Electrical System ➔ Rep. gr. 27.
- Pull off the bellows -6- from pillar A.
- Separate electrical plug connections -4-.
- Remove the nuts -2- from the hinges -1-.
- Remove screw -5- from the door arrester -3-.
- Hook out the door upwards.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:



- Remove bellow bracket -2- from pillar A.
- Insert bellow bracket -2- in the bellows -1- and install bracket with bellows in the pillar A.



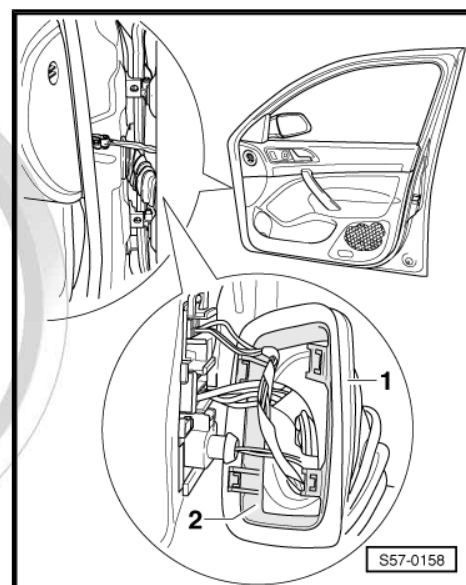
Note

In the event of damage replace bellow bracket -2- with a new original part.



WARNING

Pay attention to the sequence when connecting the battery ➔ Electrical System ➔ Rep. gr. 27.





1.3 Door adjustment

To correctly adjust the door release the door hinges on the pillars and door. Other adjusting measures, e.g. aligning the doors towards the top are ineffective. The door will drop again at the following overpressures.

- Release screws until the door can be shifted.
- The doors are correctly adjusted if they are at an overall equal distance from the door frame all round in the closed condition.

1.4 Removing and installing door assembly carrier

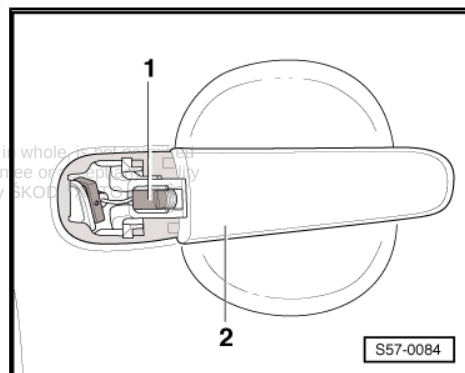
Removing:



Note

The assembly carrier is removed together with the window lifter.

- Switch off the ignition and all electrical components.
- Remove front door trim panel ➤ [page 153](#) .
- Remove lock cylinder (driver's door) ➤ [page 31](#) or lock cylinder housing (front passenger door) ➤ [page 31](#) .
- Unclip clip -1- from the door handle -2-.



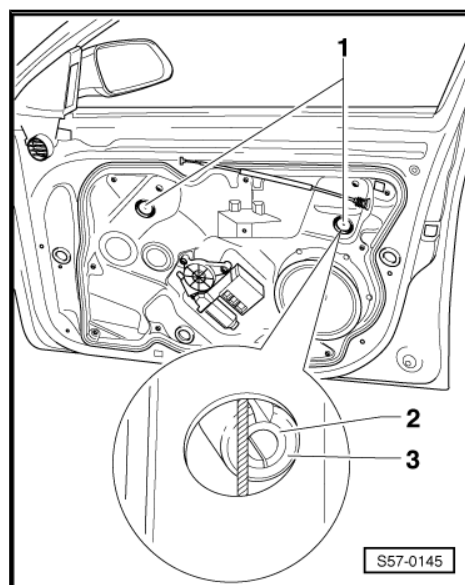
- Release caps -1-.
- Lower door window until adjusting pin -2- and straddling dowel -3- can be reached in the assembly carrier opening.
- Screw an M5 screw (approximately 70 mm long) into the adjusting pin -2- and remove from straddling dowel -3-.
- Screw an M8 screw (approximately 80 mm long) into the straddling dowel -3-.



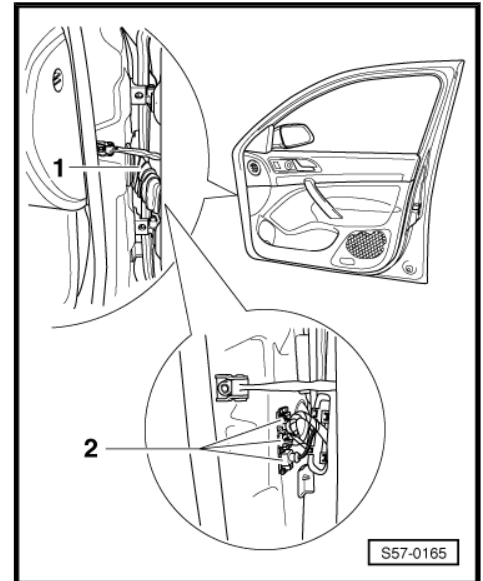
Note

Do not use excessive force when screwing the screw into the straddling dowel as it may fall into the door.

- Withdraw the straddling dowel from the window lifter guide and hence from the door window pane.
- Push door window upwards and secure (e.g. with adhesive tape).



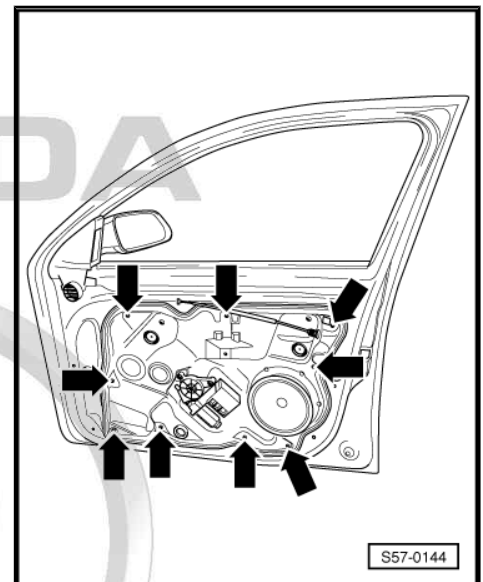
- Pull off the bellows -1- from pillar A.
- Disconnect plug connections -2- and pull the wiring loom through the bellows -1-.



- Drive out rivet stems -arrows- with extractor ($\varnothing$ 3 mm).
- Bore out rivet heads (drill $\varnothing$ 10 mm).

i Note

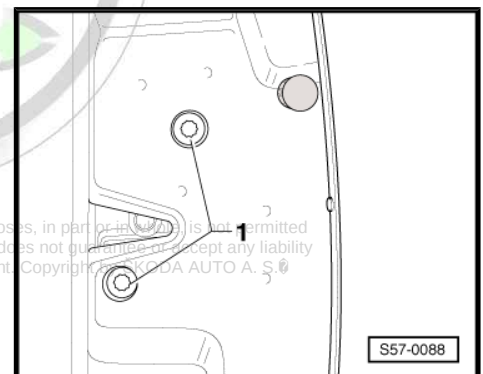
After drilling open the rivets of the assembly carrier carefully remove the remaining rivets inside the doors.



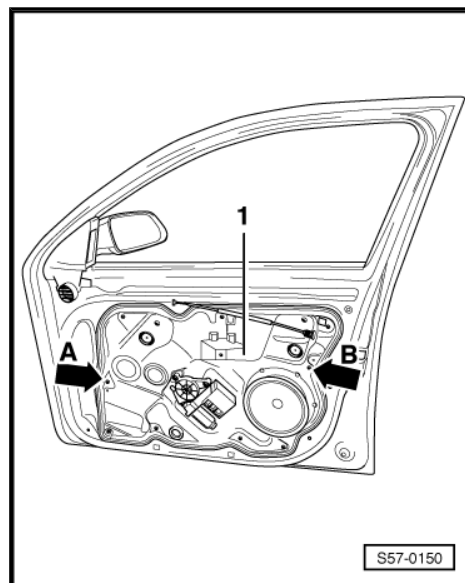
- Remove screws -1- (20 Nm).
- Bend away the assembly carrier from the door.
- Release plug from door lock and plug from exterior mirror.
- Detach door lock and carefully take assembly carrier out of the door.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:



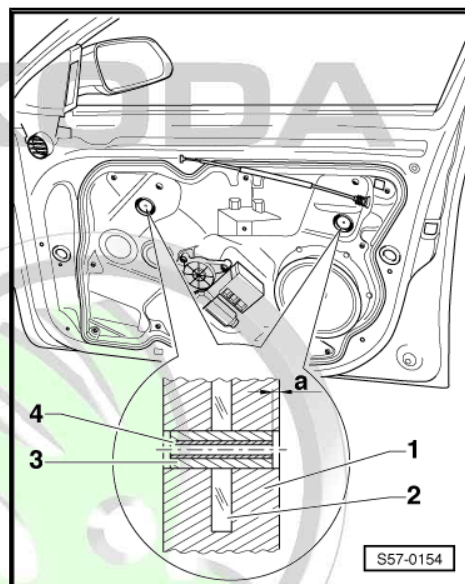
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Note

- ◆ When installing the assembly carrier use original replacement parts only (tear rivets).
- ◆ Install door assembly carrier -1- on the centering pin at the rivets -arrow A- and -arrow B-.
- ◆ Start riveting the door assembly carrier -1- from the centering pin at the rivets -arrow A-.
- ◆ When securing the window pane in the power-window lifter observe the fitting position of the straddling dowel -3- and the straddle pin -4-.

- 1 - Window lifter
- 2 - Window pane
- 3 - Straddling dowel
- 4 - Adjusting pin
- $a = 0.75 \pm 0.2 \text{ mm}$



1.5 Removing and installing door window



WARNING

The new window pane must be provided with the vehicle identification number (only on vehicles where the windows have already been marked in such a way) ➔ [page 85](#).

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Note

A marked window pane which has a different vehicle identification number cannot be used for the body.

Removing:

- Remove assembly carrier ➔ [page 26](#).

- Release inside window weatherseal from the flange.
- Remove window pane from the door.

Installing:

- Installation is carried out in the reverse order.

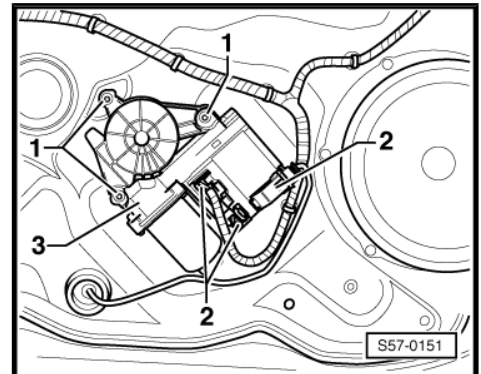
1.6 Removing and installing window lifter motor

Removing:

- Remove front door trim panel ➔ [page 153](#) .
- Unplug connector -2-.
- Screw out the fixing screws -1-.
- Remove window lifter motor -3- from the door assembly carrier.

Installing:

- Insert window lifter motor -3- on flange.
- Tighten fixing screws -1- (6,5 Nm).
- Reconnect connector -2-.
- Install front door trim panel ➔ [page 153](#) .
- Switch ignition on and off.
- Switch on ignition again.
- Raise the window to the top up to the stop and activate the window lifter switch for approximately 3 seconds more. This completes the basic setting and simultaneously activates the automatic depth run function.



1.7 Summary of components of door handle and door lock



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1 - 5 Nm

2 - Clamp

Removing:

- Door handle, housing or lock cylinder and assembly carrier have been removed.
 - Remove screw (Pos. 1), push the clamp slightly back and remove from the door.

Installing:

- Installation is carried out in the reverse order.

3 - Control cable

- ☐ Serves to release the lock

4 - Door lock

- ☐ Removing and installing ➔ [page 32](#) .

5 - Housing (front passenger door)

- ☐ Removing and installing ➔ [page 31](#) .

6 - Cap (front passenger door)

7 - Base

8 - Lock cylinder (driver's door)

- ☐ Removing and installing ➔ [page 31](#) .

9 - Cap (driver's door)

10 - Door handle with washer

- ☐ Removing and installing ➔ [page 31](#) .

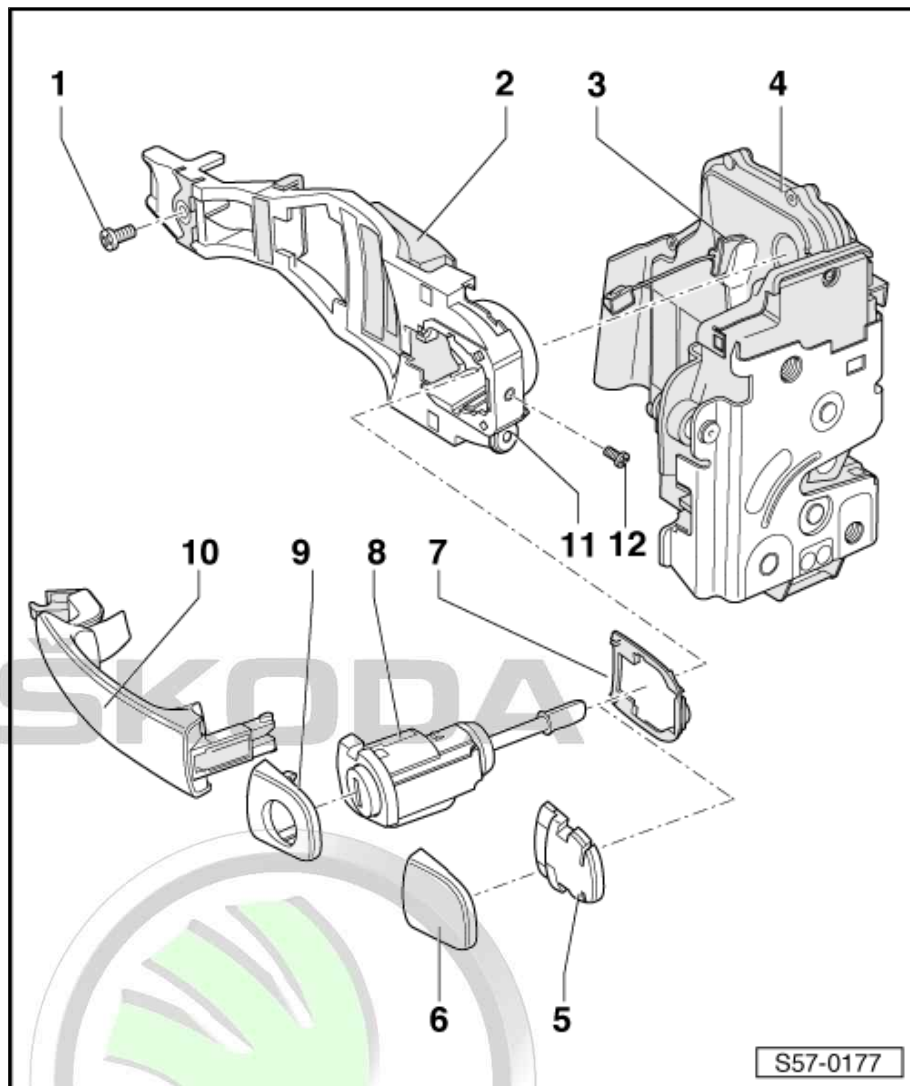
11 - Screw

- ☐ Releasing this screw unlocks the catch of the housing (Pos. 5) or the lock cylinder (Pos. 8) and the housing (lock cylinder) can then be removed from the clamp (Pos. 2).

12 - 3 Nm

- ☐ Releasing this screw unlocks the housing (Pos. 5) or the lock cylinder (Pos. 8) and the housing (lock cylinder) can then be removed from the clamp (Pos. 2).

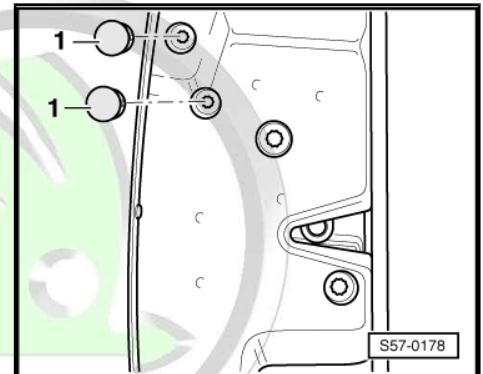
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1.8 Removing and installing housing and lock cylinder

Removing:

- Release caps -1-.



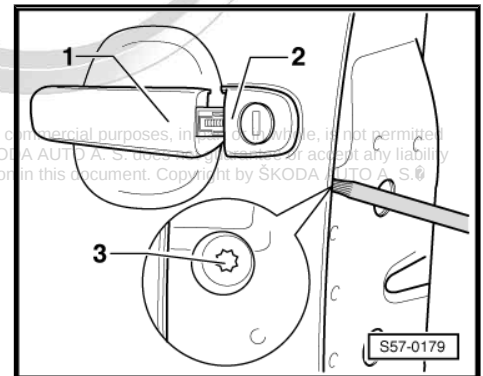
- Slightly pull out and hold the door handle -1-. Loosen screw -3- by about 3 turns.



Note

If the screw is unscrewed too far the catch may separate from the bracket and fall inside the door.

- Release locking screw ➔ [page 29](#) (Pos. 12). 12) . The lock cylinder housing is detached.
- Pull out lock cylinder housing with cap -2- from bracket at right angles to the door.



Installing:

- Installation is carried out in the reverse order.

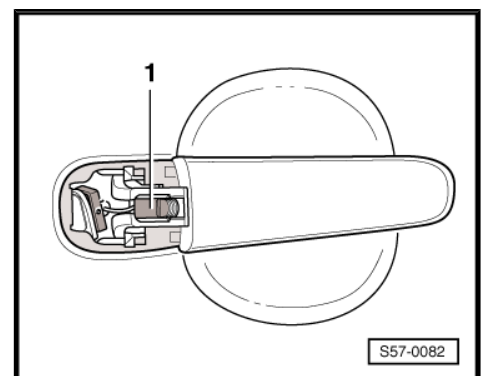
1.9 Removing and installing the door handle

Removing:

- Removing the lock cylinder housing ➔ [page 31](#) .
- Unclip clip -1- from the door handle.
- Swivel door handle out of the door.

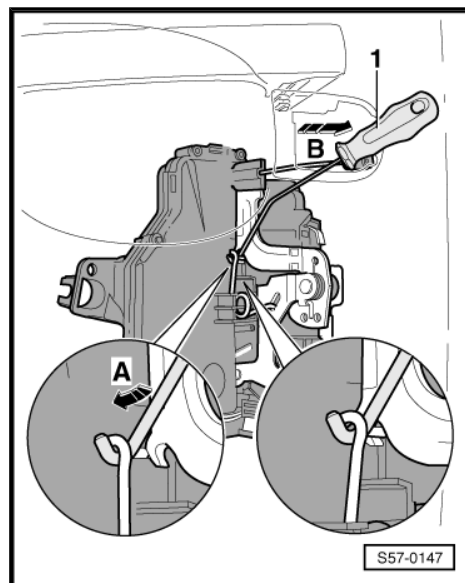
Installing:

- Swivel door handle into the door.





- Hang assembly device -T10118- -1- in the spring fixed
-arrow A- to the door lock and hang the spring in the lock lever
-arrow B-.



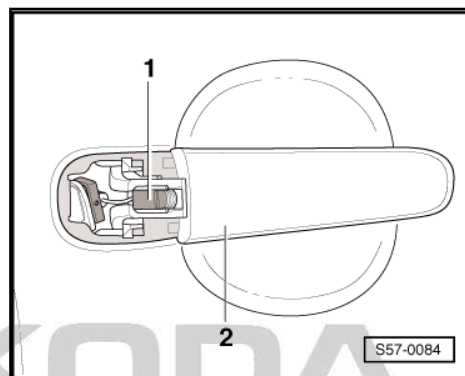
- Draw clip -1- in the plate opening and allow to clip into door handle -2-.



Note

During assembly keep the door handle -2- pressed against the door panel.

Installing the lock cylinder housing ⇒ [page 31](#) .



Note

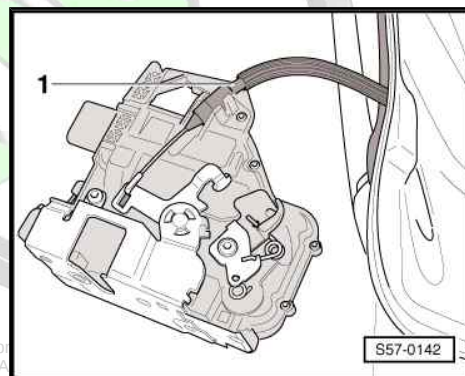
Perform a functional check because the door cannot be opened if the adjustment is not accurate and the Bowden wire is not clipped on correctly.

1.10 Removing and installing the door lock

Removing:

- Remove assembly carrier ⇒ [page 26](#) .
- Unclip control cable -1-.
- Rotate the control cable nipple 90° and remove from lug.

Installing:



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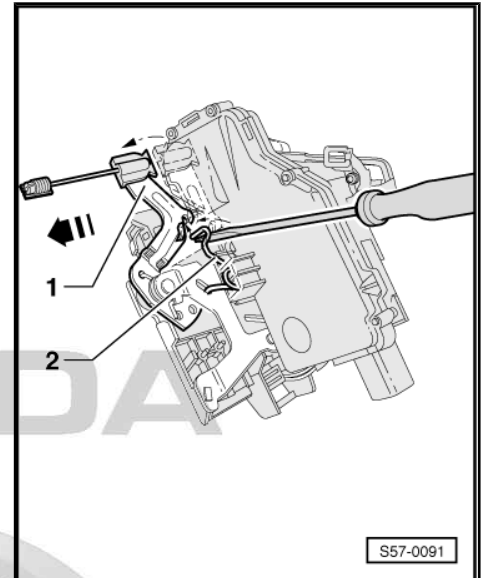
- Pull out the control lever -1- in -the direction of the arrow-.
- Using a screwdriver expand the spring fitted to the door lock -2- in -the direction of the arrow- and hook the lock lever to the spring.



Note

The lock is blocked once the control lever is hooked on. This prevents the Bowden cable from being „incorrectly“ clipped at a later stage.

- Further installation occurs in reverse order.



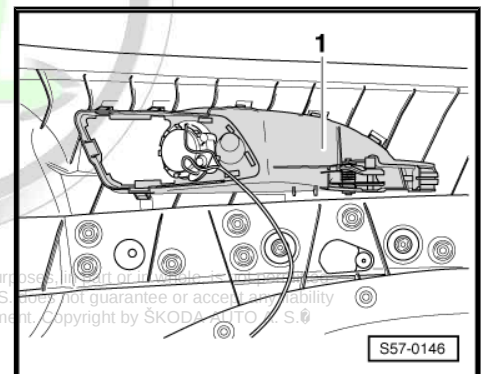
1.11 Removing and installing the inner door control

Removing:

- Remove front door trim panel ➔ [page 153](#) .
- Unclip the inner door control -1- from the door trim panel.

Installing:

- Installation is carried out in the reverse order.



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1.12 Summary of components of front door seals



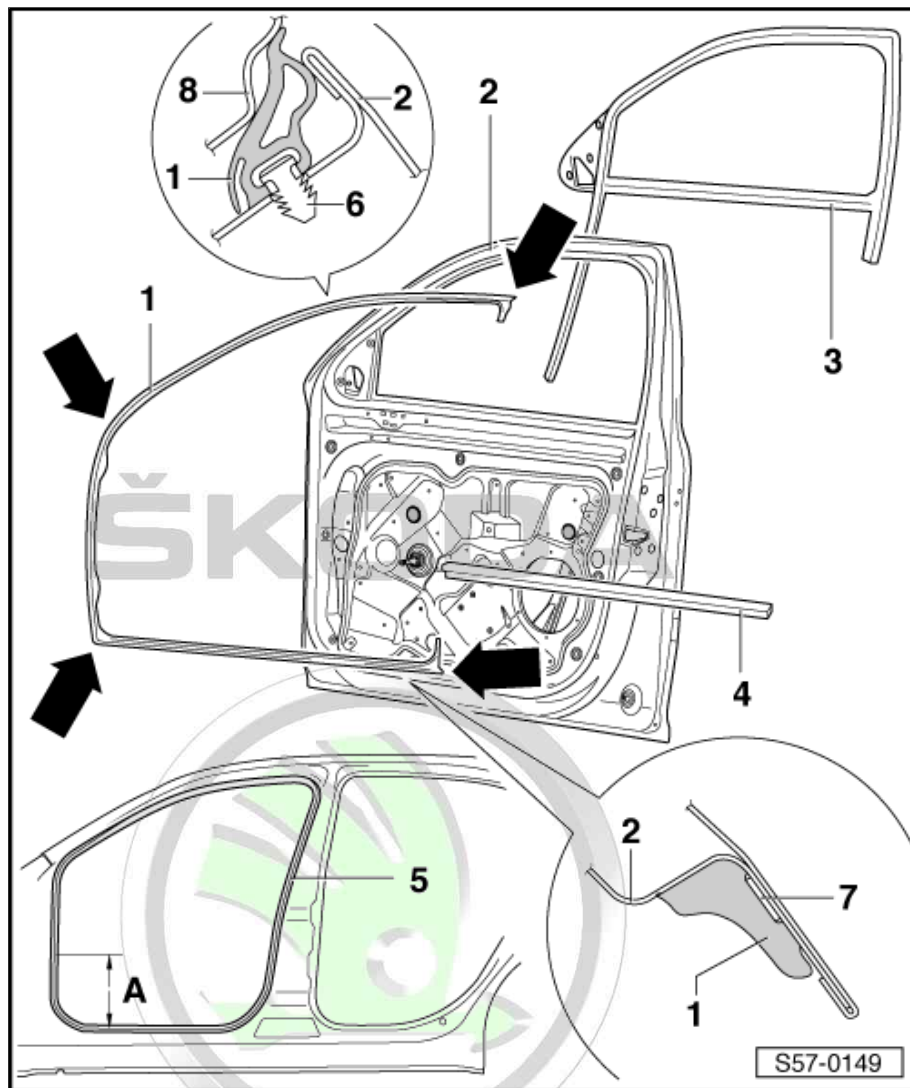
- 1 - Outside door seal
- 2 - Front door
- 3 - Window run
- 4 - Inner channel seal
- 5 - Inside door seal

Removing:

- Remove door trim panel from the top of pillar A
⇒ [page 158](#) .
- Remove trim panel from the bottom of pillar A
⇒ [page 158](#) .
- Remove trim panel of pillar B top
⇒ [page 159](#) .
- Remove bottom trim panel of pillar B
⇒ [page 161](#) .
- Remove side cover for dash panel
⇒ [page 144](#) .

Installing:

- Fit the seal all around.
- The joining must be approx. 300 mm from door bottom -A-.
- Fit the seal starting in the top radius of the door opening.
- Re-install all the removed parts in the reverse order.



6 - Clip

7 - Double-sided adhesive tape

- ☐ Component part of the outside door seal.
- ☐ Double-sided adhesive tape is located in the corners of the outside door seal -arrows-.

8 - Outside side part

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58 – Rear doors, door components

1 Rear door

1.1 Summary of components of rear door

1 - Door

- ❑ Removing and installing
⇒ [page 35](#) .

2 - Door handle

- ❑ Removing and installing
⇒ [page 41](#) .

3 - Housing

- ❑ Removing and installing
⇒ [page 40](#) .

4 - Cap

5 - 20 Nm

6 - 22 Nm

7 - Latch striker

8 - Door lock

- ❑ Removing and installing
⇒ [page 42](#) .

9 - Bowden cable

10 - Inside door control

- ❑ Removing and installing
⇒ [page 42](#) .

11 - 40 Nm

12 - Bottom door hinge

13 - 20 Nm

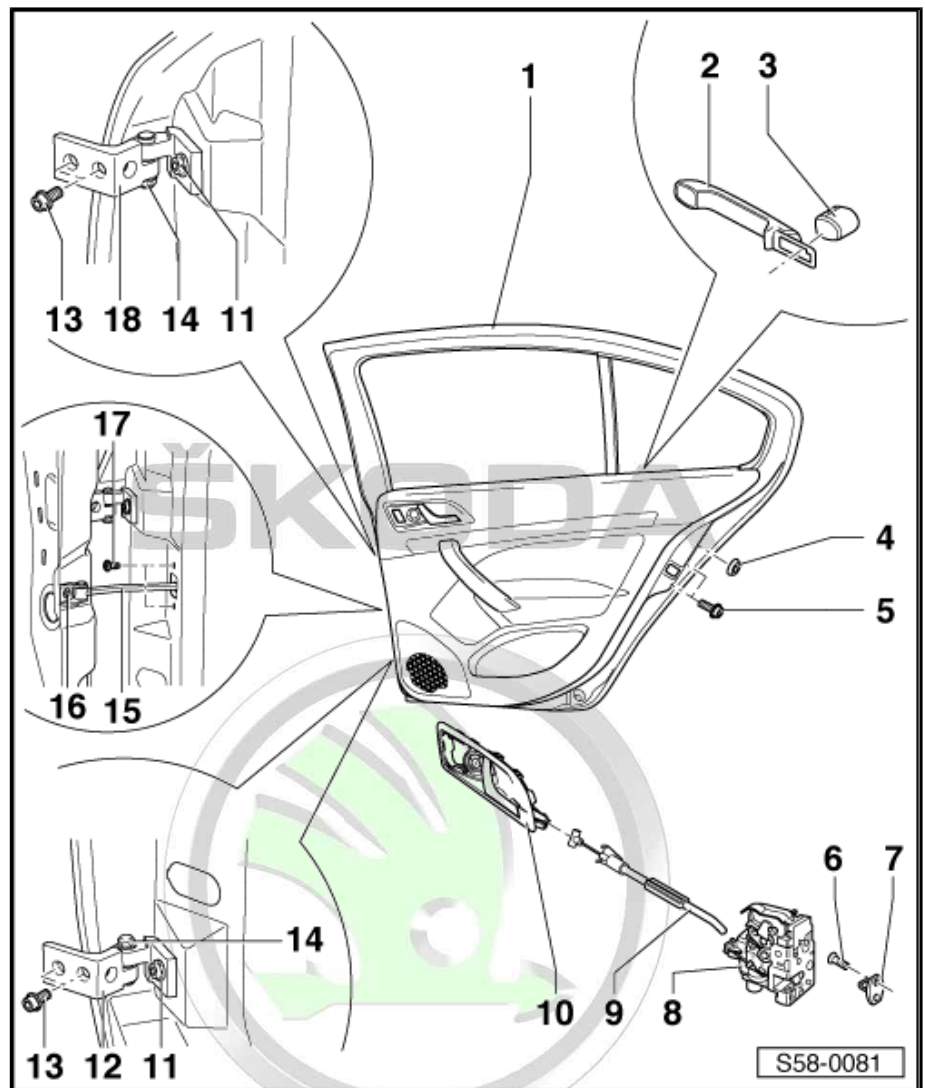
14 - Nuts, 30 Nm

15 - Door arrester

16 - 30 Nm

17 - 7 Nm

18 - Top door hinge



1.2 Removing and installing the rear door

Removing:

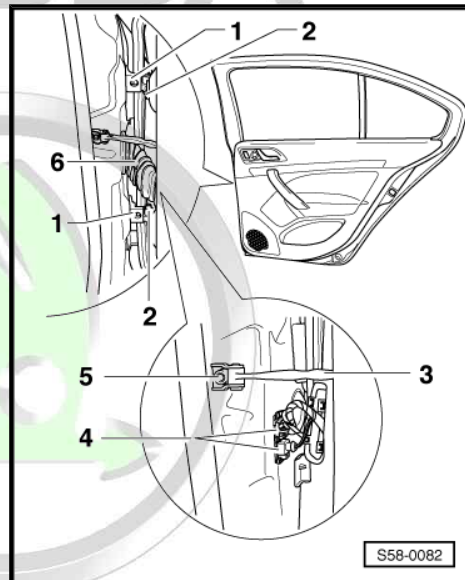
- Switch off the ignition and all electrical components.



- Pull off the bellows -6- from pillar B.
- Separate plug connections -4-.
- Remove the nuts -2- from the hinges -1-.
- Remove screw -5- from the door arrester -3-.
- Hook out the door upwards.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:

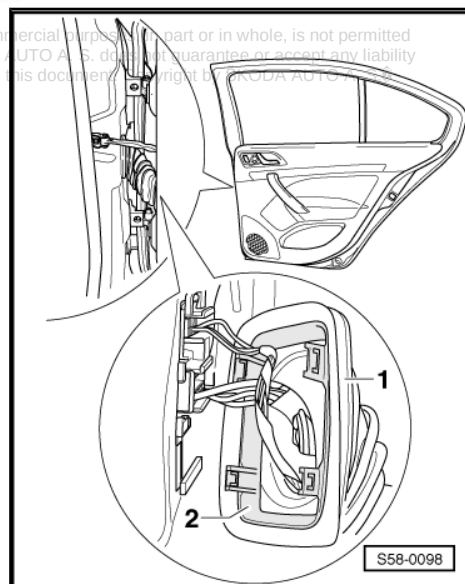


- Remove bellow bracket -2- from pillar B.
- Insert bellow bracket -2- in the bellows -1- and install bracket with bellows in the pillar B.



Note

In the event of damage replace bellow bracket -2- with a new original part.



1.3 Door adjustment

To correctly adjust the door release the door hinges on the pillars and door. Other adjusting measures, e.g. aligning the doors towards the top are ineffective. The door will drop again at the following overpressures.

- Release screws until the door can be shifted.
- The doors are correctly adjusted if they are at an overall equal distance from the door frame all round in the closed condition.

1.4 Removing and installing door assembly carrier

Removing:



Note

The assembly carrier is removed together with the window lifter.

- Removing door trim panel ➤ [page 153](#) .

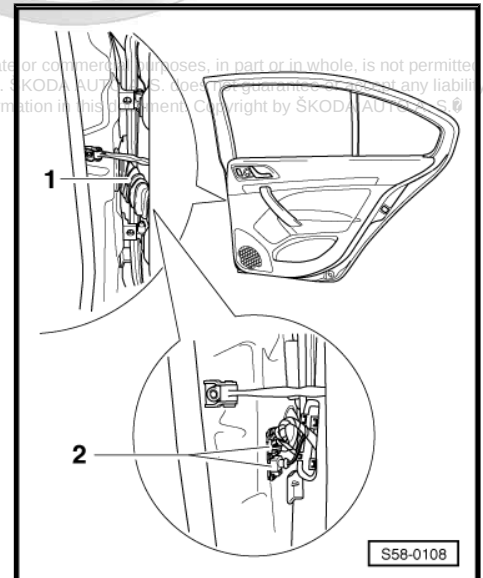
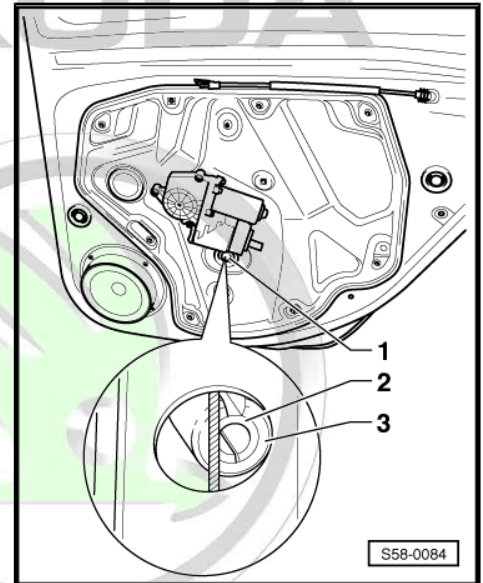
- Removing the door handle ⇒ [page 41](#) .
- Release cap -1-.
- Lower door window until adjusting pin -2- and straddling dowel -3- can be reached in the assembly carrier opening.
- Screw an M5 screw (approximately 70 mm long) into the adjusting pin -2- and remove from straddling dowel -3-.
- Screw an M8 screw (approximately 80 mm long) into the straddling dowel -3-.



Note

Do not use excessive force when screwing the screw into the straddling dowel as it may fall into the door.

- Withdraw the straddling dowel from the window lifter guide and hence from the door window pane.
- Push door window upwards and secure (e.g. with adhesive tape).
- Pull off the bellows -1- from pillar B.
- Disconnect plug connections -2- and pull the wiring loom through the bellows -1-.



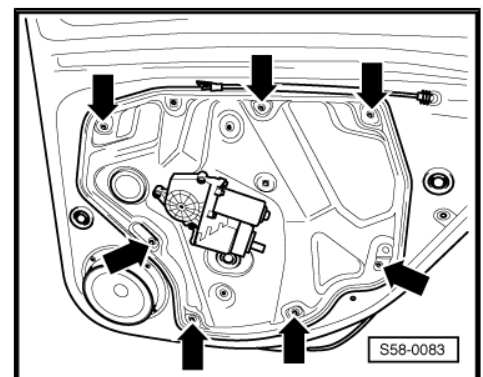
- Drive out rivet stems -arrows- with extractor (Ø 3 mm).
- Bore out rivet heads (drill Ø 10 mm).



Note

After drilling open the rivets of the assembly carrier carefully remove the remaining rivets inside the doors.

- Bend away the assembly carrier from the door.
- Release plug from door lock and plug from speaker.

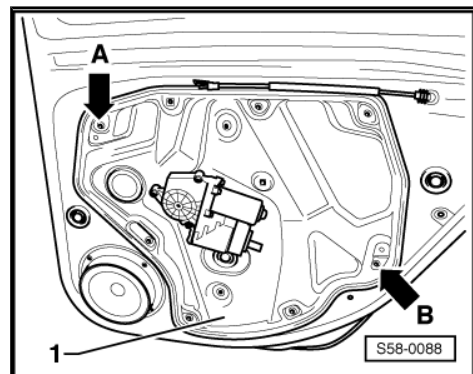
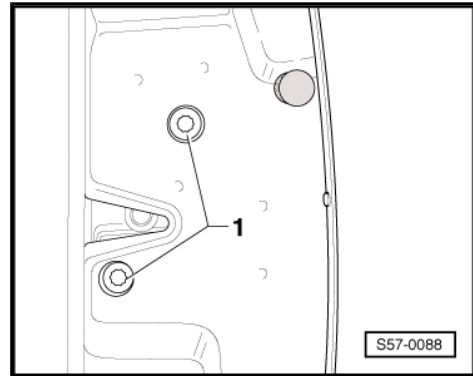




- Remove screws -1- (20 Nm).
- Detach door lock and carefully take assembly carrier out of the door.

Installing:

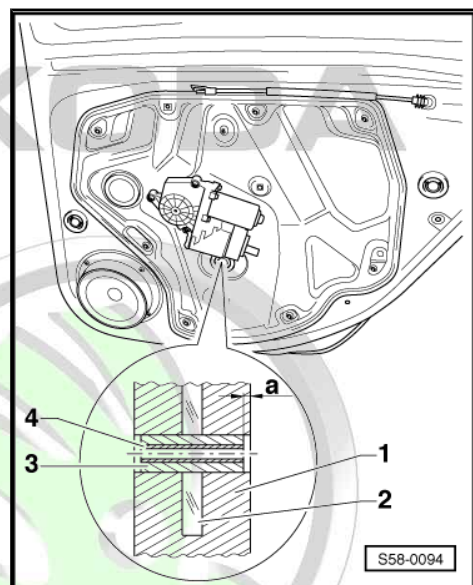
- Installation is carried out in the reverse order; pay attention to the following points:



Note

- ◆ When installing the assembly carrier use original replacement parts only (tear rivets).
- ◆ Install door assembly carrier -1- on the centering pin at the rivets -arrow A- and -arrow B-.
- ◆ Start riveting the door assembly carrier -1- from the centering pin at the rivets -arrow A-.
- ◆ When securing the window pane in the power-window lifter observe the fitting position of the straddling dowel -3- and the straddle pin -4-.

- 1 - Window lifter
2 - Window pane
3 - Straddling dowel
4 - Adjusting pin
 $a = 0.75 \pm 0.2 \text{ mm}$



1.5 Removing and installing door window



WARNING

The new window pane must be provided with the vehicle identification number (only on vehicles where the windows have already been marked in such a way) ⇒ [page 85](#).

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i Note

A marked window pane which has a different vehicle identification number cannot be used for the body.

Removing:

- Remove assembly carrier ➤ [page 36](#) .
- Lower window.
- Remove inside window run seal from frame.
- Carefully remove window.

Installing:

- Insert window in frame.
- Pull seal onto the flange.
- Insert window into the seal slots and fix in place with adhesive tape.
- Install assembly carrier ➤ [page 36](#) .

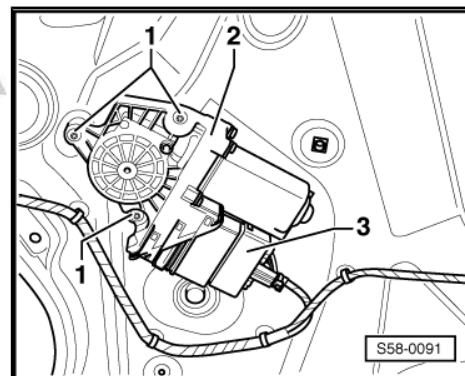
1.6 Removing and installing window lifter motor

Removing:

- Remove rear door trim panel ➤ [page 153](#) .
- Unplug connector -3-.
- Screw out the fixing screws -1-.
- Remove window lifter motor -2- from the door assembly carrier.

Installing:

- Insert window lifter motor -2- on flange.
- Tighten fixing screws -1- (6,5 Nm).
- Reconnect connector -3-.
- Install rear door trim panel ➤ [page 155](#) .
- Switch ignition on and off.
- Switch on ignition again.
- Raise the window to the top up to the stop and activate the window lifter switch for approximately 3 seconds more. This completes the basic setting and simultaneously activates the automatic depth run function.



1.7 Summary of components of door handle and door lock

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1 - Door lock

- ☐ Removing and installing
⇒ [page 42](#) .

2 - Control cable

- ☐ Serves to release the lock

3 - Clamp

Removing:

- Door handle, lock cylinder housing and assembly carrier have been removed.
 - Remove screw (Pos. 4), push the clamp slightly back and remove from the door.

Installing:

- Installation is carried out in the reverse order.

4 - 5 Nm

5 - Door handle

- ☐ Removing and installing
⇒ [page 41](#) .

6 - Cap

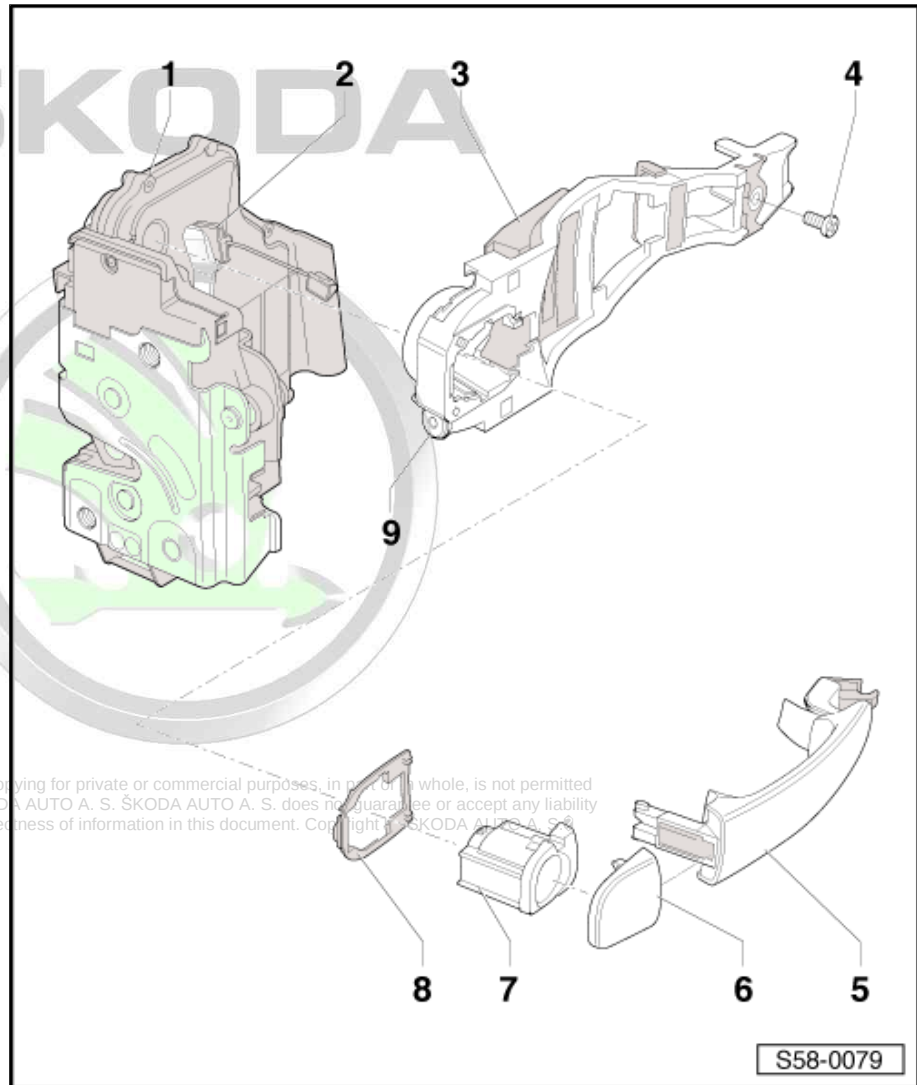
7 - Housing

- ☐ Removing and installing
⇒ [page 40](#) .

8 - Washer

9 - Screw

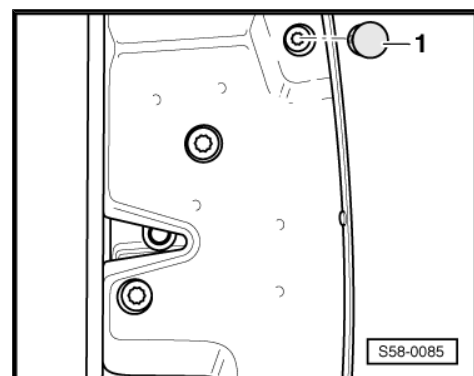
- ☐ Releasing this screw unlocks the catch of the housing (Pos. 7) and it can then be removed from the clamp (Pos. 3).
- ☐ The screw should not be installed without the lock cylinder housing in place. The catch could fall inside the door.



1.8 Removing and installing housing

Removing:

- Release cap -1-.



- Pull out and hold the door handle -1- in the direction of the arrow. Loosen the screw -3- by approximately 3 turns using a screwdriver. The housing -2- is detached.



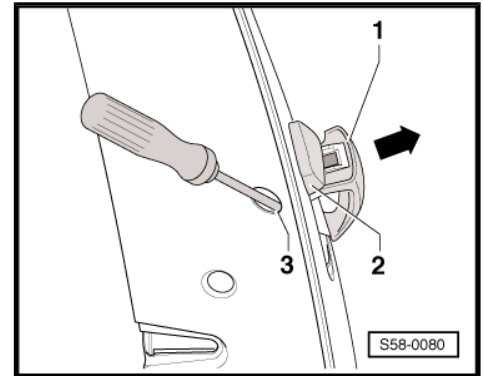
Note

If the screw is unscrewed too far the catch may separate from the bracket and fall inside the door.

- Pull out housing with cap -2- from bracket at right angles to the door.

Installing:

- Installation is carried out in the reverse order.



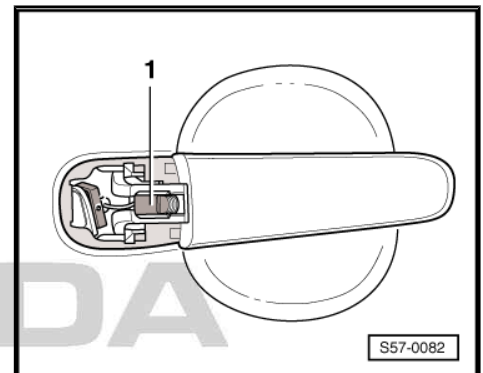
1.9 Removing and installing the door handle

Removing:

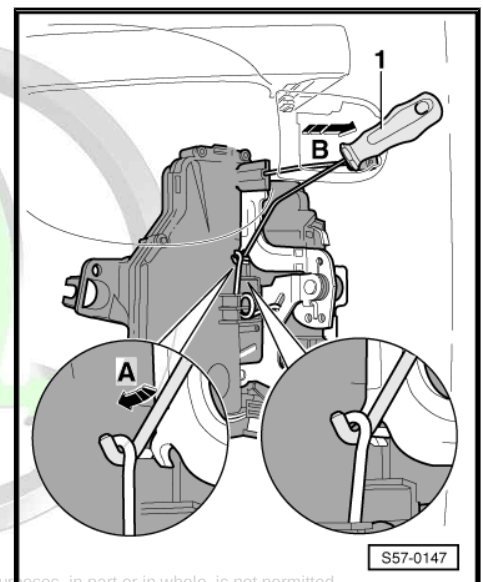
- Remove the housing ⇒ [page 40](#) .
- Unclip clip -1- from the door handle.
- Swivel door handle out of the door.

Installing:

- Swivel door handle into the door.



- Hang assembly device -1- -T10118- in the spring fixed -arrow A- to the door lock and hang the spring in the lock lever -arrow B-.



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- Draw clip -1- in the plate opening and clip into door handle -2-.

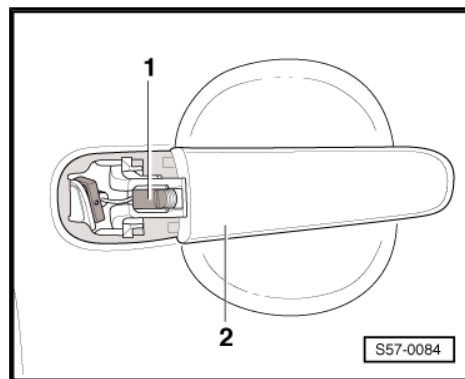


Note

During assembly keep the door handle -2- pressed against the door panel.

Install the housing ⇒ [page 40](#) .

- It is absolutely necessary to perform a functional check because the door cannot be opened if the adjustment is not accurate and if the Bowden wire is not clipped on correctly.

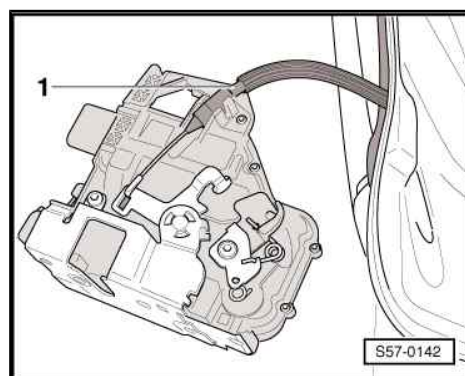


1.10 Removing and installing the door lock

Removing:

- Remove assembly carrier ⇒ [page 36](#) and take out together with the door lock.
- Unclip control cable -1-.
- Rotate the control cable nipple 90° and remove from lug.

Installing:



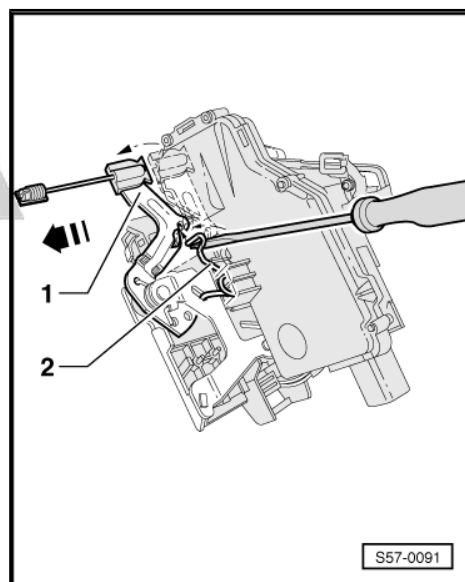
- Pull out the control lever -1- in -the direction of the arrow-.
- Using a screwdriver expand the spring fitted to the door lock -2- in -the direction of the arrow- and hook the lock lever to the spring.



Note

The lock is blocked once the control lever is hooked on. This prevents the Bowden cable from being „incorrectly“ clipped at a later stage.

- Further installation occurs in reverse order.



Note

Perform a functional check because the door cannot be opened if the adjustment is not accurate and the Bowden wire is not clipped on correctly.

1.11 Removing and installing the inner door control

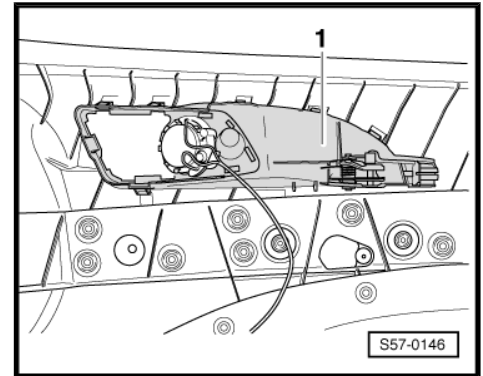
Removing:

- Remove rear door trim panel ⇒ [page 155](#) .

- Unclip the inner door control -1- from the door trim panel.

Installing:

- Installation is carried out in the reverse order.



1.12 Summary of components of rear door seals



WARNING

The new window pane must be provided with the vehicle identification number (only on vehicles where the windows have already been marked in such a way) ⇒ [page 85](#) .



Note

A marked window pane which has a different vehicle identification number cannot be used for the body.

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1 - Window run

2 - Triangular window

3 - Inner channel seal

4 - Rear door

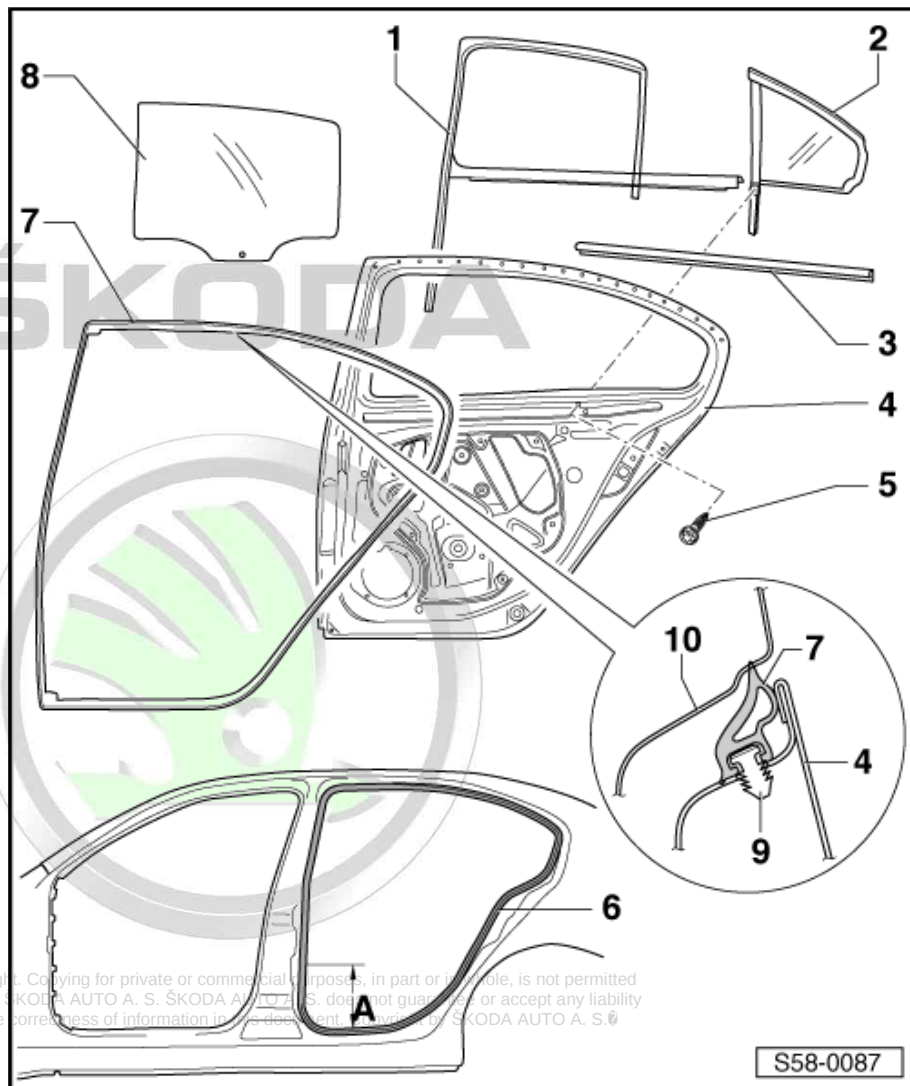
5 - 3.5 Nm

- ☐ Press the triangular window (Pos. 2) to the rear before tightening the screw.

6 - Inside door seal

Removing:

- Remove bottom trim panel of pillar B ➤ [page 161](#) .
- Remove trim panel of pillar B top ➤ [page 159](#) .
- Remove the side upholstery ➤ [page 188](#) .
- Removing bottom trim panel of pillar C ➤ [page 164](#) .
- Remove trim panel of pillar C above ➤ [page 162](#) .
- Removing support of the luggage compartment cover ➤ [page 169](#) .
- Slacken the screw for the seat belt deflection ➤ [page 122](#) .



Remove (Octavia II Combi):

- Remove bottom trim panel of pillar B ➤ [page 161](#) .
- Remove trim panel of pillar B top ➤ [page 159](#) .
- Remove the side upholstery ➤ [page 188](#) .
- Removing bottom trim panel of pillar C ➤ [page 164](#) .
- Removing support of the luggage compartment cover ➤ [page 170](#) .

Install (for all vehicles):

- Fit the seal starting in the top radius of the door opening.
- The joining must be approx. 300 mm from door bottom -A-.
- Fit the seal all around.
- Re-install all the removed parts in the reverse order.

7 - Outside door seal

8 - The door window pane

- ☐ Removing and installing ➤ [page 38](#) .

9 - Clip

10 - Outside side part

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60 – Sunroof

1 Sliding/tilting roof with glass panel

1.1 Summary of components of sliding/tilting roof with glass panel

1 - Glass panel for sliding/tilting roof (single-layer safety glass)

2 - Gasket

3 - Sun visor

4 - Cover

5 - Rain groove

- ☐ remove together with sliding block guide Pos. 20

6 - Cover

- ☐ stick on with glue -AKL 450 005 05-

7 - Screw

8 - Assembly unit

- ☐ U-frame (with guiding groove), for the guiding groove use spray -G 052 778- otherwise the correct functions are not guaranteed

9 - Support

10 - Spring

11 - E-drive

- ☐ Check setting for the E-drive (0 position)
⇒ [page 50](#)

12 - Screw

13 - Spectacle storage area

- ☐ removing and installing
⇒ [page 116](#)

14 - Interior lamp

15 - Rotary switch of the automatic preselection mechanism

16 - E-drive cover

- ☐ Crank handle for emergency activation is fixed to the cover

17 - Cover

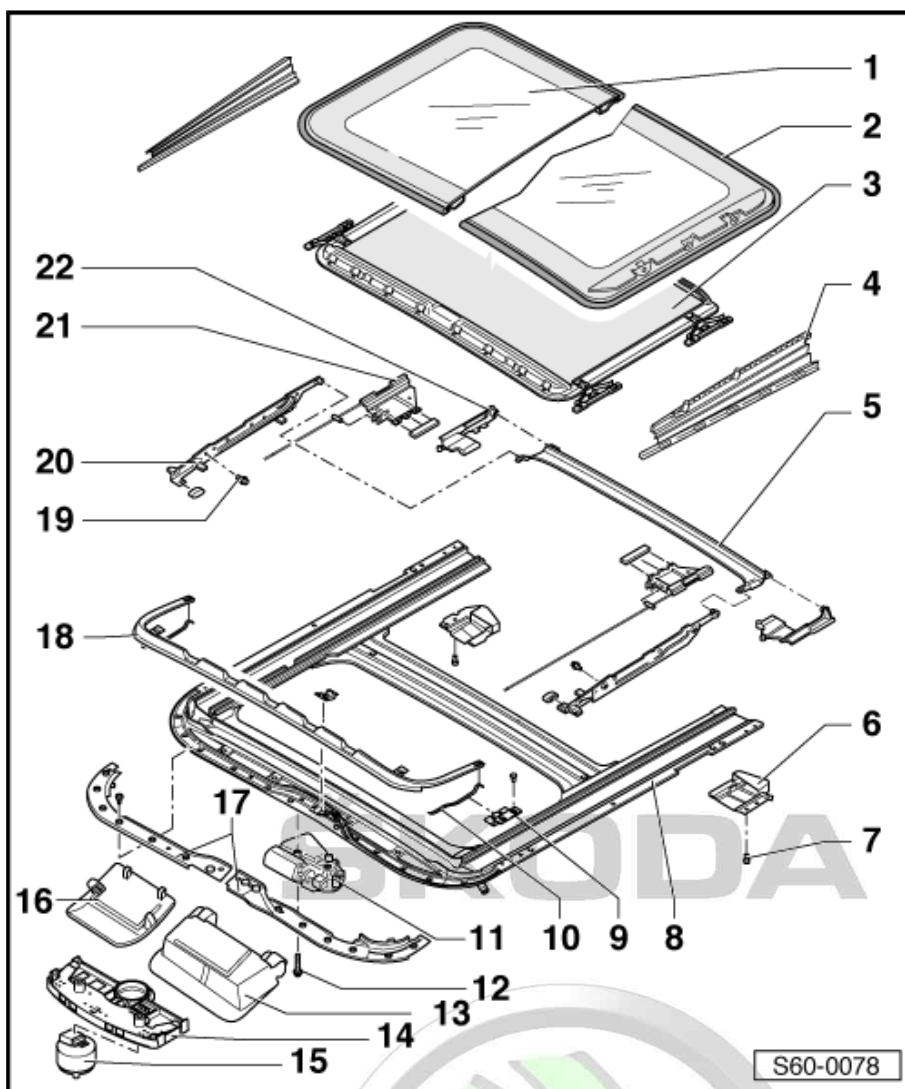
18 - Draft deflector

19 - 4.5 Nm

20 - Sliding-block guide

21 - Sliding block with control cable

22 - Support

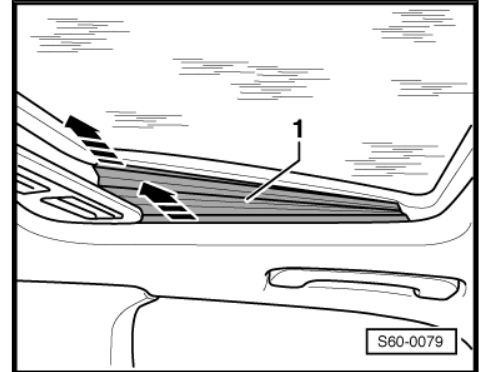
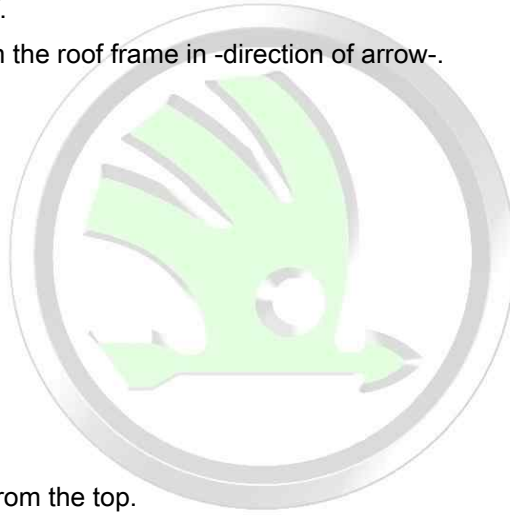


S60-0078

1.2 Removing and installing the glass roof

Removing

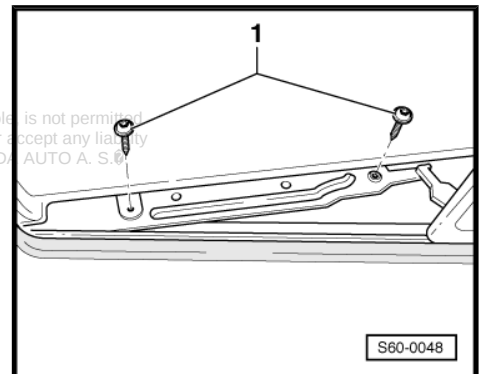
- Slide sun screen backwards.
- Tilt sliding/tilting roof.
- Unclip cover -1- from the roof frame in -direction of arrow-.



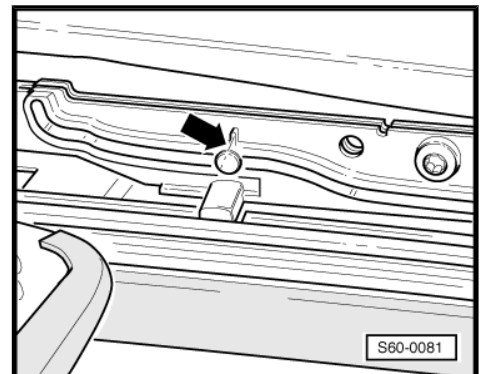
- Remove screws -1-.
- Remove glass roof from the top.

Install

The glass roof must be fitted in the „0 position“ ➤ [page 50](#).



- The sliding-block guide bolt axis must be flush with the marking on the sliding-block guide -arrow-.
- If the „sliding-block guide axis“ is not flush with the sliding-block guide, the parallel running must be adjusted ➤ [page 51](#).



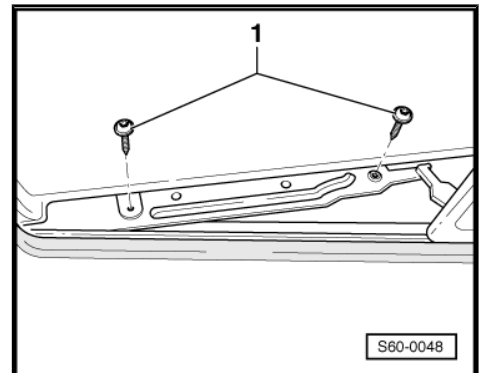
- Insert glass pane for the sliding/tilting roof from the top into the frame and slightly tighten the fixing screws -1-.



Note

Tighten the fixing screws only after setting the height of the glass roof pane.

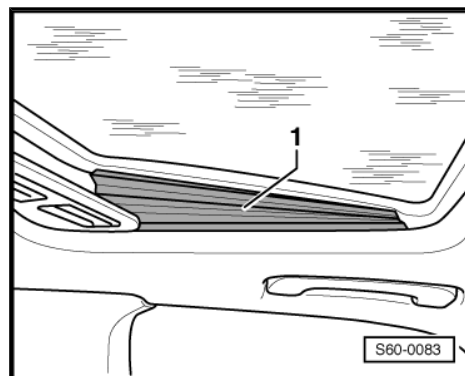
- Setting the glass roof pane height ➤ [page 47](#).
- Tighten glass roof screws -1-. Tightening torque - 4.5 Nm.



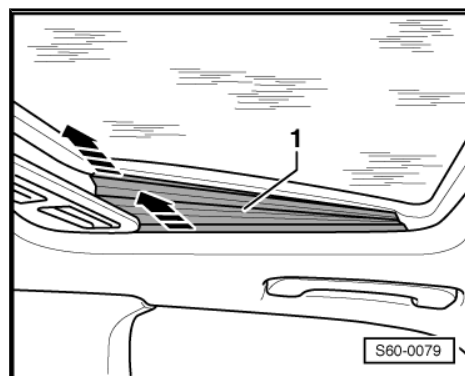
- Clip the cover -1- in the roof frame.
- Close sliding/tilting roof.
- Slide sun screen forwards.

Glass roof pane for sliding/tilting roof (height adjustment)

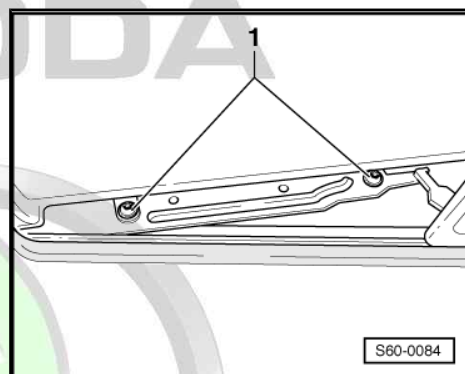
- Tilt sliding/tilting roof.
- Slide sun screen backwards.



- Unclip cover -1- from the roof frame in -direction of arrow-.

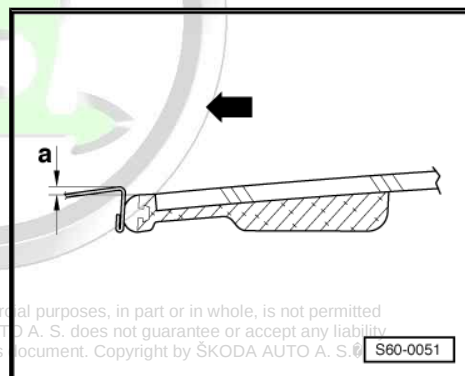


- Release screws -1-.
- Close sliding/tilting roof, open and close again (this sequence must be respected to obtain a correct setting).
- Set the glass panel height at front and rear on both sides:



Front roof pane adjustment:

- a- = 0...1 mm lower than the roof
- Arrow- = direction of travel



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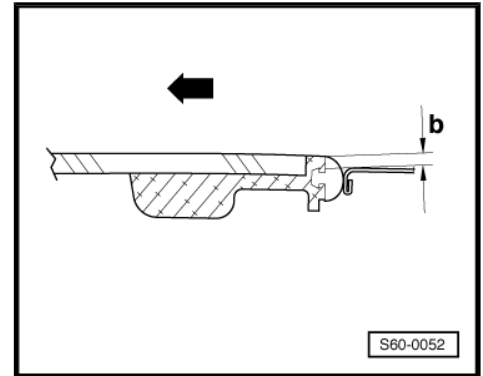
Rear roof panel adjustment:

- b- = 0...1 mm higher than roof
- Arrow- = direction of travel
- Tighten glass roof pane screws. Tightening torque 4,5 Nm.
- Adjust the left and right side symmetrically.



Note

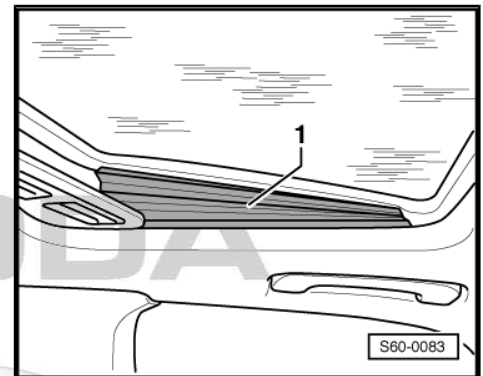
Inspect the height adjustment by opening and closing the sliding/tilting roof.



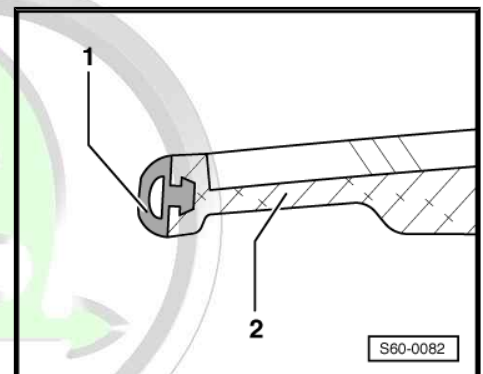
- Tilt sliding/tilting roof.
- Clip the cover -1- in the roof frame.
- Close sliding/tilting roof.
- Slide sun screen forwards.

Replacing the glass roof pane seal

- Remove glass roof pane for sliding/tilting roof ➤ [page 47](#).



- Remove seal -1- from glass roof pane -2-.
- Press new seal into glass roof pane.



Note

For easier mounting coat seal with lubricant (e.g. soap water).

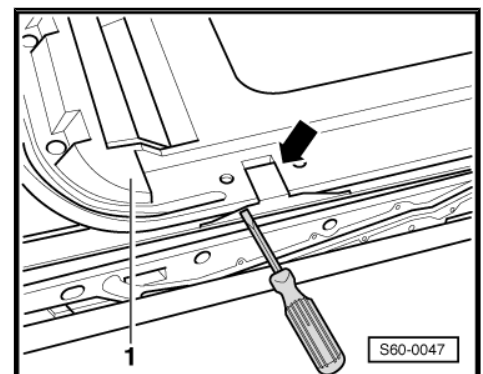
1.3 Removing and installing the sun visor

Removing

- Remove glass roof pane for sliding/tilting roof ➤ [page 47](#).
- For easier mounting slide sun visor slightly backwards.
- Lever off front and rear sliding block with a screwdriver -arrow-.
- Remove sun visor -1- from the top.

Install

Installation is carried out in the reverse order.





1.4 Removing and installing E-drive

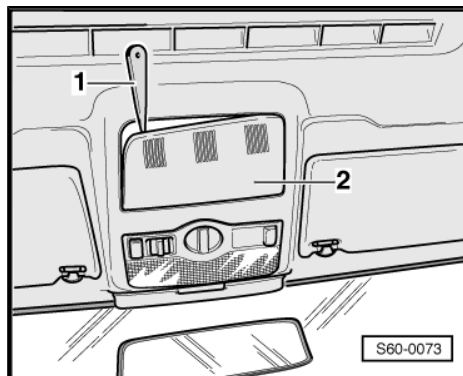


Note

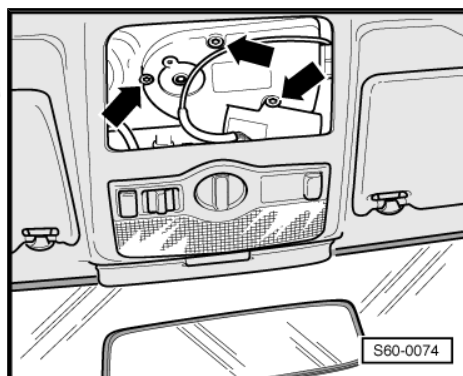
The E-drive can only be removed and installed when the sliding/tilting roof is closed.

Removing

- Remove the E-drive cover -2- with the wedge -1- -3409- or remove the spectacle storage area ➔ [page 116](#) .
- Disconnect the plug connection of the E-drive.



- Release screws -arrows-.
- Disconnect the plug connection from the automatic preselection mechanism and remove the E-drive.



Install

- Installation is carried out in the reverse order.



Note

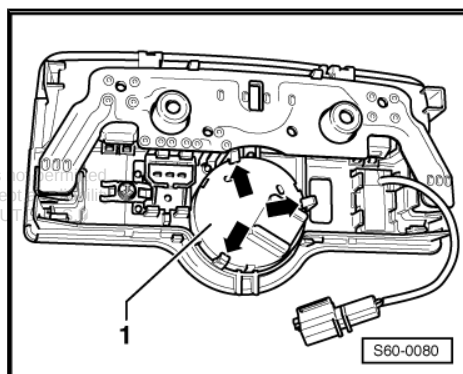
- ◆ Always replace the drive screws with new ones (3.5 Nm).
- ◆ Adapt drive ➔ [page 51](#) .

Removing the rotary switch of the automatic preselection mechanism

- Remove interior lighting ➔ Electrical System ➔ Rep. gr. 96 .
- Release three catches on the bottom side of the interior lighting -arrows-.
- Remove the rotary switch of the automatic preselection mechanism -1-.

Install

- Installation is carried out in the reverse order.



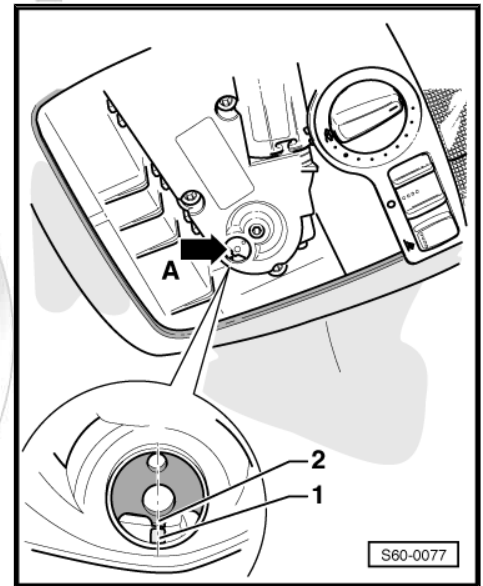
1.5 Setting E-drive (0 position)

- Setting of the „0 position“ may be necessary if the drive was not removed in the „0 position“ or if the sliding/tilting roof was opened or closed using the emergency operation mechanism.

Drive removed and wiring connected.

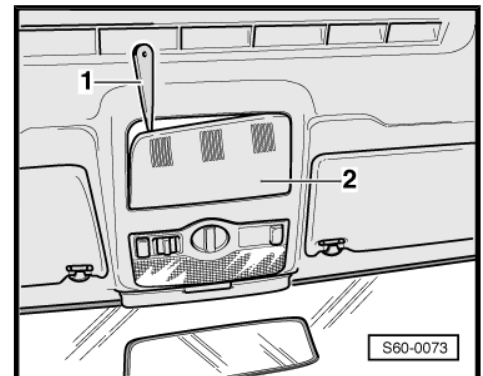
- Turn the rotary switch of the automatic preselection mechanism to select „roof tilted“.
- Turn the rotary switch of the automatic preselection mechanism to „roof closed“.
- Turn the rotary switch of the automatic preselection mechanism to „roof opened“.
- Turn the rotary switch of the automatic preselection mechanism to „roof closed“.
- In „0 position“ install the drive with the sliding/tilting roof closed.

The „0 position“ is marked in the window -arrow A-. In the window -arrow A- the colour marking -1- must be aligned with the preset lug -2-.



1.6 Adapting drive

- Switch on ignition.
- Remove the E-drive cover -2- with the wedge -1- -3409- or remove the spectacle storage area ➔ [page 116](#) .
- Disconnect plug from E-drive when opening the sliding/tilting roof.
- Mount the plug of the E-drive again.
- Close sliding/tilting roof.
- Press automatic preselection mechanism in position „roof closed“ for minimum 3 seconds; the basic setting of the drive is performed.

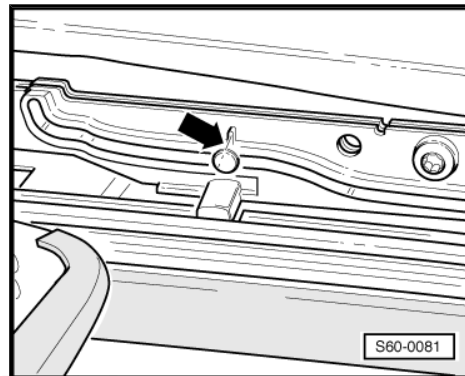


1.7 Check parallel running

- Remove glass roof pane for sliding/tilting roof ➔ [page 47](#) .



The sliding-block guide bolt axis must be flush with the marking on the sliding-block guide -arrow-.



1.8 Setting the parallel running

- Half open glass panel for sliding/tilting roof.
- Remove E-drive ➔ [page 50](#) .
- Manually slide glass panel for sliding/tilting roof backwards up to the stop.
- Installing E-drive ➔ [page 50](#) .

1.9 Removing and installing assembly unit



Note

Removal and installation of the assembly unit is carried out by 2 mechanics.

Removing

- Removing the rotary switch of the automatic preselection mechanism ➔ [page 50](#) .
- Remove the moulded headliner ➔ [page 174](#) .
- Pull off water drain hoses -arrows- from assembly unit -1-.

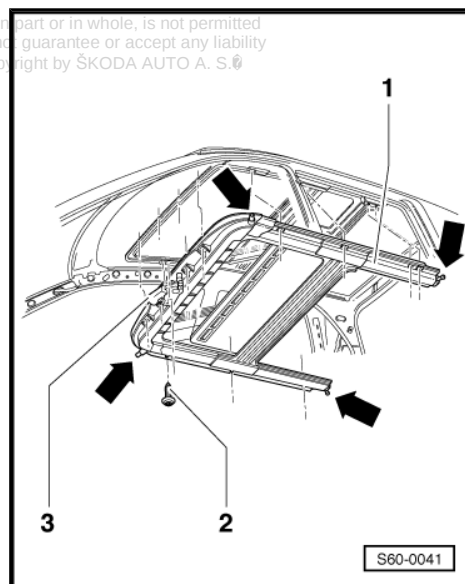


Note

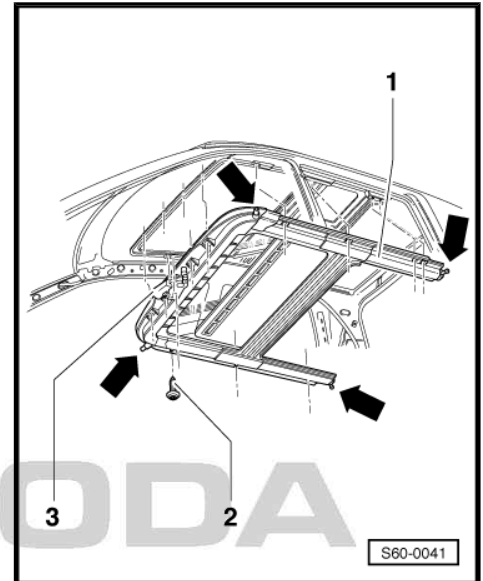
The E-drive -3- must not be removed from the assembly unit -1-.

- Screw out screws -2- and remove the assembly unit from the vehicle.

Install



- Insert assembly unit -1- in the roof.
- Align the assembly unit -1- in the roof frame and secure with screws -2-. Follow the specified order for tightening the screws. Tightening torque: 8 Nm.
- When tightening the screws -2- of the E-drive -3- proceed towards rear.
- Fitting water drain hoses -arrows-.
- Install the moulded headliner ➤ [page 174](#) .
- Install the rotary switch for the automatic preselection mechanism ➤ [page 50](#) .



1.10 Cleaning the water drain hoses

Front water drain hose

The front water drain hoses -1- run in the A pillars and terminate between the door and pillar A. Clean from top end of the hose.

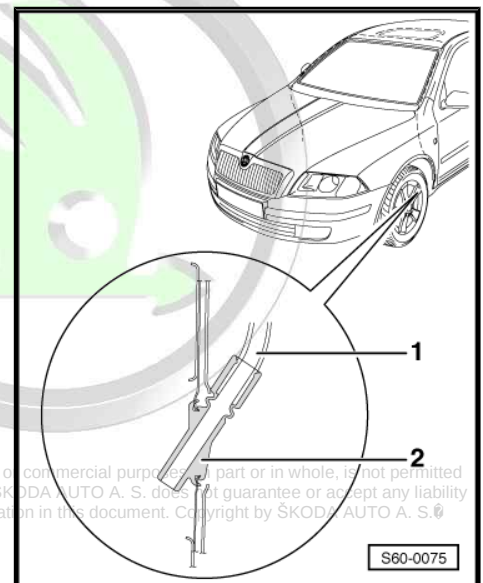
- 1 - Front water drain hose
- 2 - Water drain valve



Note

For cleaning use a 2300 mm long speedometer Bowden wire as a tool.

Rear water drain hoses



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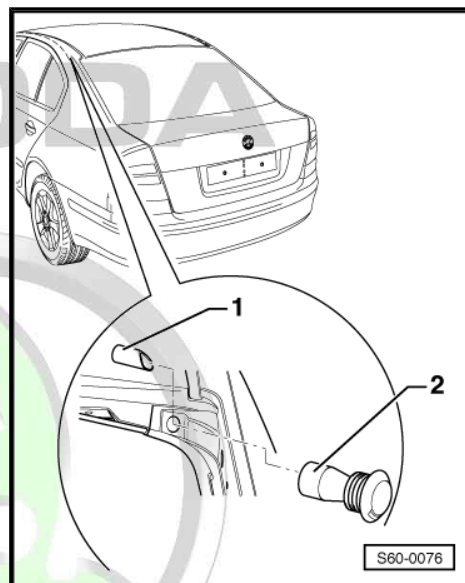
The rear water drain hoses -1- end in the water channel for the tailgate. Clean from the bottom hose end. The hoses must not be removed.

- 1 - Water drain hose
- 2 - Water drain valve



Note

For cleaning use a 2300 mm long speedometer Bowden wire as a tool.



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63 – Bumpers

1 Front bumper

1.1 Summary of components of front bumper (Octavia II) for vehicles up to 10.08

1 - Guide part

Removing:

- Remove front bumper (Pos. 7).
- Remove screws (Pos. 2).
- Remove guide part.

Installing:

- Installation is carried out in the reverse order.

2 - 1.5 Nm

3 - Adjusting nut

4 - 1 Nm

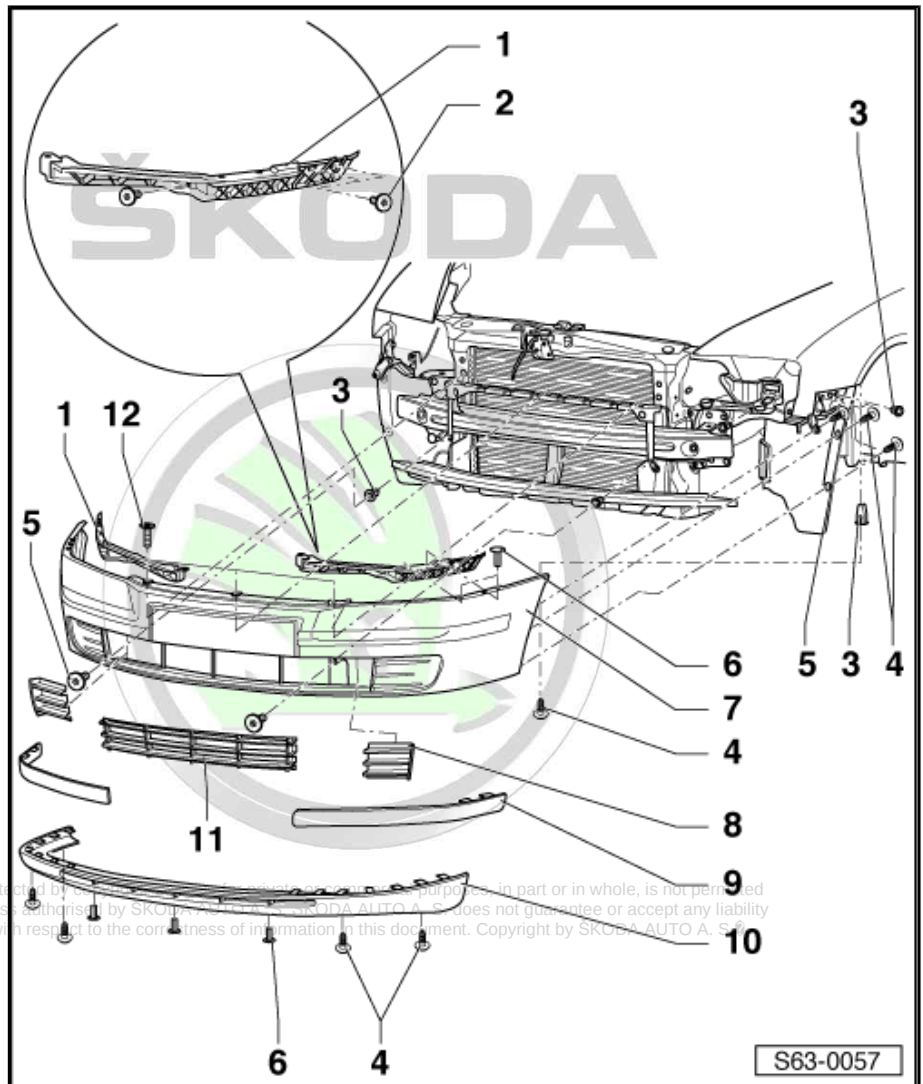
5 - 1.5 Nm

6 - Body-bound rivet

7 - Front bumper

Removing:

- Remove front headlights ⇒ Electrical System ⇒ Rep. gr. 94 .
- Remove covers (Pos. 8).
- Remove expanding rivets (Pos. 6).
- Remove screws (Pos. 4 and Pos. 5).
- Remove screws (Pos. 12).
- Remove the bumper from the guide parts (Pos. 1) to the front.



Note

Before removing the bumper it is necessary to disconnect plug of fog lights, of park sensors and of hoses for the headlight cleaning system (if present).



Installing:

- Installation is carried out in the reverse order.

8 - Cover

9 - Bumper strip

- ☐ Pressed on into the bumper clips.
- ☐ Is a component part of the front bumper (Octavia II RS)

10 - Spoiler

- ☐ Pressed on into the bumper clips
- ☐ Is a component part of the front bumper (Octavia II RS)

11 - Ventilation grid

12 - 6.5 Nm

1.2 Summary of components of front bumper (Octavia II) for vehicles as of 11.08

1 - Adjusting nut

2 - 1 Nm

3 - Guide part

Removing:

- Remove front bumper (Pos. 5).
- Remove screws (Pos. 13).
- Remove guide part.

Installing:

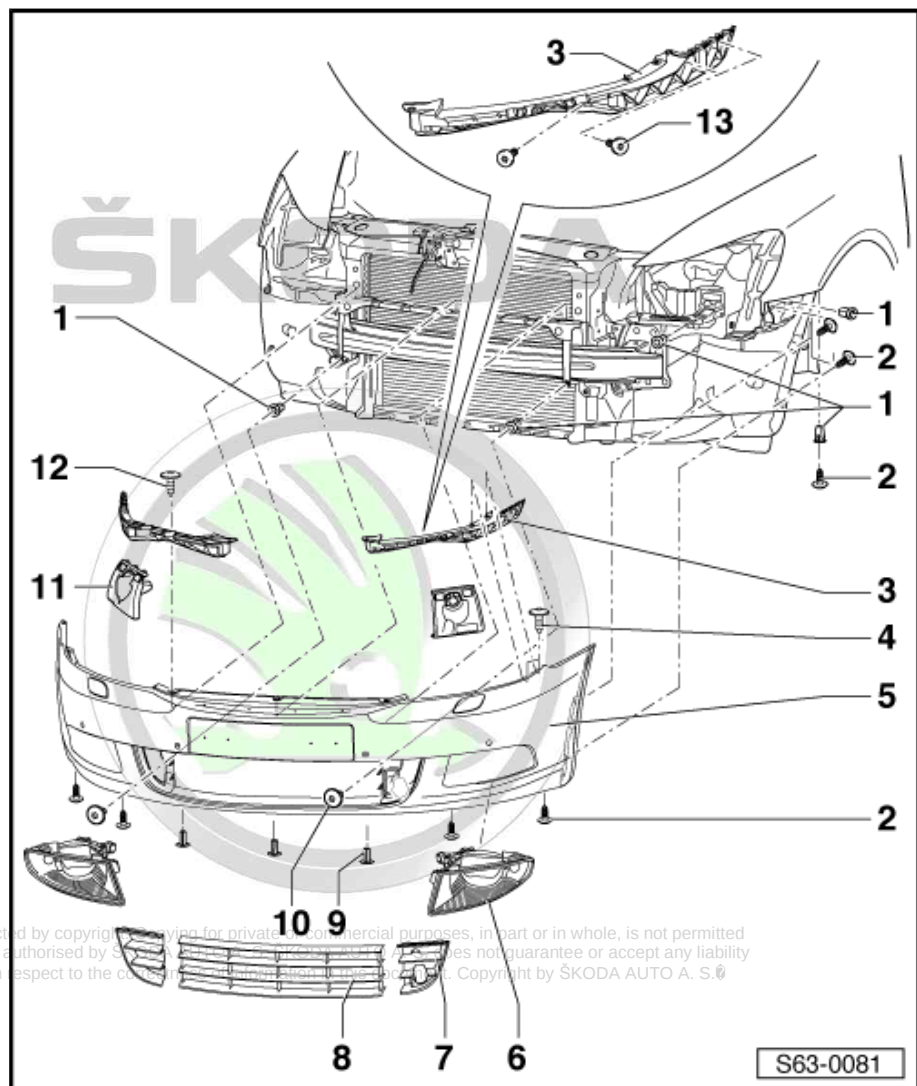
- Installation is carried out in the reverse order.

4 - 2 Nm

5 - Front bumper

Removing:

- Remove front head-lights ⇒ Electrical System ⇒ Rep. gr. 94 .
- Remove covers (Pos. 7).
- Remove fog and daylight driving lights (Pos. 6) ⇒ Electrical System ⇒ Rep. gr. 94 .
- Remove expanding rivets (Pos. 9).
- Remove screws (Pos. 2 and Pos. 10).
- Remove screws (Pos. 4 and Pos. 12).
- Remove the bumper from the guide parts (Pos. 3) to the front.





Note

Before removing the bumper it is necessary to disconnect plug of park sensors and hoses for the headlight cleaning system (if present).

Installing:

- Installation is carried out in the reverse order.

6 - Fog and daylight driving lights

- Remove and install ⇒ Electrical System ⇒ Rep. gr. 94 .

7 - Cover

8 - Ventilation grid

9 - Body-bound rivet

10 - 2 Nm

11 - Holder for headlight cleaning system and fog lights

12 - 6.5 Nm

13 - 1.5 Nm

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1.3 Summary of components of front bumper (Scout)

1 - Adjusting nut

2 - 1 Nm

3 - Holder for headlight cleaning system and fog lights

4 - Guide part

Removing:

- Remove front bumper (Pos. 7).
- Remove screws (Pos. 14).
- Remove guide part.

Installing:

- Installation is carried out in the reverse order.

5 - Body-bound rivet

6 - Wing strip

7 - Front bumper

Removing:

- Remove front headlights ⇒ Electrical System ⇒ Rep. gr. 94.
- Remove covers (Pos. 9).
- Remove expanding rivets (Pos. 5).
- Remove screws (Pos. 2 and Pos. 10).
- Remove screws (Pos. 13).
- Remove the bumper from the guide parts (Pos. 4) to the front.

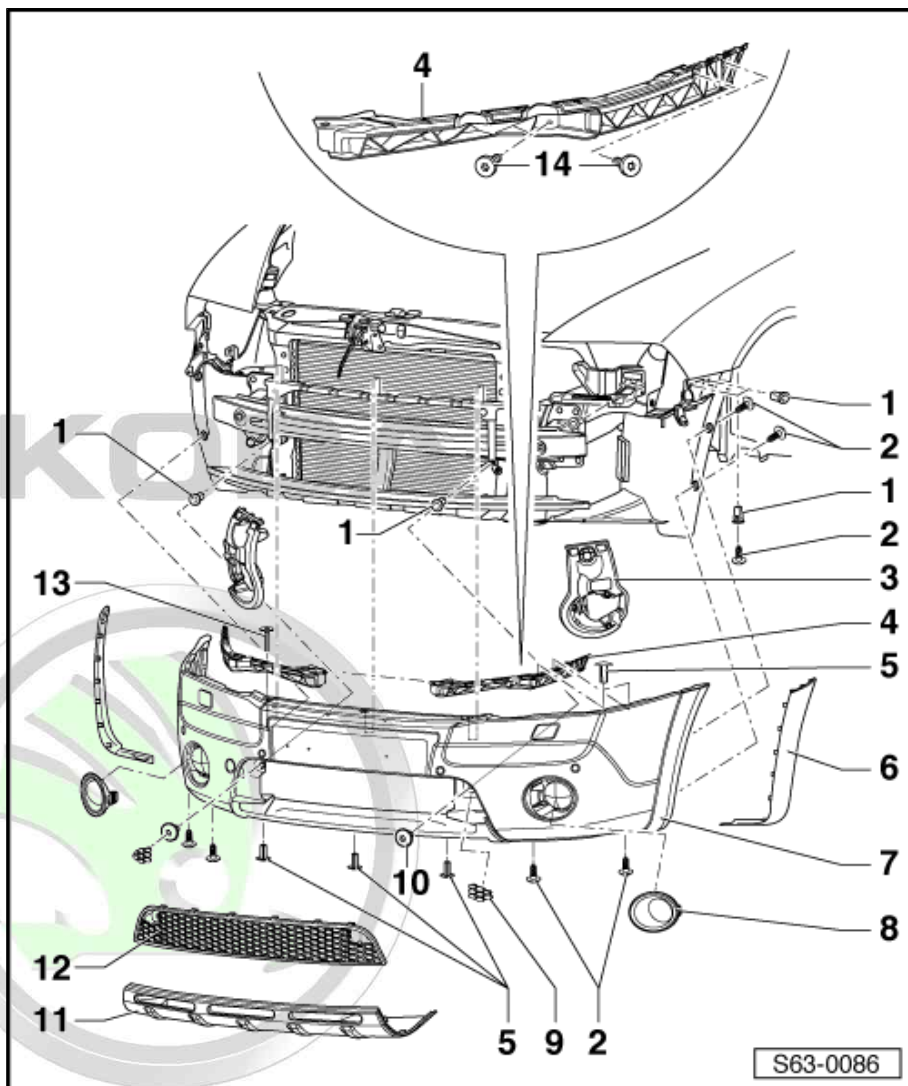


Note

Before removing the bumper it is necessary to disconnect plug of fog lights, of park sensors and of hoses for the headlight cleaning system (if present).

Installing:

- Installation is carried out in the reverse order.



8 - Cap for fog light

9 - Cover

10 - 2 Nm

11 - Shock absorber cover

- Unclip and remove to the front

12 - Ventilation grid

13 - 6.5 Nm

14 - 1.5 Nm

1.4 Summary of components of front bumper for RS vehicles as of MY 10

1 - Body-bound rivet

2 - 1 Nm

3 - Adjusting nut

4 - Left guide part

Removing:

- Remove front bumper (Pos. 7).
- Remove screws (Pos. 5).
- Remove guide part.

Installing:

- Installation is carried out in the reverse order.

5 - 1.5 Nm

6 - 2 Nm

7 - Front bumper

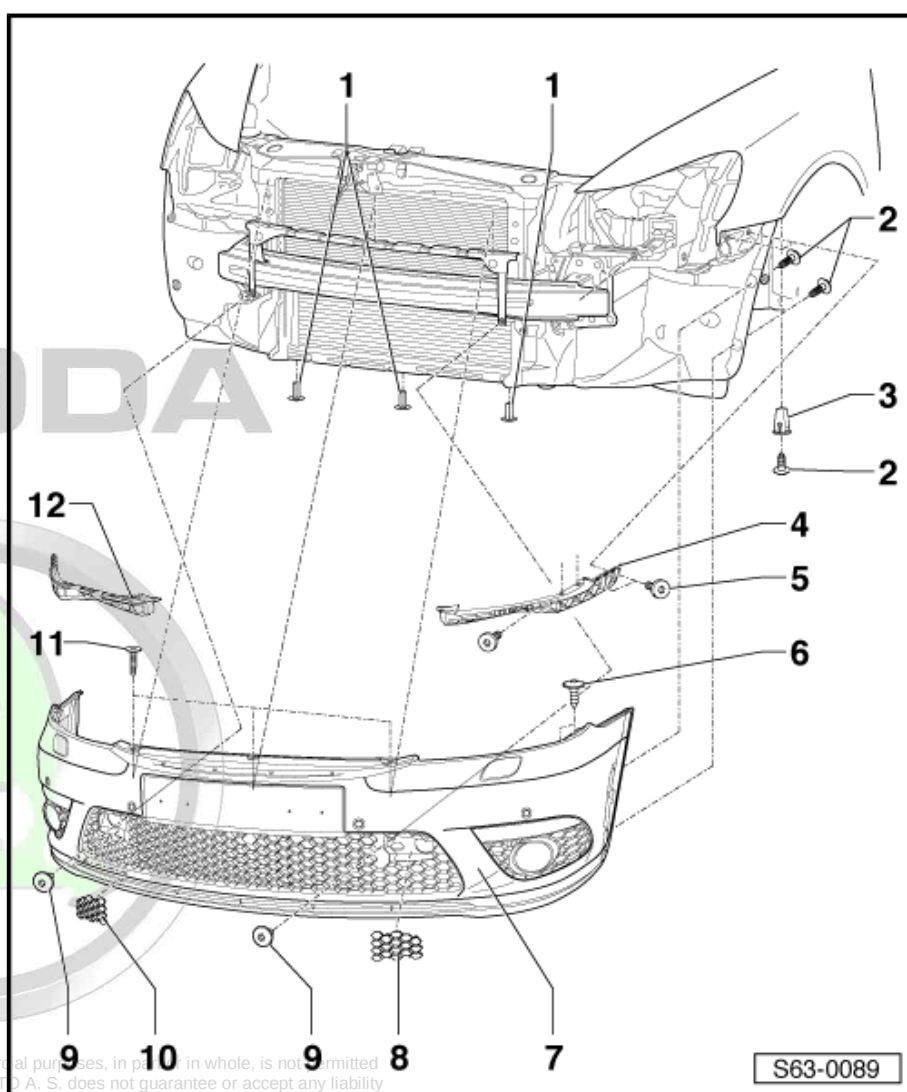
Removing:

- Remove front head-lights ⇒ Electrical System ⇒ Rep. gr. 94 .
- Remove covers (Pos. 8 and 10) and screws (Pos. 9).
- Remove expanding rivets (Pos. 1).

Remove screws (Pos. 2 and Pos. 6).

- Remove screws (Pos. 11).

- Remove the bumper from the guide parts (Pos. 4 and 12) to the front.



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Note

Before removing the bumper it is necessary to disconnect plug of fog lights, daylight driving light, plug of park sensors and hoses for the headlight cleaning system (if present).

Installing:

- Installation is carried out in the reverse order.

8 - Left cover

9 - 2 Nm

10 - Right cover

11 - 6.6 Nm

12 - Right guide part

1.5 Summary of components of front bumper bracket

1 - 9 Nm

2 - Front bumper bracket

Removing:

- Removing front bumper
⇒ [page 55](#).
- Disconnect the plug from the temperature sensor.
- Remove screws (Pos. 1).
- Remove screws (Pos. 3).
- Remove front bumper bracket towards the front.

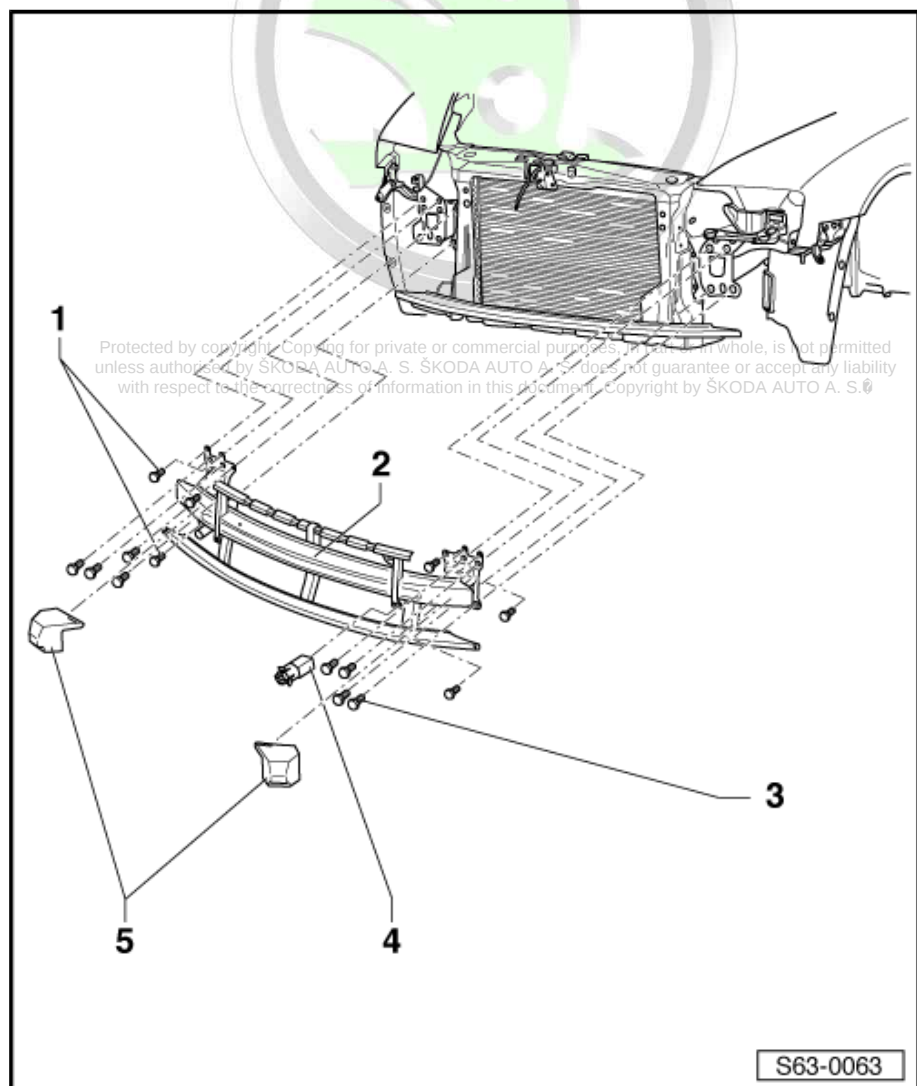
Installing:

- Installation is carried out in the reverse order.

3 - 30 Nm

4 - Temperature sensor

5 - Metallic impact absorber



2 Rear bumper

2.1 Summary of components of rear bumper (Octavia II) for vehicles up to 10.08

- 1 - Washer
- 2 - 1.5 Nm
- 3 - 8 Nm
- 4 - Adjusting nut
- 5 - Left cover strip
- 6 - Right cover strip
- 7 - Bumpers

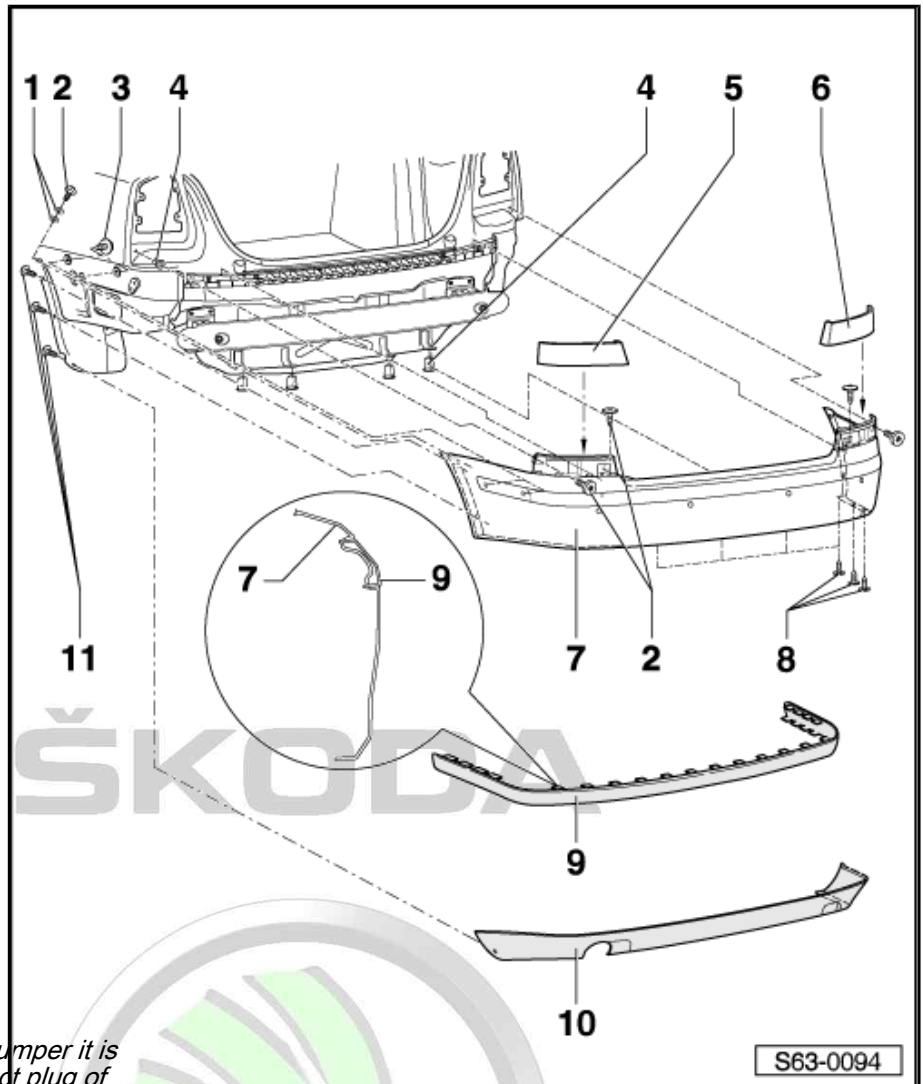
Removing:

- Remove the tailgate/ luggage compartment cover ⇒ [page 168](#) .
- Removing rear lights ⇒ Electrical System ⇒ Rep. gr. 94 .
- Remove both side trim panels in the luggage compartment and unscrew screws (Pos. 3).
- Remove cover strips (Pos. 5 and Pos. 6).
- Remove screws (Pos. 2 and Pos. 11).
- Push rear bumper (Pos. 7) to the rear.



Note

Before removing the bumper it is necessary to disconnect plug of park sensors (if present).



Installing:

- Installation is performed in the reverse order, pay attention to the following points:



Note

Screws (Pos. 8) must be mounted successively from the centre of the bumper to the sides.

8 - 1.5 Nm

9 - Bumper strip

- ☐ Pressed on onto the bumper clips (Pos. 7)
- ☐ Is a component part of the rear bumper (Octavia II RS)

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10 - Rear spoiler

- ☐ Pressed on onto the bumper clips (Pos. 7)
- ☐ Is a component part of the rear bumper (Octavia II RS)

11 - 1 Nm

2.2 Summary of components of rear bumper (Octavia II) for vehicles as of 11.08

1 - 1.5 Nm

2 - 10 Nm

3 - Adjusting nut

4 - Right side holder

5 - Body-bound rivet

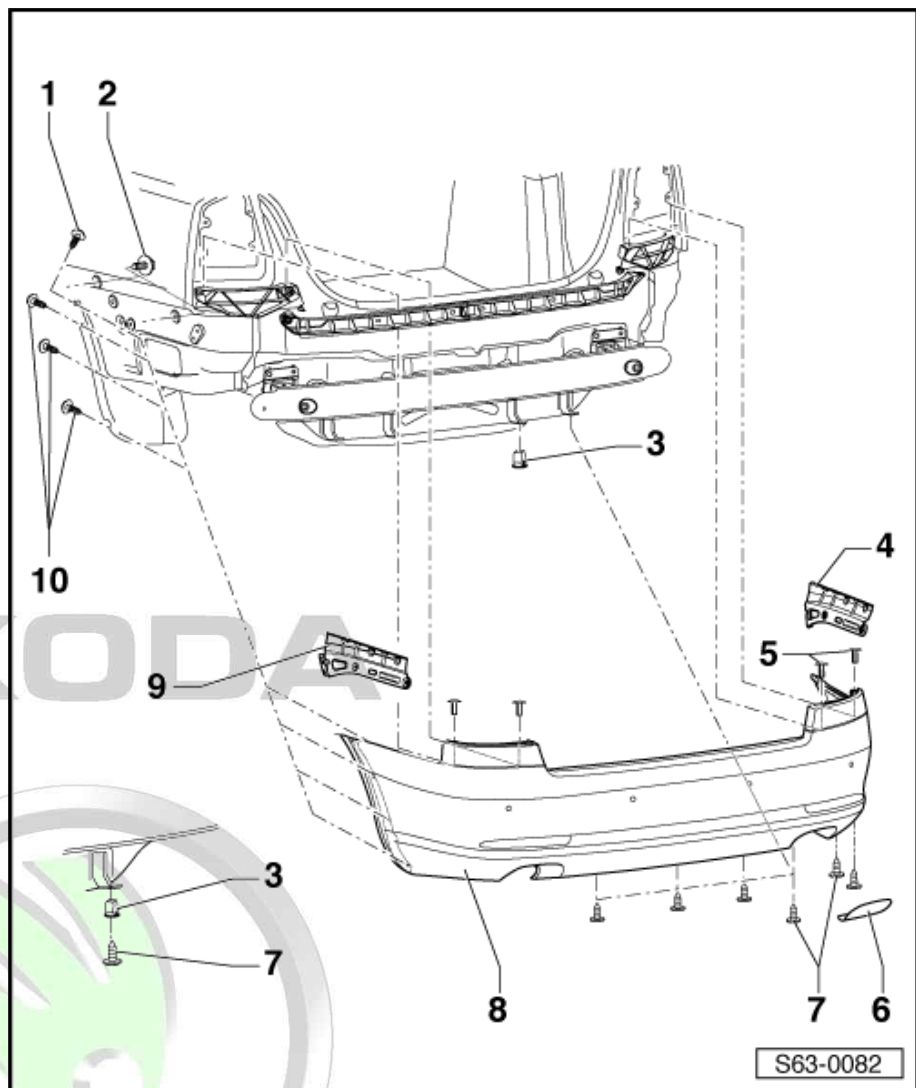
6 - Cover for towing lug

7 - 1.5 Nm

8 - Bumpers

Removing:

- Remove the tailgate/
luggage compartment
cover ➔ [page 168](#) .
- Removing rear lights ➔
Electrical System ➔
Rep. gr. 94 .
- Remove expanding riv-
ets (Pos. 5).
- Remove screws (Pos.
7).
- Remove screws (Pos. 1
and Pos. 10).
- Remove both side trim
panels in the luggage
compartment and un-
screw screws (Pos. 2).
- Push rear bumper (Pos.
8) to the rear



Note

*Before removing the bumper it is
necessary to disconnect plug of
park sensors (if present).*

Installing:

- Installation is performed in the reverse order, pay attention to the following points:



Note

*Screws (Pos. 7) must be mounted
successively from the centre of the
bumper to the sides.*

9 - Left side holder

10 - 1 Nm

2.3 Summary of components of rear bumper (Octavia Combi II) for vehicles up to 10.08

1 - 1.5 Nm

2 - 8 Nm

3 - Right guide part

4 - 3.5 Nm

5 - Adjusting nut

6 - Body-bound rivet

7 - Bumpers

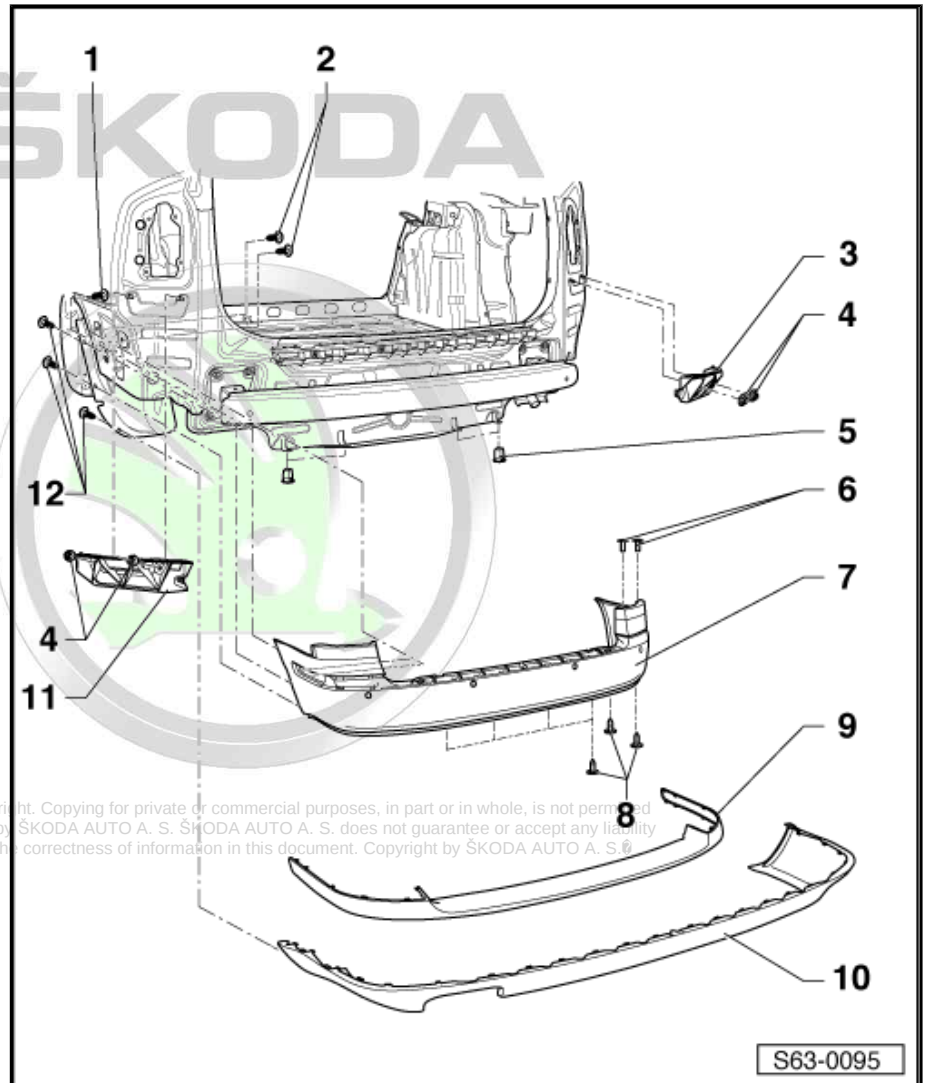
Removing:

- Remove trim panel from bottom of pillar D
⇒ [page 165](#) .
- Removing rear lights ⇒
Electrical System ⇒
Rep. gr. 94 .
- Remove both side trim panels in the luggage compartment and unscrew screws (Pos. 2).
- Remove screws (Pos. 8).
- Remove screws (Pos. 1 and Pos. 11).
- Remove expanding rivets (Pos. 6).
- Push rear bumper (Pos. 7) to the rear



Note

Before removing the bumper it is necessary to disconnect plug of park sensors (if present).



Installing:

- Installation is performed in the reverse order, pay attention to the following points:



Note

Screws (Pos. 8) must be mounted successively from the centre of the bumper to the sides.

8 - 1.5 Nm

9 - Bumper strip

- ☐ Pressed on onto the bumper clips (Pos. 7)
- ☐ Is a component part of the rear bumper (Octavia Combi II RS)

10 - Rear spoiler

- ☐ Pressed on onto the bumper clips (Pos. 7)
- ☐ Is a component part of the rear bumper (Octavia Combi II RS)

11 - Left guide part

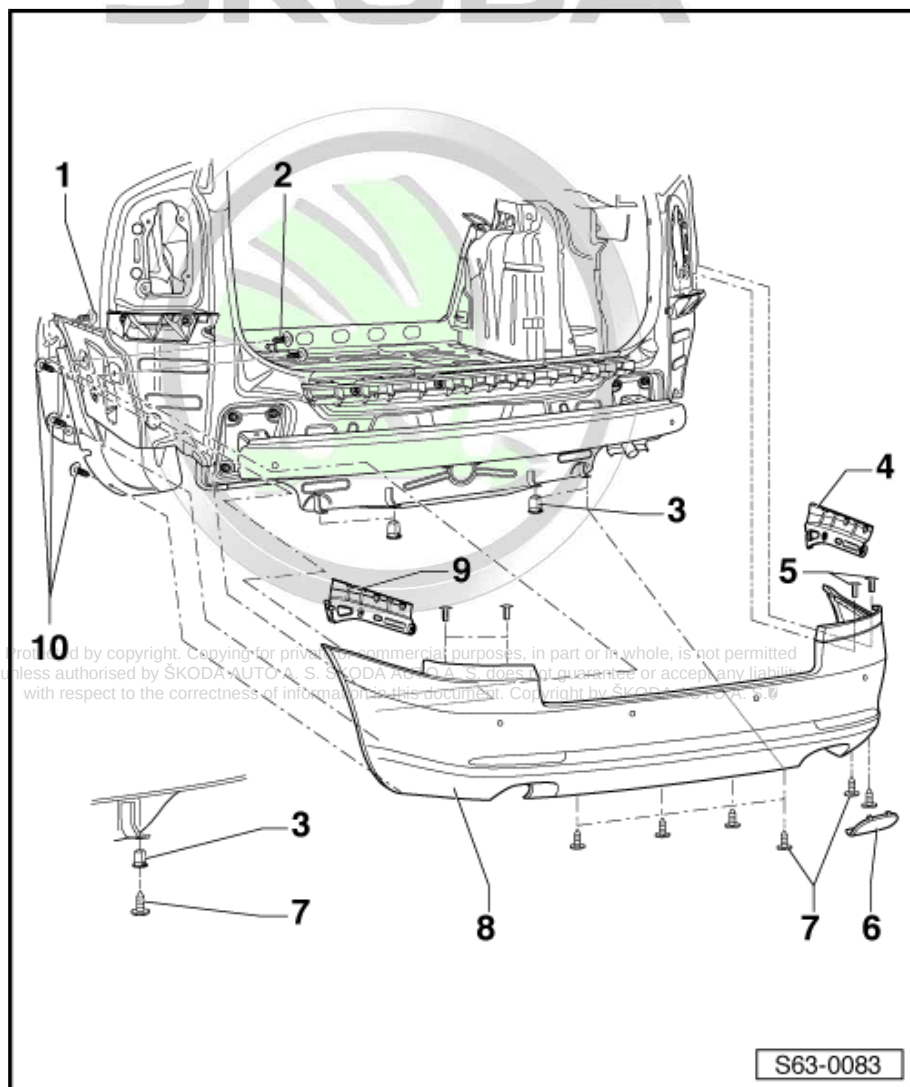
12 - 1 Nm

2.4 Summary of components of rear bumper (Octavia Combi II) for vehicles as of 11.08

- 1 - 1.5 Nm
- 2 - 10 Nm
- 3 - Adjusting nut
- 4 - Right side holder
- 5 - Body-bound rivet
- 6 - Cover for towing lug
- 7 - 1.5 Nm
- 8 - Bumpers

Removing:

- Remove trim panel from bottom of pillar D
⇒ [page 165](#) .
- Removing rear lights ⇒ Electrical System ⇒ Rep. gr. 94 .
- Remove expanding rivets (Pos. 5).
- Remove screws (Pos. 7).
- Remove screws (Pos. 1 and Pos. 10).
- Remove both side trim panels in the luggage compartment and unscrew screws (Pos. 2).
- Push rear bumper (Pos. 8) to the rear



Note

Before removing the bumper it is necessary to disconnect plug of park sensors (if present).

Installing:

- Installation is performed in the reverse order, pay attention to the following points:



Note

Screws (Pos. 7) must be mounted successively from the centre of the bumper to the sides.

9 - Left side holder

10 - 1 Nm

2.5 Summary of components of rear bumper (Scout)

1 - End part

2 - Right side holder

3 - Body-bound rivet

4 - Bumpers

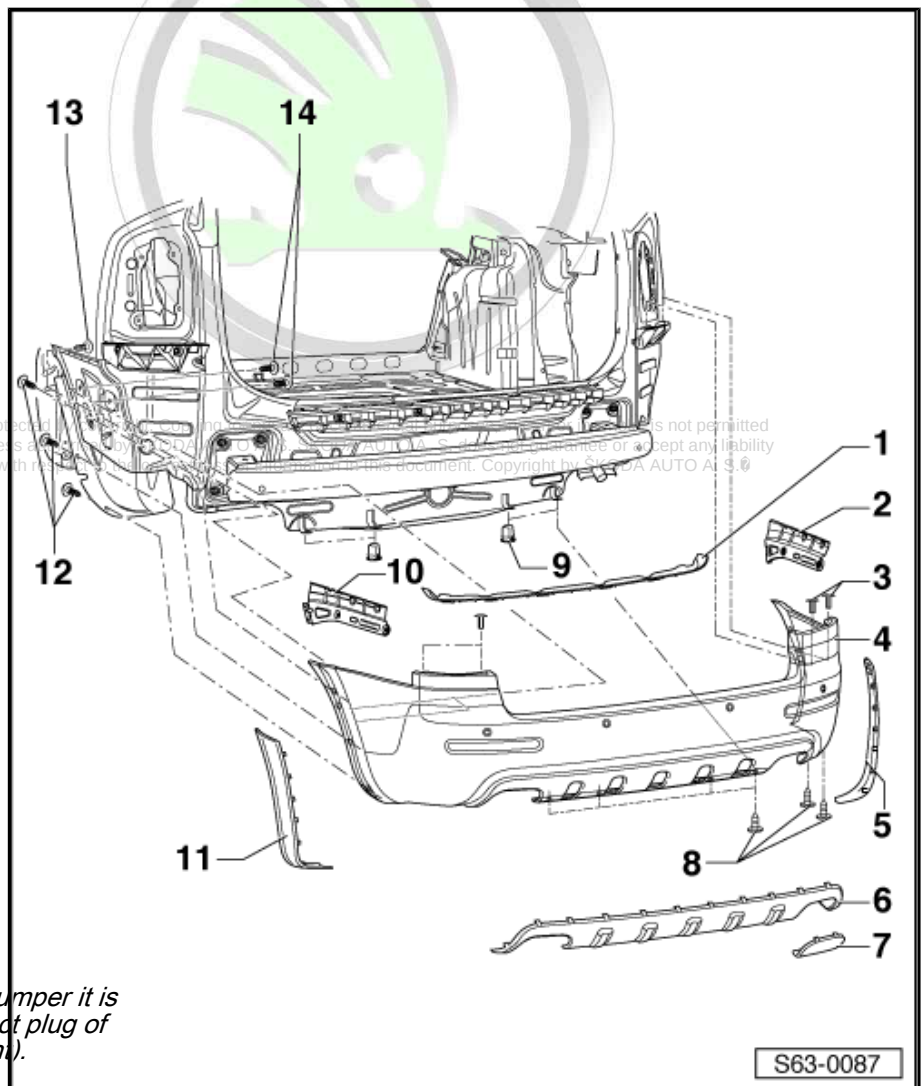
Removing:

- Remove trim panel from bottom of pillar D
⇒ [page 165](#).
- Removing rear lights ⇒
Electrical System ⇒
Rep. gr. 94.
- Remove expanding rivets (Pos. 3).
- Remove screws (Pos. 8).
- Remove screws (Pos. 12 and Pos. 13).
- Remove both side trim panels in the luggage compartment and unscrew screws (Pos. 14).
- Push rear bumper (Pos. 4) to the rear



Note

Before removing the bumper it is necessary to disconnect plug of park sensors (if present).



S63-0087

Installing:

- Installation is performed in the reverse order, pay attention to the following points:



Note

Screws (Pos. 8) must be mounted successively from the centre of the bumper to the sides.

5 - Right wing strip

- ☐ Clipped in the bumper as of MY 10

6 - Shock absorber cover

Removing:

- Remove bumper (Pos. 4).
- Unclip clips from the bumper.
- Push the cover out of the bumper.

Installing:

- Installation is carried out in the reverse order.

7 - Cover for towing lug

8 - 1.5 Nm

9 - Adjusting nut

10 - Left side holder

11 - Left wing strip

- ☐ Clipped in the bumper as of MY 10

12 - 1 Nm

13 - 1.5 Nm

14 - 10 Nm

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2.6 Summary of components of rear bumper bracket for vehicles up to 10.08

1 - Right mounting bracket

2 - Nuts, 3.5 Nm

3 - Left mounting bracket

4 - Rear bumper bracket

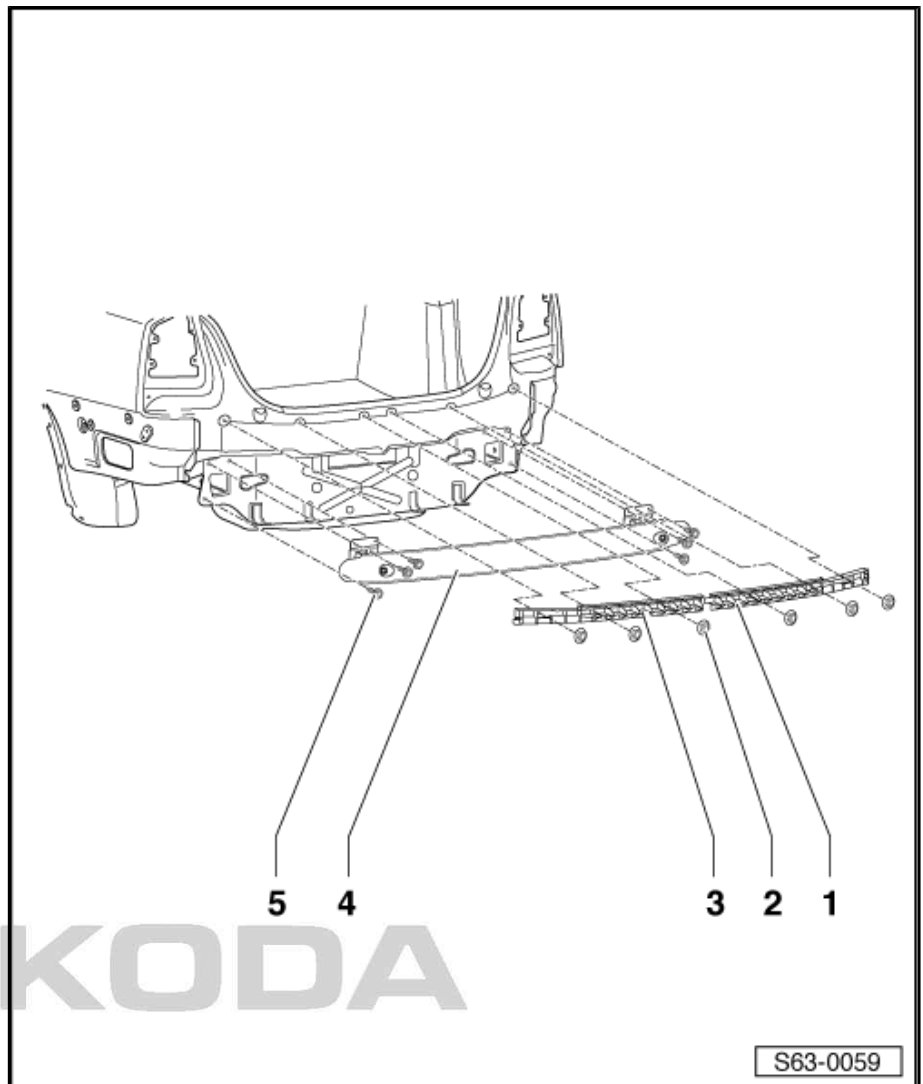
Removing:

- Remove the rear bumper ➔ [page 61](#) .
- Remove screws (Pos. 5).
- Remove rear bumper bracket.

Installing:

- Installation is carried out in the reverse order.

5 - 20 Nm



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2.7 Summary of components of rear bumper bracket (Octavia II) for vehicles as of 11.08

- 1 - Adjusting nut
- 2 - Right guide part
- 3 - 1.5 Nm
- 4 - Nuts, 3.5 Nm
- 5 - Right mounting bracket
- 6 - Left mounting bracket
- 7 - Rear bumper bracket

Removing:

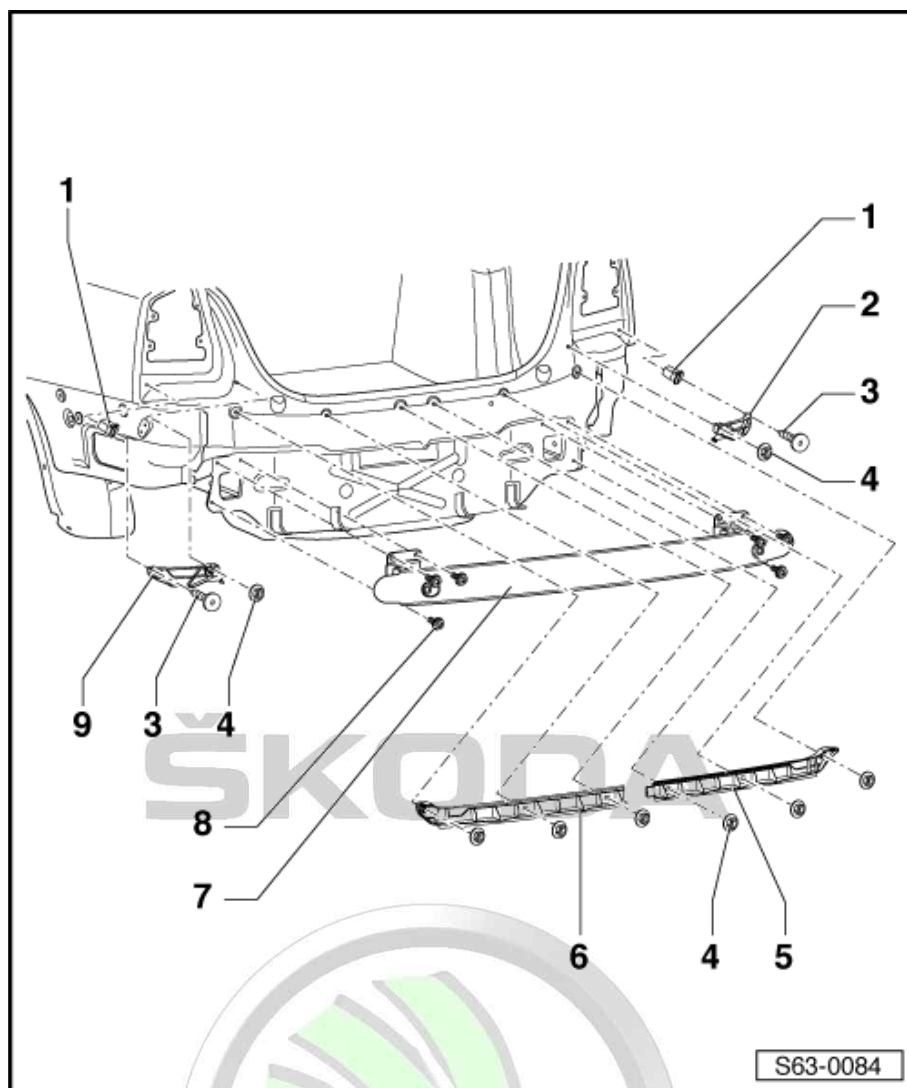
- Remove the rear bumper ➔ [page 61](#) .
- Remove screws (Pos. 8).
- Remove rear bumper bracket.

Installing:

- Installation is carried out in the reverse order.

8 - 20 Nm

9 - Left guide part



2.8 Summary of components of rear bumper bracket (Octavia Combi II) for vehicles as of 11.08

1 - Right guide part

2 - Nuts, 3.5 Nm

3 - Alignment rail

4 - 20 Nm

5 - Rear bumper bracket

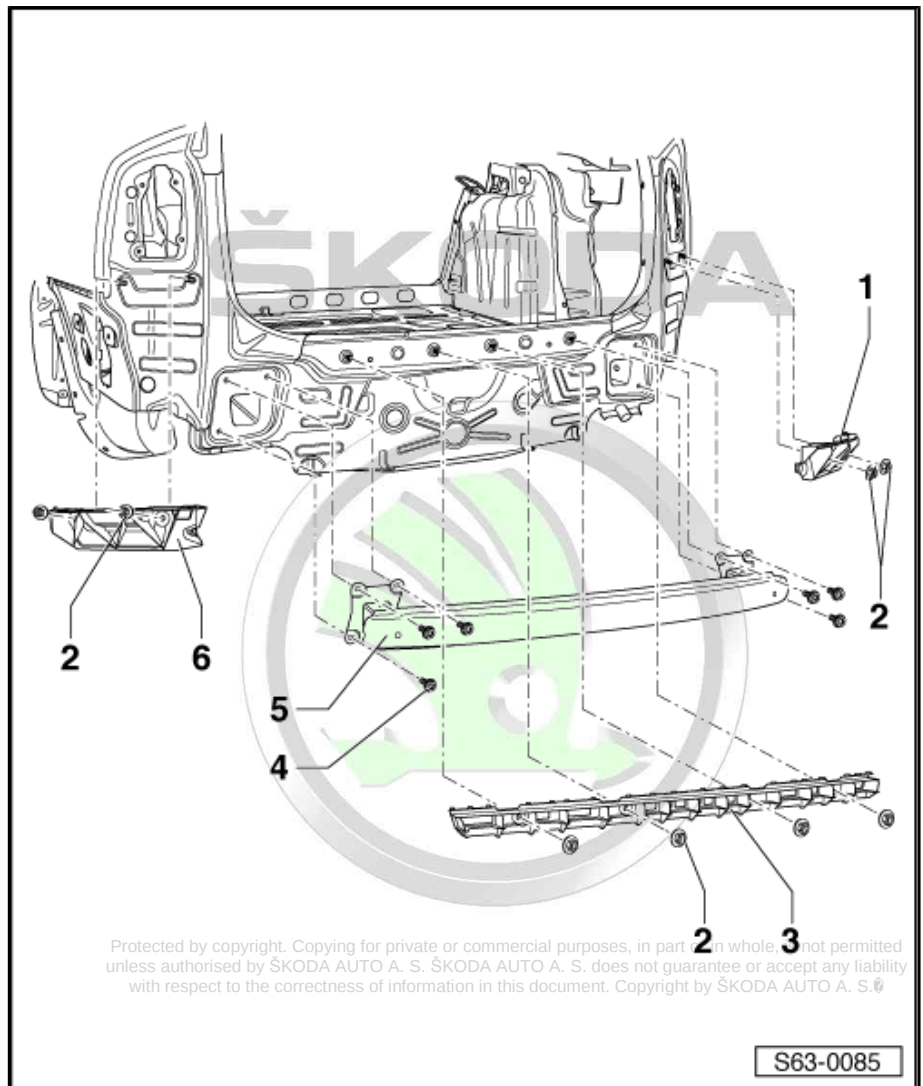
Removing:

- Remove the rear bumper ➔ [page 61](#) .
- Remove screws (Pos. 4).
- Remove rear bumper bracket.

Installing:

- Installation is carried out in the reverse order.

6 - Left guide part



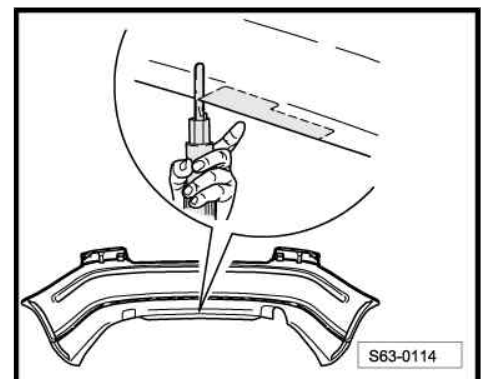
2.9 Cut out opening for trailer coupling

- Remove the rear bumper ➔ [page 61](#) .
- Cut out an opening for the trailer arm and the fold-out socket holder according to the pre-embossed marking using a suitable tool.
- After cutting out the opening, deep clean the edges with a suitable tool.



Note

Avoid damage to the painted bumper side!





2.10 Drilling the openings for the parking aid sensors

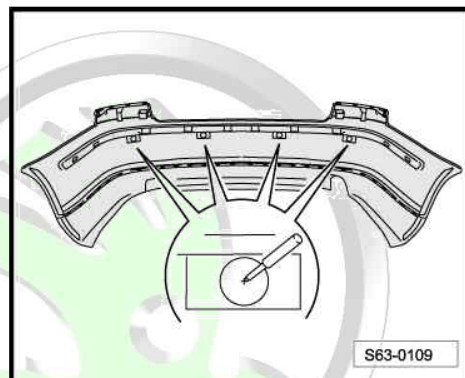
Predrill the openings



Note

Avoid damage to the painted bumper side!

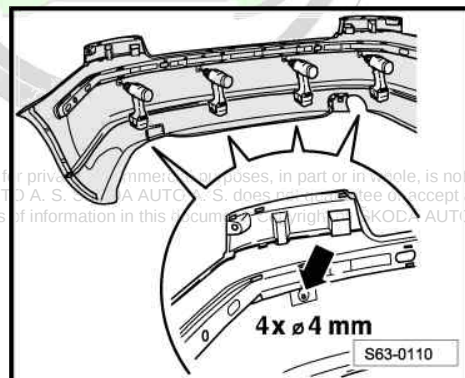
- Removing the bumper ➔ [page 61](#) .
- Pre-embossed circular recesses for the sensors are present in the bumper. Mark the openings for the hole in the middle.



- Drill the openings with a diameter of 4 mm.

Drill the openings for the sensors

- Use a step drill in order to drill the opening (diameter 18 mm).

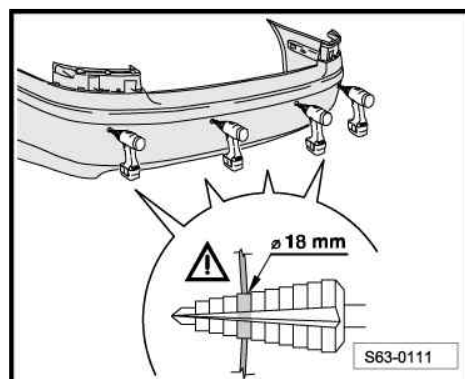


- Drill the openings from the outer side of the bumper with utmost precision. Remove possible burrs from the inside and clean the openings.



Note

If the vehicle is also equipped with parking aid sensors in the front bumper, the work procedure is the same as for both rear bumpers.



64 – Glazing

1 Glued windows

1.1 Removing and installing glued windows



Note

For safety reasons, re-using a cut-out windscreen is not permissible. The windscreen must always be replaced with a new original part. The cut-out rear and side windows can be re-used after a thorough inspection only on vehicles as of 01.08, on the basis that the marking of the windows and of the original body is the same as the vehicle identification number. Therefore new windows must be inserted when replacing the body on vehicles up to 12.07. On vehicles as of 10.08, the windows are no longer marked with the vehicle identification number by laser.

Special tools and workshop equipment required

- ◆ Cutting cord or cutting wire holder, e.g. -TWH 200- and -DGE 100- manufactured by the company Equalizer.
- ◆ Straightening knife e.g. -SB - 531- or glass scraper -SC - 170- .
- ◆ Device for inserting cutting cord or cutting wire.
- ◆ Spooler e.g. -V.A.G 1654A- with steering roller -V.A.G 1474/1- or -VAS 6452/1- .
- ◆ Cutting wire e.g. -357 853 999 A- .
- ◆ Cutting cord e.g. -357 845 955- .
- ◆ Double nipple -V.A.G 1344- or tool manufactured by the company Equalizer -ESM 911- .
- ◆ Cartridge heating box e.g. -V.A.G 1939A- .
- ◆ Compressed air pistol, e.g. -V.A.S 5237- .
- ◆ Electrical cutting tool e.g. -V.A.G 1561/A- .
- ◆ Pneumatic cutting tool e.g. -V.A.S 5177- .

Adhesive materials	Spare part No.	Purpose, application range	Denomination, manufacturer, comment
2K Window glue (PUR)	-DA 004 600 A2- ¹⁾	Strong glueing of the windscreen, rear and side windows. Adhesive cement hardens fast so the work must be done swiftly and skillfully.	Caution: Comply with the manufacturer's handling instructions.
1K Window glue (PUR)	-DH 009 100- ¹⁾ ²⁾	Strong glueing of the windscreen, rear and side windows.	300 ml filling
1K Window glue (PUR)	-DH 009 100 03- ¹⁾ ²⁾ ³⁾	Strong glueing of the windscreen, rear and side windows.	110 ml small filling
Activator	-D 181 801 A1-	Activates the previously sectioned original layer.	
Applicator	-D 009 500 25-	Apply primer and activator.	



Adhesive materials	Spare part No.	Purpose, application range	Denomination, manufacturer, comment
Primer for windows and painted surfaces.	-D 009 200 02-	Priming the windows. Must be applied to window. Is applied to paint before applying glue and sealant (PUR).	
Cleaning solution	-D 009 401 04-	For cleaning all surfaces to which primer or glue is applied.	
Glue remover	-D 002 000 10-	Removes residual glue.	Must not be used on glued surfaces before glueing.

- 1) Observe waiting time ➔ [page 84](#) .
- 2) According to manufacturer's instructions heat up with cartridge heater e.g -V.A.G 1939- -V.A.G 1939- .
- 3) Small cartridge 110 ml, for sealing work, or if the 300 ml cartridge is insufficient.

1.2 Summary of components of windscreen

1 - Windscreen

- ☐ Removing and installing windscreen
➔ [page 73](#)

2 - Double-sided adhesive tape

- ☐ Is a component part of the windscreen

3 - Sealing section

- ☐ Is a component part of the windscreen

4 - PUR - adhesive cement

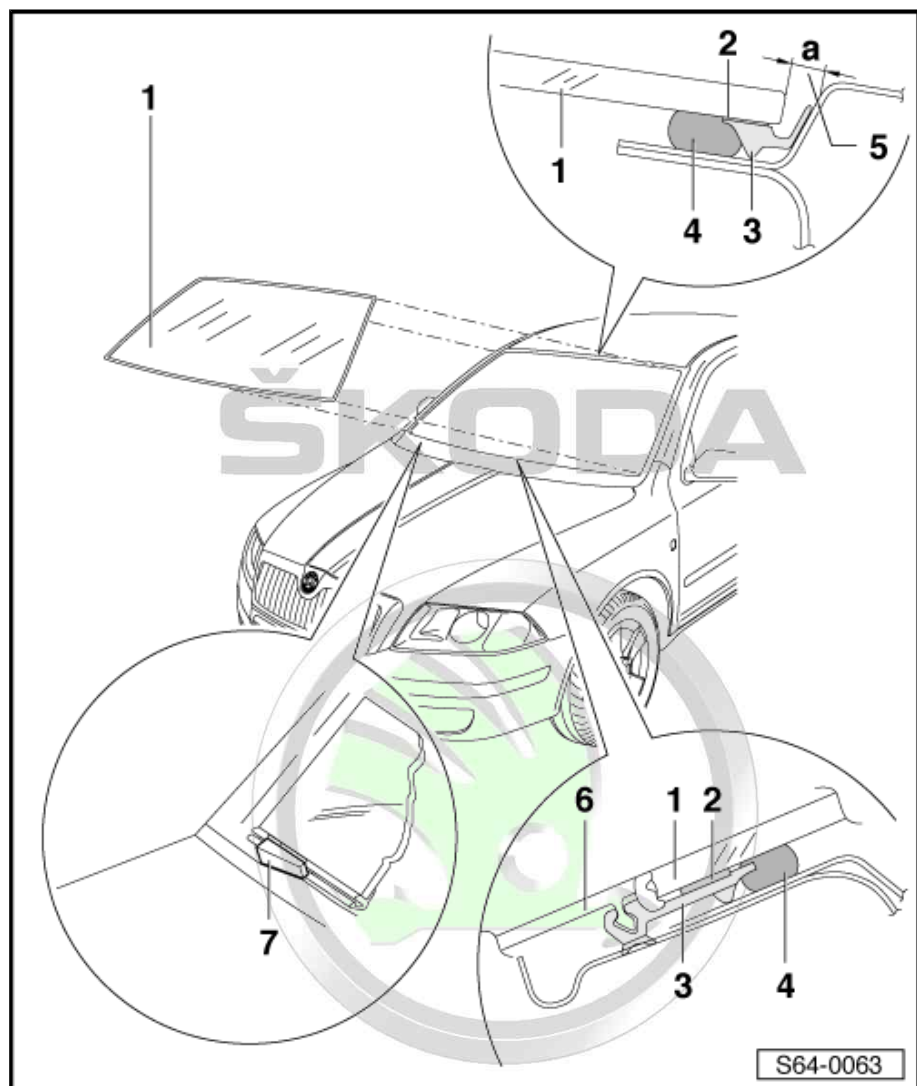
5 - Dimension -a- = 4.5 ± 0.5 mm

6 - Plenum chamber cover

- ☐ Removing and installing
➔ [page 93](#)

7 - Window pane adjuster

- ☐ For adjusting the position of the window pane



S64-0063

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1.3 Removing and installing windscreen



WARNING

The new window pane must be provided with the vehicle identification number (only on vehicles where the windows have already been marked in such a way) ➔ [page 85](#) .

Removing undamaged windscreen



WARNING

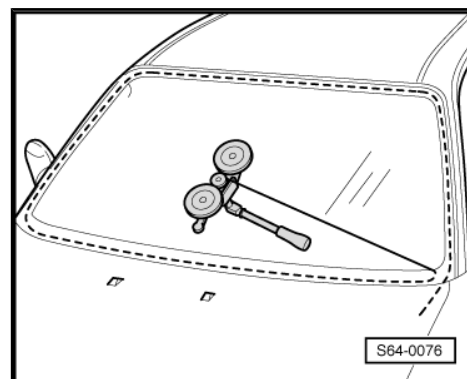
Wear protective goggles and gloves when cutting hardened PUR adhesive cement.



Note

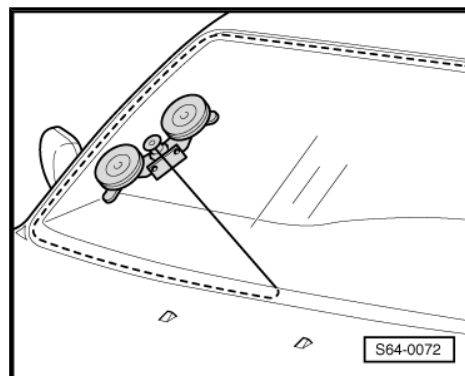
A second mechanic is required for removing the window.

- Remove the plenum chamber cover ➔ [page 93](#) .
- Remove door trim panels from the top of pillars A ➔ [page 158](#) or ➔ [page 158](#) .
- Removing interior rear-view mirror ➔ [page 111](#) .
- Remove sun visors using hooks ➔ [page 115](#) .
- Cover the painted surfaces along the window with textile adhesive tape.
- Pierce adhesive cement with the piercing needle in the bottom left corner.
- Pull cutting wire through the needle and attach the wire end to the windscreen wiper support.
- Insert cutting wire all around the windscreen below the sealing profile ➔ [page 72](#) (Pos. 3).
- Attach spooler -V.A.G 1654A- to the inner side of the windscreen and insert the other wire end into the spooler.
- Cut through the adhesive cement with spooler -V.A.G 1654A- .





- Offset spooler -V.A.G 1654A- and continue cutting.

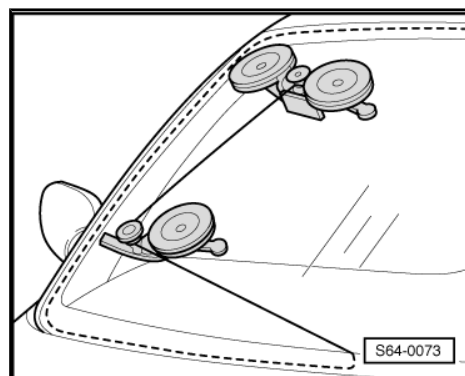


- Offset spooler -V.A.G 1654A- and attach steering roller -V.A.G 1474/1- to the inner side of the windscreen.

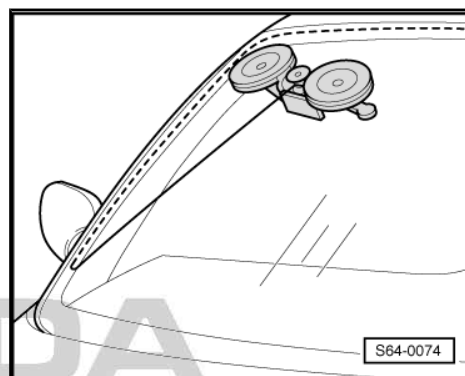


Note

Cut through the adhesive cement as long as the cutting wire is guided in the steering roller -V.A.G 1474/1-.



- Remove steering roller -V.A.G 1474/1- and continue cutting through adhesive cement.



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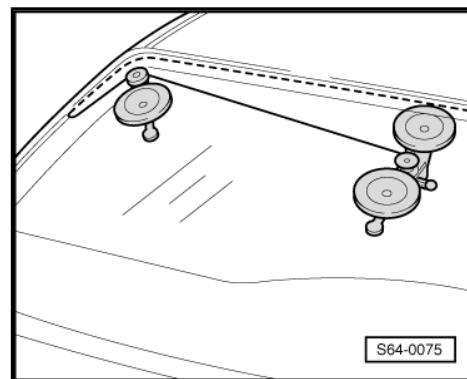
- Offset spooler -V.A.G 1654A- and attach steering roller -V.A.G 1474/1- in the top right corner of the windscreen.



Note

Cut through the adhesive cement as long as the cutting wire is guided in the steering roller -V.A.G 1474/1- .

- Remove steering roller -V.A.G 1474/1- and continue cutting through adhesive cement.
- Repeat procedure in the top left and bottom corner.
- Remove windscreen with the suction cup gripper e.g. -V.A.G. 1344- or the one made by the company Equalizer -ESM-911- .



Removing undamaged windscreen



WARNING

Wear protective goggles and gloves when cutting hardened PUR adhesive cement.

- Remove the plenum chamber cover ➤ [page 93](#) .
- Remove door trim panels from the top of pillars A ➤ [page 158](#) .
- Removing interior rear-view mirror ➤ [page 111](#) .
- Remove sun visors using hooks ➤ [page 115](#) .
- Cover the painted surfaces along the window with textile adhesive tape.
- Remove glass residue down to the adhesive cement.
- Cut back the adhesive cement e.g with electrical cutting tool - V.A.G 1561/A- to approx. 1 mm thickness.
- Suction vacuum glass residues in the vehicle with a vacuum cleaner.

Installing windscreen

Prepare flange for fitting ➤ [page 81](#) .

Glueing on ➤ [page 83](#) .

Waiting time ➤ [page 84](#) .

1.4 Assembly overview of rear window (Octavia II)

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1 - Rear window

- ☐ Removing and installing the rear window
⇒ [page 77](#)

2 - Double-sided adhesive tape

- ☐ Is a component part of the rear window

3 - PUR - adhesive cement

4 - Sealing section

- ☐ Is a component part of the rear window

5 - Dimension -a- = 6.7 ± 1 mm

6 - Stop

- ☐ For installation of window

7 - Strip for additional brake light

- ☐ Self-adhesive

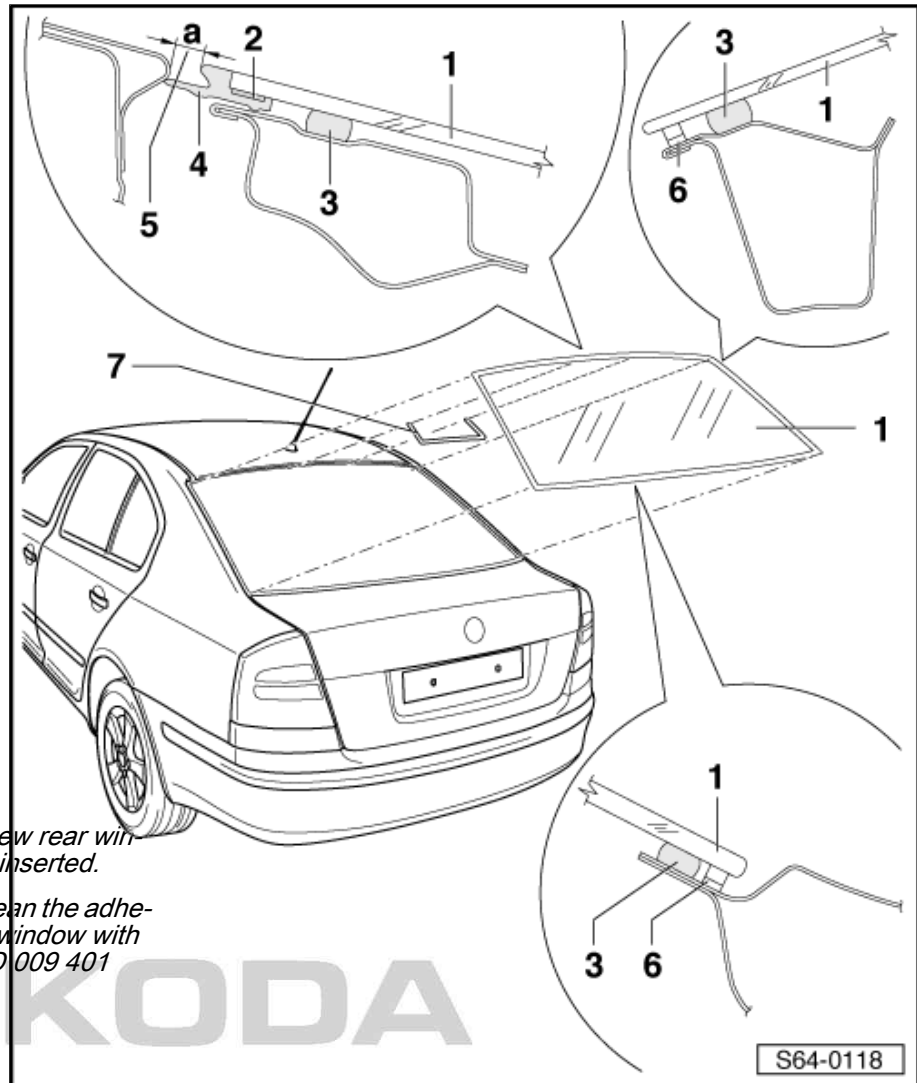
Installing:



Note

- ◆ When installing a new rear window, a new strip is inserted.
- ◆ Before installing, clean the adhesive surface of the window with cleaning solution -D 009 401 04-.

- Install additional brake light ⇒ Electrical System ⇒ Rep. gr. 94 .
- Install top trim panel for tailgate ⇒ [page 170](#) .
- Push the strip onto the middle part of the top trim panel for tailgate.
- Remove the protective foil from the strip and press the trim panel with the strip against the window.



1.5 Assembly overview of rear window (Octavia Combi II)

1 - Stop buffer

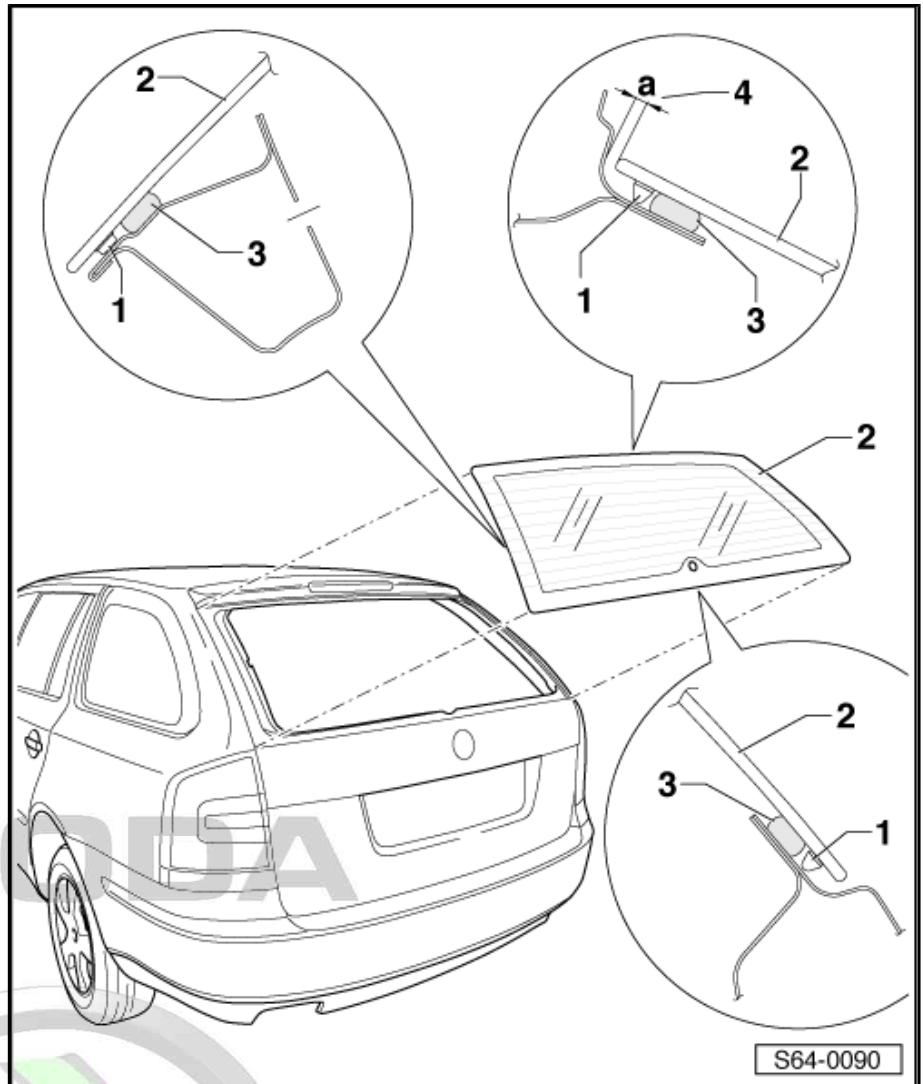
- ☐ For installation of window

2 - Rear window

- ☐ Removing and installing the rear window
⇒ [page 77](#)

3 - PUR - adhesive cement

4 - Dimension -a- = 2.9 ± 0.5 mm



1.6 Removing and installing the rear window



WARNING

The new window pane must be provided with the vehicle identification number (only on vehicles where the windows have already been marked in such a way) ⇒ [page 85](#).

Removing damaged window



WARNING

Wear protective goggles and gloves when cutting hardened PUR adhesive cement.

- Protect vehicle interior from glass splinters.



- Removing top trim panel for tailgate ➔ [page 170](#) .
- Remove additional brake light ➔ Electrical System ➔ Rep. gr. 94 (not valid for Octavia II Combi).
- Remove rear window wiper (if present) ➔ Electrical System ➔ Rep. gr. 92 .
- Disconnect the plug connections of the heated rear window and press the contact tabs onto the window.
- Cover the painted surfaces along the window with textile adhesive tape.
- Remove glass residue down to the adhesive cement.
- Cut back the adhesive cement e.g with electrical cutting tool - V.A.G 1561/A- to approx. 1 mm thickness.
- Suction glass residues in the vehicle as well as in the hollows of the tailgate (release cable ducts) with a vacuum cleaner.

Removing undamaged window



WARNING

Wear protective goggles and gloves when cutting hardened PUR adhesive cement.



Note

A second mechanic is required for removing the window.

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- Removing top trim panel for tailgate ➔ [page 170](#) .
 - Remove additional brake light ➔ Electrical System ➔ Rep. gr. 94 (not valid for Octavia II Combi).
 - Remove rear window wiper (if present) ➔ Electrical System ➔ Rep. gr. 92 .
 - Disconnect the plug connections of the heated rear window and press the contact tabs onto the window.
 - Cover the painted surfaces along the window with textile adhesive tape.
 - Further removal occurs as for the windscreen ➔ [page 73](#) .

Installing rear window

Prepare flange for fitting ➔ [page 81](#) .

Glueing on ➔ [page 83](#) .

Waiting time ➔ [page 84](#) .

1.7 Assembly overview of side window (Octavia Combi II)

1 - Lateral decorative strip

- ☐ Affixed to the sealing profile (Pos. 5)
- ☐ Removing and installing
⇒ [page 99](#)

2 - Double-sided adhesive tape

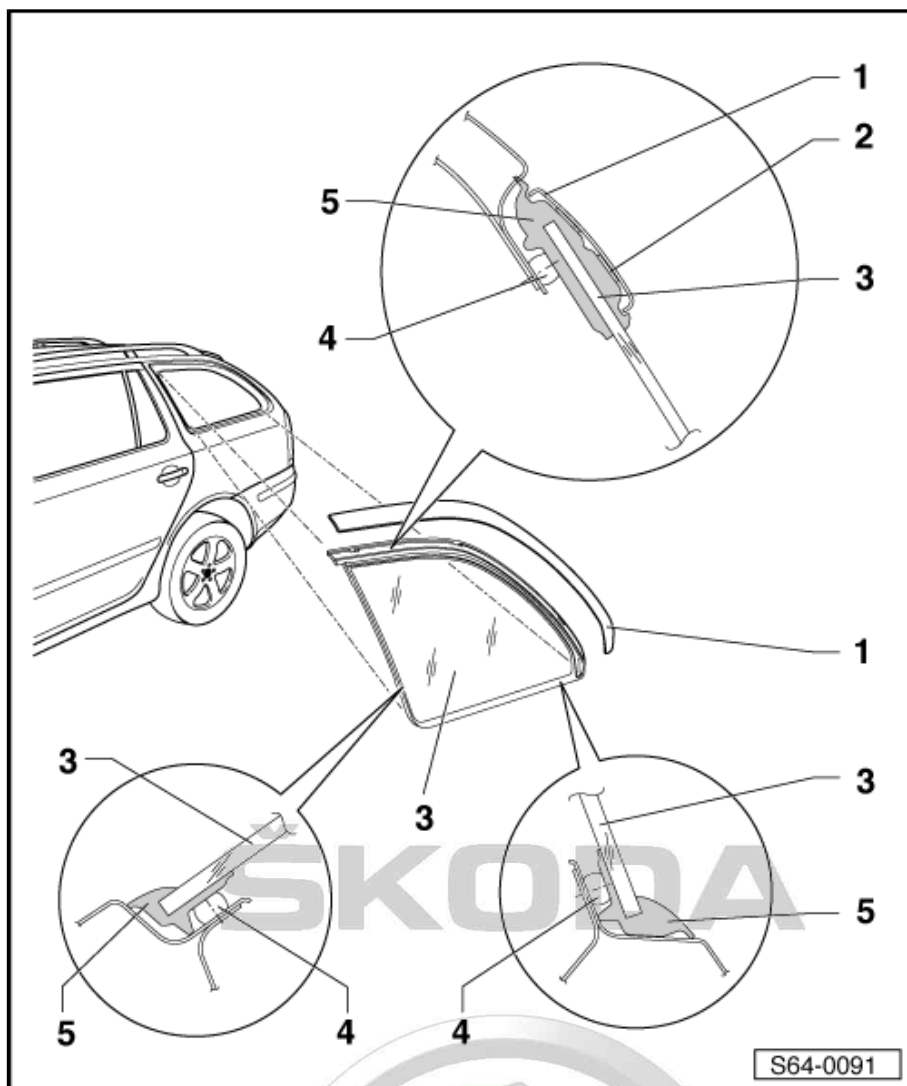
3 - Side window

- ☐ removing and installing side window
⇒ [page 79](#)

4 - PUR - adhesive cement

5 - Sealing section

- ☐ Is a component part of the side window



1.8 Removing and installing side window (Octavia Combi II)



WARNING

The new window pane must be provided with the vehicle identification number (only on vehicles where the windows have already been marked in such a way) ⇒ [page 85](#).

Removing damaged window



WARNING

Wear protective goggles and gloves when cutting hardened PUR adhesive cement.

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- Protect vehicle interior from glass splinters.
- Remove trim panel from top of pillar C and D ⇒ [page 163](#) or
⇒ [page 162](#).



- Disconnect the plug from the rear window aerial -R130- on the right window (if present).
- Remove glass residue down to the adhesive cement.
- Cover the painted surfaces along the window with textile adhesive tape.
- Cut back the adhesive cement e.g. with electrical cutting tool - V.A.G 1561/A- to approx. 1 mm thickness.
- Suction vacuum glass residues in the vehicle with a vacuum cleaner.

Removing undamaged window



WARNING

Wear protective goggles and gloves when cutting hardened PUR adhesive cement.

- Remove trim panel from top of pillar C and D ➔ [page 163](#) or ➔ [page 162](#) .
- Disconnect the plug from the rear window aerial -R130- on the right window (if present).
- Cover the painted surfaces along the window with textile adhesive tape.



Note

- ◆ *In order to facilitate the insertion of the cutting cord, apply lubricant (e.g. detergent) on the outer side of the window flange.*
- ◆ *In order to avoid damage to the paintwork, the cord ends must be inserted correctly into the needle from below, at the same time a protective foil should be glued in the area of the pierced cement.*
- ◆ *Check several times the correct fitting of the cutting cord during assembly.*
- Cut through the adhesive cement e.g. with a knife in the lower area of the window -arrow-.
- Pierce adhesive cement (Pos. 1) with the piercing needle (Pos. 2).

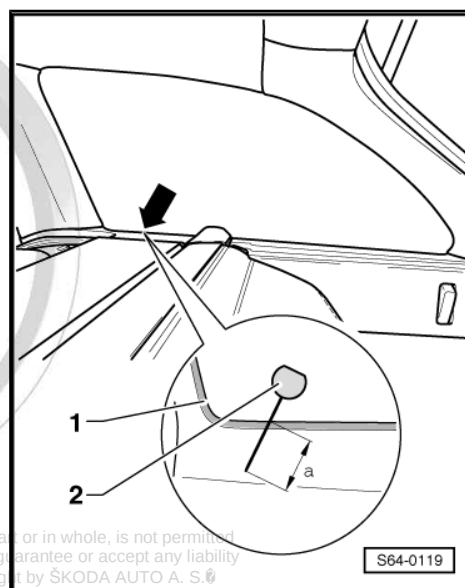


Note

When piercing, observe the dimension -a- which can be marked on the needle with e.g. an adhesive tape, because of possible damage to the paintwork of the vehicle.

$a = 60 \pm 5 \text{ mm}$

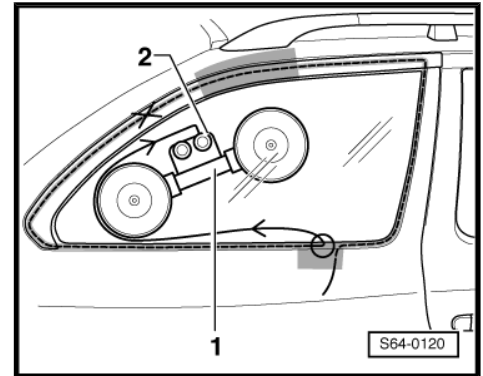
- Draw cutting cord through the piercing needle (Pos. 2).



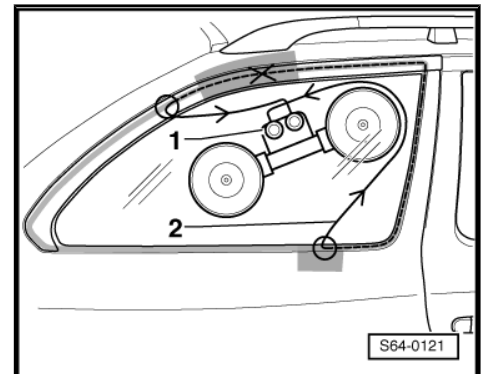
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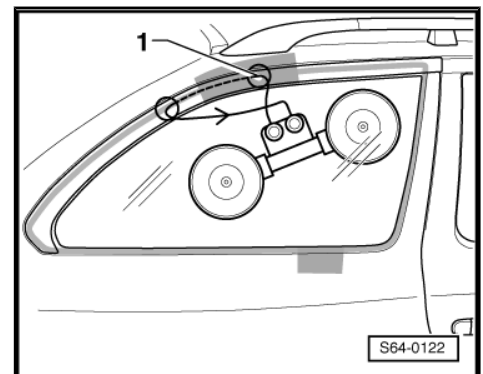
- Insert the cutting cord all around the side window behind the sealing profile and fix with adhesive tape -arrows-.
- Attach the spooler -V.A.G 1654A- (Pos. 1) to the rear corner, to the inner side of the window, and secure the cord end in the front coil (Pos. 2).
- Cut through the adhesive cement up to the area marked with an -X- using the spooler -V.A.G 1654A-. Use the steering roller -V.A.G 1474/1- in the window corner.



- Offset spooler.
- Pull the other cutting cord end (Pos. 2) into the vehicle and attach it to the rear coil (Pos. 1).
- Cut through the adhesive cement up to the area marked with an -X-. Use the steering roller -V.A.G 1474/1- in the window corner.



- Alternatively cut through the remaining adhesive cement with both coils. The cross point (Pos. 1) should be located exactly between the coils.
- Remove window with spooler -V.A.G 1654A-.
- Remove adhesive tapes.



Install side window:

Prepare flange for fitting ➔ [page 81](#) .

Glueing on ➔ [page 83](#) .

Waiting time ➔ [page 84](#) .

- After glueing on the window, mount the plug of the rear window aerial -R130- on the right window (if present).

1.9 Preparations for installing the window

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Prepare flange for fitting:

- Cut back hardened PUR with the aid of e.g. the glass scraper -SC - 170- or the straightening knife -SB - 531- to approx. 1 mm thickness.
- Apply a thin coat of activator to the cut back glue layer.
- Allow activator to work in for at least 10 minutes.



Note

- ◆ *The remainder of the hardened adhesive cement serves as a base for newly applied adhesive cement. Keep the surfaces to be glued clean and free from grease.*
- ◆ *Only cut back the adhesive surface shortly before the installation.*
- ◆ *The activator must not come into contact with paintwork, otherwise it will be damaged.*
- ◆ *If the flange was only partly replaced or if the paintwork was damaged clean this area again after painting and treat with primer.*

Work sequence for undamaged cut-out window:

- Cut back hardened PUR with the aid of e.g. the glass scraper -SC - 170- or the straightening knife -SB - 531- to approx. 1 mm thickness.
- Apply a thin coat of activator to the cut back glue layer.
- Allow activator to work in for at least 10 minutes.



Note

- ◆ *The remainder of the hardened adhesive cement serves as a base for newly applied adhesive cement. Keep the surfaces to be glued clean and free from grease.*
- ◆ *Only cut back the adhesive surface shortly before the installation.*
- ◆ *When cutting back the hardened PUR, do not damage the sealing nor the ceramic layer.*
- ◆ *Do not prime the adhesive surface and do not treat with cleaning agent.*

Work sequence for a new window:

- Clean the window in the adhesive area all around with cleaning solution -D 009 401 04-.
- Apply primer -D 009 200 02-.

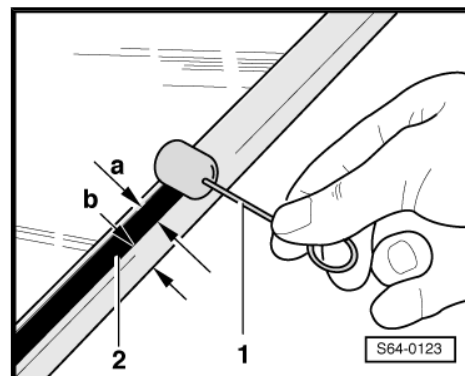


Note

The ceramic layer on the windows is not a primer! It is absolutely essential to prime with -D 009 200 02- before applying the sealing material.

Apply primer:

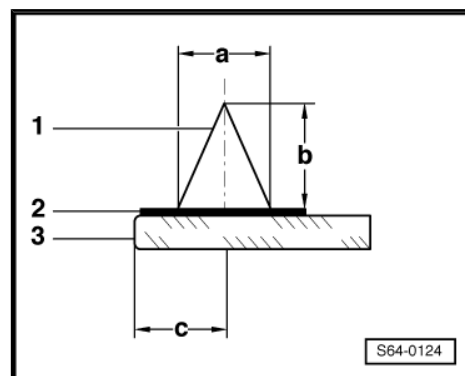
- Apply primer (Pos. 2) using the applicator (Pos. 1) with completely soaked felt uniformly in one go.
- Let the primer dry off for approx. 10 min.
- Width of primer -a- approx. 20 mm.
- The primer must be applied on the point where the glue bead is applied.



1.10 Glueing

Dimensions for applying the glue

- 1 - Glue bead
- 2 - Primer
- 3 - Glass
- a - Bead width - 8 mm
- b - Bead height - 12 mm
- c - Distance between outer edge of glass and bead centre - 8 mm.



Note

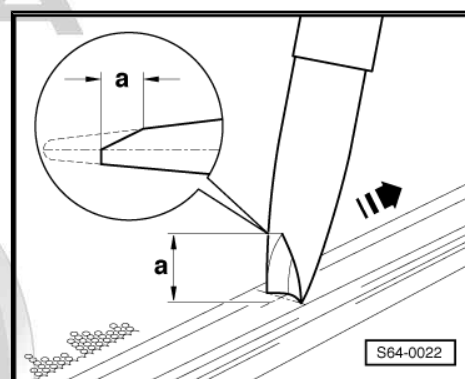
On the rear window on Octavia Combi II, the adhesive bead must be applied as close as possible to the outer edge of the window because of possible touching of the collecting bar for the rear window heater and the resulting corrosion of the tailgate. At the same time ensure that not too much glue is pressed out of the bottom edge of the window after pressing on the window.

- After completing the preparations cut back the nozzle for applying the glue as shown in the figure.
- Dimension -a- 12 mm.
- Bead width 8 mm.
- Application direction -arrow-.



Note

- ◆ *The bead section is dependent on the section of the nozzle and the application speed.*
- ◆ *When using a 1K window pane component glue -DH 009 100- or -DH 009 100 03-, preheat the glue cartridges for 20 minutes in the warming box e.g. -V.A.G 1939- -V.A.G 1939- .*
- ◆ *Use disposable gloves when working with glues and adhesive materials.*



WARNING

Comply with the manufacturer's handling instructions.

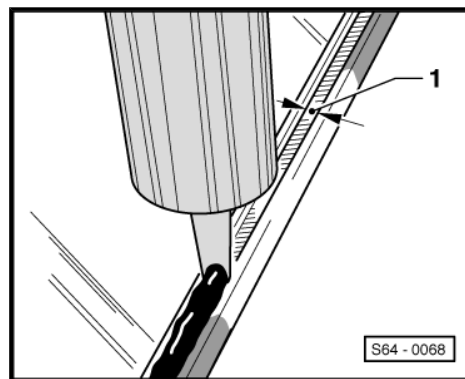
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- Apply the glue on the sealing profile (Pos. 1) perpendicular to the window surface and all around it.

**Note**

- ♦ Apply adhesive cement at a temperature of 10 to 30°C.
- ♦ Open all vehicle windows before fitting the window into the frame.
- Insert window pane into the frame with the aid of two suction cup tools (e.g. -V.A.G 1344-), centre and press onto the spacer catches.

**WARNING**

The window pane must be inserted immediately after applying the adhesive cement, as otherwise the adhesion of the glue and sealing materials may be poor.

- Insert window pane in frame using pane positioning wedges or eccentric pieces (applies for the windscreen).
- Fix the window during hardening process with adhesive tape.
- Any adhesive cement which was applied too thickly and is pressed out up to the heating filaments of the rear window heating must be removed.

1.11 Waiting time

**Note**

- ♦ *Waiting time: From fitting of the window until the vehicle is put into service.*
- ♦ *The vehicle must stand on a flat surface during the waiting period at an ambient temperature above 15°C.*
- ♦ *A higher temperature and a greater relative humidity shorten the waiting time for the glue sealing compound to harden.*

Window type	Adhesive	Waiting time
Windscreen	-DH 009 100-	16 hours
	-DA 004 600 A2-	3 hours
Rear window	-DH 009 100-	4 hours
	-DA 004 600 A2-	3 hours
Side window	-DH 009 100-	4 hours
	-DA 004 600 A2-	3 hours

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**WARNING**

The vehicle is only safe for driving after the waiting time has expired.

1.12 Eliminating paint damage

The paint structure must be restored in accordance with the instructions in the „Paint Repairs“ handbook and if necessary anti-corrosion measures must be carried out according to the applicable repair technology of Škoda.

1.13 Remove adhesive cement and clean

- It is recommended to use glue remover -D 002 000 10- . Observe safety regulations while working.



WARNING

When cleaning the vehicle interior do not press against the freshly glued window.

- Clean the paint surfaces with a dry cloth. Remove the glue residue with glue remover -D 002 000 10- .
- Clean plastic coverings: Allow the adhesive cement to harden (for approximately 1 hour) and then pull off.

1.14 Identify the vehicle windows with the vehicle identification number



Note

- ♦ *The identification of the vehicle windows with the vehicle identification number is carried out by laser only on vehicles up to 10.08.*
- ♦ *After installing the windows, which were supplied as replacement part, the vehicle identification number (only on vehicles where the windows have already been marked in this way) must be provided according to the following work sequence.*

Special tools and workshop equipment required

- ♦ Cleaning solution -D 009 401 04- .
- ♦ Corrosive agent set -1Z0 898 101- one time package for one window (contains corrosive paste and paint brush for applying corrosive paste).
- ♦ Adhesive label -1Z0 000 101ND- with cut-out vehicle identification number (contains an adhesive label and a transferable foil).



WARNING

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*Wear protective gloves when working with corrosive paste.
Rinse the caustic skin with cold water.*

- Clean the outer side of the relevant window and degrease (e.g. with cleaning solution -D 009 401 04-).
- Stick over adhesive label with transparent foil.
- Remove transparent foil with adhesive label from the base paper.
- Glue adhesive label with transparent foil onto the outer side of the relevant window ➔ [page 85](#) .



- Smoothen the adhesive label.
- Remove the transparent foil from the window in such a way that the adhesive label is adherent to the window.
- Apply corrosive paste with the paint brush to the vehicle identification number on the window.
- Allow the corrosive paste to work in for approx. 4 minutes.
- Remove corrosive paste with a wet cloth from the window.
- Remove the adhesive label from the window and clean the window.

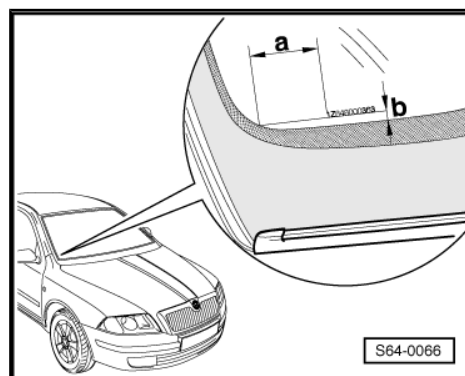
Positioning the vehicle identification number

Position of the vehicle identification number on the windscreen:

Dimension -a- (from the border of the ceramic layer) = 39 mm

Dimension -b- (from the border of the ceramic layer) = 5 mm

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S64-0066

Position of the vehicle identification number on the rear window:

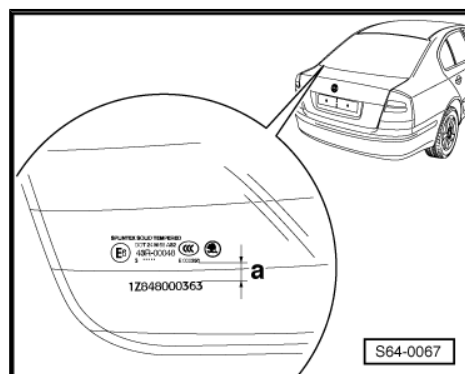


Note

Position of the vehicle identification number on the rear window on Octavia Combi II is identical.

The vehicle identification number on the rear window is positioned vertically to the homologation stamp.

Dimension -a- = 8 mm

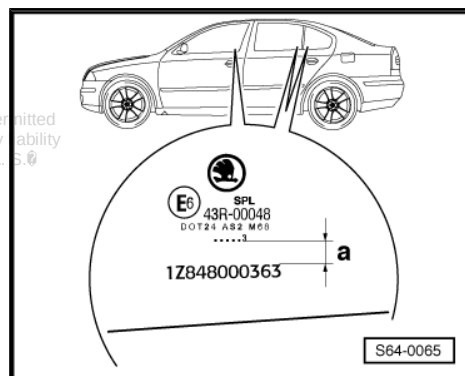


S64-0067

Position of the vehicle identification number on the side windows:

The vehicle identification number on the side windows is positioned vertically to the homologation stamp.

Dimension -a- = 6 mm



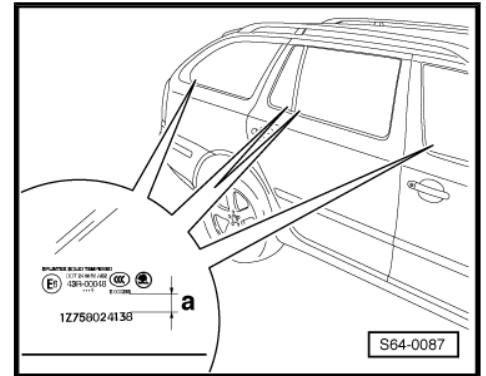
S64-0065

**Position of the vehicle identification number on the side windows
(Octavia Combi II):**

The vehicle identification number on the side windows is positioned vertically to the homologation stamp.

Dimension -a- = 6 mm

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66 – Exterior equipment

1 Wheelhouse liner

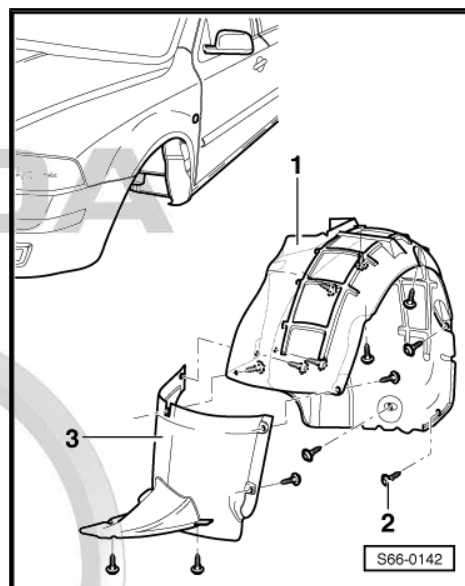
1.1 Removing and installing the front wheelhouse liner

Removing:

- Unscrew wheel, Mon = 120 Nm.
- Partially remove noise insulation ⇒ [page 4](#) .
- Remove screws -2- (1 Nm).
- Remove wheelhouse liner -1- and cover -3-.

Installing:

- Installation is carried out in the reverse order.



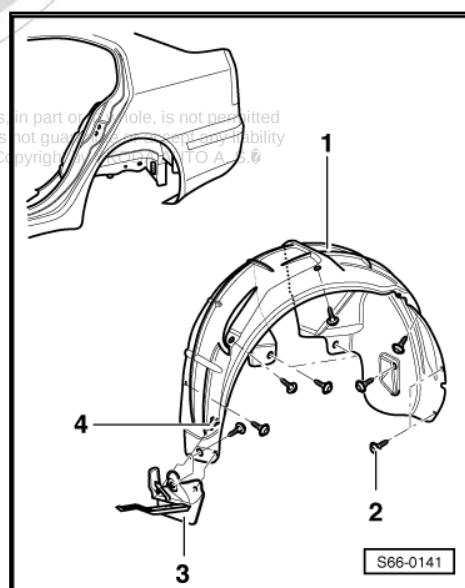
1.2 Removing and installing the rear wheelhouse liner

Removing:

- Unscrew wheel, Mon = 120 Nm.
- Remove expanding rivets -4- (push out middle pin of rivet).
- Release screws - 2 - (1Nm).
- Remove wheelhouse liner -1- and spoiler -3-.

Installing:

- Installation is carried out in the reverse order.



2 Rear-view mirror

2.1 Summary of components of rear-view mirror for vehicles up to 10.08

1 - The inner mirror cover

2 - Clip

3 - Exterior rear-view mirror

Removing:

- Removing door trim panel ➔ [page 153](#) .
- Disconnect plug connection for rear-view mirror (Pos. 6).
- Remove inner mirror cover (Pos. 1).
- Take out damper (Pos. 8).
- Remove screw (Pos. 7) and remove rear-view mirror.

Installing:

- Installation is carried out in the reverse order.

4 - Mirror housing

- ☐ Removing and installing ➔ [page 90](#) .

5 - Mirror glass

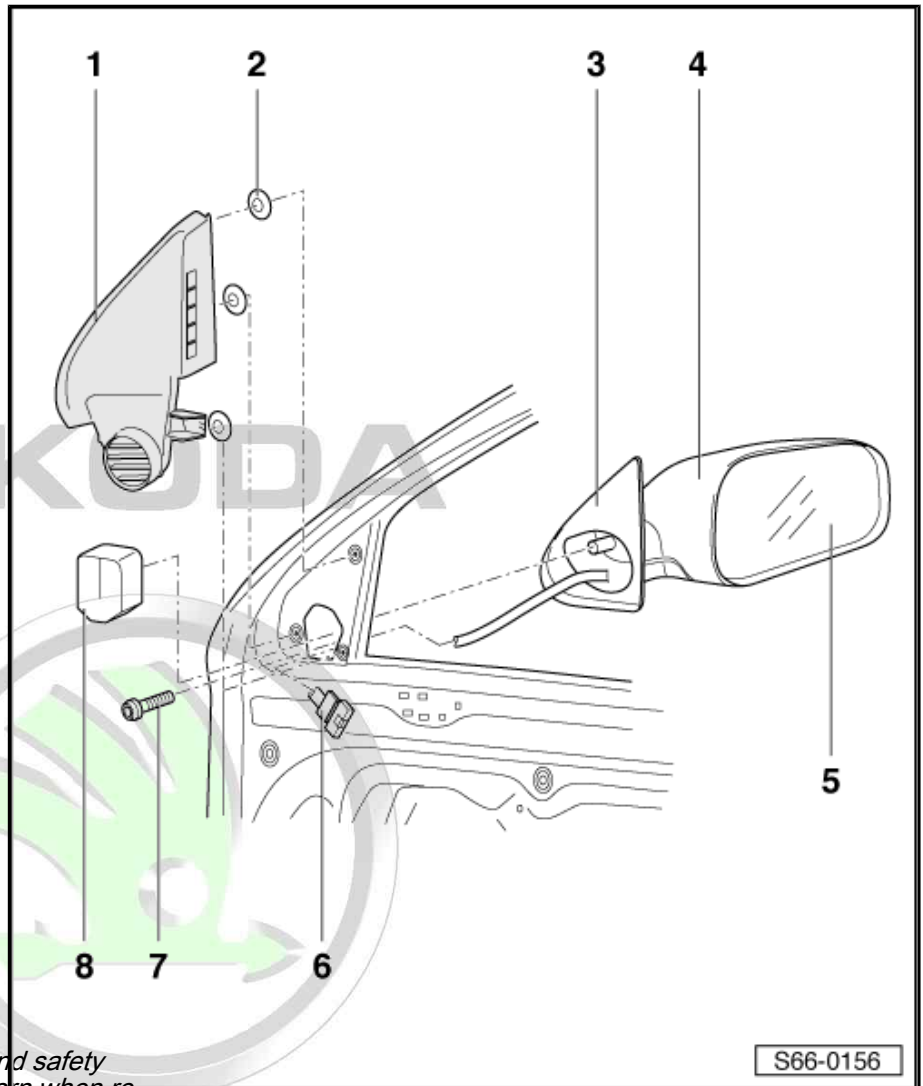
- ☐ Pressed in



Note

- ◆ *Protective gloves and safety goggles must be worn when removing or installing.*

- ◆ *Protect the mirror housing e.g. with adhesive tape from damage.*



S66-0156

Removing:

- Press the mirror glass down into the mirror housing.
- Push out mirror glass at the top (tool -MP 8-602/1-).
- Carefully remove the mirror glass from the mirror housing.
- Disconnect electric plug connection for electric mirror heating.

Installing:

- Connect up the electric plug connection for electric mirror heating.
- Carefully press the mirror glass into the mirror housing (only press onto the middle of the mirror glass).



6 - Connector

7 - 20 Nm

8 - Damper

2.2 Removing and installing mirror housing for vehicles up to 10.08

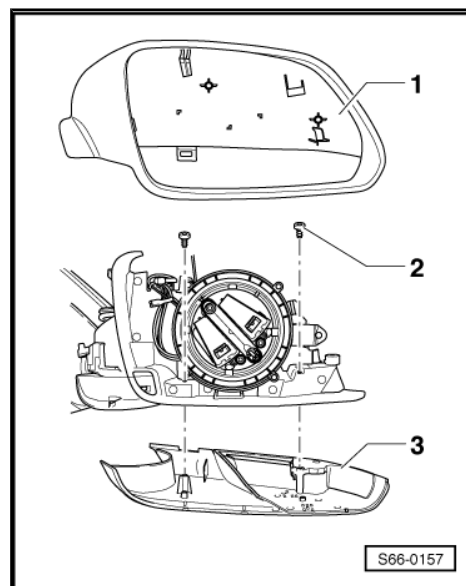
Removing:

- Remove mirror glass (Pos. 5) ➔ [page 89](#) .
- Release screws - 2 - (1 Nm).
- Remove the mirror holder with side turn signal lights -3- to the bottom and disconnect plug connection.
- Remove mirror housing -1- towards the top.

Installing:

- Installation is carried out in the reverse order.

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S66-0157

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2.3 Summary of components of rear-view mirror for vehicles as of 11.08

- 1 - The inner mirror cover
- 2 - Clip
- 3 - Noise insulation panel
- 4 - Exterior rear-view mirror

Removing:

- Removing door trim panel ➔ [page 153](#) .
- Disconnect plug connection for rear-view mirror (Pos. 7).
- Remove inner mirror cover (Pos. 1).
- Take out damper (Pos. 9).
- Remove screw (Pos. 8) and remove rear-view mirror.

Installing:

- Installation is carried out in the reverse order.

5 - Mirror housing

- ☐ Removing and installing ➔ [page 92](#) .

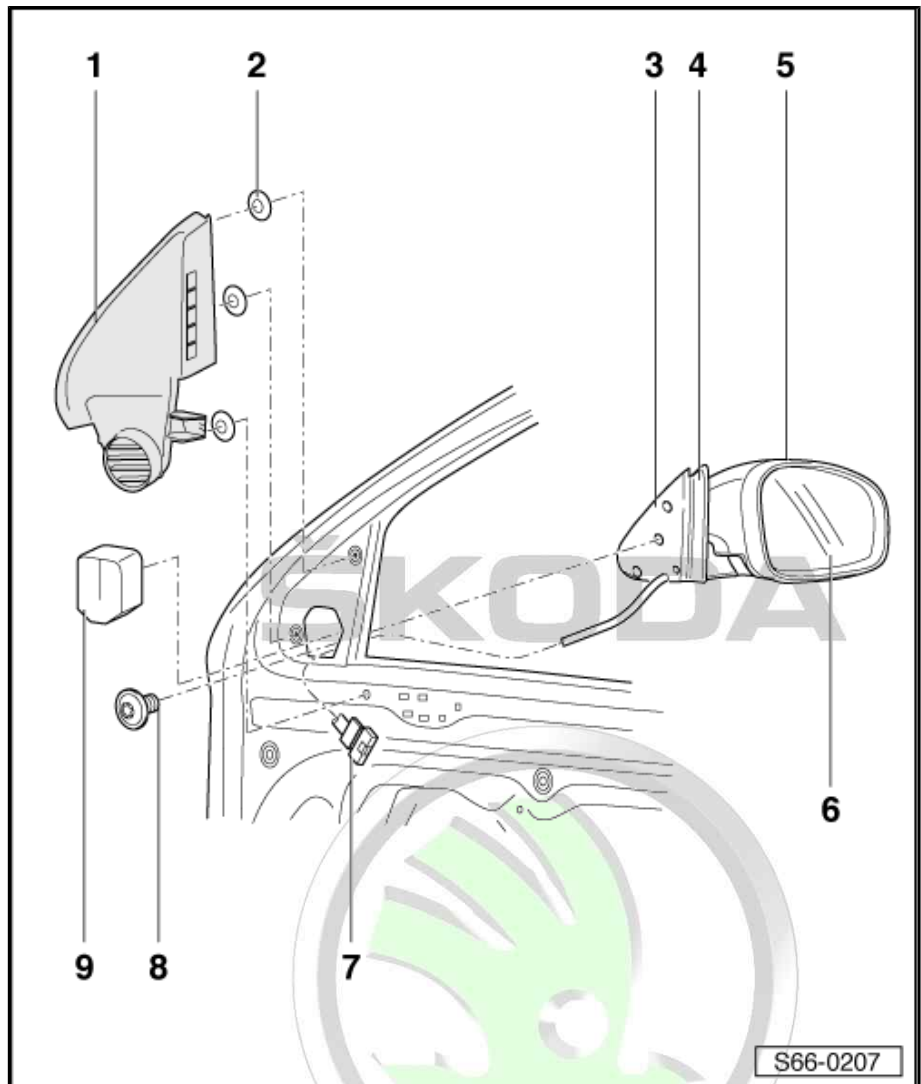
6 - Mirror glass

- ☐ Removing and installing ➔ [page 92](#) .

7 - Connector

8 - 10 Nm

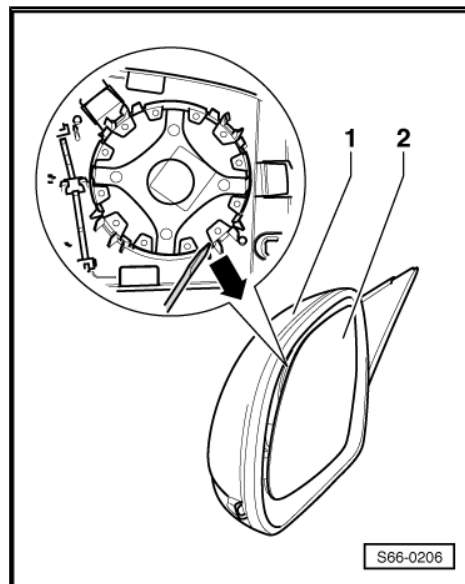
9 - Damper



2.4 Removing and installing exterior mirror glass and housing for vehicles as of 11.08

Removing:

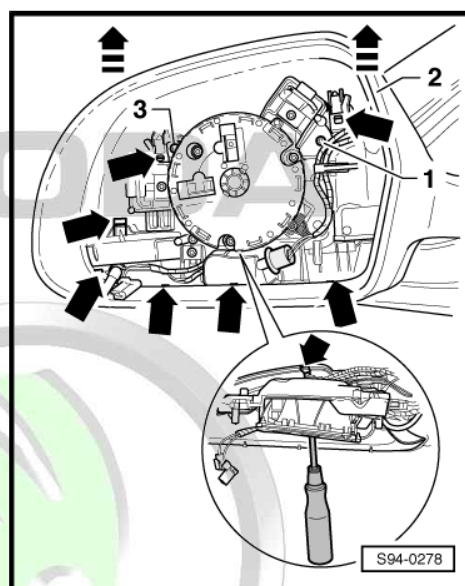
- Swivel the mirror glass -1- in the maximum position.
- Release the catches which secure the glass all around in the -direction of the arrow- e.g using a screwdriver.
- Push out the mirror glass and remove it.



- Release screws -1- and -3- (0,7 Nm).
- Unclip the mirror housing -2- e.g. using a screwdriver -arrows-.
- Remove the mirror housing -2- towards the top -movement arrows-.

Installing:

- Installation is carried out in the reverse order.



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3 Plenum chamber cover

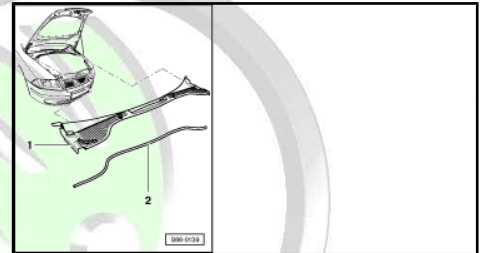
3.1 Removing and installing the plenum chamber cover

Removing:

- Remove front windscreen wipers ⇒ Electrical System ⇒ Rep. gr. 92 .
- Pull out the engine bonnet seal -2-.
- Remove plenum chamber cover -1-.
- Pull off the windscreen washer hose.
- Disconnect the plug connections of the heated washer nozzles.

Installing:

- Installation is carried out in the reverse order.



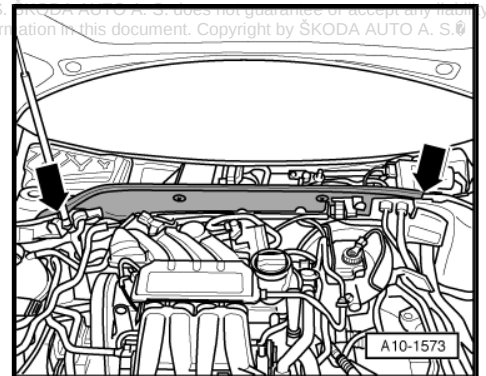
3.2 Removing and installing intermediate wall for plenum chamber

Removing:

- Remove the plenum chamber cover ⇒ [page 93](#) .
- Remove fixing screws -arrows- (3 Nm) of intermediate wall for plenum chamber.
- Release the electrical cable from the intermediate wall for plenum chamber.
- Remove intermediate wall for plenum chamber towards top.

Installing:

- Installation is carried out in the reverse order.





4 Trailer coupling

Fault recognition and fault display

- The system for the trailer coupling is equipped with self-diagnosis, which facilitates the troubleshooting.
- For fault finding use the ➔ Vehicle diagnostic tester in the function „Targeted fault finding“.

4.1 Summary of components trailer coupling



Note

The removal and installation of the trailer coupling occurs in the same way on Octavia II and Octavia Combi II.

1 - Blind plug

2 - Cap

3 - Trailer arm

Removing:

- Open lock on control lever.
- Fold back control lever about 90°.
- Remove trailer arm.

Installing:

- Installation is carried out in the reverse order.

4 - Blind plug

- ☐ Insert in trailer arm hole.

5 - 2.5 Nm

6 - Power socket

Removing:

- Remove screws (Pos. 5).
- Remove power socket housing.

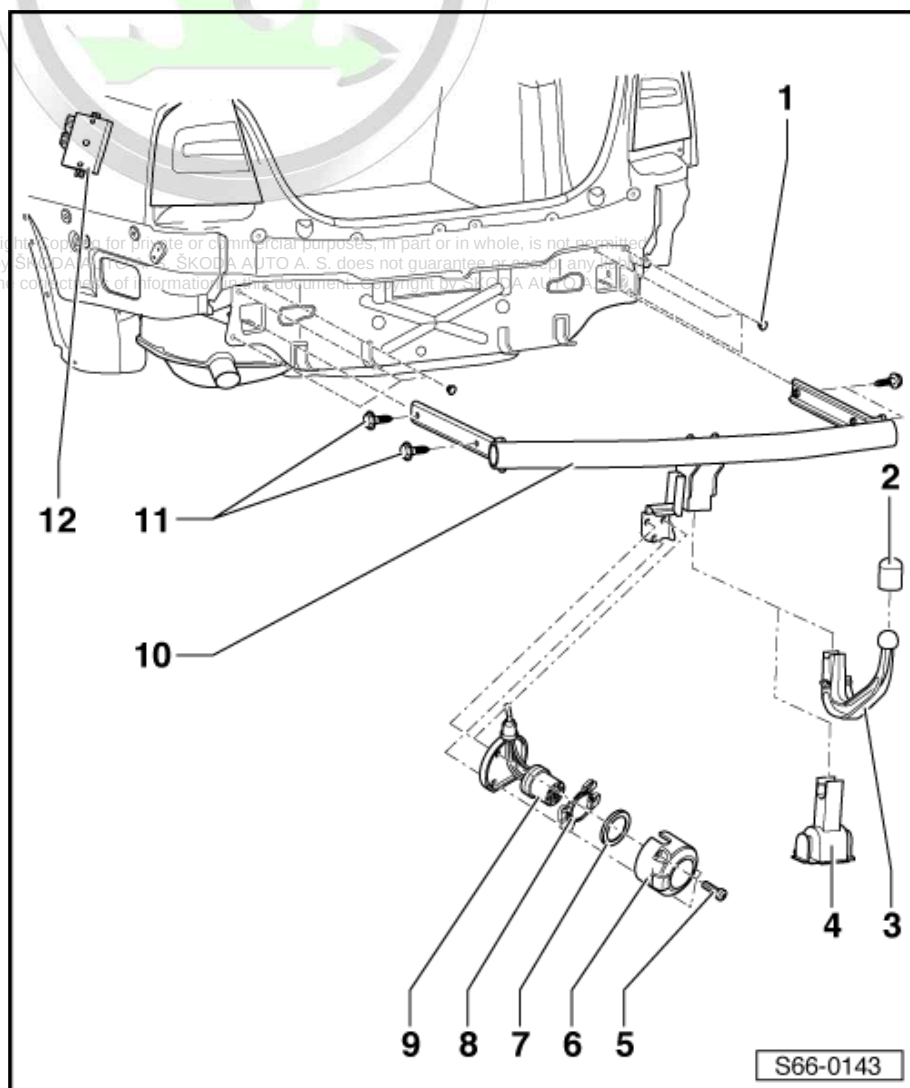
Installing:

- Installation is carried out in the reverse order.



Note

Use the type of power socket and the electric installation according to the relevant national legislation.



7 - Gasket

8 - Support

9 - Electrical cable with gasket

10 - Trailer coupling frame

Removing:

- Remove trailer arm (Pos. 3).
- Position blind plug (Pos. 4).
- Remove the rear bumper ➔ [page 61](#) .
- Remove socket (Pos. 6).
- Remove seal (Pos. 7) and bracket (Pos. 8).
- Pull the electrical wiring (Pos. 9) through the trailer coupling frame.
- Remove the shield partially and unhook the rear muffler ➔ [page 95](#)
- Remove screws (Pos. 11).
- Remove trailer coupling frame from vehicle.

Installing:

- Installation is carried out in the reverse order.

11 - 70 Nm

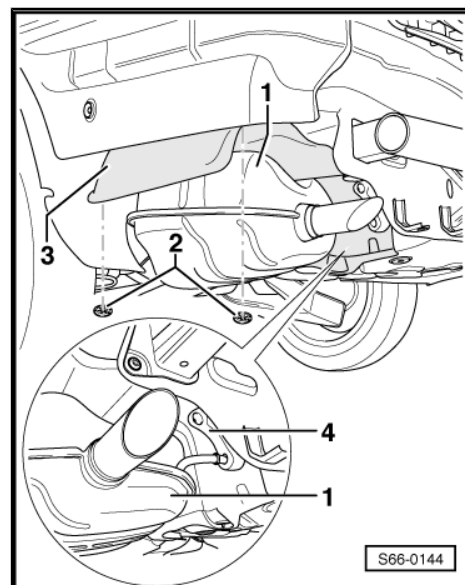
12 - Control unit for trailer detection

- ❑ Removing and installing ➔ [page 95](#) .

Remove the shield partially and unhook the rear muffler

- Remove the plate nuts -2- and bend the shield -3- to the bottom
- Unhook the rear muffler -1- from the retaining strap -4-.

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4.2 Removing and installing the control unit for trailer detection

Removing:

- Switch off the ignition and all electrical components.
- Partly remove side trim panels in luggage compartment ➔ [page 167](#) .



- Separate plug connections -3-.
- Remove fixing nuts -1- (1.5 Nm).
- Remove the control unit for trailer detection -2- from the vehicle.

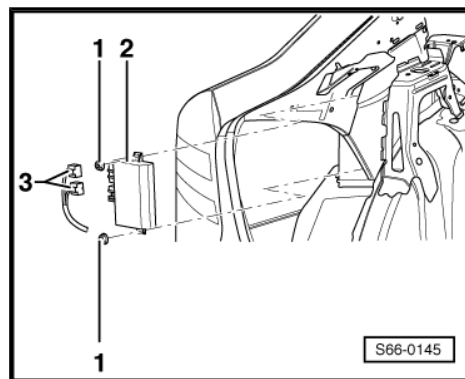
Installing:

- Installation is carried out in the reverse order.



Note

When replacing the control unit, code the new control unit with the ⇒ Vehicle diagnostic tester.



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5 Protective strips

5.1 Removing and installing protective side strips

Special tools and workshop equipment required

- ◆ Hot-air blower
- ◆ Cleaning solution (e.g. -D 009 401 04-)

Removing:

- Protective strip with hot air out of the hot-air blower to approx. 100 °C.
- Separate protective strip from the door.

Installing:

- Clean the front door (Pos. 3) and the rear door (Pos. 2) with a cleaning solution -D 009 401 04- .
- Remove protective foils from adhesive tapes.
- Glue the protective strips (Pos. 1 and 4) onto the front door (Pos. 3) and the rear door (Pos. 2), pay attention to the following:

$a = 0 + 0.5 \text{ mm}$

$b = 0 + 0.5 \text{ mm}$

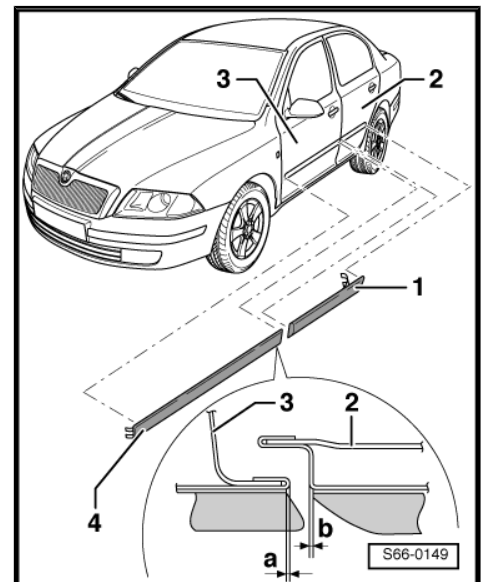
$b = 1.2 + 0.5 \text{ mm}$ (valid for Octavia II RS)



Note

The temperature of the outer panels and the strips must be of approx. 20 - 40 °C

Proceed in the same manner on the other vehicle side.





6 Roof rack (Octavia Combi II)

6.1 Summary of components of roof rack

1 - Cap

2 - Roof rack

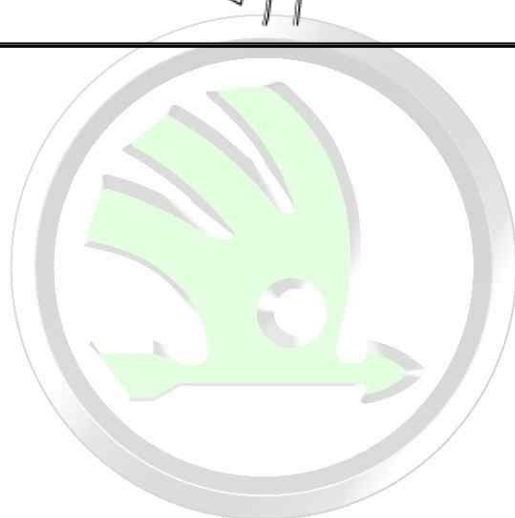
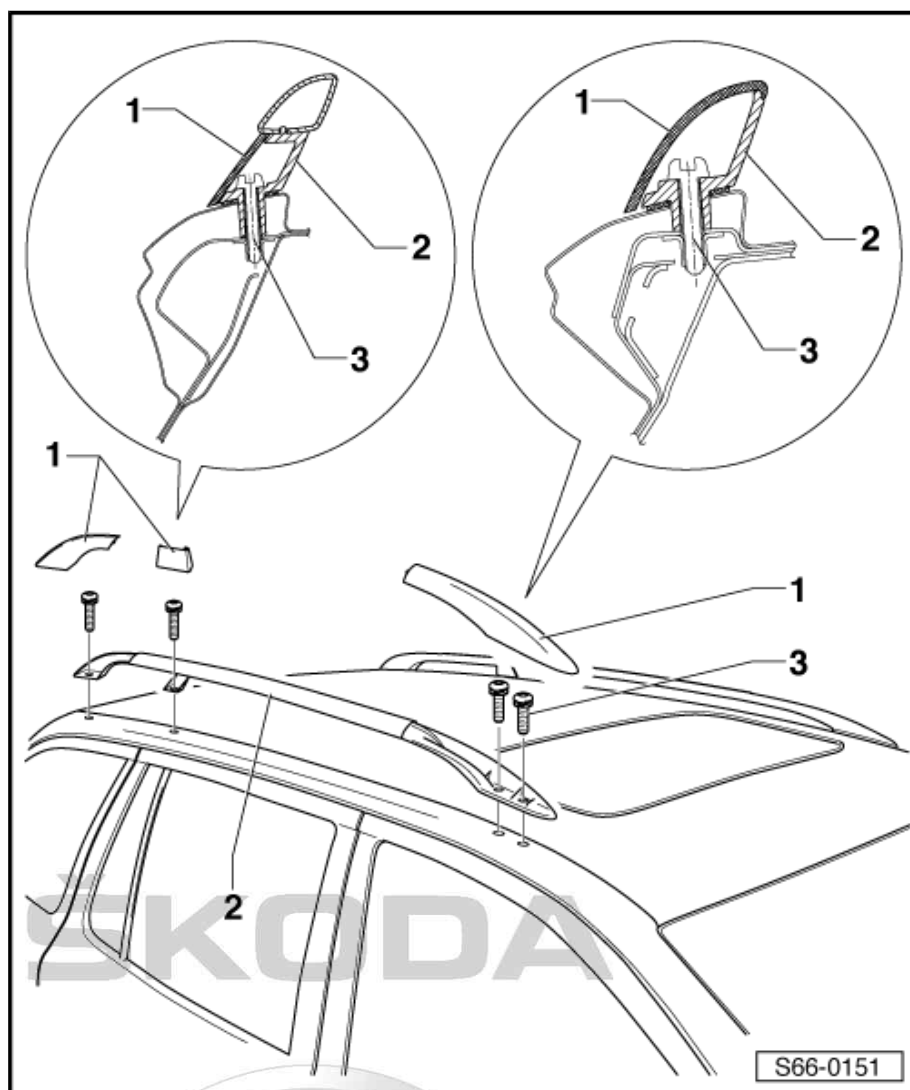
Removing:

- Remove caps (Pos. 1).
- Remove screws (Pos. 3).
- Remove roof rack.

Installing:

- Installation is carried out in the reverse order.

3 - 10 Nm



7 Lateral decorative strips (Octavia Combi II)

7.1 Removing and installing lateral decorative strips

Special tools and workshop equipment required

- ◆ Hot-air blower
- ◆ Technical petrol
- ◆ white spirit solution free from grease
- ◆ double-sided adhesive tape

Removing

- Warm up the decorative strip using the hot-air blower. Air temperature max. 100°C.
- Carefully remove the decorative strip.

Install

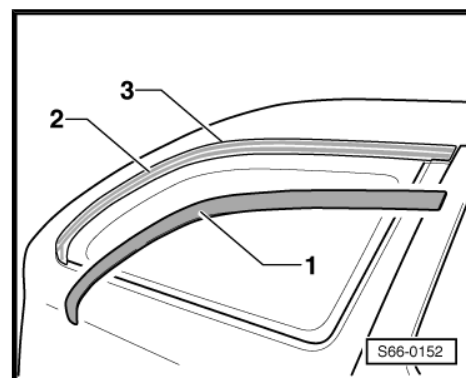
- Clean off adhesive residue -2- from the sealing profile -3- and decorative strip -1- with technical petrol.
- Clean the sealing profile -3- and decorative strip -1- with degreased white spirit solution.
- Glue on the sealing profile -3- using doubled-sided adhesive tape -2- .
- Remove the protective foil from the adhesive tape -2- .
- Glue the decorative strip -1- onto the side window sealing profile -3- .

Proceed in the same manner on the other vehicle side.



Note

- ◆ *The temperature of the decorative strip and the sealing profile should be about 20°C.*
- ◆ *Do not drive into the carwash within 48 hours of assembling the lateral decorative strips.*

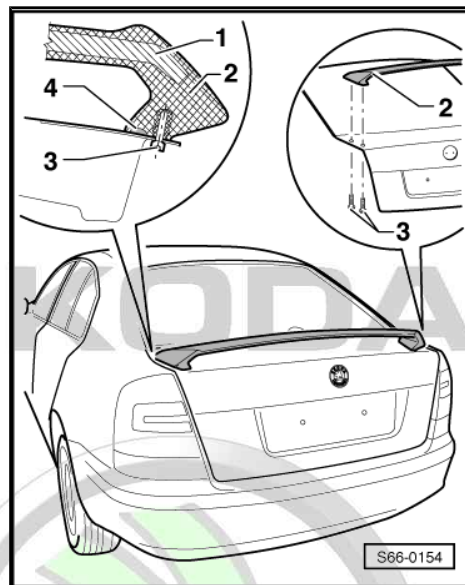


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8 Rear spoiler (Octavia II RS)

8.1 Summary of the components - for the complete rear spoiler

- 1 - Strut
- 2 - Rear spoiler
- 3 - 5 Nm
- 4 - Adhesive cement



8.2 Removing and installing complete rear spoiler

Special tools and workshop equipment required

- ♦ Cutting wire (e.g. -357 853 999 A-)
- ♦ Adhesive cement -HHA 381 013-
- ♦ Cleaning solution -HHA 381 011-
- ♦ 4 pin screws (approximately 15 mm long, sharply grinded at tip)

Removing:

- Remove fixing screws from spoiler.
- Cover the painted surfaces along the spoiler with textile adhesive tape.
- Cut off the spoiler from the tailgate (cut through the adhesive cement).
- Remove the spoiler.

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Note

Do not damage the painted surfaces.

Installing:

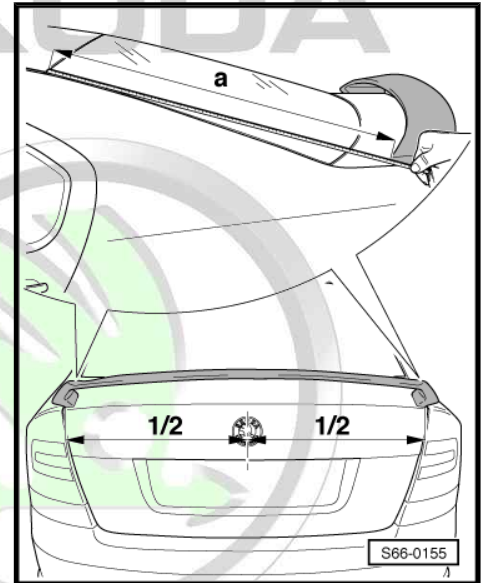
Applies for vehicles with new tailgate

- Install the pin screws into the spoiler.

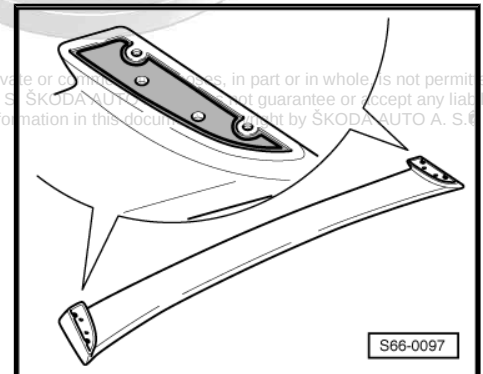
- Position the spoiler in the specified position: $a = 824 \text{ mm}$ (measured from the window edge to the spoiler edge).
- Centre the spoiler on the tailgate.
- Press the spoiler evenly, until pin screw tips are pressed off in the paintwork.
- Make holes ($\varnothing 6 \text{ mm}$) for screws on the points marked by the pin screws in the spoiler.
- Remove pin screws.
- Clean holes and protect against corrosion.

Valid for all vehicles

- Clean the contact surfaces of the spoiler as well as the body with cleaning solution -D 009 401 04- while observing the instructions issued by the manufacturer.



- Apply the adhesive cement all around the coloured spoiler surface while observing the instructions issued by the manufacturer.
- Push the spoiler onto the tailgate and install the fixing screws (5 Nm).
- Remove any dirt present using a cleaner.



Note

- ◆ *The adhesive cement must dry for 2 hours. Do not drive the vehicle in this time.*
- ◆ *Do not drive into the carwash within 24 hours of gluing on the spoiler.*

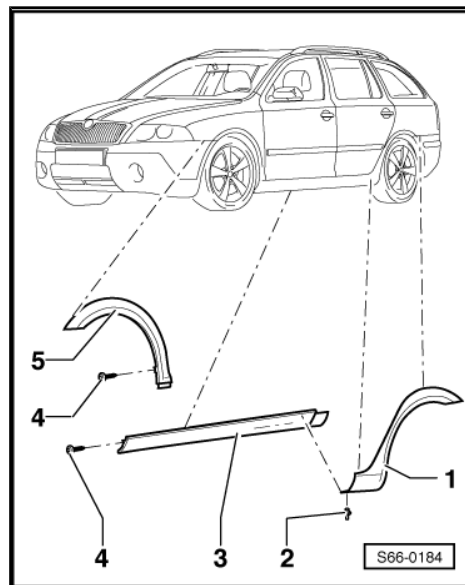
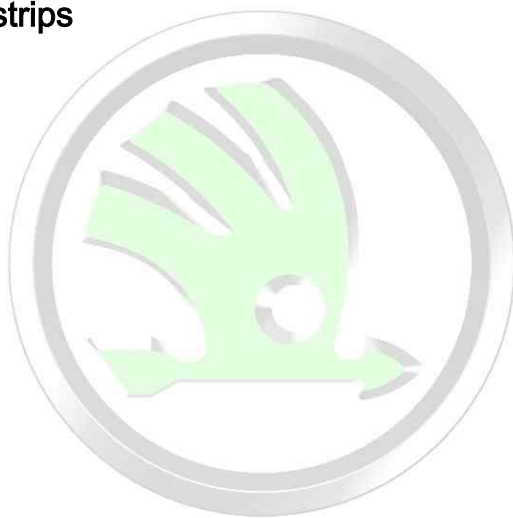


9 Scout protective strips

9.1 Summary of components of scout protective strips

- 1 - Rear wing strip
- 2 - Body-bound rivet
- 3 - Entrance plate
- 4 - Screw 5 Nm
- 5 - Front wing strip

Install



Special tools and workshop equipment required

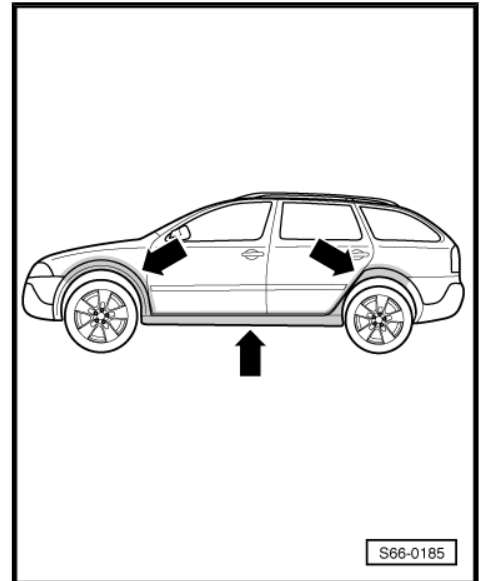
- ◆ Compressed air pistol, e.g. -V.A.S 5237-
- ◆ Cleaning agent -D 195 850 A1-
- ◆ Sandpaper (grain approx. 120)
- ◆ Primer -D 822 150 A1-
- ◆ Primer -D 009 200 02-
- ◆ Adhesive cement -D 172 090 A2-



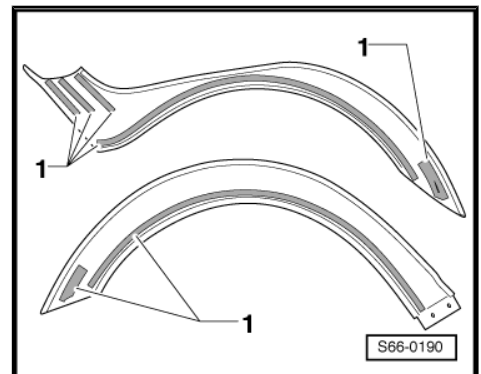
Note

- ◆ *When assembling, new strips must be inserted each time.*
 - ◆ *Clean and degrease the body surfaces in the following sequence: wing strips and then sill trim.*
 - ◆ *The contact surfaces of the body are not primed.*
 - ◆ *The quality of the glued joints depends upon the quality of degreasing of the body surface.*
 - ◆ *Cover all the wheels in a suitable manner before commencing work on the body.*
 - ◆ *When glueing the protective strips, the ambient temperature is above 18°C.*
 - ◆ *Applying adhesive cement and glueing the protective part onto the body must be performed within max. 3 minutes!*
 - ◆ *The waiting time must be of at least 3 hours.*
 - ◆ *Do not drive into the carwash within 24 hours of glueing on the strips!*
- Position the strips and mark the strip contours on the body using a wipeable felt-tip pen.

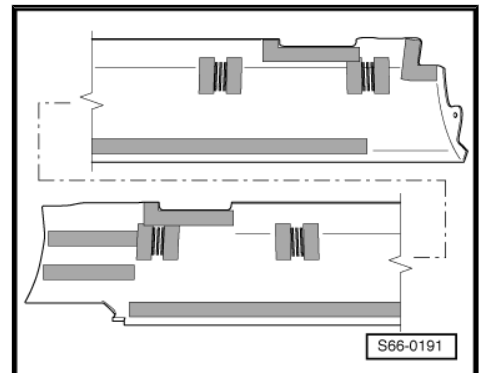
- Clean the contact surfaces of the body -arrows- with the doors opened using cleaning agent -D 195 850 A1- .



- Grind off the contact surfaces of the wing strips -1- with sandpaper and clean with cleaning agent -D 195 850 A1- .
- Apply primer -D 822 150 A1- onto the wing strips in the areas marked with -1-.
- After drying, apply the next primer -D 009 200 02- and let it dry.



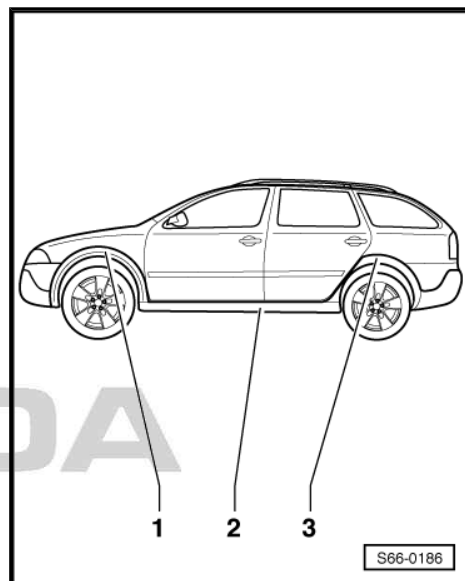
- Grind off the entrance plates in the marked areas with sandpaper and clean with cleaning agent -D 195 850 A1- .
- Apply primer -D 822 150 A1- onto the entrance plates in the marked areas.
- After drying, apply the next primer -D 009 200 02- and let it dry.





Summary of components of scout protective strips

- 1 - Front wing strip
- 2 - Entrance plate
- 3 - Rear wing strip



Summary of components of scout protective strips

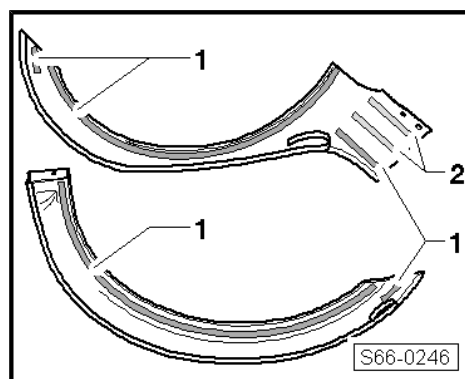
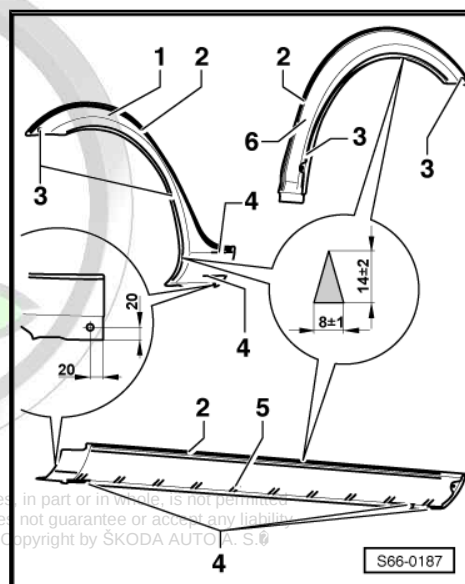
- 1 - Rear wing strip
- 2 - Double-sided adhesive tape
- 3 - Adhesive cement
- 4 - Adhesive cement 2 x layer
- 5 - Entrance plate
- 6 - Front wing strip



Note

Observe the measurements and the shape of the adhesive cement (width 8 ± 1 mm, height 14 ± 2 mm).

- Remove the protective foil from the self-adhesive tape before glueing the protective strip.
- Apply adhesive cement -D 172 090 A2- onto the front wing strip.
- 1 - Adhesive cement
- Position the strips onto the front wings and place into the correct position.
- Secure position of the strip with adhesive tape.



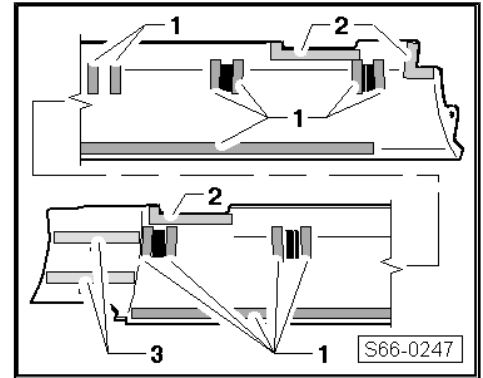
- Apply adhesive cement -D 172 090 A2- to the entrance plate.

1 - Adhesive cement

2 - Adhesive cement (2 beads on top of one another)

3 - Adhesive cement (only 1/2 bead)

- Position entrance plate and place evenly over the total length into the correct position.



- Apply adhesive cement -D 172 090 A2- onto the rear wing strip.

1 - Adhesive cement

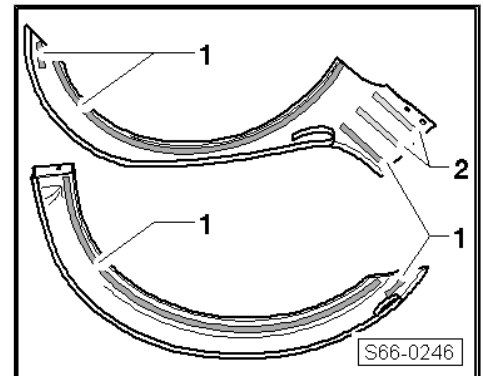
2 - Adhesive cement (only 1/2 bead)

- Remove the protective tapes before glueing the protective strip.

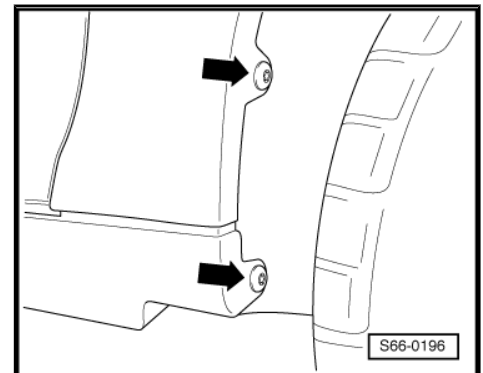
- Position the strips onto the rear wings and place into the correct position.

- Press the protective strips in sequence over the total length onto the body.

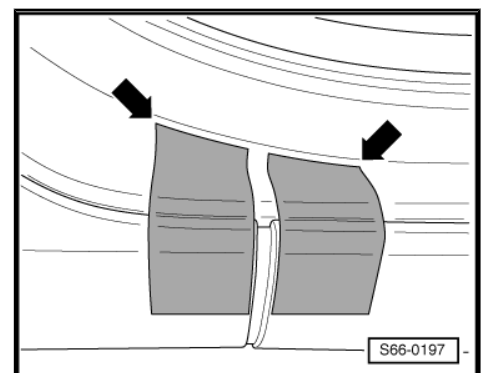
- Secure position of the strip with adhesive tape.



- Screw on front wing strips and entrance plates to 5 Nm -arrows-.



- Secure entrance plates and rear wing strips with adhesive tape -arrows-.



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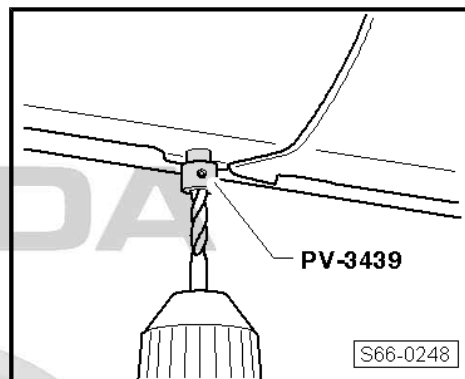


- Make holes in the sill trims and rear wing strips ⇒ [page 104](#) (Ø 6 mm) up to max. 10 mm depth.

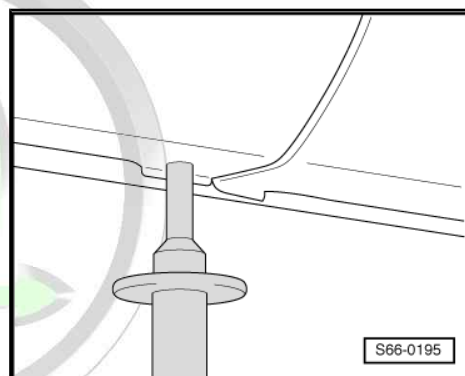


Note

Do not damage body outer panels.



Position plastic body-bound rivet into the hole and secure.



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10 Decorative parts

10.1 Mounting instructions for features and letterings

Special tools and workshop equipment required

- ◆ Hot-air blower e.g. -V.A.G 1416-
- ◆ Cleaning agent -D 009 401 04-
- ◆ Glue remover -D 002 000 10-

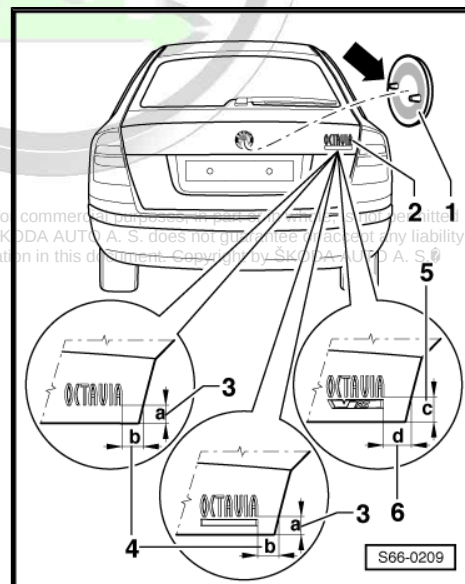


Note

- ◆ *Before the feature and the lettering are glued, the adhesive surfaces of the body -D 009 401 04- must be cleaned.*
- ◆ *Before removing, the lettering or the feature must be warmed up using a hot-air blower -V.A.G 1416- .*
- ◆ *The glue remover must be used to remove the glue residues -D 002 000 10- .*
- ◆ *Make sure that the adhesive surfaces are free from dust and grease.*
- ◆ *The letterings or the features must be glued immediately after cleaning with the cleaning agent -D 009 401 04- .*
- ◆ *Remove protective foil from its wrapping until just before installing.*
- ◆ *The ambient temperature should be approx. 21°C when glueing the signs and letterings.*

10.2 Summary of components of rear Škoda sign and lettering (Octavia II) for vehicles up to 10.08

- 1 - Škoda feature
 - Position correctly with dowel pins -arrow- and glue.
 - 2 - Lettering
 - Position according to the given dimensions (Pos. 3 and 4 or Pos. 5 and 6) and glue on.
 - 3 - Dimension -a- = 40 mm
 - 4 - Dimension -b- = 45 mm
 - 5 - Dimension -c- = 48 mm
- For vehicles Octavia II RS.
- 6 - Dimension -d- = 57 mm
- For vehicles Octavia II RS.





10.3 Summary of components of rear Škoda sign and lettering (Octavia Combi II) for vehicles up to 10.08

- 1 - Škoda feature
 - Position correctly with dowel pins -arrow- and glue.
- 2 - Lettering
 - Position according to the given dimensions (Pos. 3 and 4 or Pos. 5 and 6) and glue on.

3 - Dimension -a- = 40 mm

Also for vehicles Octavia Scout.

4 - Dimension -b- = 50 mm

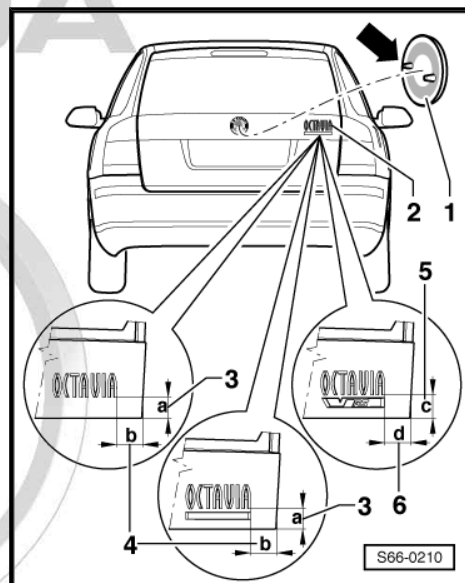
Also for vehicles Octavia Scout.

5 - Dimension -c- = 45 mm

For vehicles Octavia Combi II RS.

6 - Dimension -d- = 50 mm

For vehicles Octavia Combi II RS.



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10.4 Summary of components of Škoda sign and rear letterings for vehicles as of 11.08

- 1 - Škoda feature
 - Position correctly with dowel pins -arrow- and glue.
- 2 - Lettering
 - Position according to the given dimensions (Pos. 3, 4, 5 and 6 or Pos. 7 and 8) and glue on.
- 3 - Dimension -a-
see table of dimensions ⇒ [page 109](#) .
- 4 - Dimension -b-
see table of dimensions ⇒ [page 109](#) .
- 5 - Dimension -c-
see table of dimensions ⇒ [page 109](#) .
- 6 - Dimension -d-
see table of dimensions ⇒ [page 109](#) .
- 7 - Dimension -e-
see table of dimensions ⇒ [page 109](#)
- 8 - Dimension -f-
see table of dimensions ⇒ [page 109](#)

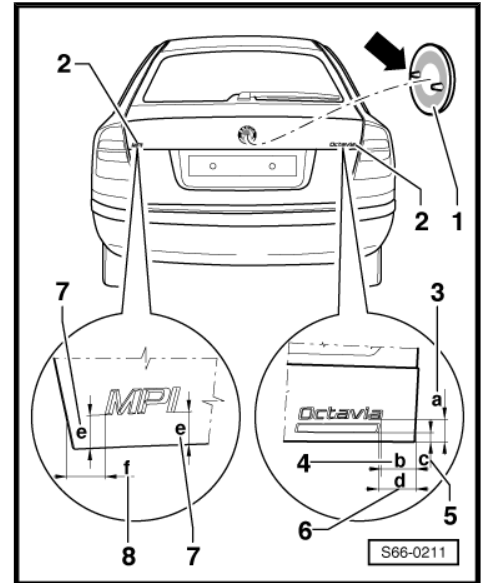


Table of dimensions

Type denomination	Dimensions (Octavia II Sedan)	Dimensions (Octavia II Combi)
Octavia	a = 27 mm b = 30 mm	a = 26 mm b = 32 mm
Octavia GreenLine	a = 46 mm b = 33 mm c = 18 mm d = 33 mm	a = 48 mm b = 70 mm c = 21 mm d = 74 mm
Octavia Scout	X	a = 45 mm b = 69 mm c = 18 mm d = 73 mm
TSI TDI TSI 4x4 TDI 4x4 RS	e = 27 mm f = 32 mm	e = 26 mm f = 32 mm
MPI	e = 27 mm f = 32 mm	e = 26 mm f = 29 mm

10.5 Summary of components of Laurin [amp] Klement side sign

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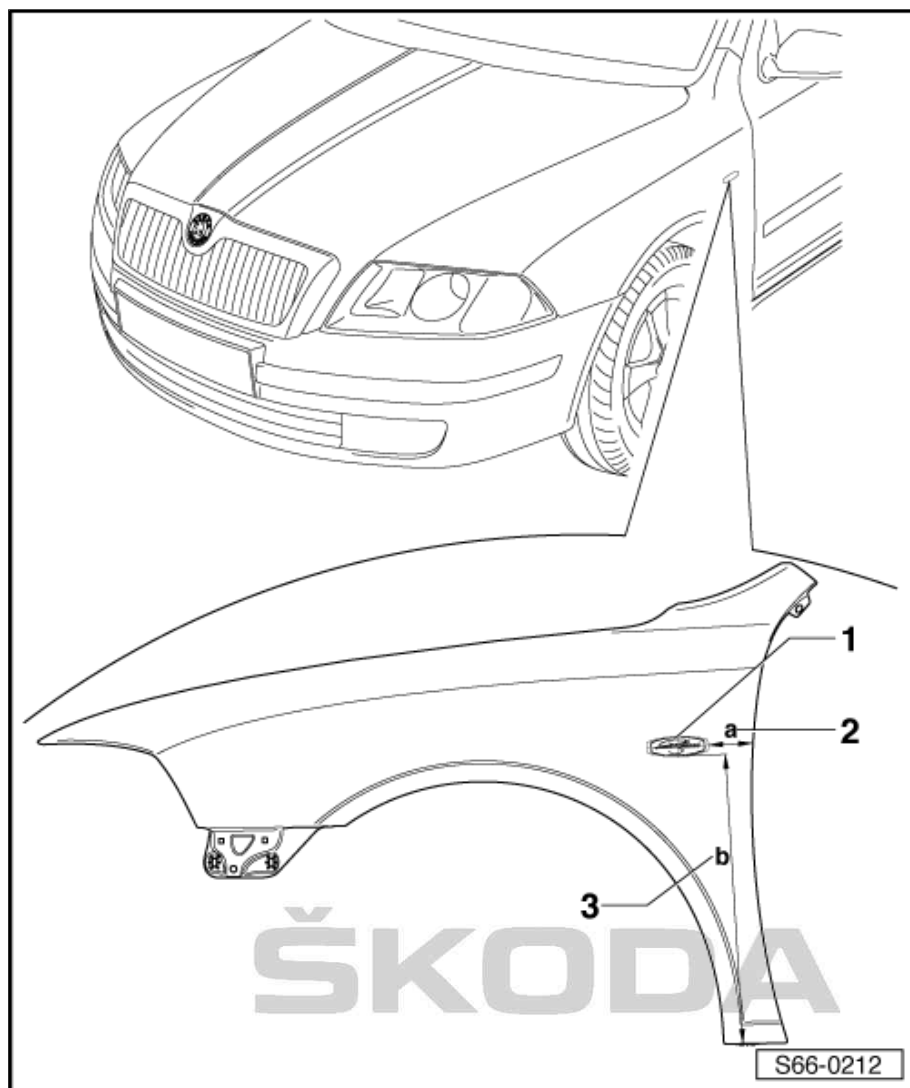


1 - Laurin [amp] Klement sign

- Position according to the given dimensions (Pos. 2 and 3) and glue on.

2 - Dimension -a- = 35 mm

3 - Dimension -b- = 500 mm



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68 – Interior equipment

1 Interior rear-view mirror

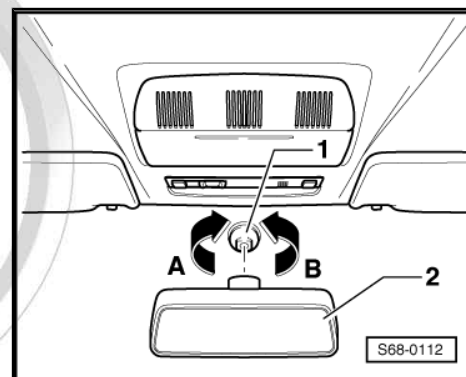
1.1 Removing and installing the interior rear-view mirror without rain sensor

Removing:

- Turn the interior rear-view mirror -2- in -direction of arrow A- and dislodge from the retaining plate -1- (clamping springs in mirror base plate).

Installing:

- Insert the interior rear-view mirror by approx. 90° turn to the right into the retaining plate -1-.
- Turn the interior rear-view mirror -2- in -direction of arrow B-, until the catch spring locks.



1.2 Repairing with glue

Special tools and workshop equipment required

- ◆ Glue set -D 000 703 A1-
- ◆ Glass scraper e.g. -SC - 170- .
- On the outside of the windscreen, mark the position of the retaining plate, using a felt-tip pen for example.
- Remove retaining plate from the mirror pedestal.
- Remove old glue with wire brush from the retaining plate.
- Place 360...400 grade sandpaper on a flat surface and sand the three separating knobs on the bonding surface.
- Sanded surfaces must be clean and free from grease.
- Using the glass scraper, scrape the old glue and primer residues down to the ceramic layer on the windscreen.
- Clean the bonding surface with cleaning solution -D 009 401 04- .



WARNING

Do not damage the ceramic layer, as scratches will be permanently visible.

- Cut a piece of nylon net fabric to the exact size of the mirror pedestal.



Note

A protective glove (rubber) must be worn.

- Apply a generous layer of glue evenly on the retaining plate.



- Fit a piece of nylon net fabric onto the retaining plate.
- Continue applying adhesive by dabbing with the tube on the nylon.

Once the nylon is placed on the glue, you only have 30 seconds to press it onto the windscreen.

- Press the retaining plate steadily onto the windscreen for 15 seconds (do not force).
- Remove excess glue with a cloth.



Note

Mount the interior rear-view mirror after 15 minutes.

1.3 Removing and installing the interior mirror with rain sensor



Note

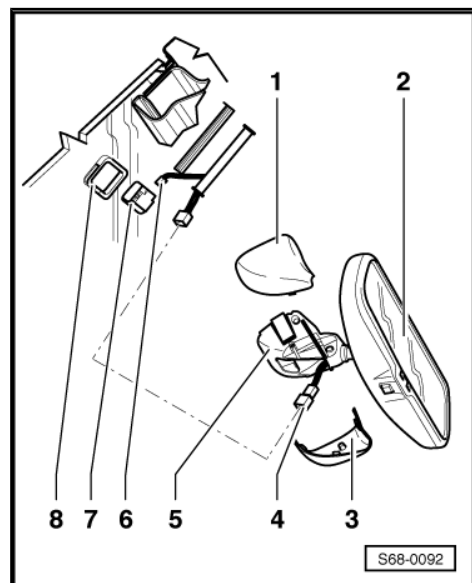
If the rain sensor is removed from the retaining plate on the windscreen (e.g. when changing the windscreen), it can be subsequently installed again ⇒ *Electrical System; Rep. gr. 92*. Store the removed sensor dust-free until it is installed again and make sure that the silicone coupling cushion does not get dirty.

Removing:

- Press apart pedestal halves -1- and -3- and take off.
- Pull pedestal -5- with mirror -2- downwards and away from retaining plate -8-.
- Disconnect plug connection -4- and plug connection -6- from rain sensor -7- ⇒ *Electrical System; Rep. gr. 92*.

Installing:

- Installation is carried out in the reverse order.



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1.4 Attaching the pedestal retaining plate



Note

- ♦ By applying the following repair procedure, you can avoid having to replace the windscreen.
- ♦ It is possible to use the old pedestal from the mirror being replaced.

Preparing windscreen

- On the outside of the windscreen, mark the position of the retaining plate, using a felt-tip pen for example.
- Any remaining glue or primer must be removed down to the ceramic layer.



WARNING

Do not damage the ceramic layer, as scratches will be permanently visible.

- Clean the bonding surface with cleaning solution -D 009 401 04- .
- Leave to dry for min. 10 minutes.
- Apply primer -D 009 200 02- to the glass.
- Leave to dry for min. 10 minutes up to max. 1 hour.

Preparing the retaining plate for adhesive

- Remove any residual adhesive.
- Sand the adhesive surface with very fine sandpaper (grade 800 - 1200).
- Clean the bonding surface with cleaning solution -D 009 401 04- .

Attaching the retaining plate

- Apply adhesive -D 180 KD2 A1- directly to the bonding surface of the retaining plate.
- Glue bead diameter approx. 3 mm.
- Immediately after application, press the retaining plate onto the windscreen.
- Arrange the retaining plate within the position provided on the ceramic layer, and secure with adhesive tape.
- Carefully remove the adhesive tape after about one hour.
- Remove excess glue with a cloth and clean with a cleaning solution.



Note

The interior rear-view mirror can be mounted after a minimum of 2.5 minutes.

2 Covers, storage areas and trim panels

2.1 Summary of components of centre console

1 - 1.4 Nm

2 - Ashtray

3 - Right side cover

4 - Armrest

Removing:

- Remove centre console (Pos. 14).
- Remove air guide (Pos. 9).
- Remove screws (Pos. 5) and take out armrest.

Installing:

- Installation is carried out in the reverse order.

5 - 5 Nm

6 - Plate nut

7 - Nut

8 - Air valve

9 - Air deflector

10 - Rear flow vent

11 - Rear ashtray

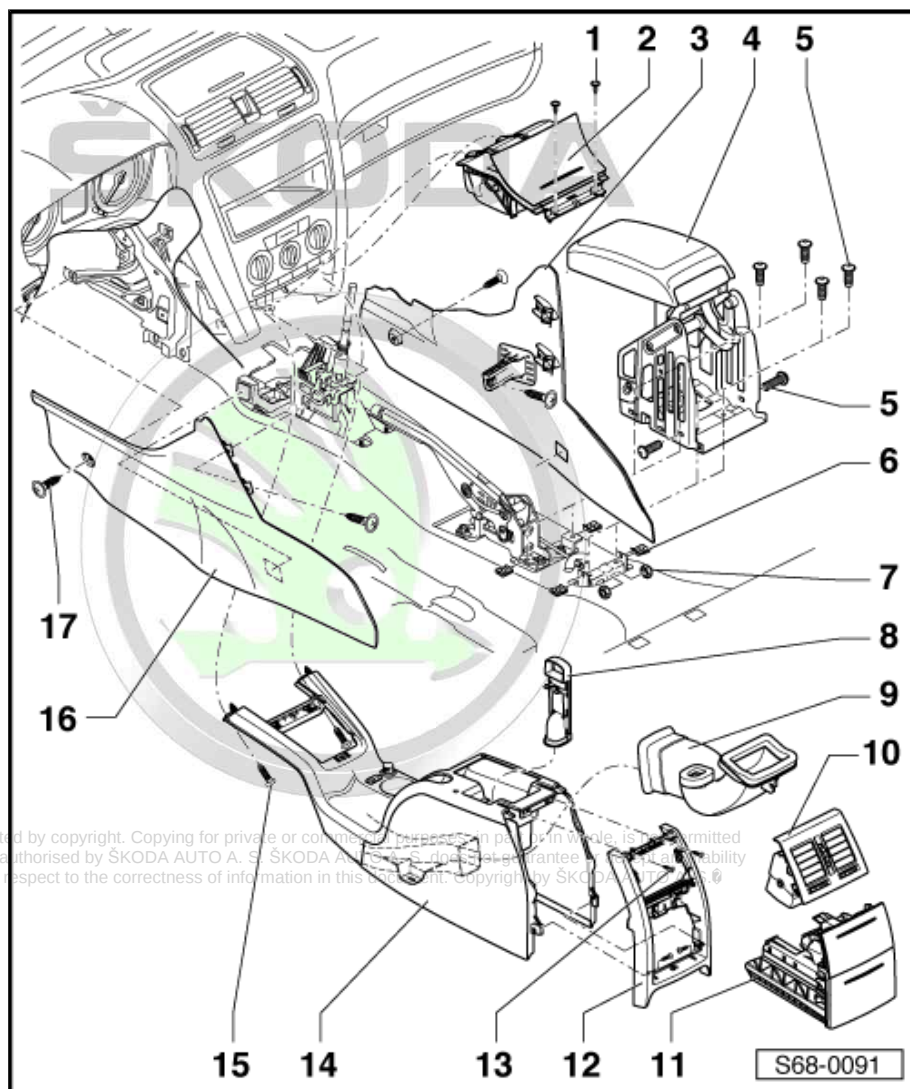
12 - Rear support

13 - 1.4 Nm

14 - Centre console

Removing:

- Switch off the ignition and all electrical components.
- Remove cover for gearshift lever ⇒ Transmission System ⇒ Rep. gr. 34 .
- Remove screws (Pos. 1) and take out ashtray (Pos. 2).
- Release plug for ashtray illumination.
- Remove screws (Pos. 17) and take off both side covers (Pos. 3 and Pos. 16) to the front.
- Remove screws (Pos. 15).
- Take out rear ashtray (Pos. 11) and disconnect plug for rear ashtray illumination or plug from the rear seat heating control (if present).
- Remove rear vent (Pos. 10).
- Remove screws (Pos. 13) and take off rear support (Pos. 12).



- Pull on the handbrake and push the centre console upwards.
- Disconnect plug from cigarette lighter and from central locking switch.

Installing:

- Installation is carried out in the reverse order.

15 - 1.4 Nm

16 - Left side cover

17 - 1.4 Nm

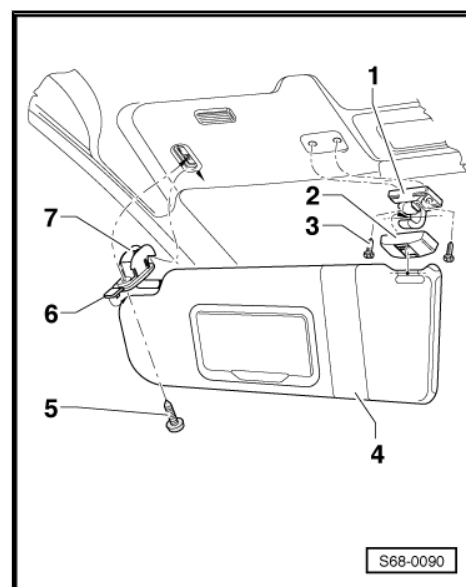
2.2 Removing and installing the sun visor

Removing:

- Unhook sun visor -4- from the holder -1-.
- Lever off cap -6- with a narrow screwdriver and open.
- Release screw -5- (2 Nm).
- Release holder -7-.
- Take out sun visor -4-.
- Release cap -2-.
- Remove screws -3- (2 Nm) and remove holder -1-.

Installing:

- Installation is carried out in the reverse order.



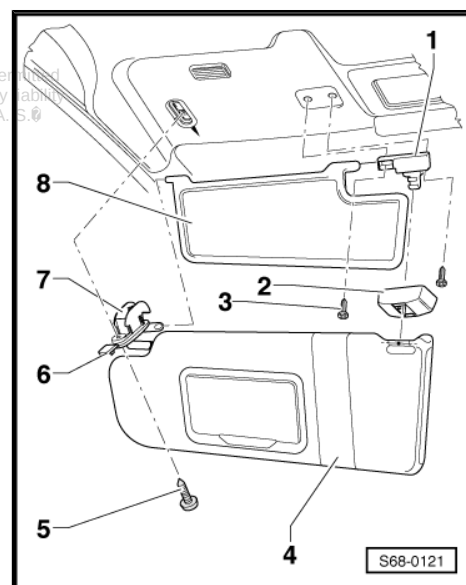
2.3 Removing and installing double sun visor

Removing:

- Unhook the first sun visor -4- from the holder -1-.
- Lever off cap -6- with a narrow screwdriver and open.
- Release screw -5- (2 Nm).
- Release holder -7- for sun visors and slide out of the second sun visor -8-.
- Remove holder -7- for sun visor together with the first sun visor -4-.
- Release cap -2-.
- Remove the screws -3- (2 Nm) and remove the holder -1- together with the second sun visor -8-.

Installing:

- Installation is carried out in the reverse order.





2.4 Removing and installing the holder for the double sun visor

Removing:

- Unhook the first sun visor out of the holder and swivel towards the door window.
- Remove the second sun visor ⇒ [page 115](#) .
- Unhook metal spring lock -arrow- using a suitable screwdriver.



Note

Do not damage the holder for sun visor nor the sun visor.

- Take off the holder for sun visor -2- from the sun visor -1-.

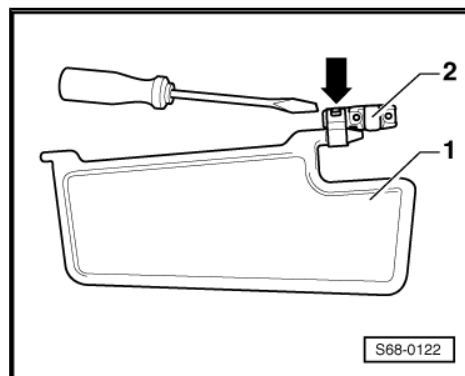
Installing:

- Installation is carried out in the reverse order.



Note

When reinstalling, use suitable pliers in order to overcome the resistance of the metal spring and to lock it.



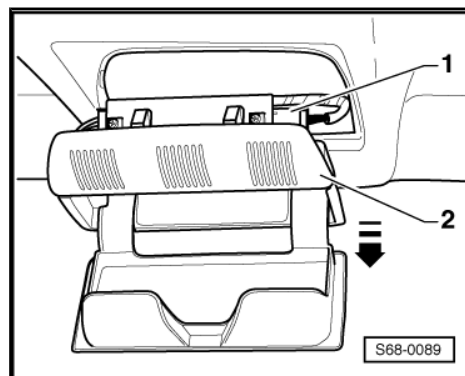
2.5 Removing and installing spectacle storage area

Removing:

- Open spectacle storage area -2-.
- Take out spectacle storage area -2- toward bottom -arrow-.
- Separate plug connection -1-.

Installing:

- Installation is carried out in the reverse order.



3 Recessed handle

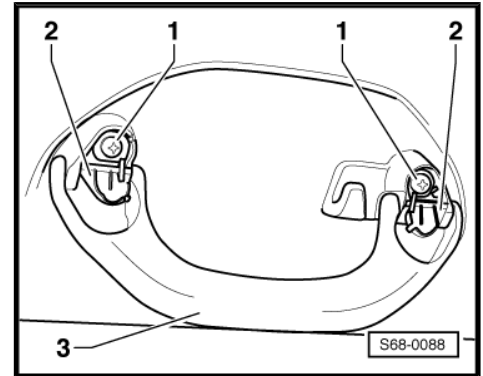
3.1 Removing and installing recessed handle

Removing:

- Fold down recessed handle -3-.
- Lever off caps -2- with a narrow screwdriver and open.
- Remove screws -1- (3 Nm) and remove recessed handle -3-.

Installing:

- Installation is carried out in the reverse order.



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4 Entrance plates

4.1 removing and installing entrance plates

Special tools and workshop equipment required

- ◆ Hot-air blower
- ◆ Cleaning solution (e.g. -D 009 401 04-)

4.1.1 Removing:

- Heat entrance plate with hot air out of the hot-air blower to approx. 100 °C.
- Separate entrance plate from sill.

4.1.2 Installing:

- Clean contact surfaces at sill with cleaning solution -D 009 401 04- .
- Remove door seal -3- in the adhesive area of the plate.
- Remove protective foils from adhesive tapes -4-.

For inner entrance plate

- Stick inner plate -1- onto the sill, pay attention to the following points:

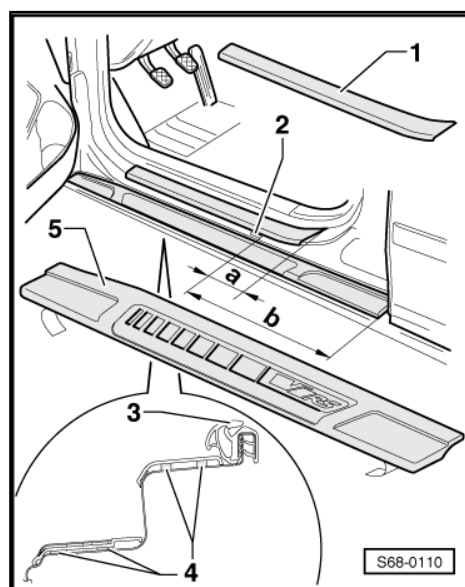
a = 145 mm (from the rear edge of the hole -2-)

For outer entrance plate

- Stick outer plate -5- onto the sill, pay attention to the following points:

b = 359 mm (from the rear edge of the hole -2-)

Proceed in the same manner on the other vehicle side.



Note

Do not drive into the carwash within 24 hours of assembling the entrance plates.

5 Net partition panel

5.1 Summary of components of net partition panel

- 1 - Riveted nuts
- 2 - Console
- 3 - 8 Nm
- 4 - Cap
- 5 - 20 Nm
- 6 - Lifting eyes
- 7 - Screw
- 8 - Support
- 9 - Net partition panel

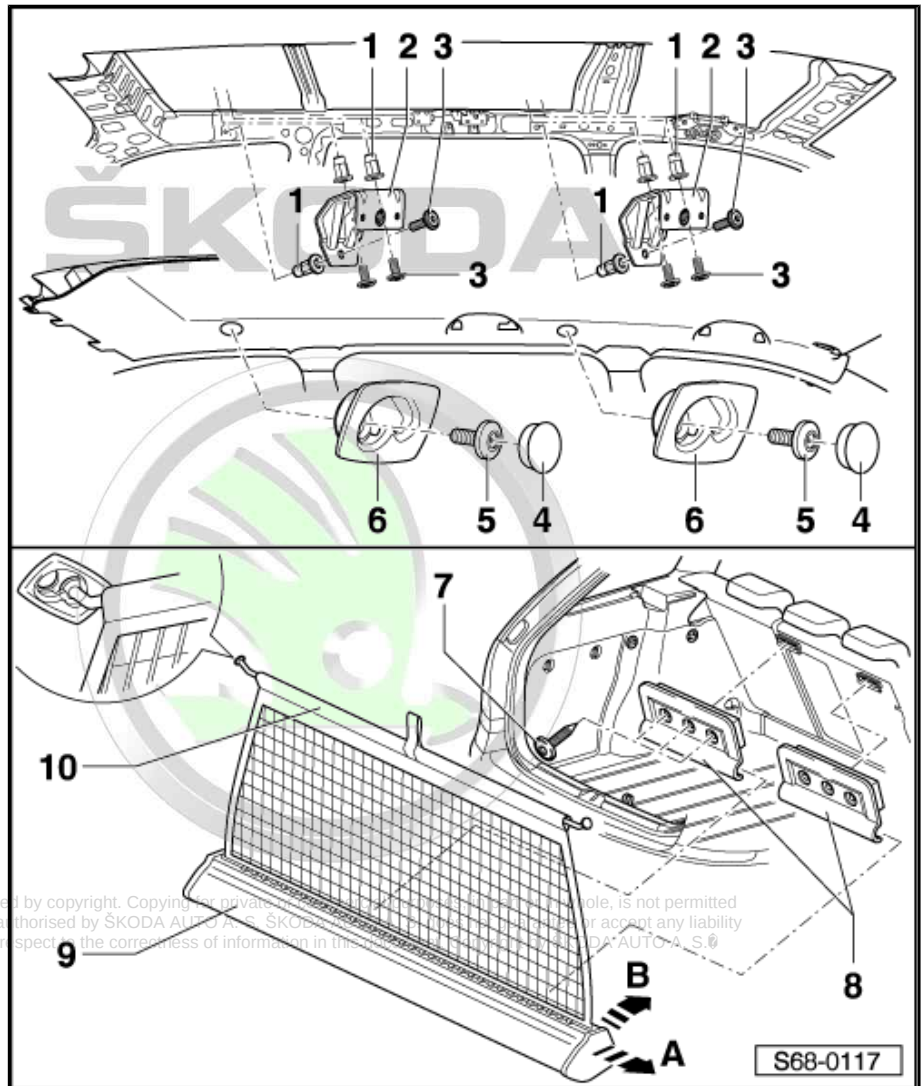
Removing:

- Take partition panel pipe (Pos. 10) out of the lifting eyes (Pos. 6) and coil the net into the case
- Fold the rear seats forwards.
- Move net partition panel in -direction of arrow A- and take out in -direction of arrow B-.

Installing:

- Installation is carried out in the reverse order.

- 10 - Partition panel pipe





69 – Passenger protection

1 Seat belts

1.1 Safety instructions for work on seat belt tensioners

- ◆ All inspection, removal and installation and repair work must only be carried out by properly qualified personnel.
- ◆ Belt tensioner units must not be opened or repaired. Only use original new parts (risk of injury).
- ◆ Seat belt tensioner units that have been subject to serious impacts or which have been dropped onto the ground must not be fitted in vehicles.
- ◆ Seat belt tensioner units which are mechanically damaged (dents, cracks) should always be replaced with original new parts.
- ◆ Storage and transport must comply with the legislation on explosive and hazardous materials.
- ◆ The non-ignited belt tensioners which have been taken out of commission must be sent to a specialist company or to the importer for disposal in compliance with the instructions of PST and environmental protection regulations.
- ◆ Activated belt tensioner units can be disposed of as industrial waste.
- ◆ The prescribed packaging should be used for storage and transport.
- ◆ The belt tightener units should be installed immediately after being removed from their transport packaging.
- ◆ Do not use electric or impact screw drivers to remove or install the seat belt tensioners.
- ◆ Place the seat belt tensioner unit back in the transport packaging if the work is interrupted.
- ◆ It is not permitted to leave the seat belt tensioner unit unattended.
- ◆ The seat belt tensioner unit must not be treated with grease, cleaning agents or similar products, and it must not be exposed to temperatures above 100°C, not even for short periods.
- ◆ Both seat belt tensioners together with the seat belts (the seat belts no longer retract) are to be replaced with new original parts following an accident in which the seat belt tensioners were deployed.
- ◆ Ignite the belt tensioners before scrapping the vehicle
⇒ [page 139](#) .
- ◆ Remove the seat belt tensioner units before starting repair work.

1.2 Summary of components of front seat belts



WARNING

Before working on the seat belts with pyrotechnical belt tensioners, disconnect the battery earth strap ➔ Electrical System ➔ Rep. gr. 27.

1 - Belt height adjustment

Removing:

- Remove trim panel of pillar B top
➔ [page 159](#).
- Remove screw (Pos. 4) and take off top deflection fitting (Pos. 3).
- Remove screw (Pos. 2).
- Remove belt height adjustment from the top.

Installing:

- Installation is carried out in the reverse order.

2 - 22 Nm

3 - Top deflection fitting

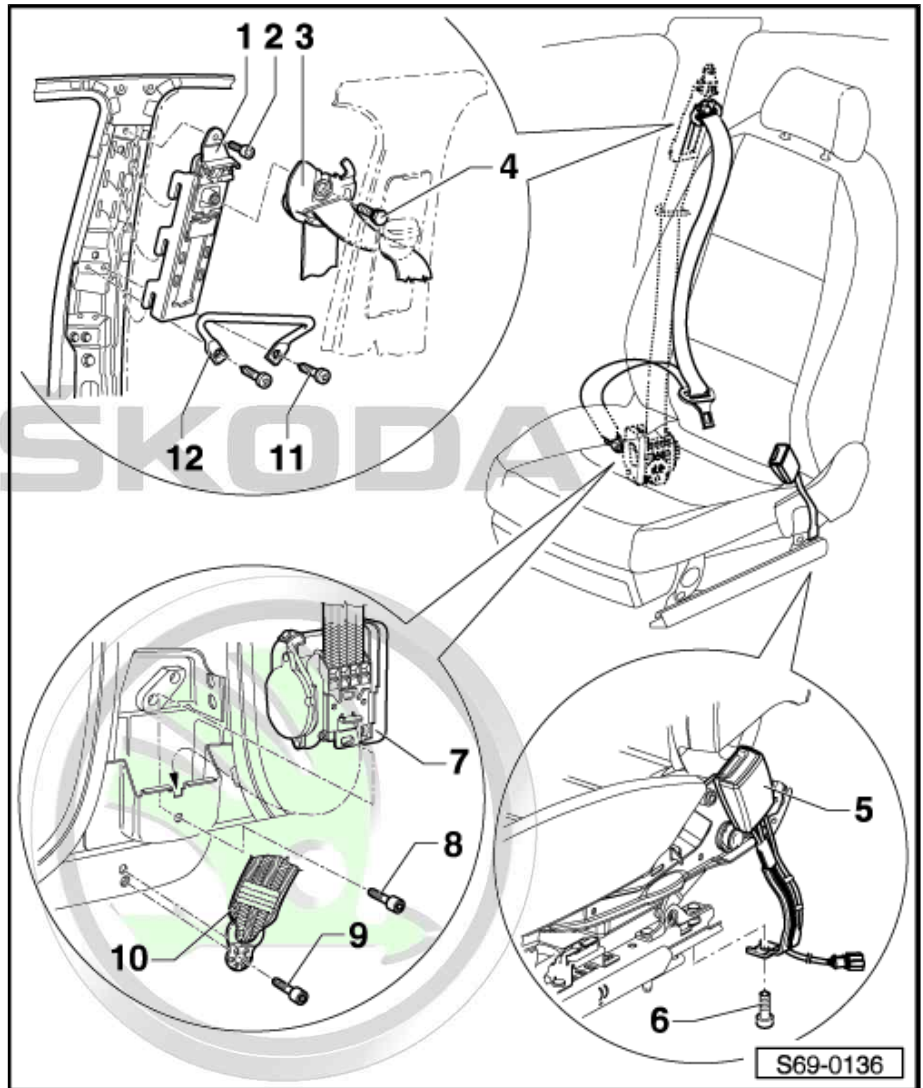
4 - 35 Nm

5 - Belt buckle

6 - 22 Nm

7 - Inertia reel with seat belt tensioner

- ☐ The retaining lug determines the position of the inertia reel
- ☐ Loosening of the screw causes the inertia reel with belt tensioner to be secured, and the opposite situation causes it to become operative again



Removing:

- Remove top and bottom ➔ [page 159](#) trim panels of pillar C.
- Remove top deflection fitting (Pos. 3).
- Remove screw (Pos. 8).
- Disconnect the plug connection on the belt tightener.
- Take out inertia reel with seat belt tensioner.
- Remove screw (Pos. 9).

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Installing:

- Installation is carried out in the reverse order.



Note

Pay attention to the sequence when connecting the battery ⇒ Electrical System ⇒ Rep. gr. 27.

8 - 35 Nm

9 - 45 Nm

10 - Deflection fitting below

11 - 4.5 Nm

12 - The belt guide

- ☐ Fastened with screws (Pos.11).

1.3 The seat belts at the rear - summary of components



WARNING

Before working on the seat belts with pyrotechnical belt tensioners, disconnect the battery earth strap ⇒ Electrical System ⇒ Rep. gr. 27.

1 - Belt guide

2 - Inertia reel

Removing:

- Removing support of the luggage compartment cover
⇒ [page 169](#) .
- Remove screw (Pos. 3).
- Disconnect plug connection of belt tensioner (if present).
- Take out inertia reel.

Installing:

- Installation is carried out in the reverse order.



Note

Pay attention to the sequence when connecting the battery ⇒ *Electrical System* ⇒ *Rep. gr. 27* .

3 - 45 Nm

4 - Cap

5 - Inertia reel for the middle safety belt

6 - Nut, 35 Nm

7 - Deflection fitting below

Removing:

- Removing rear seat bench ⇒ [page 187](#) .
- Remove screw (Pos. 3).

Installing:

- Installation is carried out in the reverse order.

8 - Washer

9 - Double belt buckle

Removing:

- Removing rear seat bench ⇒ [page 187](#) .
- Remove screw (Pos. 3).

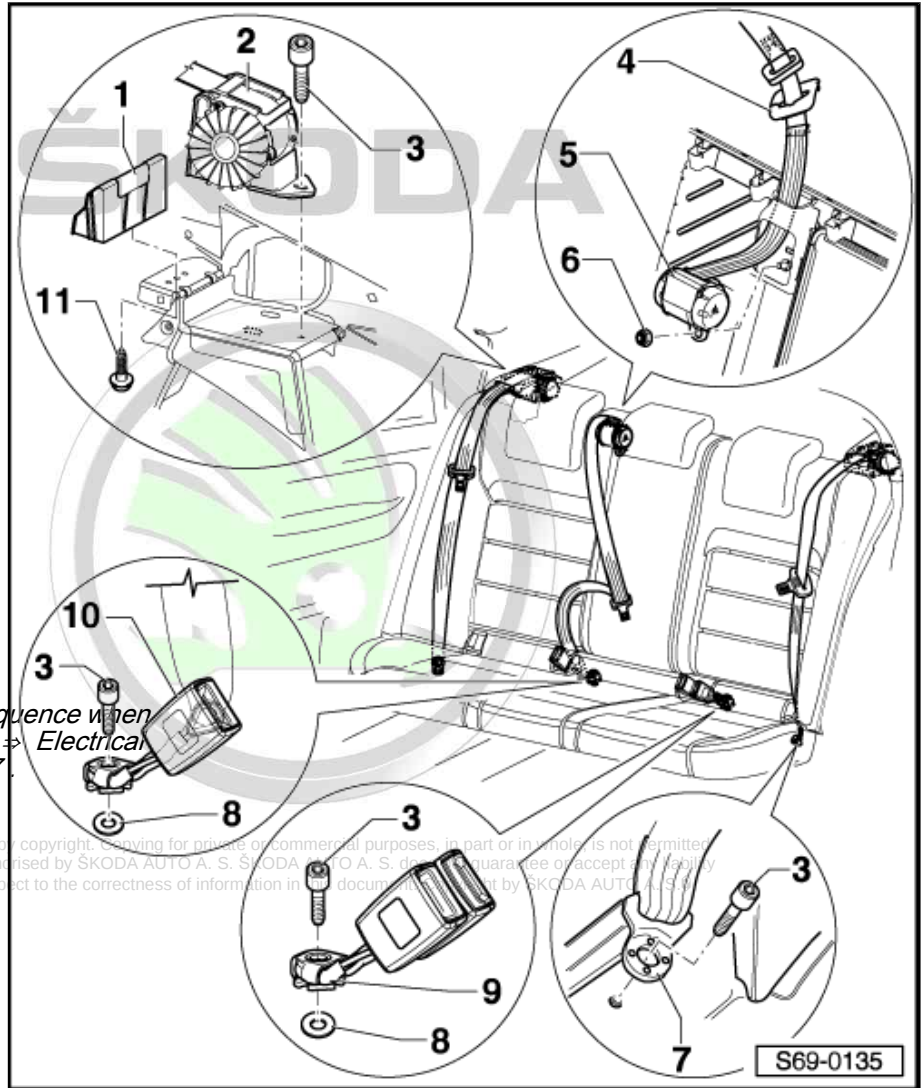
Installing:

- Installation is carried out in the reverse order.

10 - Belt buckle

- The removal and installation is identical to that for the double belt buckle (Pos. 9).

11 - 14 Nm





2 Inspect seat belts



WARNING

*The seat belt system must be inspected after every accident!
If one of the inspection points reveals any damage inform the customer that the seat belts must be replaced.*

Inspection points:

- ◆ Check seat belt.
- ◆ Check inertia reel - locking mechanism.
- ◆ Seat belt buckle - visual inspection.
- ◆ Seat belt buckle - functional check.
- ◆ Check deflection fittings and buckle latches.
- ◆ Check fixing parts and fixing points.
- ◆ Check inertia reel.



Note

Make a special note should the customer refuse to have a damaged seat belt replaced.

2.1 Checks

Checking the seat belt

- Completely unreel the seat belt from the inertia reel or from the lap belt adjusting strip.
- Check seat belt for:
 - Soiling, if necessary wash with a mild detergent.
 - Torn fraying on the edge of the belt.
 - Cuts, tears or chafing spots.
 - Cigarette burn stains or holes etc.

If there is damage, replace seat belt and buckle with a new original part.

Checking the inertia reel - locking mechanism

The inertia reel has two locking functions.

- ◆ The first locking function is activated when the belt is drawn rapidly out of the inertia reel (belt withdrawal acceleration).

Test

- Draw the seat belt out of the inertia reel with a sudden sharp pull.
- If locking mechanism does not work - replace seat belt together with buckle with a new original part.
- First check whether the belt feeds out and retracts smoothly, and whether the position of the inertia reel has changed.
- The second locking function is activated by a change in the vehicle's motion (vehicle-dependent locking function).

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Test

- Put on seat belt.
- Accelerate to 20 km/h and perform a full brake with the brake pedal.
- If the locking mechanism does not lock the belt when the brakes are applied, replace the seat belt and buckle with a new original part.



WARNING

For safety reasons, carry out this test on a section of road with no traffic so as not to endanger other road users.

Seat belt buckle - visual inspection

- Check belt buckle for fractures and flaking.
- If there is damage, replace seat belt and buckle with a new original part.

Seat belt buckle - functional check

Checking seat belt buckle:

- Insert buckle latch in the belt buckle until there is an audible click. Check whether the locking mechanism engages, by tugging forcefully on the seat belt.
- If the buckle latch fails to lock into the buckle even once out of at least five tests, replace the seat belt and buckle with a new original part.

Check buckle release:

- Release seat belt by pressing the seat belt buckle button.
- If the belt is loose, the latch must eject independently from the belt buckle.
- Test at least 5 times. If the buckle latch fails to eject even once, replace the seat belt and buckle with a new original part.



WARNING

Never use lubricants to make seat buckle buttons quieter or easier to operate.

Checking deflection fittings and buckle latches

When the belt system is burdened (seat belt attached in an accident) plastic-coated fittings will display fine parallel score marks. Normal wear and tear due to frequent use is recognisable by smooth, even wear, without scoring.

- Check the plastic for deformation, flaking and cracking.
- In the event of scoring and/or damage, replace seat belt and buckle with a new original part.

Checking fixing points and fixing points

- ◆ Buckle flange deformed (stretched)
- ◆ Height adjuster does not work.
- ◆ Fixing points (seat, pillar, vehicle floor) warped, or thread damaged.



- If the parts are damaged, replace seat belt and buckle with a new original part.
- Replace fixing points with new original parts.



Note

If there is damage not due to an accident, for example normal wear and tear, it is only necessary to replace the part concerned with a new original part.



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3 Airbag

Fault detection and fault display:

- The airbag system is equipped with self-diagnosis, which facilitates the troubleshooting.
- For fault finding use the ➔ Vehicle diagnostic tester in the function „Targeted fault finding“.

3.1 Airbag system - Overview

1 - Driver airbag unit

- ☐ Removing and installing ➔ [page 130](#) .

2 - Warning light for the airbag system

3 - Warning light when front passenger airbag is deactivated

4 - Passenger-side airbag unit

- ☐ Removing and installing ➔ [page 133](#) .

- ☐ The switching off and on (activation) is undertaken by means of the key switch for the front passenger airbag or ➔ Vehicle diagnostic tester

5 - The head airbag unit

- ☐ Removing and installing ➔ [page 135](#) .

6 - Key switch for front passenger airbag

- ☐ Key switch for front passenger airbag is located in the glove compartment.
- ☐ Removing and installing ➔ [page 138](#) .

7 - Acceleration sensor for side impact

- ☐ Only for vehicles with head airbag.
- ☐ Removing and installing ➔ [page 137](#) .

8 - Side airbag unit

- ☐ The side airbag unit is fitted in the driver's seat backrest.
- ☐ Removing and installing ➔ [page 134](#) .

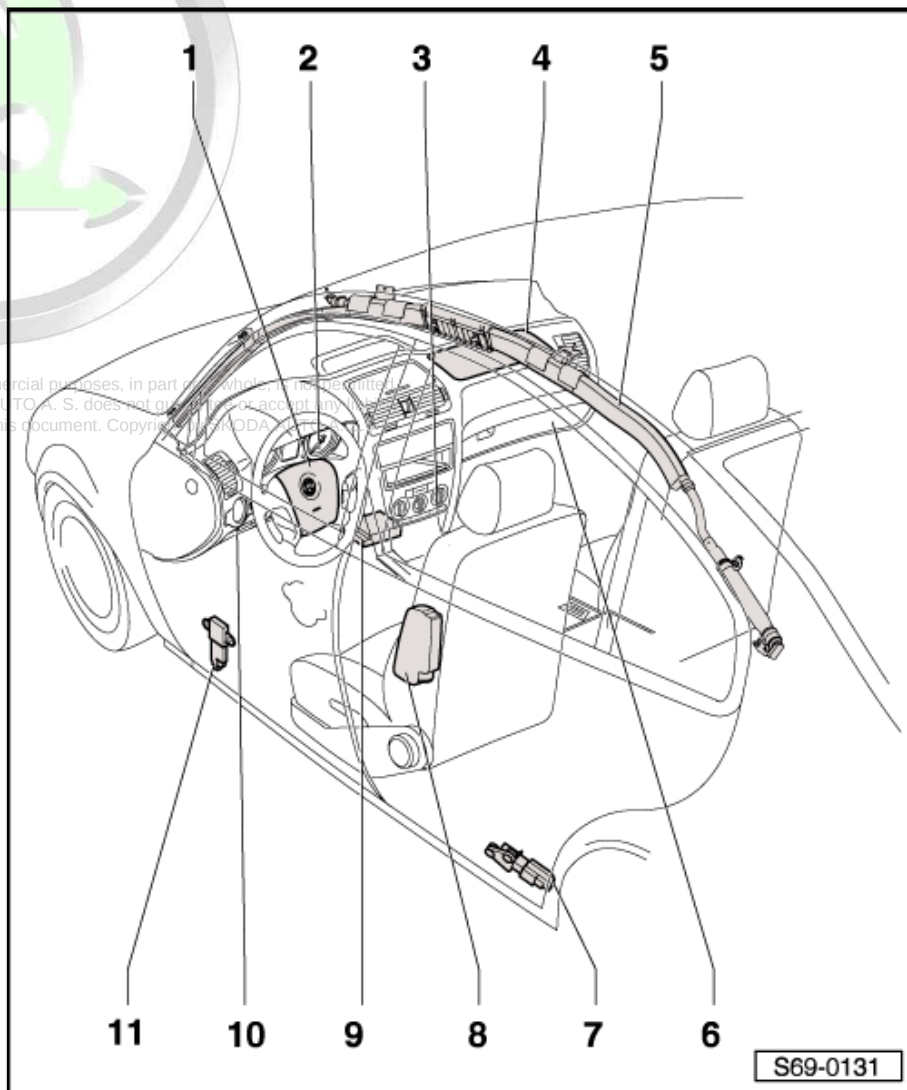
9 - Control unit for the airbag system

- ☐ Removing and installing ➔ [page 138](#) .

10 - Diagnostic connector

11 - Pressure sensor for side impact

- ☐ Removing and installing ➔ [page 136](#) .





3.2 Safety precautions when carrying out repairs on the airbag system



DANGER!

The pyrotechnic propellant of the airbag units contains toxic substances. There is a risk of explosion if the airbag unit is improperly handled!

- ◆ Inspection, removal and installation and repair work must only be carried out by properly qualified personnel.
- ◆ Inspections of the airbag system must only be performed with the test and measurement equipment provided as otherwise there is a risk of the airbag unit being activated.
- ◆ Only operations described in this Workshop Manual may be carried out. It is absolutely prohibited to disassemble the airbag units.
- ◆ Faulty parts must be replaced with new original parts.
- ◆ Disconnect the earth strap of the battery before carrying out any work on the airbag system. After disconnecting the battery it is essential to wait one minute. The ignition must be switched on when connecting the airbag system to a power source and no person should be present inside the vehicle.
- ◆ The mechanic should electrically discharge himself before picking up (touching) the airbag unit. This is done by touching an earthed metal part, such as e.g. a water pipe, heating pipe or a metal bracket.
- ◆ The airbag units should be installed immediately after being removed from their transport packaging.
- ◆ Place the airbag unit back in the transport packaging if the work is interrupted.
- ◆ It is not permitted to leave the airbag unit unattended.
- ◆ Airbag units in an unmounted condition are to be deposited away above with the impact absorber.
- ◆ The airbag units must not be treated with grease, cleaning agents or similar products, and must not be exposed to temperatures above 100 °C, not even for short periods.
- ◆ Airbag units that have been dropped on a hard surface, or which are otherwise damaged, must not be fitted.
- ◆ Defective airbag units of the airbag system which have not been ignited must be returned for disposal to a specialist company or to the importer in accordance with the instructions of PST and environmental protection regulations. The specified transportation packaging should be used for this purpose.
- ◆ Activated airbag units can be disposed of as industrial waste.
- ◆ Ignite the airbag units before scrapping the vehicle
⇒ [page 139](#).
- ◆ Storage and transport must comply with the legislation on explosive and hazardous materials.
- ◆ Only use original seat upholstery approved for the side airbag.
- ◆ The use of commercially available protective seat covers is prohibited as this impairs operation of the side airbags.
- ◆ Replace all harpoon clips with new original parts.

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- ◆ In the event of damage to the upholstery - tears, burn holes etc. - in the area of the side airbag always replace the upholstery with a new original part for safety reasons.
- ◆ The label „Airbag“, fitted laterally onto the dash panel, has to be replaced with a new original part in the event of damage or in case of a replacement.

3.3 Replacing parts of the airbag system

Accident with deployment of airbag

The following parts should always be replaced with new original parts:

- ◆ Central control unit for airbag system VW 52 ¹⁾.
- ◆ Central control unit for airbag system VW 8 ²⁾.
- ◆ Driver side airbag unit ³⁾.
- ◆ Front passenger side airbag unit ³⁾.
- ◆ Side airbag unit on the driver's side ³⁾.
- ◆ Side airbag unit on the front passenger side ³⁾.
- ◆ Seat cover ⁴⁾.
- ◆ Driver side head airbag unit ³⁾.
- ◆ Passenger side head airbag unit ³⁾.
- ◆ Top trim panel of pillar A ⁵⁾.
- ◆ Top trim panel of pillar B ⁵⁾.
- ◆ Top trim panel of pillar C ⁵⁾.
- ◆ Moulded headliner ⁵⁾.
- ◆ Restoring ring with slip ring ⁶⁾.
- ◆ Driver side seat belt tensioner with seat belt ³⁾.
- ◆ Front passenger side seat belt tensioner with seat belt ³⁾.
- ◆ Seat belt tensioners with seat belts for the rear seats ³⁾.

¹⁾ In the event of ignition of the front airbag units and seat belt tensioner.

²⁾ If the front and side airbag unit or head airbag unit and seat belt tensioner has ignited the control unit may again be used - up to three times.

³⁾ In the event of ignition, private or commercial purposes, in part or in whole, is not permitted unless authorised by ŠKODA AUTO A. S. ŠKODA AUTO A. S. does not guarantee or accept any liability

⁴⁾ In the event of ignition of the side airbag unit. Copyright by ŠKODA AUTO A. S.

⁵⁾ In the event of ignition of the head airbag unit.

⁶⁾ In the event of ignition of the driver airbag unit.

Replace all damaged parts if necessary (visual inspection) with new original parts.

If the airbag control unit and other damaged parts are replaced it is necessary to code the control unit again.

Accident without deployment of airbag unit

- ◆ There is no need to replace any parts of the airbag system if the airbag warning light (K75) does not signal any fault and if

no parts of the airbag system are damaged. Pay special attention to examining the seat belts.

Registering parts of the airbag system

If a part of the airbag system is to be replaced using original parts the self-adhesive labels with the number should be removed, placed on registration card ET no. 000 010 100 A and sent in for registration to the customer service network (domestic) or the importer (in the case of other countries):

- ◆ Central control unit for the airbag system
- ◆ Driver airbag unit
- ◆ Passenger-side airbag unit
- ◆ The side airbag unit on the driver's side with the seat cover
- ◆ The side airbag unit on the front passenger's side with the seat cover
- ◆ Acceleration sensor for side impact on the driver's side
- ◆ Acceleration sensor for side impact on the front passenger's side
- ◆ Pressure sensor for side impact on the driver's side
- ◆ Pressure sensor for side impact on the front passenger's side
- ◆ The head airbag unit on the driver's side
- ◆ The head airbag unit on the front passenger's side
- ◆ Ceiling for the head airbag

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3.4 Removing and installing driver airbag unit

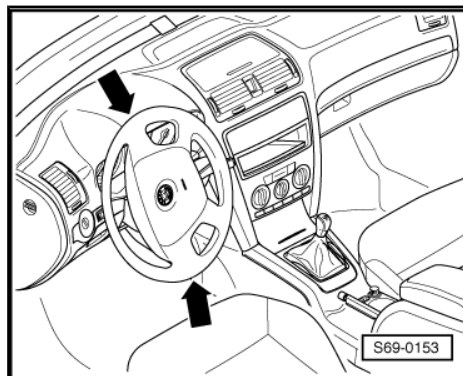


WARNING

Safety regulations should be observed when handling the airbag units ➔ page 128.

Removing:

- Disconnect battery earth strap ➔ Electrical System ➔ Rep. gr. 27.
- Put steering wheel in the lowest position.
- Pull out steering wheel fully up to the limit stop.
- Turn steering wheel until one of the holes -arrows- is located at the top.

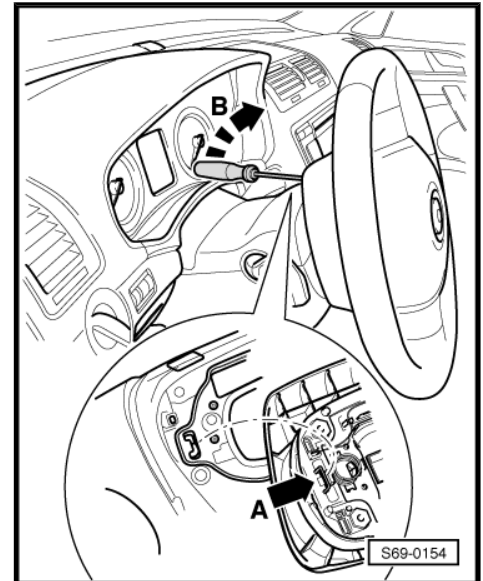


- Lever off the spring -arrow A- in -the direction of arrow B- using a screwdriver (max. total length of the screwdriver approx. 170 mm, width approx. 5 mm)

i Note

When unhooking the spring push away airbag unit from steering wheel.

- Repeat process for the second spring.
- Carefully remove airbag unit from the steering wheel and fold back.



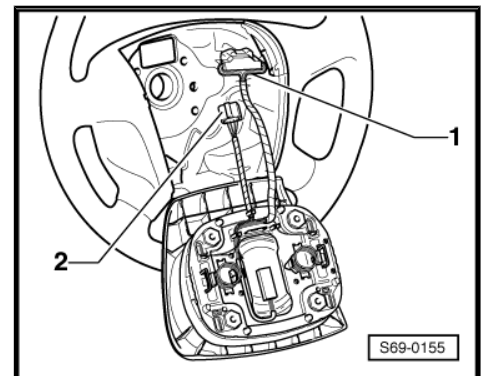
- Disconnect plug connection -1- and if necessary -2- (only for vehicles with multi-function steering wheel).
- Lay aside the airbag unit in such a way that the impact absorber points upwards.

Installing:

- Installation is carried out in the reverse order.

i Note

Pay attention to the sequence when connecting the battery ⇒ Electrical System ⇒ Rep. gr. 27.



3.5 Summary of components of steering wheel



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1 - Steering wheel

Removing:

- Removing the driver's airbag unit ➔ [page 130](#)
- Position the steering wheel to centre position (wheels in straight-ahead position)
- Remove screw (Pos. 2).
- Mark the opposite position of the steering wheel and the shaft (Pos. 4) with a line, as long as this position is not factory-marked
- Remove the steering wheel from the steering column

Installing:

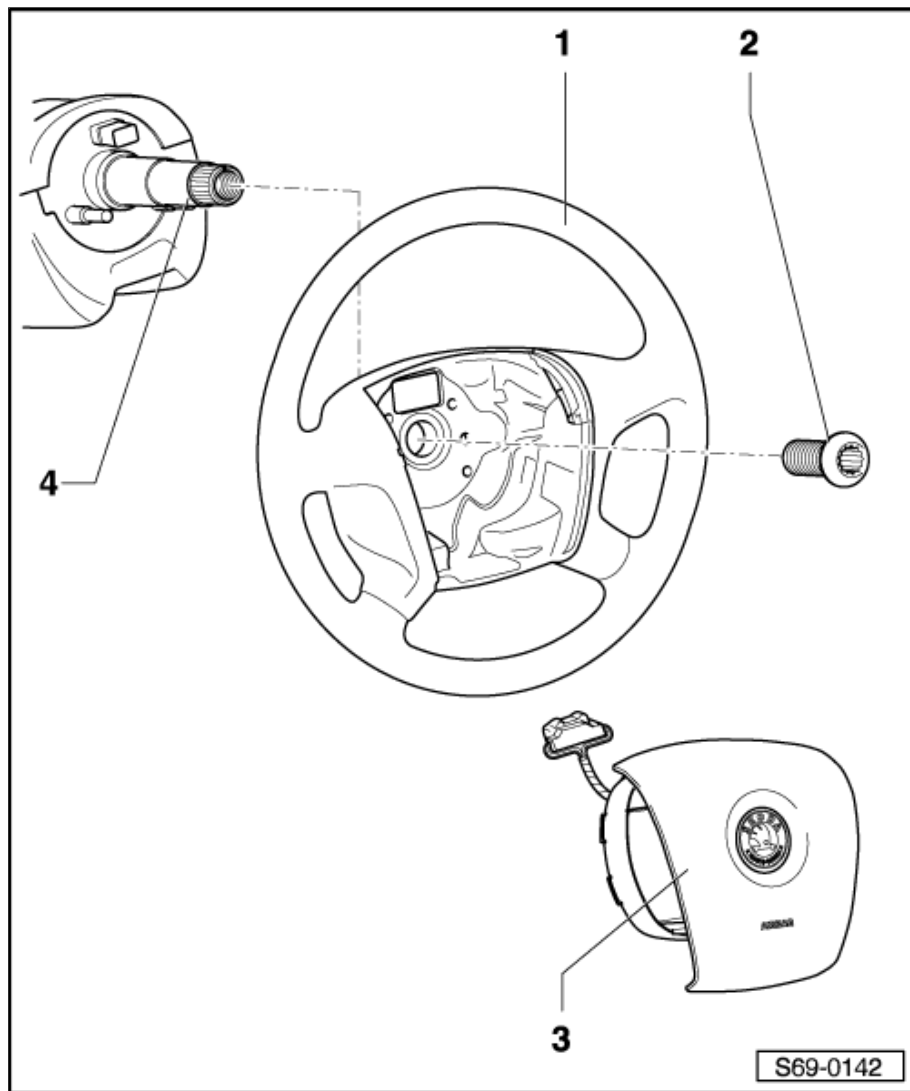
- Installation is carried out in the reverse order.

2 - 30 Nm

- ☐ Can be used up to five times, then replace
- ☐ Mark with a dot after each mounting.

3 - Airbag unit

4 - Steering wheel shaft



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3.6 Removing and installing three-spoke steering wheel

1 - Steering wheel

Removing:

- Removing the driver's airbag unit ➔ [page 130](#) .
- Position the steering wheel to centre position (wheels in straight-ahead position).
- Remove screw (Pos. 2).
- Mark the opposite position of the steering wheel and the shaft (Pos. 4) with a line, as long as this position is not factory-marked.
- Remove the steering wheel from the steering column.

Installing:

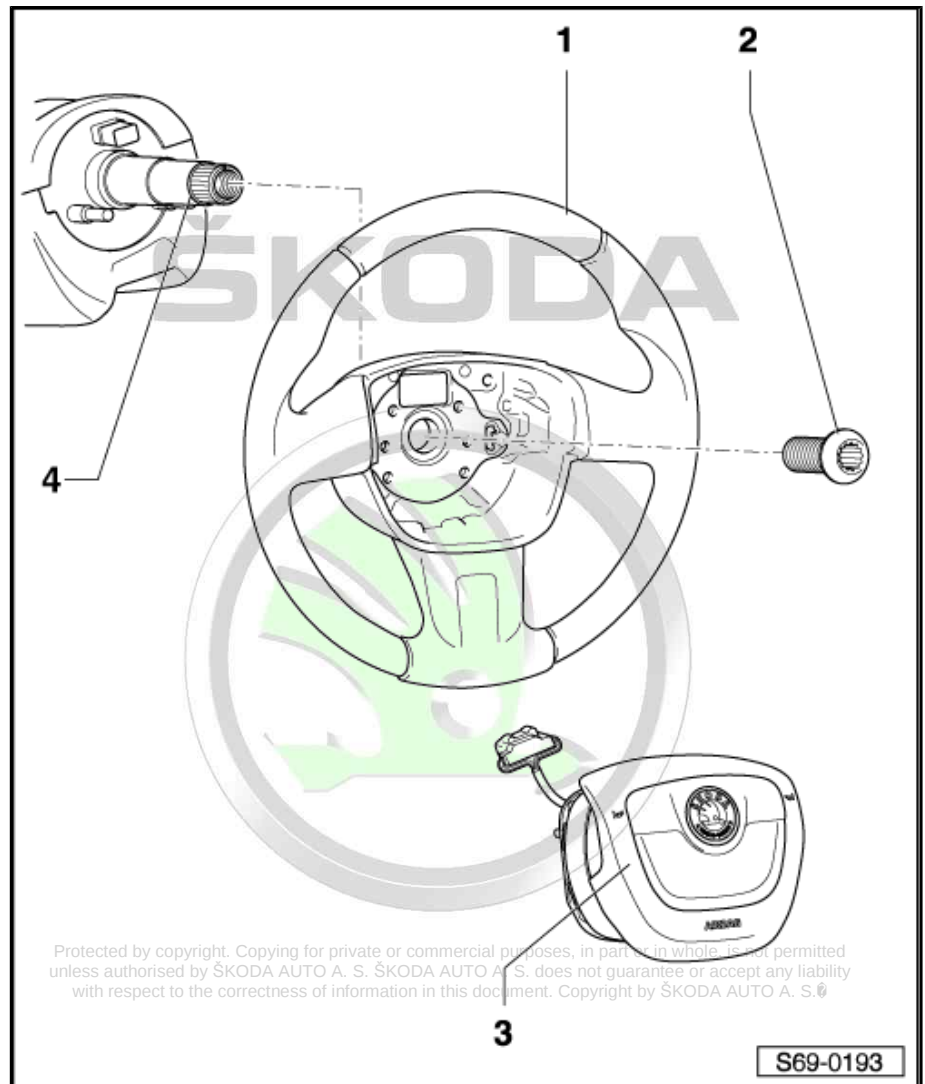
- Installation is carried out in the reverse order.

2 - 50 Nm

- ☐ Can be used up to five times, then replace
- ☐ Mark with a dot after each mounting.

3 - Airbag unit

4 - Steering wheel shaft



3.7 Removing and installing restoring ring with slip ring

Remove and install ➔ Electrical System ➔ Rep. gr. 94 .

3.8 Summary of components of passenger airbag unit



WARNING

Safety regulations should be observed when handling the airbag units ➔ [page 128](#) .

Removing:

- Disconnect battery earth strap ➔ Electrical System ➔ Rep. gr. 94 .



- Remove the glove compartment ➔ [page 144](#) .
- Disconnect the airbag unit plug connector.
- Release screws - 1 - (7 Nm).
- Take airbag unit -2- out of the dash panel.

Installing:

- Fit airbag unit onto holder in the dash panel.

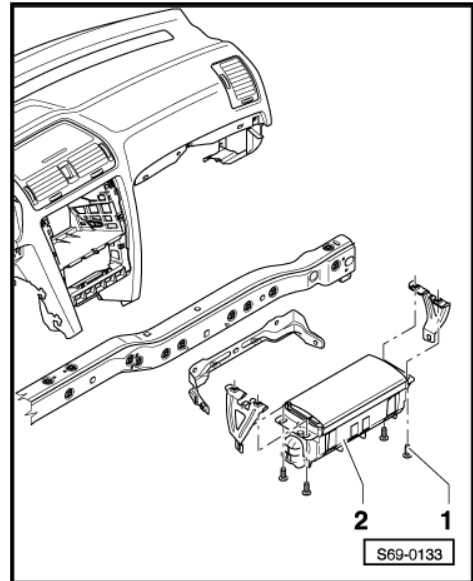
Tightening torque: 8 Nm.

- Mount the airbag unit connector.
- Install the glove compartment ➔ [page 144](#) .



Note

Pay attention to the sequence when connecting the battery ➔ Electrical System ➔ Rep. gr. 27 .



3.9 Summary of components of side airbag unit



WARNING

Safety regulations should be observed when handling the air-bag units ➔ [page 128](#) .

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1 - Side airbag unit

Removing:

- Remove the backrest rack from the seat rack
⇒ [page 177](#) .
- Partly detach the backrest upholstery in the area of the airbag unit.
- Remove screw (Pos. 2).
- Disconnect plug (Pos. 3).
- Remove the airbag unit from the backrest rack (Pos. 4).

Installing:

- Installation is carried out in the reverse order.



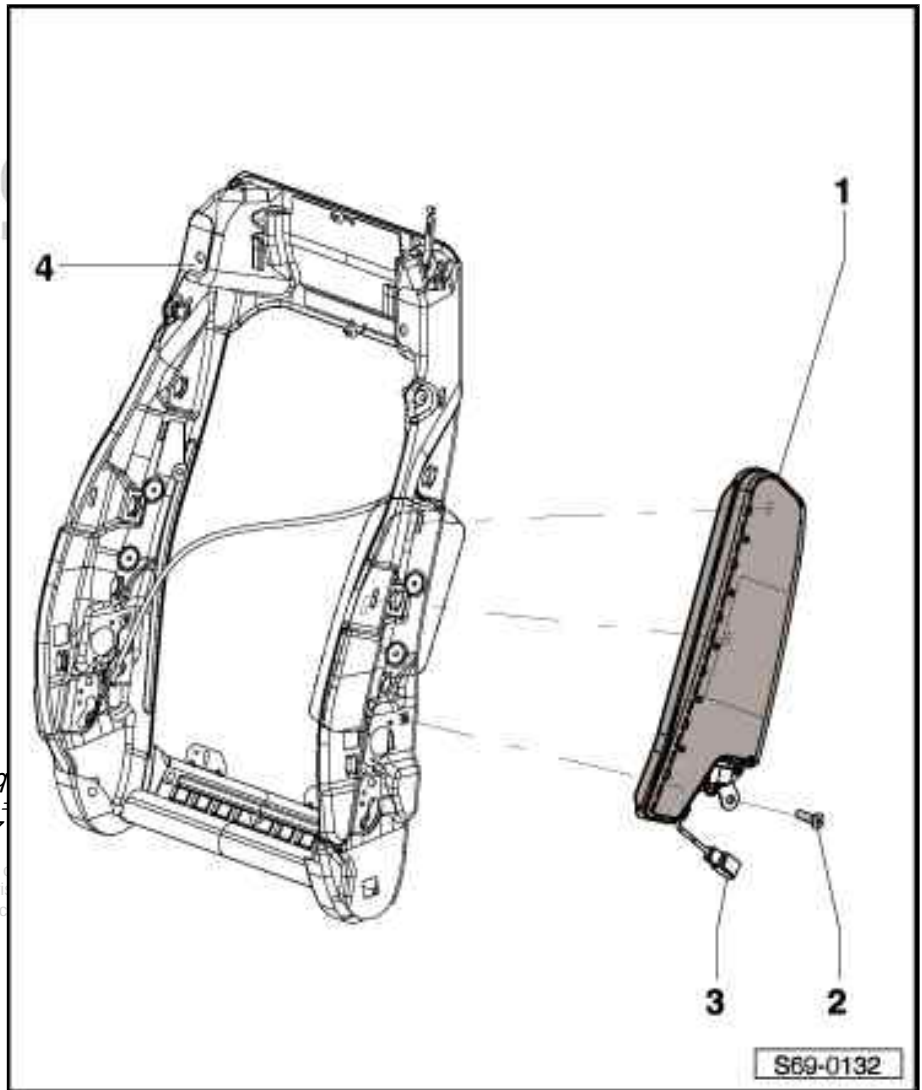
Note

Pay attention to the sequence connecting the battery system ⇒ Rep. gr. 27

2 - 9 Nm

3 - Connector

4 - Backrest rack



3.10 Summary of components of head airbag unit



WARNING

Safety regulations should be observed when handling the airbag units ⇒ [page 128](#) .



1 - 6 Nm

2 - The head airbag unit

Removing:

- Disconnect battery earth strap ⇒ Electrical System ⇒ Rep. gr. 27 .
- Remove top trim panels of pillars A, B, C ⇒ [page 158](#) .
- Remove the moulded headliner ⇒ [page 174](#) .
- Disconnect plug connection (Pos. 3).
- Remove screws (Pos. 1) and take off head airbag unit.

Installing:

- Installation is carried out in the reverse order.

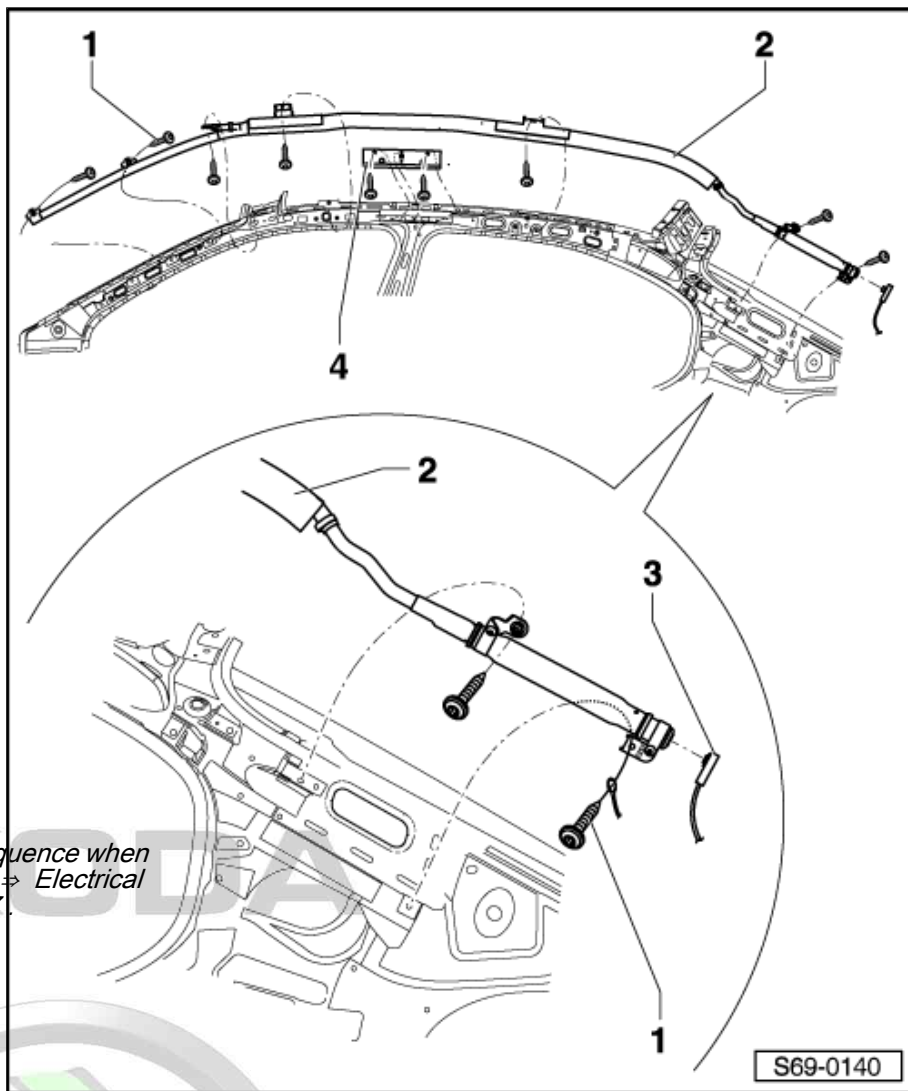


Note

Pay attention to the sequence when connecting the battery ⇒ Electrical System ⇒ Rep. gr. 27 .

3 - Connector

4 - Head airbag guide



S69-0140

3.11 Installing and removing the pressure sensor for side impact



WARNING

Safety regulations should be observed when handling the airbag units ⇒ [page 128](#) .

The airbag system operates with pressure sensors for side impact, which are located in the front doors. For perfect operation of the airbag system, no changes (e.g. a disassembly or an additional assembly of the loudspeakers) must be carried out on the front doors.

Before completing the front doors if possible do not drive the vehicle.

Non-approved changes on the front doors or incomplete front doors can impair the function of the airbag system.

Removing:

- Disconnect battery earth strap ⇒ Electrical System ⇒ Rep. gr. 27 .

- Removing door assembly carrier ➔ [page 26](#) .
- Separate plug connection -3-.
- Bore out rivet heads -1- and remove pressure sensor -2-.

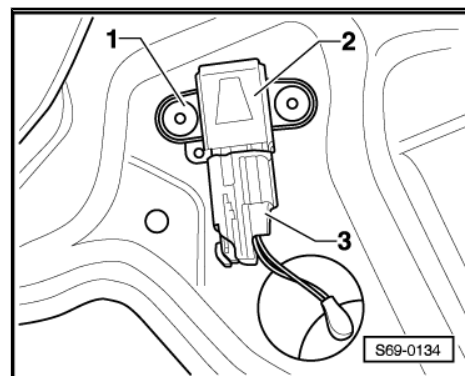
Installing:

- Installation is carried out in the reverse order; pay attention to the following points:



Note

When installing the pressure sensor for side impact only use original replacement parts (tear rivet).



Note

Pay attention to the sequence when connecting the battery ➔ Electrical System ➔ Rep. gr. 27 .

3.12 Installing and removing the acceleration sensor for side impact



WARNING

Safety regulations should be observed when handling the air-bag units ➔ [page 128](#) .

Removing:

- Disconnect battery earth strap ➔ Electrical System ➔ Rep. gr. 27 .
- Removing bottom trim panel of pillar C ➔ [page 164](#) .
- Separate plug connection -2-.
- Remove the screws -1- (7 Nm) and remove the sensor -3-.

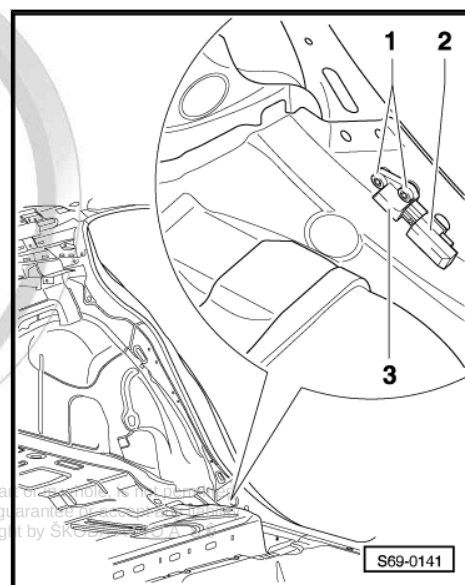
Installing:

- Installation is carried out in the reverse order.



Note

Pay attention to the sequence when connecting the battery ➔ Electrical System ➔ Rep. gr. 27 .





3.13 Removing and installing airbag system control unit



WARNING

Safety regulations should be observed when handling the airbag units ➔ [page 128](#).

Removing:

- Disconnect battery earth strap ➔ Electrical System ➔ Rep. gr. 27.
- Removing the side covers of the centre console ➔ [page 114](#).
- Disconnect the plug fuse -2- in the -direction of the arrow- and remove the plug -3- from the control unit -1-.
- Remove nuts -4- (9 Nm) and take out the control unit -1-.

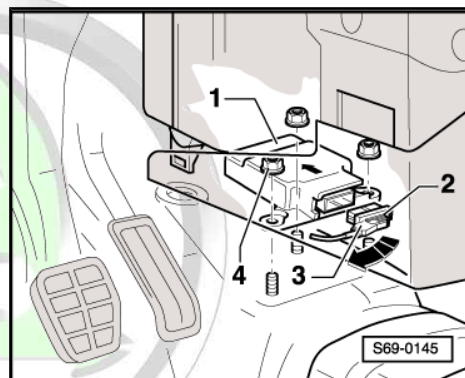
Installing:

- Installation is carried out in the reverse order.



Note

- ♦ *The control unit must be newly coded when replacing the control unit for the airbag system ➔ Vehicle diagnostic tester.*
- ♦ *Pay attention to the sequence when connecting the battery ➔ Electrical System ➔ Rep. gr. 27.*



3.14 Removing and installing front passenger airbag key switch



WARNING

- ♦ *Safety regulations should be observed when handling the airbag units ➔ [page 128](#).*
- ♦ *The switching off and on is undertaken only when the ignition is switched off.*

Removing:

- Disconnect battery earth strap ➔ Electrical System ➔ Rep. gr. 27.
- Remove the glove compartment ➔ [page 148](#).
- Remove screws -1-.
- Remove the key switch from the holder.

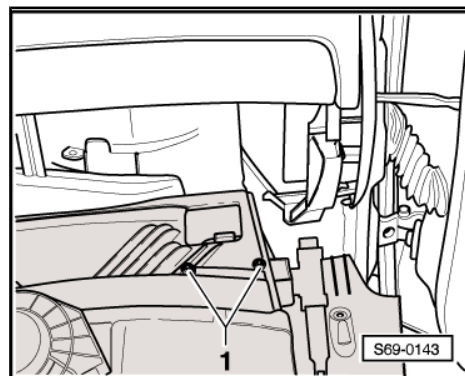
Installing:

- Installation is carried out in the reverse order.



Note

Pay attention to the sequence when connecting the battery ➔ Electrical System ➔ Rep. gr. 27.



4 Disposal of pyrotechnical parts before scrapping the vehicle

Before scrapping the vehicle parts, the airbag units and the belt tighteners must be disposed of safely according to accident prevention regulations to protect against undesirable explosion (unintentional ignition). It is essential to observe this condition since incorrect or unintentional ignition (e.g. scrapping using a flame cutter) can lead to injury.



Note

Unless the national legislation in certain countries requires otherwise, use the following procedure for disposal of pyrotechnical parts.

4.1 Disposal of the airbag units and the belt tensioners before scrapping the vehicle

Special tools and workshop equipment required

- ◆ Ignition system -V.A.G 1821-
- ◆ Cable connector from the set -V.A.G 1594 C-
- ◆ Connecting cable -VAS 5232-
- ◆ Connecting cable -VAS 5094-

The airbag units should be ignited within the vehicle with the doors closed.

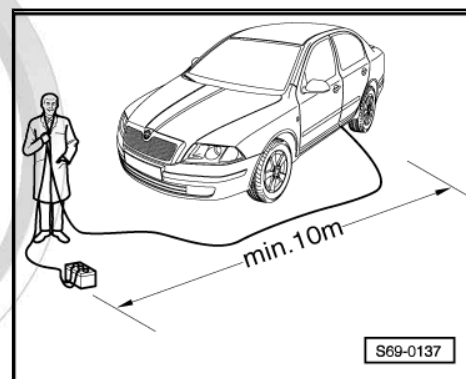


WARNING

All people should be at least 10 metres away from the vehicle when the voltage is applied and the airbags are triggered.

Igniting the side airbag on the driver's side

- Disconnect battery earth strap ⇒ Electrical System ⇒ Rep. gr. 27 .
- Removing the airbag unit ⇒ [page 127](#) .



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- Disconnect the plug connector -1- from the airbag unit.
- Connect the connecting cable -VAS 5094- onto the airbag.
- Reinstall the airbag. The connecting cable lies between the airbag unit and the steering wheel.
- Connect up the ignition system -V.A.G 1821- using the cable connector on the connecting cable.
- Lay the ignition system through the gap in the door and connect to the external battery.
- Ignite the airbag unit and dispose of it as scrap.

Igniting the side airbag on the front seat passenger's side

- Disconnect battery earth strap ⇒ Electrical System ⇒ Rep. gr. 27 .
- Remove the glove compartment ⇒ [page 144](#) .
- Disconnect the airbag unit plug connector.
- Connect the connecting cable -VAS 5232- onto plug connector of the airbag.
- Connect up the ignition system -V.A.G 1821- using the cable connector on the connecting cable.
- Lay the ignition system through the gap in the door and connect to the external battery.
- Ignite the airbag unit and dispose of it as scrap.

Ignite the side airbag units

- Disconnect battery earth strap ⇒ Electrical System ⇒ Rep. gr. 27 .
- Disconnect the airbag plug connector below the front seat.
- Connect the connecting cable -VAS 5232- onto plug connector of the airbag.
- Connect up the ignition system -V.A.G 1821- using the cable connector on the connecting cable.
- Lay the ignition system through the gap in the door and connect to the external battery.

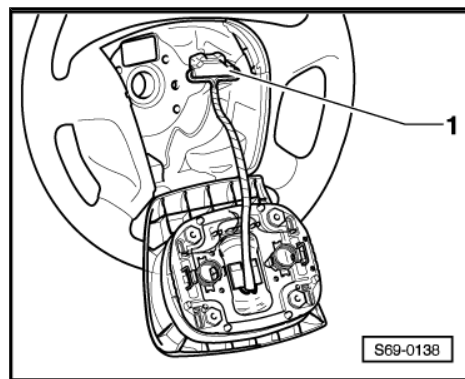
- Ignite the airbag unit and dispose of it as scrap.
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Ignite the airbag units

- Disconnect battery earth strap ⇒ Electrical System ⇒ Rep. gr. 27 .
- Remove trim panel of pillar C above ⇒ [page 162](#) .
- Disconnect the airbag unit plug connector.
- Connect the connecting cable -VAS 5232- onto plug connector of the airbag.
- Connect up the ignition system -V.A.G 1821- using the cable connector on the connecting cable.
- Lay the ignition system through the gap in the door and connect to the external battery.
- Ignite the airbag unit and dispose of it as scrap.

Dispose of belt tensioner

- Disconnect battery earth strap ⇒ Electrical System ⇒ Rep. gr. 27 .
- Disconnect the plug connection on the belt tightener.





- Connect the connecting cable -VAS 5094- onto plug connector of the belt tensioner.
- Connect up the ignition system -V.A.G 1821- using the cable connector on the connecting cable.
- Lay the ignition system through the gap in the door and connect to the external battery.
- Ignite the belt tensioner.

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5 Deactivating and activating airbag units (adaptation)

The control unit for the airbag allows locking (deactivation) of all airbag units and the electronically actuated belt tighteners.



WARNING

- ◆ *At present the activation is only carried out on front passenger front airbag unit.*
- ◆ *Locking of the other airbag units and the belt tightener must only be undertaken in exceptional circumstances and then only by written permission of the PST department (Czech Republic) or the importer.*

5.1 Deactivating and activating passenger-side airbag units (adaptation)

It is then necessary to deactivate the front passenger airbag unit if it is intended to use a child seat on the front passenger seat in which the child faces with its back to the direction of travel.

In certain countries, national legislation also requires deactivation of the side and head airbags.

The front passenger airbag unit must be activated again as soon as the child seat is no longer required.



WARNING

Deactivation of the passenger-side airbag units must comply with the legal requirements and regulations of the country concerned!

Safety precautions when carrying out repairs on the airbag system ⇒ [page 127](#) !

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Deactivate front airbag with the key switch

For vehicles which are fitted with the key switch for front passenger airbag, the deactivation and activation of the front passenger airbag is performed by means of the key switch in the glove compartment. The driver can only operate the key switch with the ignition key when the ignition is switched off. Switching off the front passenger front airbag is indicated by means of a warning light in the middle of the dash panel.

Switching off of airbag using the key switch does not have to be registered or entered into the service schedule. The specified adhesive label must not be affixed.

Deactivate front airbag without the key switch

Blocking the head airbag is undertaken using the diagnostic unit VAS 5051 ⇒ Vehicle diagnostic tester Targeted functions, airbag, activation and deactivation of airbag units.

When blocking the airbag units it is necessary to pull out the appropriate plugs from the airbag unit.

After the passenger-side airbag units have been deactivated, the warning light -K75- comes on at first for about 4 seconds after the ignition is switched on and then flashes for about 12 seconds. This indicates that an ignition circuit is deactivated.

If the airbag units are deactivated, faults relating to airbag deactivation are stored in the fault memory and, after the airbag units are subsequently re-activated, the faults in the fault memory are erased.

It is necessary to complete the „registration card for airbag systems/belt tensioner“ each time the passenger-side airbag unit is deactivated (switched off) and each time it is re-activated. The original document remains in the Service Department, the 1st copy is sent to the ŠKODA Service Department (Czech Republic) or to the Importer for registration (other countries), while the 2nd copy is handed over to the customer (inserted into Service Book).

The blocking and activation of the airbag units on the front passenger's side must be recorded in the Service Schedule.

The specified sticker S00.5800.39.xx (xx - language number) must be affixed during the entire period that the passenger-side airbag units are deactivated. Make holes on the sticker e.g. using punch pliers and through this mark the deactivated airbag unit. Affix the sticker on the dash panel in the front passenger area above the „AIRBAG“ logo. This sticker is intended to draw the attention of the occupants to the fact that the passenger-side airbag units have been deactivated.



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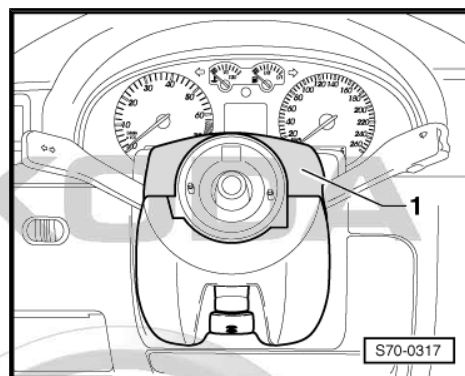
70 – Trim, insulation

1 Dash panel

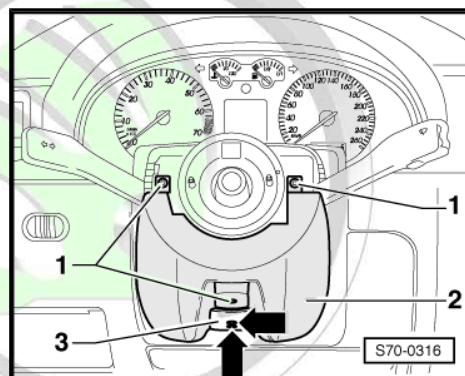
1.1 Removing and installing the dash panel

Removing:

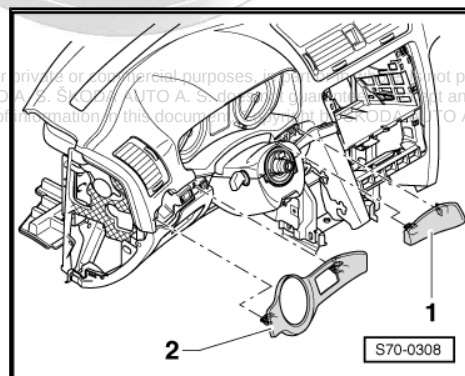
- Disconnect battery earth strap ⇒ Electrical System ⇒ Rep. gr. 27 .
- Remove the steering wheel ⇒ [page 131](#) .
- Remove top steering column trim panel -1- e.g. with a screw-driver.



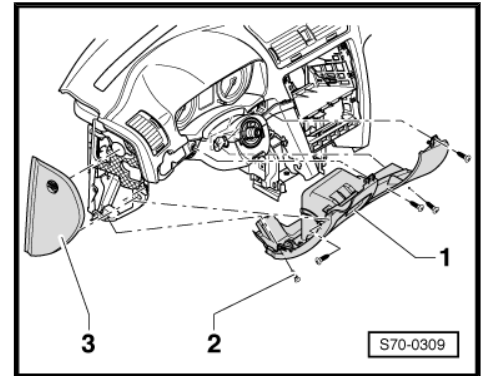
- Remove screws -arrows- and remove handle of lever for height adjustment of steering wheel position -3-.
- Remove screws -1- (1.5 Nm) and remove steering column bottom trim panel -2-.
- Remove dash panel insert ⇒ Electrical System ⇒ Rep. gr. 90 .
- Remove light switch ⇒ Electrical System ⇒ Rep. gr. 96 .



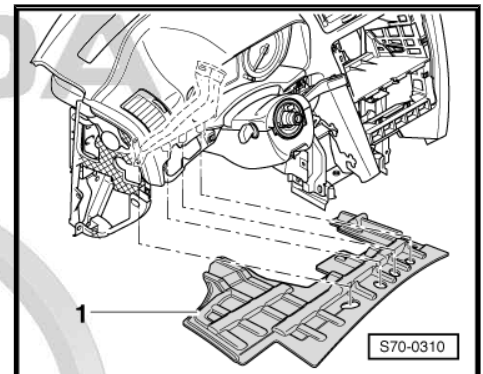
- Remove cover on left -2- and on right -1-.
- Remove potentiometer for headlight range control ⇒ Electrical System ⇒ Rep. gr. 96 .



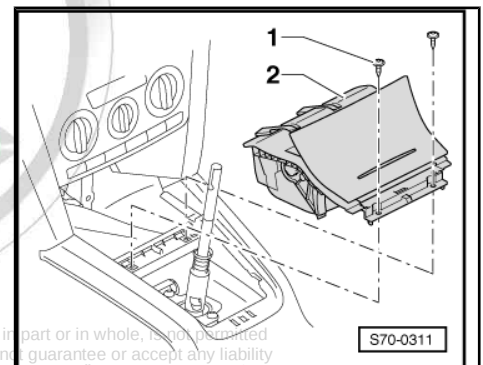
- Removing side cover for left dash panel -3- with wedge -3409- .
- Remove fixing screws -2- (1.4 Nm) and unclip diagnostic connector.
- Remove bottom part of dash panel -1- from the vehicle.



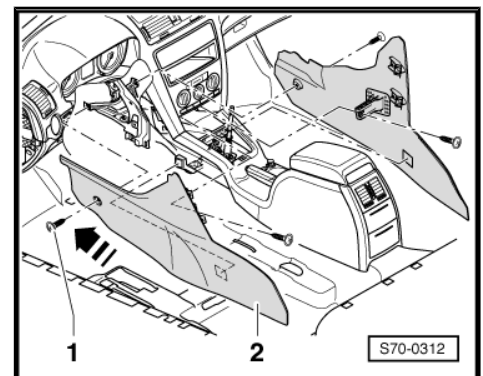
- Take off damper part -1-.
- Remove cover for gearshift lever ➔ Transmission System ➔ Rep. gr. 34 .



- Remove the fixing screws -1- (1.4 Nm) and take out the ash-tray -2-.
- Release plug for ashtray illumination.



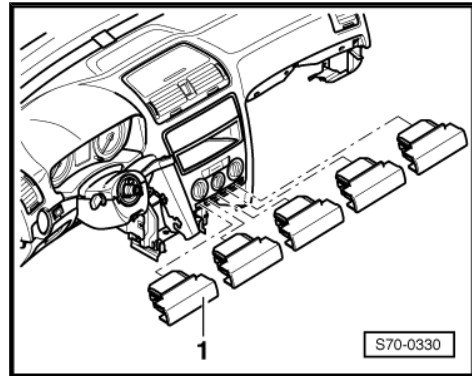
- Remove the fixing screws -1- (1.4 Nm) and remove both side covers -2- to the front -arrow-.
- Remove the radio (or navigation system) ➔ Electrical System ➔ Rep. gr. 91 .
- Remove the middle storage area ➔ [page 149](#) (for vehicles without radio or navigation unit).
- Remove air conditioning actuator ➔ Heating and Air Conditioning ➔ Rep. gr. 87 .



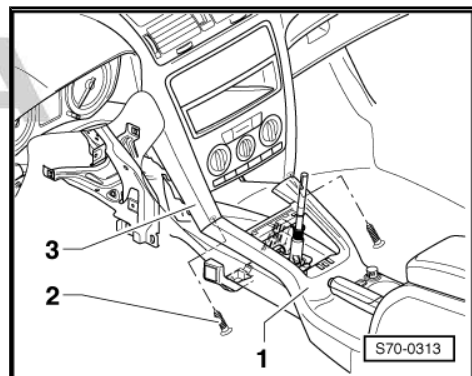
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- Disconnect plug connections and remove actuating elements -1- in the dash panel in the middle.



- Remove screws -2- (1.4 Nm) and separate dash panel -3- from the centre console -1-.
- Remove warning light switch ⇒ Electrical System ⇒ Rep. gr. 96 .



- Remove fixing screws -2- (1.4 Nm) and pull out the glove compartment -1- slightly.

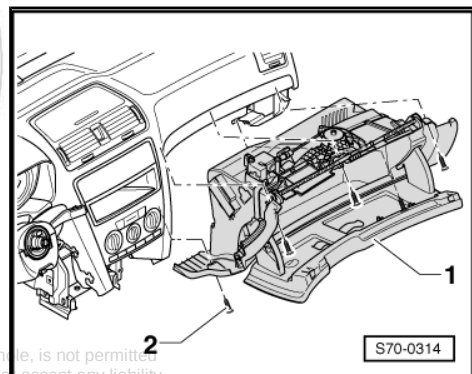
For vehicles with key switch for front passenger airbag



Note

Pay attention to safety precautions regarding repairs to airbag system ⇒ [page 128](#) .

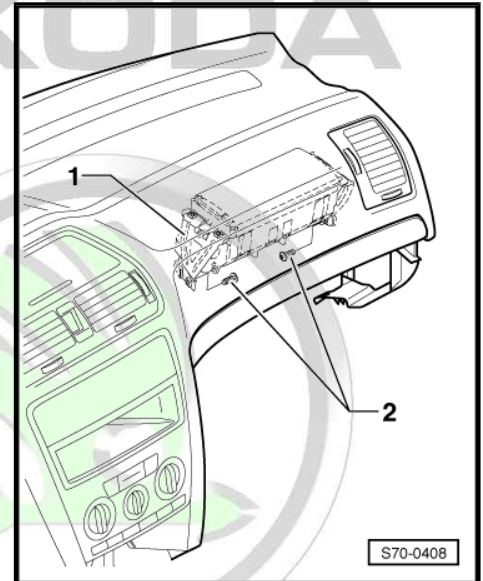
- Disconnect the plug connection of the front passenger airbag key switch. Protected by copyright. Copying for private or commercial purposes, in part or in whole, is not permitted unless authorised by ŠKODA AUTO A. S. ŠKODA AUTO A. S. does not guarantee the accuracy of the information in this document. Copyright by ŠKODA AUTO A. S.



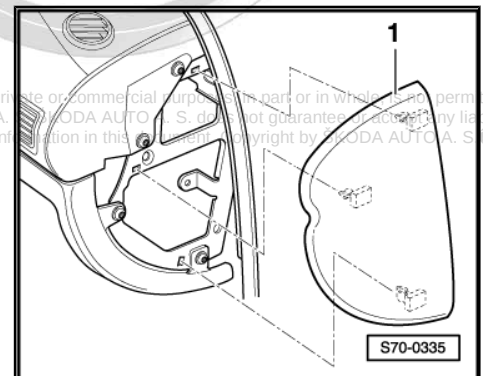
For all vehicles

- Remove sunlight penetration photosensor (if present) ⇒ Heating and Air Conditioning ⇒ Rep. gr. 87 .
- Release plug from lock, plug from glove compartment light as well as from air hose (if present).
- Remove glove compartment -1-.
- Remove damper part below the glove compartment.

- Remove fixing screws -2- (8 Nm) for front passenger airbag support -1-.



- Removing side cover for right dash panel -1- with wedge -3409- .



- Remove fixing screws -2- (2 Nm).
- Take out dash panel -1- towards the top and towards the rear.

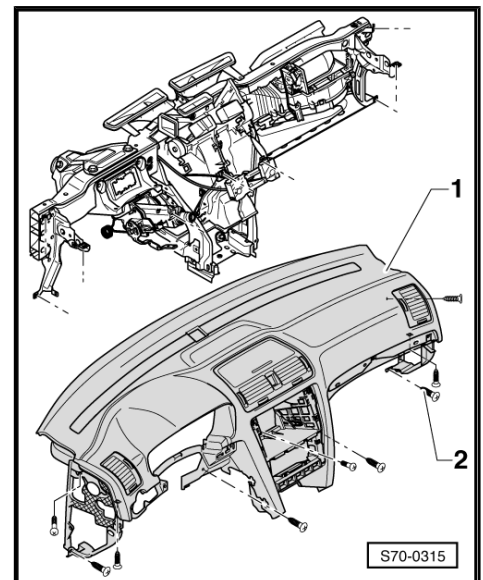
Installing:

- Installation is carried out in the reverse order; pay attention to the following points:



Note

- ◆ If the airbag warning light -K75- signals a fault after assembly erase the fault memory with fault reader and interrogate again ⇒ Vehicle diagnostic tester.
- ◆ Pay attention to the sequence when connecting the battery ⇒ Electrical System ⇒ Rep. gr. 27 .



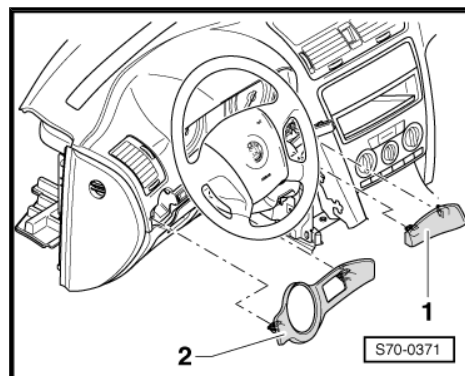
1.2 Removing and installing bottom dash panel

Removing:

- Switch off the ignition and all electrical components.
- Remove light switch ⇒ Electrical System ⇒ Rep. gr. 96 .



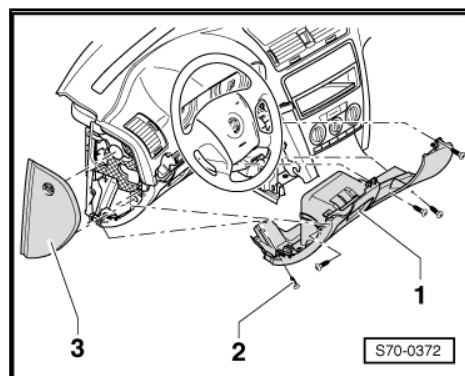
- Remove cover on left -2- and on right -1-.



- Removing side cover for left dash panel -3- with wedge -3409- .
- Remove fixing screws -2- (1.4 Nm) and unclip diagnostic connector.
- Remove bottom part of dash panel -1- from the vehicle.

Installing:

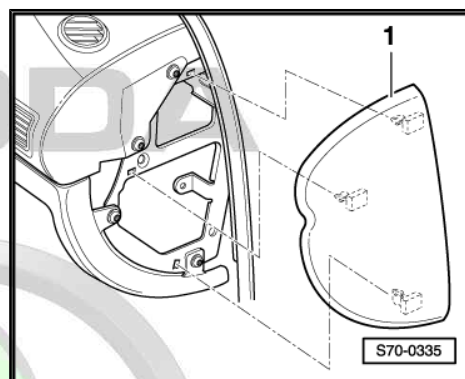
- Installation is carried out in the reverse order.



1.3 Removing and installing passenger glove compartment

Removing:

- Switch off the ignition and all electrical components.
- Removing side cover for right dash panel -1- with wedge -3409- .



- Remove fixing screws -2- (1.4 Nm) and pull out the glove compartment -1- slightly.

For vehicles with key switch for front passenger airbag:



Note

- ♦ Pay attention to safety precautions regarding repairs to airbag system ⇒ [page 128](#).
- ♦ Disconnect battery earth strap ⇒ *Electrical System* ⇒ *Rep. gr. 27*.

- Disconnect the plug connection of the front passenger airbag key switch.

For all vehicles:

- Release plug from lock, plug from glove compartment light as well as from air hose (if present).
- Remove glove compartment -1-.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:

For vehicles with key switch for front passenger airbag:



Note

*Pay attention to the sequence when connecting the battery ⇒ *Electrical System* ⇒ *Rep. gr. 27*.*

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1.4 removing and installing middle storage area

Special tools and workshop equipment required

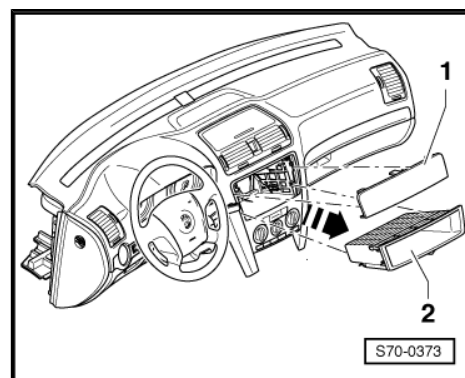
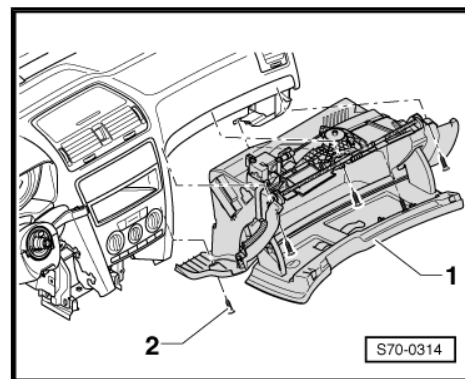
- ♦ Carefully lever out with disassembly wedge -3409- .

Removing:

- Remove cover for heater control ⇒ *Heating and Air Conditioning* ⇒ *Rep. gr. 80* .
- Carefully lever off the cap -1- with e.g. disassembly wedge -3409-.
- Unclip the storage area -2- and pull out in the -direction of arrow-.

Installing:

- Installation is carried out in the reverse order.



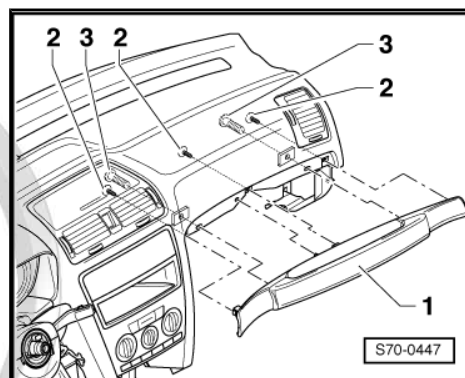
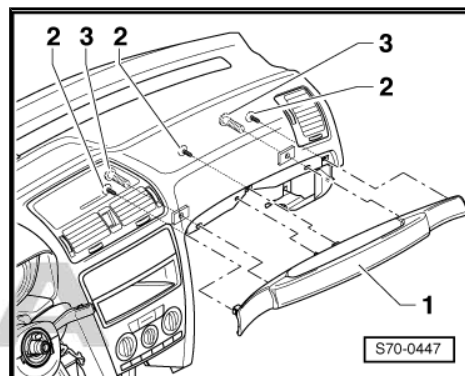
1.5 Removing and installing recessed handle on front passenger side (SCOUT)

Removing:

- Remove the glove compartment on front passenger's side ➔ [page 148](#) .
- Remove fixing screws -2- and -3- and take out recessed handle -1-.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:



- Tightening torque of screws -2-: 1.5 Nm.
- Tightening torque of screws -3-: 3 Nm.

1.6 Removing and installing the central tube/dash panel

Removing:



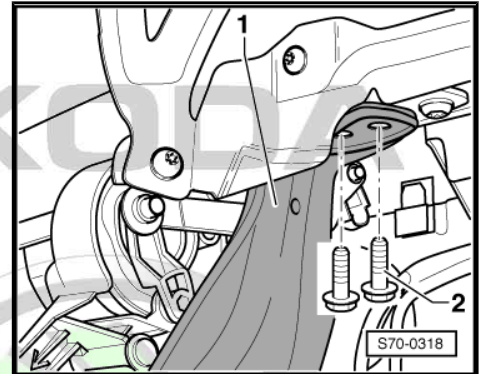
Note

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The work sequence may differ slightly on individual models depending on the equipment version.

- Removing dash panel ➔ [page 144](#) .
- Disconnect plug connection for front passenger airbag ➔ [page 127](#) .
- Remove crash strut in front of the clutch pedal ➔ Transmission System ➔ Rep. gr. 30 .
- Remove the steering column from the central pipe ➔ Chassis ➔ Rep. gr. 48 .
- Remove the fuse and relay box from the central pipe ➔ Electrical System ➔ Rep. gr. 97 .
- Remove the convenience system control unit from the central pipe.
- Remove air guide duct to the defroster vents and air guide duct for dash panel vents ➔ Heating and Air conditioning ➔ Rep. gr. 87 .

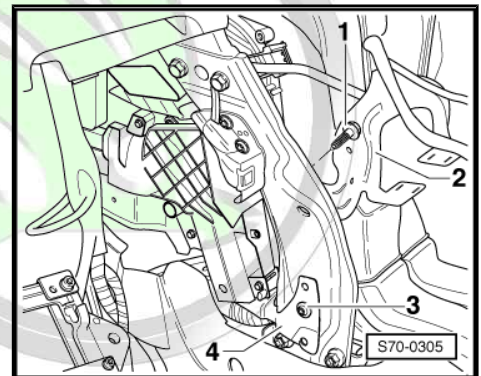
- Remove left footwell vent ⇒ Heating and Air Conditioning ⇒ Rep. gr. 87 .
- Remove the heating module carrier from the central pipe ⇒ Heating and Air Conditioning ⇒ Rep. gr. 87 .
- Remove fixing screws -2- (8 Nm) for right dash panel support -1-.



- Remove fixing screw -1- (8 Nm) from the cross connection -2- and fixing screw -3- (6 Nm) from the fastening bracket -4-.

i Note

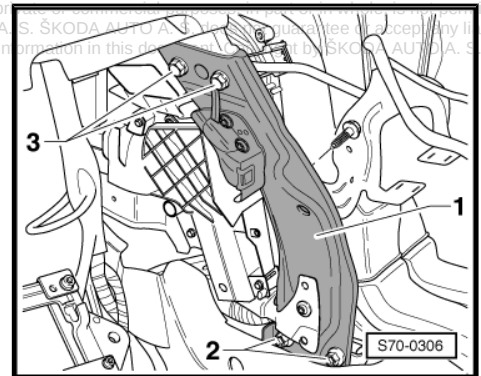
- ◆ As of 11/08 the cross connection (Pos. 2) is not attached to the supports with a screw (Pos. 1), but by means of welding seams.
- ◆ Nothing was changed for the right-hand drive.



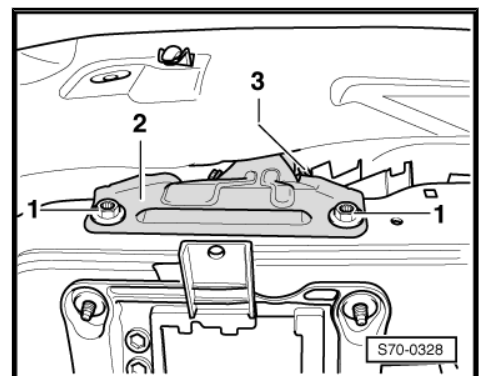
- Remove fixing screws -2- (20 Nm) and -3- (8 Nm) for left dash panel support -1- and take out support downwards.

i Note

- ◆ As of 11/08 the supports (Pos. 1) are not attached to the central pipe with screws (Pos. 3), but are connected by welding seams.
- ◆ Nothing was changed for the right-hand drive.

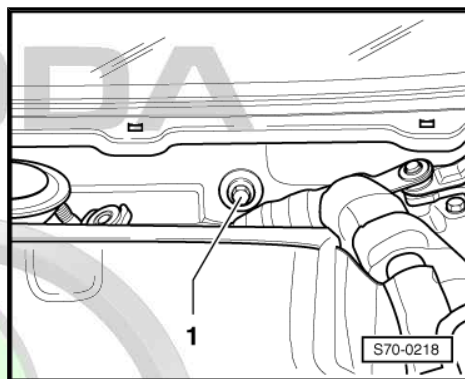


- Remove fixing screws -1- (20 Nm) and -3- (8 Nm) for frequency support -2- and take out support.
- Take cable harness out of central pipe.
- Remove the plenum chamber cover ⇒ [page 93](#) .





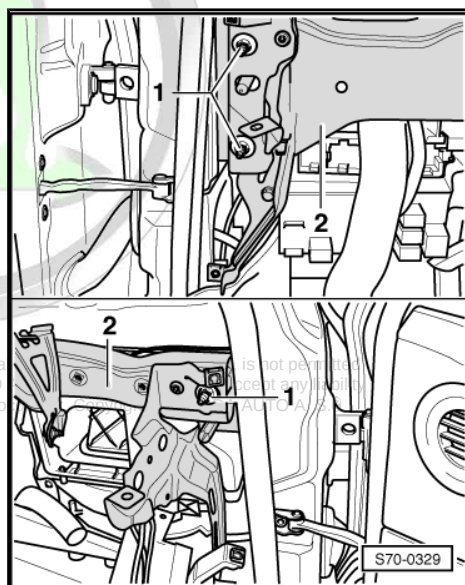
- Remove screw -1- (25 Nm) in the plenum chamber.
- Release all electrical lines from the central pipe.



- Remove fixing nuts -1- (25 Nm) and take out central pipe -2- to the front and towards the top.

Installing:

- Installation is carried out in the reverse order.



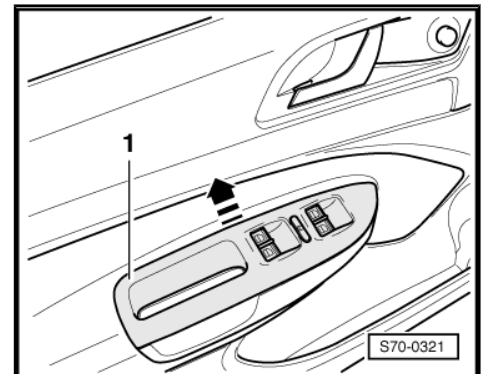
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2 Door trim panels

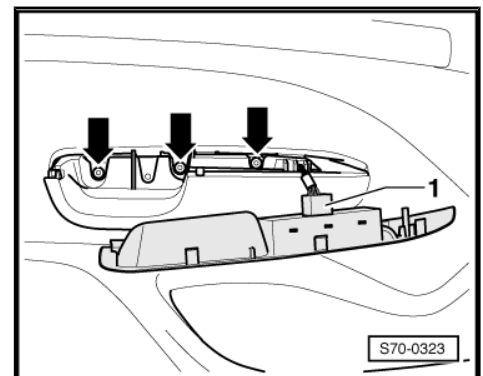
2.1 Removing and installing trim panel on driver's door

Removing:

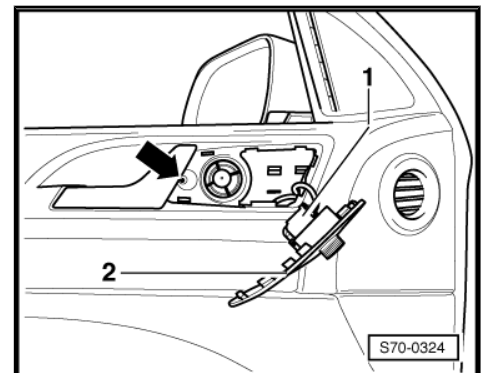
- Switch off the ignition and all electrical components.
- Unclip recessed handle -1-, pulling upwards -arrow-.



- Separate plug connection -1-.
- Release screws -arrows- (4 Nm).



- Unclip cover for treble speaker -2- and disconnect plug connection -1-.
- Remove screw -arrow- (1 Nm).

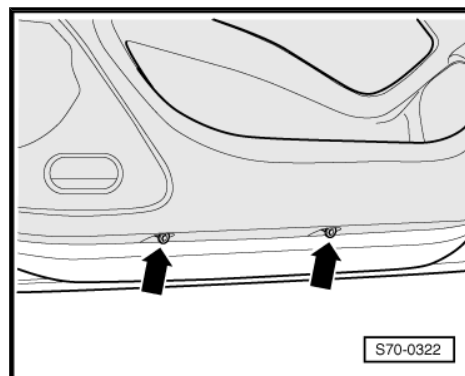




- Remove screws -arrows-.
- Remove window crank (if present) ⇒ [page 157](#) .
- Unclip the door trim panel from the door and remove upwards.
- Unhook the control cable of the door handle and separate the plug connections.

Installing:

- Installation is carried out in the reverse order.



2.2 Removing and installing trim panel on front passenger's door

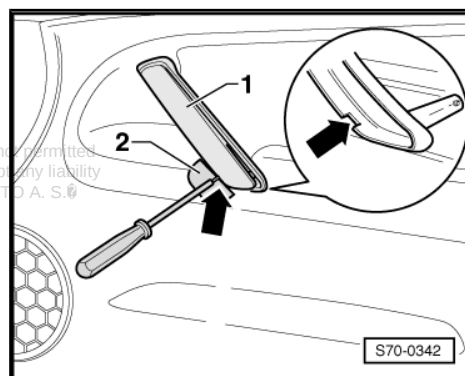
Removing:

- Switch off the ignition and all electrical components.
- Insert a screwdriver (max. 5 mm wide) in the opening on the underside of the door handle and lever off the cover -1-.



Note

To avoid damaging the door trim panel, place a plastic spatula -2- between the screwdriver and the trim panel.

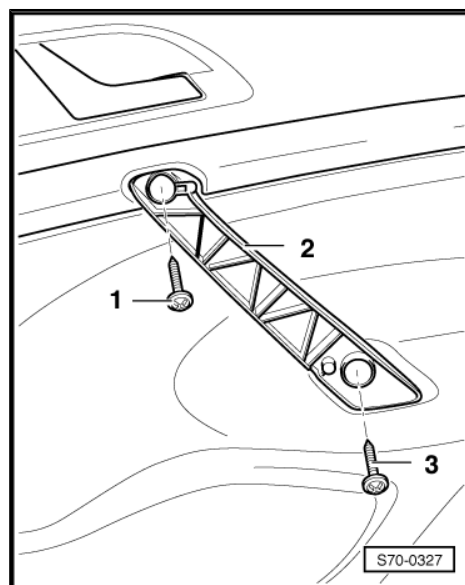


- Release screws -1- and -3- (4 Nm).

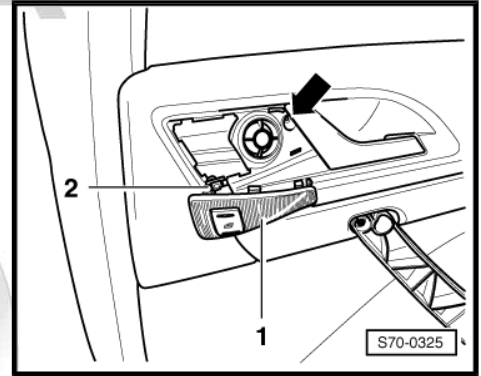


Note

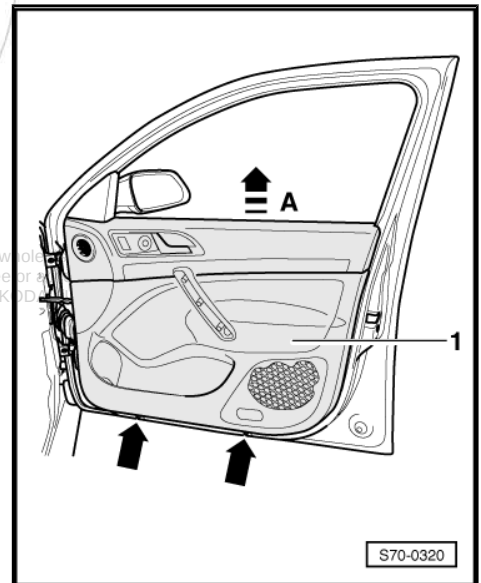
The door handle -2- is attached with screws through the door trim panel and can only be removed from inside together with the trim panel.



- Unclip cover for treble speaker -1- and disconnect plug connection -2-.
- Remove screw -arrow- (1 Nm).



- Release screws -arrows- (1 Nm).
- Remove window crank (if present) ⇒ [page 157](#).
- Unclip door trim panel -1- from the door and take it out in the -direction of arrow A-.
- Unhook the control cable of the door handle and separate the plug connections.



Installing:

- Installation is carried out in the reverse order.

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2.3 Removing and installing the rear door trim panel

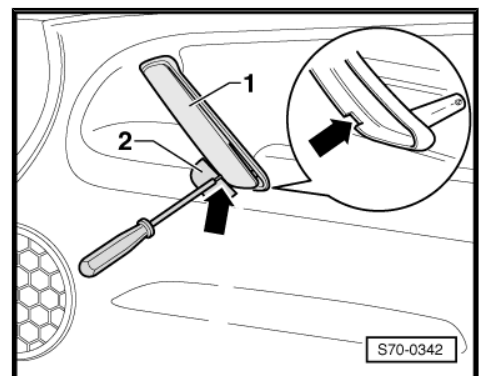
Removing:

- Insert a screwdriver (max. 5 mm wide) in the opening on the underside of the door handle and lever off the cover -1-.



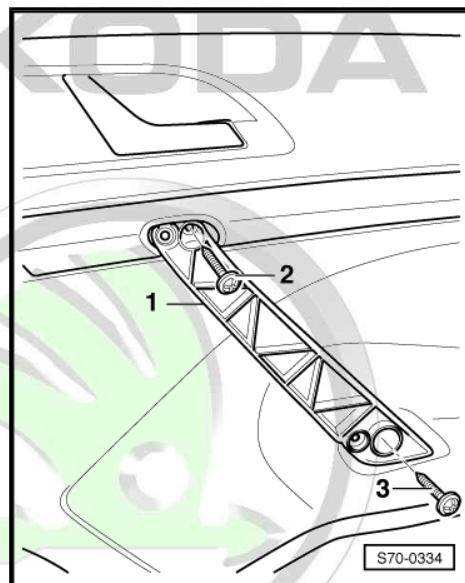
Note

To avoid damaging the door trim panel, place a plastic spatula -2- between the screwdriver and the trim panel.

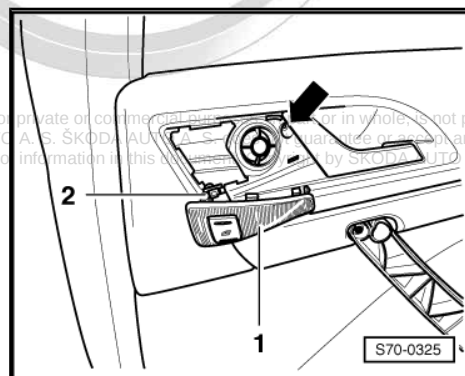




- Release screws -2- and -3- (4 Nm).



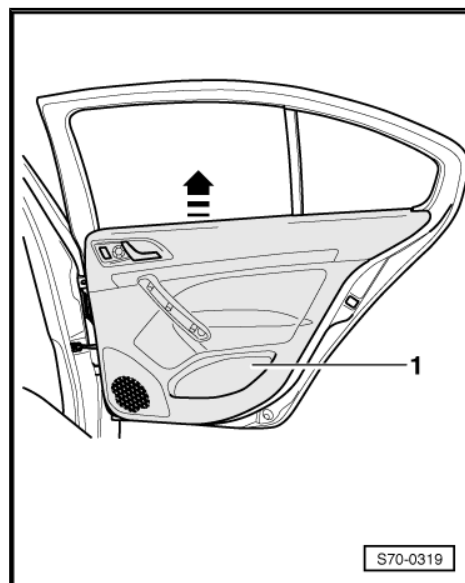
- Unclip cover for treble speaker -1- and disconnect plug connection -2-.
- Remove screw -arrow- (1 Nm).
- Remove window crank (if present) ➔ [page 157](#).



- Unclip door trim panel -1- from the door and take it out in the direction of arrow-.
- Unhook the control cable of the door handle and separate the plug connections.

Installing:

- Installation is carried out in the reverse order.



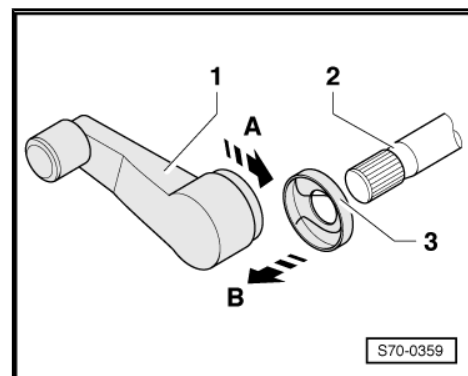
2.4 Removing and installing window crank

Removing:

- Unlock spacer ring -3- by pulling -arrow A-.
- Remove window crank -1- from window lifter shaft -2-, -arrow B-.

Installing:

- Installation is carried out in the reverse order.
- The window crank must be parallel to the door handle when the window is closed.



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3 Pillar and side trim panels

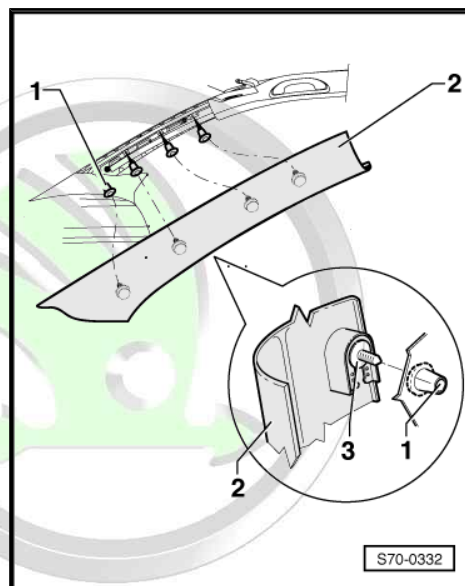
3.1 Removing and installing top trim panel of pillar A (vehicles without head airbag)

Removing:

- Unclip the top trim panel for pillar A (Pos. 2) from the pillar proceeding from the top down to the bottom.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips (Pos. 3) in the top trim panel of pillar A (Pos. 2) and the sleeves (Pos. 1), if necessary replace with new ones.



3.2 Removing and installing top trim panel of pillar A (vehicles with head airbag)



WARNING

Safety regulations should be observed when handling the air-bag units ➔ [page 127](#) .

Disconnect battery earth strap ➔ Electrical System ➔ Rep. gr. 27 .



Note

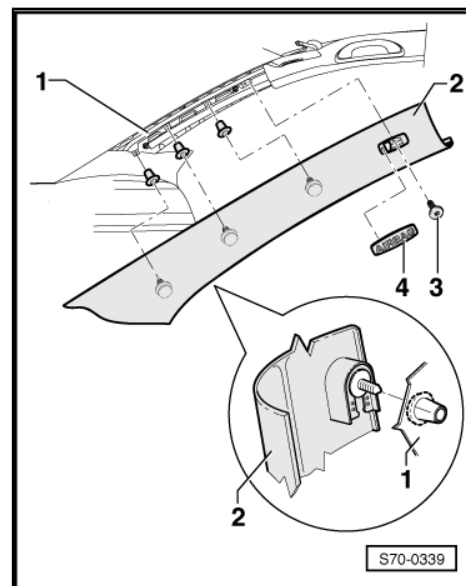
Violent disassembly of the upper trim panel for pillar A poses the risk of triggering the head airbag.

Removing:

- Lever out cap (Pos. 4).
- Release screw -3- (3 Nm).
- Unclip the top trim panel of pillar A (Pos. 2) from the pillar (Pos. 1) proceeding from the top down to the bottom.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- ♦ Pay attention to the sequence when connecting the battery ⇒ Electrical System ⇒ Rep. gr. 27 .



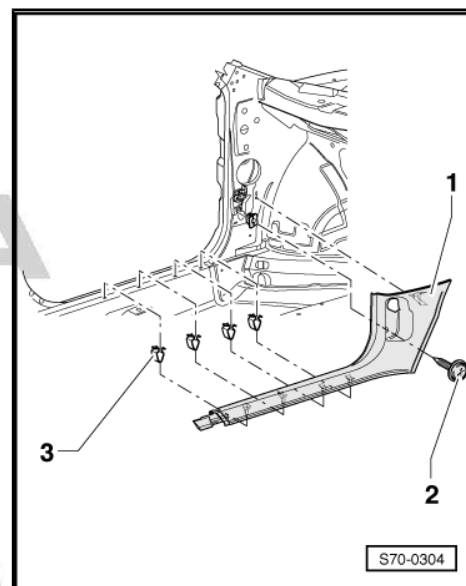
3.3 Removing and installing bottom trim panel of pillar A

Removing:

- Remove bottom trim panel of pillar B ⇒ [page 161](#) .
- Remove engine bonnet release lever ⇒ [page 16](#) (only on driver's side).
- Remove screw -2- (1.5 Nm) - only on driver's side).
- Pull off bottom trim panel (Pos. 1).

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips (Pos. 3) in the bottom trim panel of pillar A (Pos. 1), if necessary replace with new ones.



3.4 Removing and installing top trim panel of pillar B (vehicles without head airbag)

Removing:

- Remove bottom trim panel of pillar B ⇒ [page 161](#) .



- Release screw -1- (45 Nm).
- Loosen the bottom deflection fitting (Pos. 2).

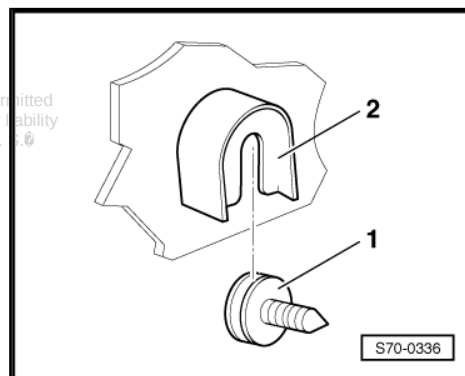
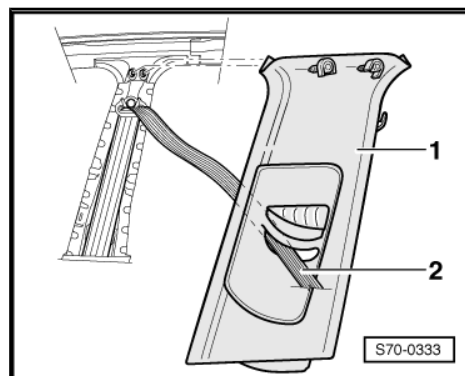
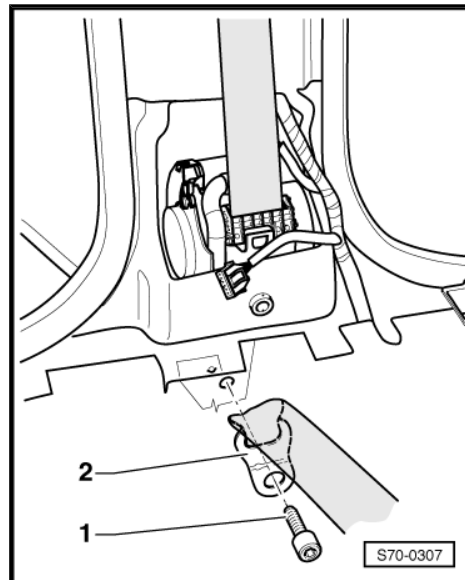
ŠKODA

- First loosen the top trim panel of pillar B (Pos. 1) on the sides from the door seal and then unclip the clips in the upper area of pillar B.
- Pull the seat belt (Pos. 2) through the top trim panel of pillar B (Pos. 1).

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips (Pos. 1) in the top trim panel of pillar B (Pos. 2), if necessary replace with new ones.

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3.5 Removing and installing top trim panel of pillar B (vehicles with head airbag)



WARNING

Safety regulations should be observed when handling the air-bag units ➔ [page 127](#).

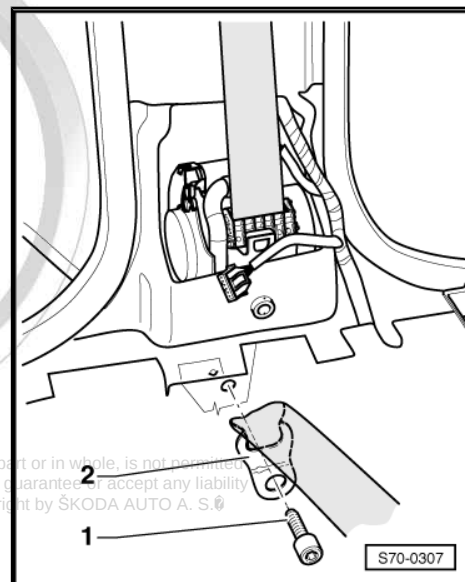
Disconnect battery earth strap ➔ [Electrical System](#) ➔ [Rep. gr. 27](#).

i Note

Violent disassembly of the upper trim panel for pillar B poses the risk of triggering the head airbag.

Removing:

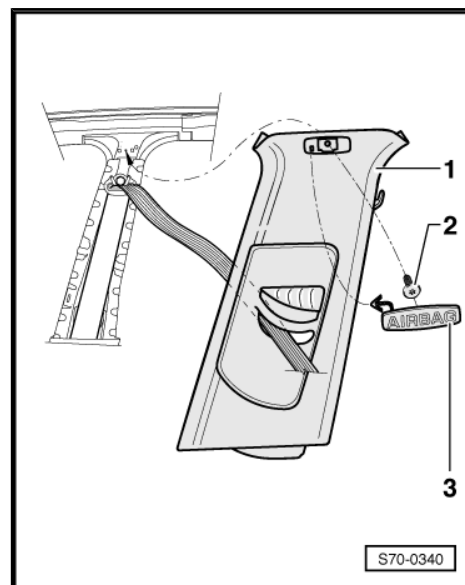
- Remove bottom trim panel of pillar B ➤ [page 161](#) .
- Release screw -1- (45 Nm).
- Loosen the bottom deflection fitting (Pos. 2).



- Lever out cap (Pos. 3).
- Release screw -2- (3 Nm).
- Loosen the top trim panel of pillar B (Pos. 1) from the door seal and remove from pillar B.
- Pull the seat belt through the top trim panel of pillar B (Pos. 1).

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- ♦ Pay attention to the sequence when connecting the battery ➤ Electrical System ➤ Rep. gr. 27 .



3.6 Removing and installing bottom trim panel of pillar B

Removing:

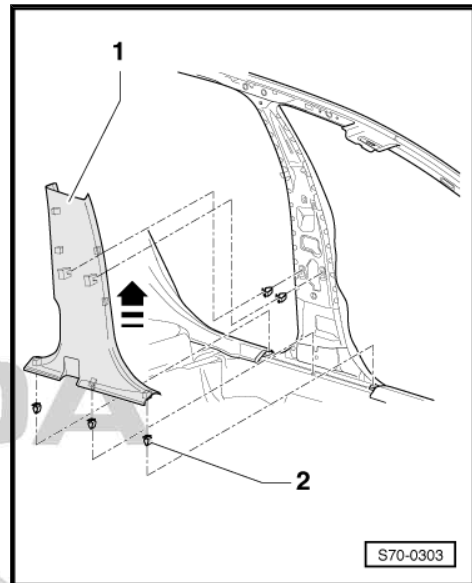
- Loosen bottom part of top trim panel for pillar B.
- Pull off top part of bottom trim panel for pillar B (Pos. 1).



- Loosen top part of bottom trim panel for pillar B (Pos. 1) e.g. with a long screwdriver.
- Remove bottom trim panel of pillar B (Pos.1) upwards -arrow-.
- Disconnect plug connection from interior monitoring switch (only on driver's side).

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips (Pos. 2) in the bottom trim panel of pillar B (Pos. 1), if necessary replace with new ones.



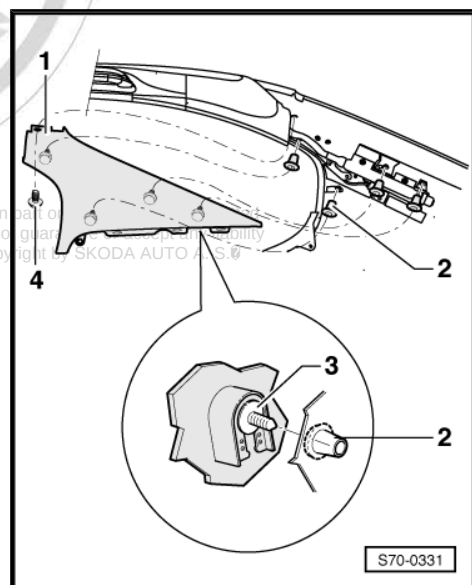
3.7 Removing and installing top trim panel of pillar C (vehicles without head airbag)

Removing:

- Removing supports of the luggage compartment cover ➔ [page 169](#).
- Removing the finishing strip ➔ [page 165](#).
- Release screw -4- (3 Nm).
- Unclip top trim panel of pillar C (Pos. 1) from pillar C.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips (Pos. 3) in the top trim panel of pillar C (Pos. 1) and the sleeves (Pos. 2), if necessary replace with new ones.



3.8 Removing and installing top trim panel of pillar C (vehicles with head airbag)



WARNING

Safety regulations should be observed when handling the air-bag units ➔ [page 127](#).

Disconnect battery earth strap ➔ Electrical System ➔ Rep. gr. 27.



Note

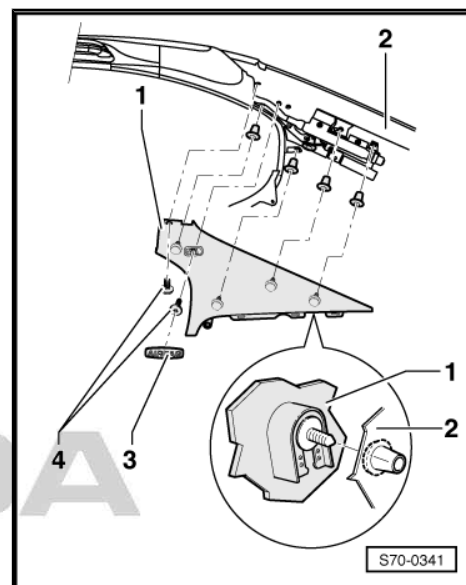
Violent disassembly of the upper trim panel for pillar C poses the risk of triggering the head airbag.

Removing:

- Removing supports of the luggage compartment cover
⇒ [page 169](#) .
- Removing the finishing strip ⇒ [page 165](#) .
- Lever out cap (Pos. 3).
- Release screws - 4 - (3 Nm).
- Unclip top trim panel of pillar C (Pos. 1) from pillar C (Pos. 2).

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- ♦ Pay attention to the sequence when connecting the battery ⇒ Electrical System ⇒ Rep. gr. 27 .



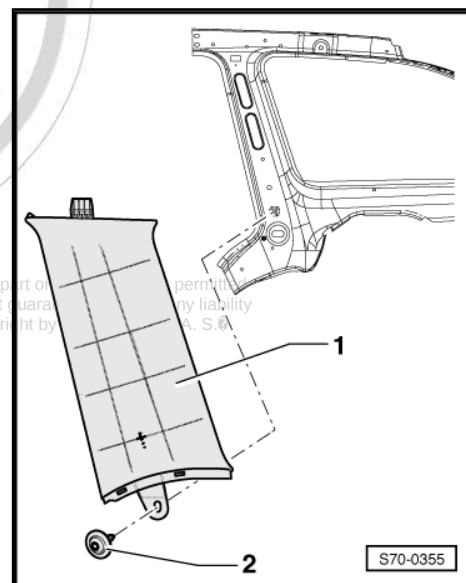
3.9 Removing and installing top trim panel of pillar C (Octavia Combi II - vehicles without head airbag)

Removing:

- Removing supports of the luggage compartment cover
⇒ [page 169](#) .
- Release screw -2- (1.5 Nm).
- Unclip top trim panel of pillar C (Pos. 1) from pillar C.

Installing:

- Installation is carried out in the reverse order.



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3.10 Removing and installing top trim panel of pillar C (Octavia Combi II - vehicles with head airbag)



WARNING

Safety regulations should be observed when handling the air-bag units ➔ [page 127](#) .

Disconnect battery earth strap ➔ Electrical System ➔ Rep. gr. 27 .



Note

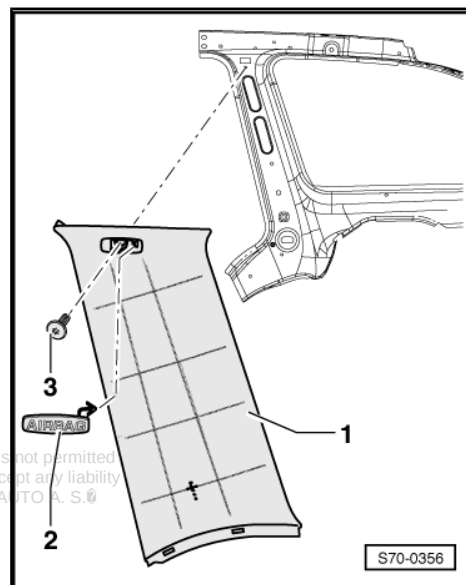
Violent disassembly of the upper trim panel for pillar C poses the risk of triggering the head airbag.

Removing:

- Removing supports of the luggage compartment cover ➔ [page 169](#) .
- Lever out cap (Pos. 2).
- Release screw -3- (3 Nm).
- Unclip top trim panel of pillar C (Pos. 1) from pillar C.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- ♦ Pay attention to the sequence when connecting the battery ➔ Electrical System ➔ Rep. gr. 27 .



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3.11 Removing and installing bottom trim panel of pillar C

Removing:

For vehicles with head airbags:



WARNING

Safety regulations should be observed when handling the air-bag units ➔ [page 127](#) .

Disconnect battery earth strap ➔ Electrical System ➔ Rep. gr. 27 .

For all vehicles:

- Remove bottom trim panel of pillar B ➔ [page 161](#) .

- Removing rear seat bench ➔ [page 187](#)
- Remove the side upholstery ➔ [page 187](#)
- Fold the rear seat forwards.
- Remove screw (Pos. 1) - 1.5 Nm and nut (Pos. 3).
- Loosen top part of trim panel for pillar C upwards -arrow A-.
- Remove bottom trim panel of pillar C (Pos. 4) towards the front -arrow B-.

Installing:

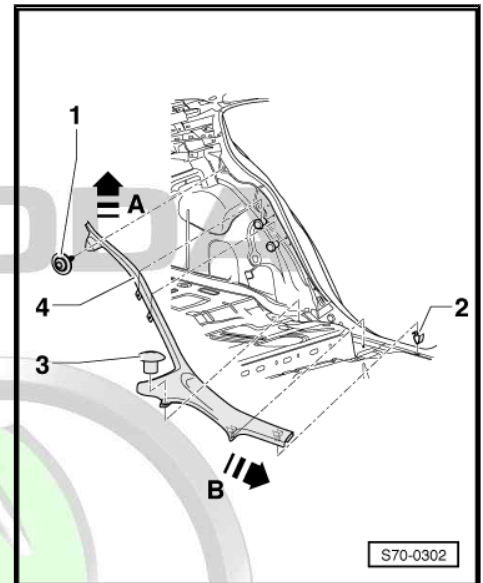
- Installation is carried out in the reverse order; pay attention to the following points:

For vehicles with head airbags:

- ♦ Pay attention to the sequence when connecting the battery ➔ Electrical System ➔ Rep. gr. 27 .

For all vehicles:

- Recondition the clips (Pos. 2) in the bottom trim panel of pillar C (Pos. 4), if necessary replace with new ones.



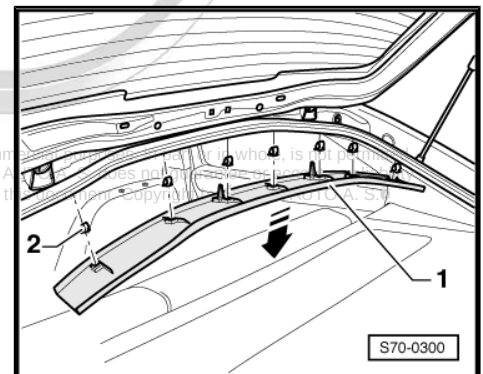
3.12 Removing and installing the finishing strip

Removing:

- Take finishing strip (Pos. 1) down and off -arrow- (starting from luggage compartment).

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips in the finishing strip (Pos. 1), if necessary replace with new ones.



3.13 Removing and installing bottom trim panel for pillar D (Octavia Combi II)

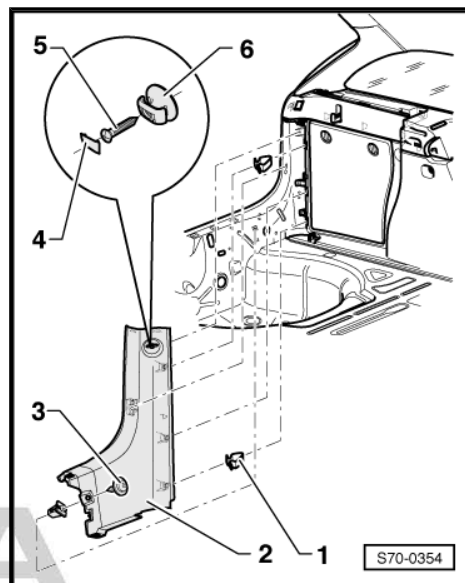
Removing:

- Remove the tailgate/luggage compartment cover ➔ [page 168](#) .

- Release screw -3- (1.5 Nm).
- Lever out cap (Pos. 4).
- Remove screw -5- (1.5 Nm) and remove clip (Pos. 6).
- Unclip bottom trim panel of pillar D (Pos. 2) from pillar D.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips (Pos. 1) in the bottom trim panel of pillar D (Pos. 2), if necessary replace with new ones.



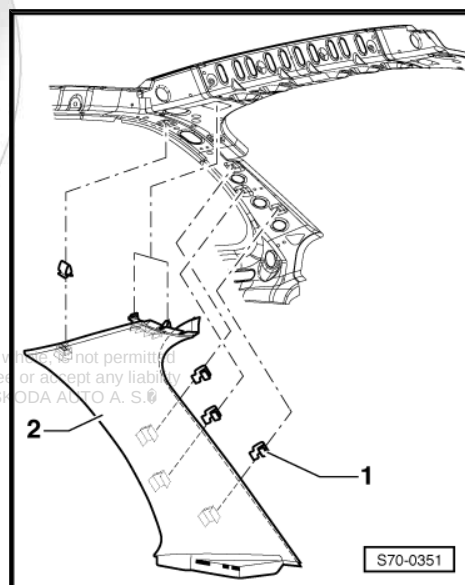
3.14 Removing and installing top trim panel for pillar D (Octavia Combi II)

Removing:

- Removing the finishing strip ➔ [page 165](#) .
- Removing supports of the luggage compartment cover ➔ [page 169](#) .
- Unclip top trim panel of pillar D (Pos. 2) from pillar D (starting from upper trim panel part).

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips (Pos. 1) in the bottom trim panel of pillar D (Pos. 2), if necessary replace with new ones.



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4 Luggage compartment trim panels

4.1 Removing and installing side luggage compartment trim panels



Note

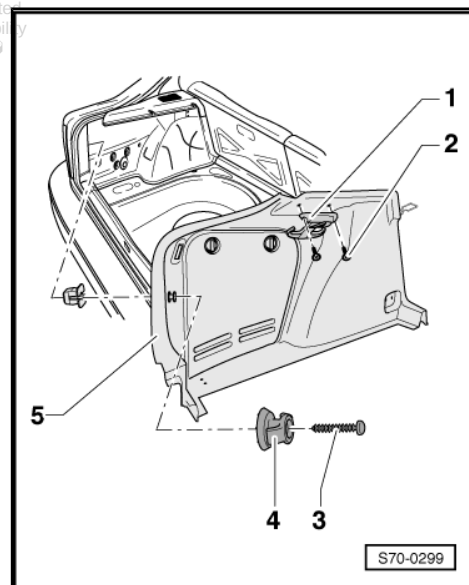
The following work procedure represents the removal and installation of the side luggage compartment trim panel on the left side. On the left side, a mirror-image procedure is applied for removal / installation.

Removing:

- Remove the tailgate/luggage compartment cover
⇒ [page 168](#) .
- Remove the side upholstery ⇒ [page 188](#) .
- Remove screws -2- (2.5 Nm) for fixing hooks -1-.
- Release screw -3- (2,5 Nm).
- Remove the retaining clip -4-.
- Separate plug connection from luggage compartment light.
- Remove side luggage compartment trim panel -5-.

Installing:

- Installation is carried out in the reverse order.



4.2 Removing and installing the side luggage compartment trim panels (Octavia Combi II)



Note

The following work procedure represents the removal and installation of the right luggage compartment trim panel. On the left side, a mirror-image procedure is applied for removal / installation.

Removing:

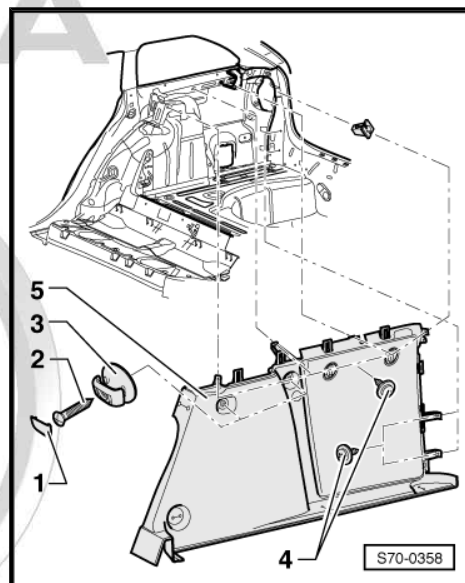
- Removing support of the luggage compartment cover
⇒ [page 170](#) .



- Release caps -1-.
- Remove screws -2- (2 Nm) and remove clips -3-.
- Release screws - 4 - (2 Nm).
- Disconnect plug for 12 V power socket ⇒ Electrical System ⇒ Rep. gr. 96 .
- Take out the side trim panel -5-.

Installing:

- Installation is carried out in the reverse order.



4.3 Removing and installing the tailgate/luggage compartment cover

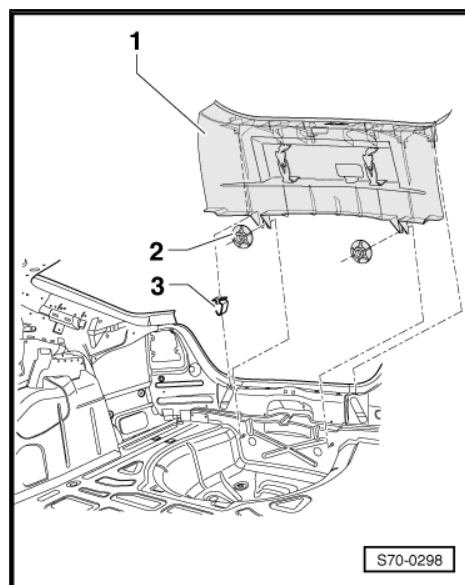
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Removing:

- Raise the luggage compartment-floor covering.
- Slacken nuts -2- (2.2 Nm).
- Remove tailgate/luggage compartment cover -1- upwards.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips -3- in the tailgate/luggage compartment cover -1- or replace with new ones.



4.4 Removing and installing the tailgate/luggage compartment cover (Octavia Combi II)

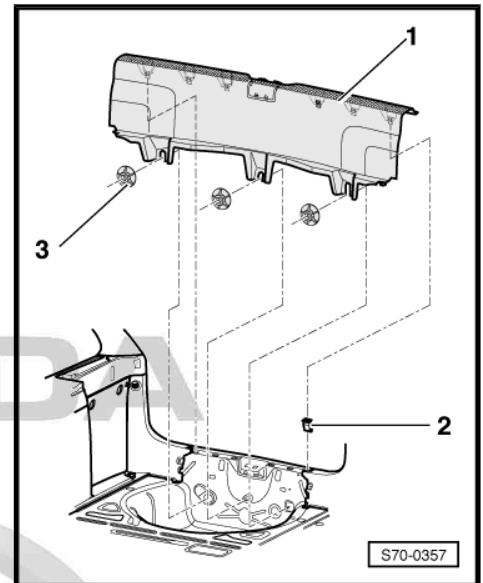
Removing:

- Raise the luggage compartment-floor covering.

- Slacken nuts -3- (2.2 Nm).
- Remove tailgate/luggage compartment cover -1- upwards.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips -2- in the tailgate/luggage compartment cover -1- or replace with new ones.



4.5 Removing and installing support for luggage compartment cover



Note

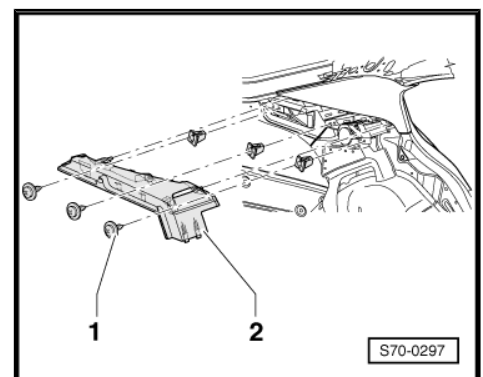
The following work procedure represents the removal and installation of the support for luggage compartment cover on the left side. On the left side, a mirror-image procedure is applied for removal /installation.

Removing:

- Removing luggage compartment cover ➔ [page 122](#) .
- Remove the bottom deflection fitting of the rear seat belt ➔ [page 167](#) .
- Fold the rear seat forwards.
- Remove fixing hook ➔ [page 167](#) and pull off side cover.
- Release screws - 1 - (2,5 Nm).
- Removing rear belt guide ➔ [page 122](#) .
- Take out support for luggage compartment cover -2-.
- Pull the rear seat belt through the support for the luggage compartment cover -2-.

Installing:

- Installation is carried out in the reverse order.



4.6 Removing and installing support for luggage compartment cover (Octavia Combi II)

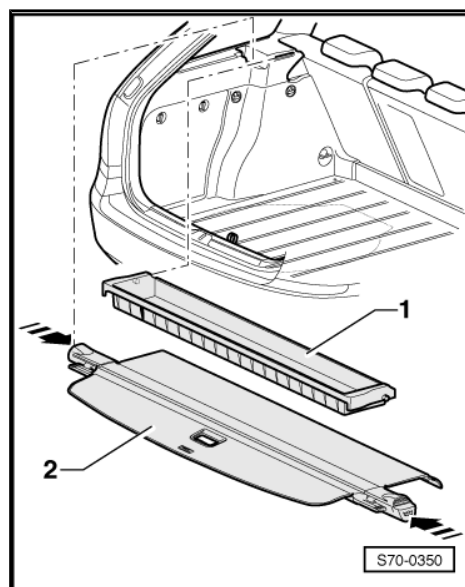


Note

The following work procedure represents the removal and installation of the support for luggage compartment cover on the left side. On the left side, a mirror-image procedure is applied for removal /installation.

Removing:

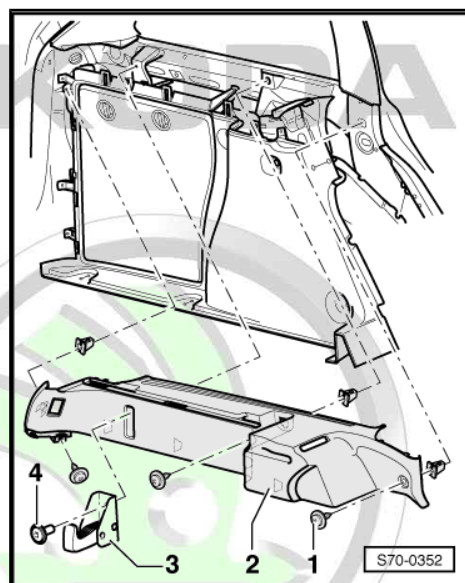
- Push the luggage compartment cover -2- in -direction of arrow- and upwards out of the vehicle.
- Remove glove compartment -1-.
- Remove trim panel from bottom of pillar D ➔ [page 165](#) .
- Remove the bottom deflection fitting of the rear seat belt ➔ [page 122](#) .



- Remove screw -4- (10 Nm) for fixing hooks -3-.
- Release screws - 1 - (2 Nm).
- Take out support for luggage compartment cover -2-.
- Separate plug connection from luggage compartment light.
- Pull the rear seat belt through the support for the luggage compartment cover -2-.

Installing:

- Installation is carried out in the reverse order.



4.7 Removing and installing the top trim panel for the tailgate

Special tools and workshop equipment required

- ♦ Disassembly wedge -3409-

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Note

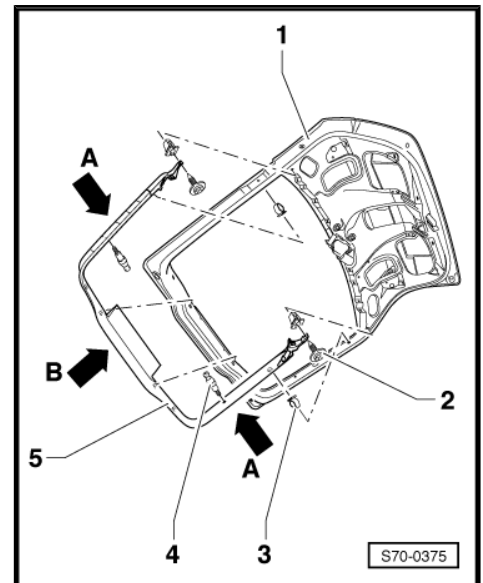
The removal and installation of the top trim panel for the tailgate on Octavia II and Octavia Combi II is similar.

Removing:

- Removing luggage compartment cover.
- Removing bottom trim panel for tailgate ⇒ [page 171](#) .
- Release screws - 2 - (1,5 Nm).
- Removing supports of the luggage compartment cover -4- (3 Nm).
- Loosen top trim panel for the tailgate -5- on the sides -arrows A- with wedge -3409- .
- Loosen top trim panel for the tailgate -5- at front -arrow B- with wedge -3409- and remove trim panel from the tailgate -1-.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips -3- in the top trim panel for the tailgate -5-, if necessary replace with new ones.



4.8 Removing and installing the bottom trim panel for the tailgate

Special tools and workshop equipment required

- ◆ Disassembly wedge -3409-



Note

The removal and installation of the bottom trim panel for the tailgate on Octavia II and Octavia Combi II is similar.



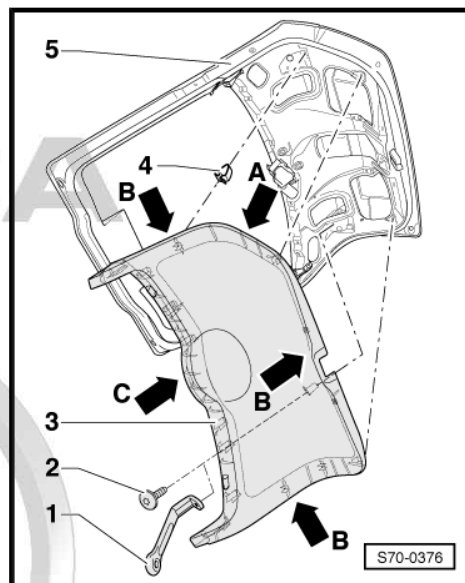


Removing:

- Remove fixing screw -2- (1.5 Nm) of the door handle -1-.
- Remove bottom trim panel for tailgate -3- from tailgate -5-.
- Loosen bottom trim panel for tailgate -3- at rear and on the sides -arrows B- with edge -3409- (begin in the area of the -arrow A-).
- Loosen bottom trim panel for tailgate -3- at front -arrow C- with edge -3409- and remove trim panel from the tailgate -5-.

Installing:

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips -4- in the bottom trim panel for the tailgate -3-, if necessary replace with new ones.



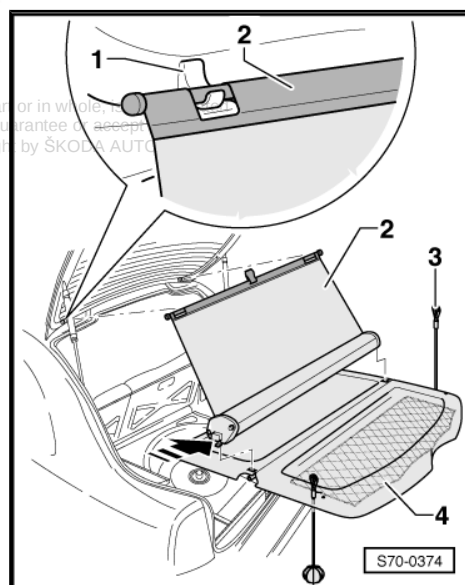
4.9 Removing and installing sun screen roller

Removing:

- Unhook fixing cords -3- for luggage compartment cover -4-.
- Unhook rear roller -2- from the fixing hooks -1-.
- Press knob in -the direction of arrow- and remove sun screen roller -2- from the top.

Installing:

- Installation is carried out in the reverse order.



4.10 Increased luggage compartment floor - Summary of components

1 - Increased luggage compartment floor

Removing:

- Turn fixing bolt (Pos. 2) by 90° and take out.
- Fold together and remove floor.

Installing:

- Installation is carried out in the reverse order.

2 - Fixing bolts

3 - Washer

4 - Support

Removing:

- Remove increased luggage compartment floor (Pos. 1).
- Turn plug securing eyes (Pos. 7) by 90° and take out.
- Remove support.

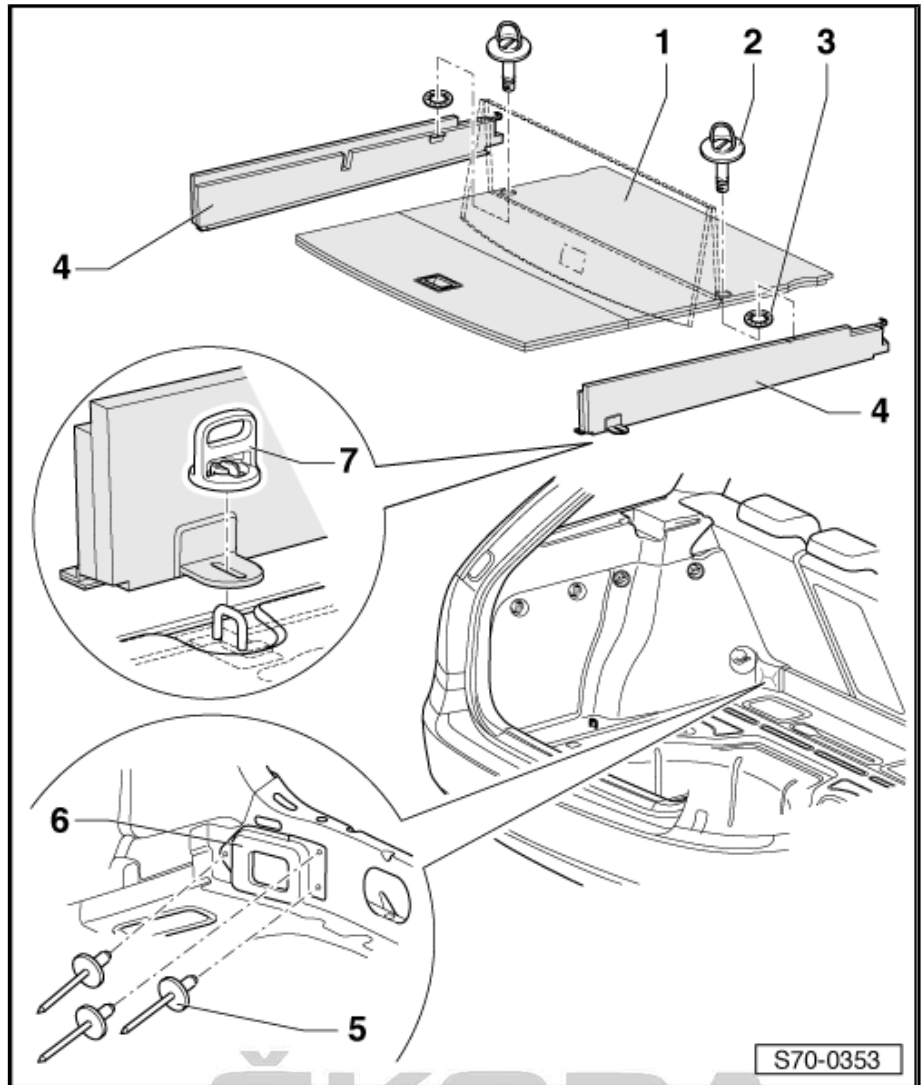
Installing:

- Installation is carried out in the reverse order.

5 - Rivet

6 - Support

7 - Securing eyes



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5 Moulded headliner

5.1 Removing and installing moulded headliner

Removing:

- Switch off the ignition and all electrical components.
- Remove top trim panels of pillars A, B, C ➔ [page 158](#) .
- Remove the front interior light ➔ Electrical System ➔ Rep. gr. 96 .
- Removing spectacle storage area ➔ [page 116](#) .
- Remove the rear interior light ➔ Electrical System ➔ Rep. gr. 96 .
- Removing recessed roof handles ➔ [page 117](#) .
- Removing sun visors ➔ [page 115](#) .
- Remove lifting eyes ➔ [page 119](#) (valid for vehicles with net partition panel).

For Octavia Combi II:

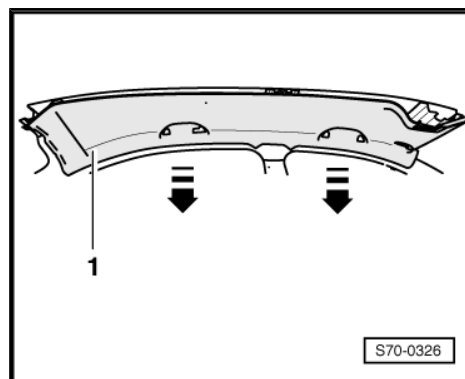
- Remove trim panel from top of pillar D ➔ [page 166](#) .

For all vehicles:

- Fold back front and rear seat and remove luggage compartment cover.
- With the assistance of a second mechanic (risk of fracture) lower -arrows- the moulded headliner -1- and remove from vehicle.

Installing:

- Installation is carried out in the reverse order.



72 – Seat frames

1 Front seats

1.1 Removing and installing the front seats

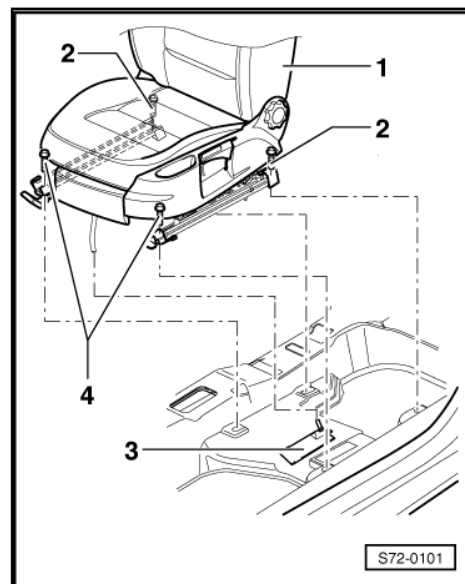


WARNING

Safety precautions are to be applied when handling seats with side airbags ➔ [page 127](#).

Removing:

- Disconnect battery earth strap ➔ Electrical System ➔ Rep. gr. 27.
- Slide seat forwards -1-.
- Remove rear fixing screws -2- (40 Nm).
- Slide seat backwards -1-.
- Remove front fixing screws -4- (40 Nm).
- Raise seat in the front area and remove cover for plug connections -3-.



- Disconnect plugs -2- and -3-.
- Remove seat -1- from the vehicle.

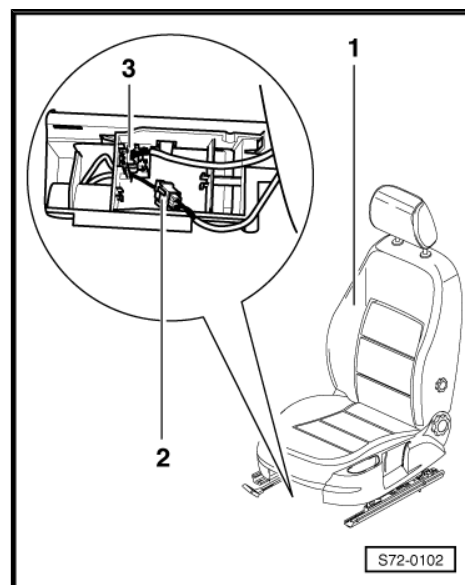
Installing:

- Installation is carried out in the reverse order; pay attention to the following points:



Note

Pay attention to the sequence when connecting the battery ➔ S. 27.
Electrical System ➔ Rep. gr. 27.





1.2 Summary of the components of the front seat



Note

The left front seat is described in the following summary of components. On the left side, a mirror-image procedure is applied for removal /installation.

1 - Seat upholstery on the right

Removing:

- Removing seat
⇒ [page 175](#) .
- Remove the belt buckle
⇒ [page 120](#) .
- Remove body-bound rivet (Pos. 2).
- Remove right trim panel.

Installing:

- Installation is carried out in the reverse order.

2 - Body-bound rivet

3 - Backrests

4 - Handwheel for lumbar support

5 - Control lever for seat height adjustment

6 - 3.5 Nm

7 - Handwheel for backrest inclination

8 - Body-bound rivet

9 - Seat height adjusting handle

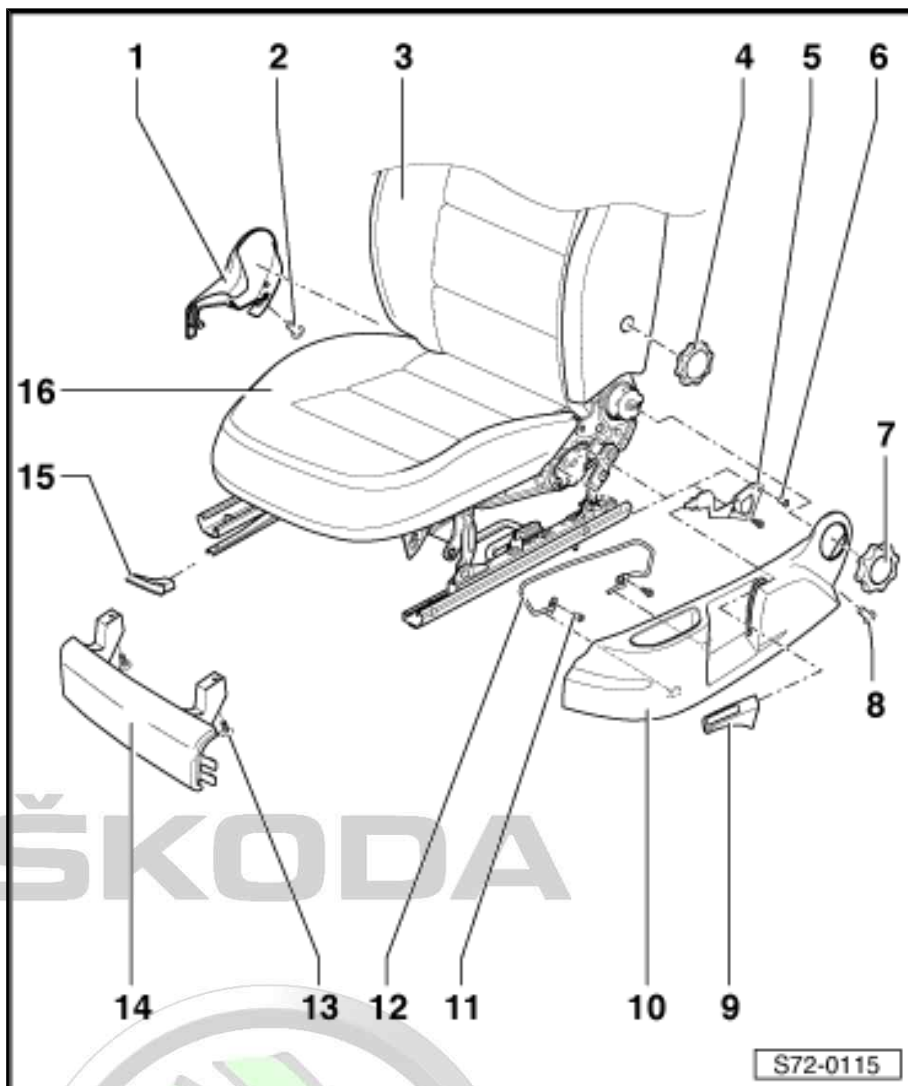
10 - Seat upholstery on the left

Removing:

- Removing seat ⇒ [page 175](#) .
- Pull off seat height adjusting handle (Pos. 9).
- Pull off handwheel for backrest inclination (Pos. 7).
- Remove body-bound rivet (Pos. 8).
- Remove seat upholstery on the left.

Installing:

- Installation is carried out in the reverse order.



- 11 - 3.5 Nm
- 12 - Retaining clip
- 13 - Screw
- 14 - Seat upholstery on the front
- 15 - Seat length adjustment handle
- 16 - Seat cushion

1.3 Removing and installing the backrest frame for the seat frame

Removing:

- Removing seat ⇒ [page 175](#) .
- Remove the belt buckle ⇒ [page 120](#) .

For vehicles with manually operated seat:

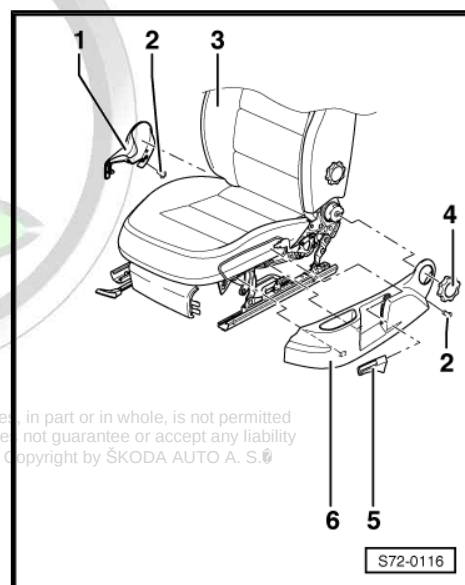
- Pull off hand wheel -4- and seat height adjustment handle -5- from the seat -3-.
- Remove the expanding rivets -2-.
- Unclip seat upholstery on the left -6- and on the right -1-.

For vehicles with electrically operated seat:

- Remove seat upholstery on the right and rear left ⇒ [page 180](#) .
- Disconnect plug connections for drive of the lumbar support and for drive of backrest inclination.
- Remove rear fixing screw for retaining clip ⇒ [page 180](#) .

For all vehicles:

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- Disconnect plug connections for seat heating -2- and for side airbag unit -3- (if present) under the seat.
- Loosen the terminals of the electrical cable and cut through.
- Remove screws -1- on both sides of the seat (34 Nm) and remove the backrest frame from the seat frame.

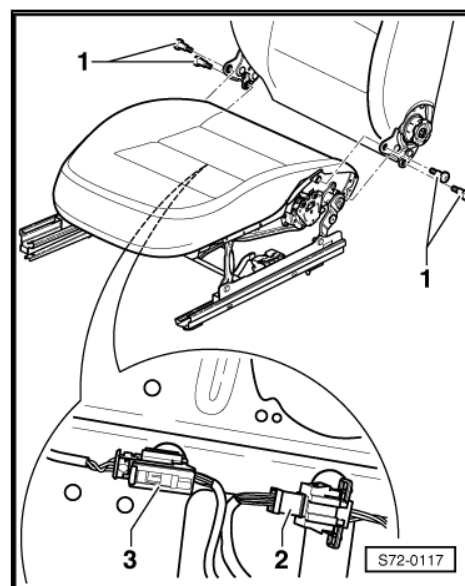
Installing:

- Installation is carried out in the reverse order; pay attention to the following points:



Note

Observe the fitting position of the terminals of the electrical cable.





1.4 Removing and installing the lumbar support

Removing:

- Remove cover and foam padding from backrest frame
⇒ [page 190](#) .

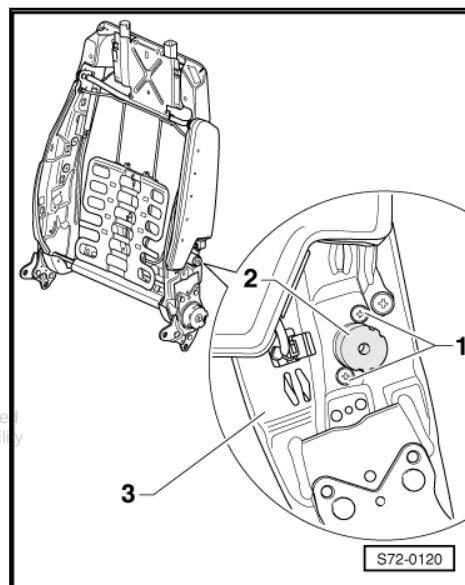
For vehicles with manually operated lumbar support:

- Remove screws -1- and remove control of the lumbar support -2- from the backrest frame -3-.

For vehicles with electrically operated lumbar support:

- Separate the bowden wires from the lumbar support.

For all vehicles:



- Bore out rivet -4-.
- Unhook top wires -2- of the lumbar support frame -3- from the backrest frame -1-.
- Remove the lumbar support -3- from the backrest frame -1-.

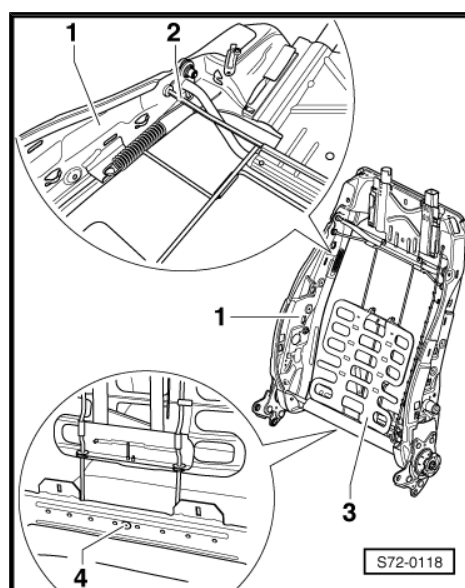
Installing:

- Installation is carried out in the reverse order; pay attention to the following points:



Note

When installing the lumbar support use original replacement parts only (tear rivet).



1.5 Removing and installing seat height adjusting elements

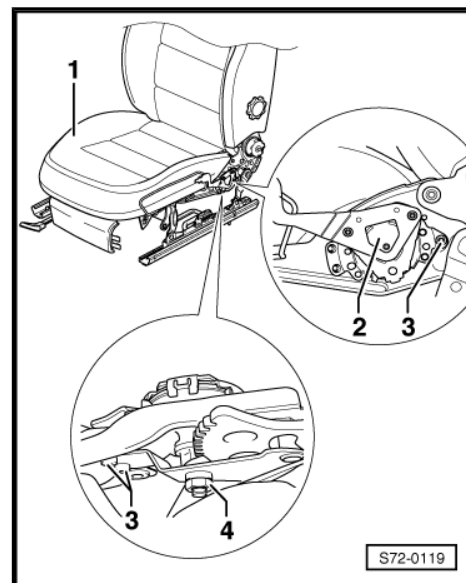
Removing:

- Put seat in top position.
- Removing seat ⇒ [page 175](#) .
- Remove seat upholstery on the left ⇒ [page 175](#) .

- Remove nut -4- and screws -3-.
- Remove seat height adjusting elements -2- from the seat -1-.

Installing:

- Installation is carried out in the reverse order.



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2 The electrically operated seat with memory

2.1 Removing and installing electrically operated seats

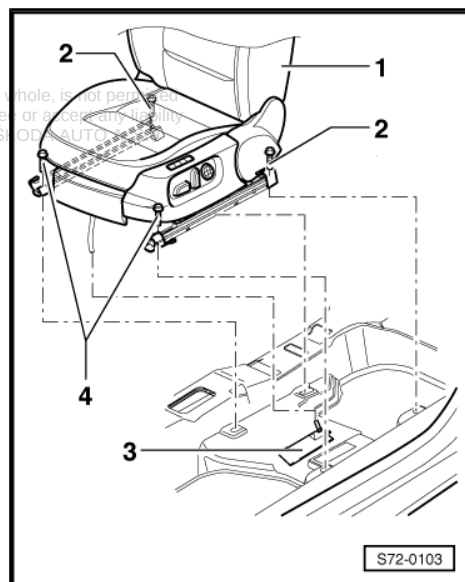


WARNING

Safety precautions are to be applied when handling seats with side airbags ⇒ [page 127](#).

Removing

- Disconnect battery earth strap ⇒ Electrical System ⇒ Rep. gr. 27.
- Slide seat forwards -1-.
- Remove rear fixing screws -2- (40 Nm).
- Slide seat backwards -1-.
- Remove front fixing screws -4- (40 Nm).
- Raise seat in the front area and remove cover for plug connections -3-.



- Disconnect plug connections -2-, -3- and -4-.
- Remove seat -1- from the vehicle.

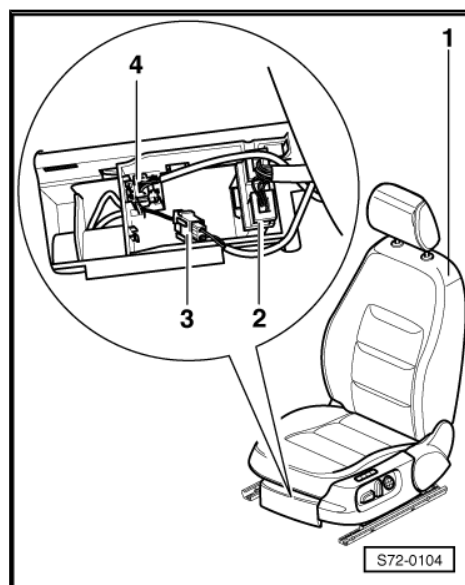
Installing:

- Installation is carried out in the reverse order; pay attention to the following points:



Note

Pay attention to the sequence when connecting the battery ⇒ Electrical System ⇒ Rep. gr. 27.



2.2 Summary of components of seat upholstery for electrically operated seats



Note

The left front seat is described in the following summary of components. On the left side, a mirror-image procedure is applied for removal /installation.

1 - Seat upholstery on the right

Removing:

- Remove electrically operated seat ➔ [page 180](#)
- Remove the belt buckle ➔ [page 120](#).
- Remove body-bound rivet (Pos. 2).
- Remove right trim panel.

Installing:

- Installation is carried out in the reverse order.

2 - Body-bound rivet

3 - Backrests

4 - Plug connections

5 - Retaining clip

6 - 3.5 Nm

7 - Body-bound rivet

8 - Seat upholstery on rear left

Removing:

- Remove electrically operated seat ➔ [page 180](#)
- Remove body-bound rivet Pos. 7
- Remove seat upholstery on rear left

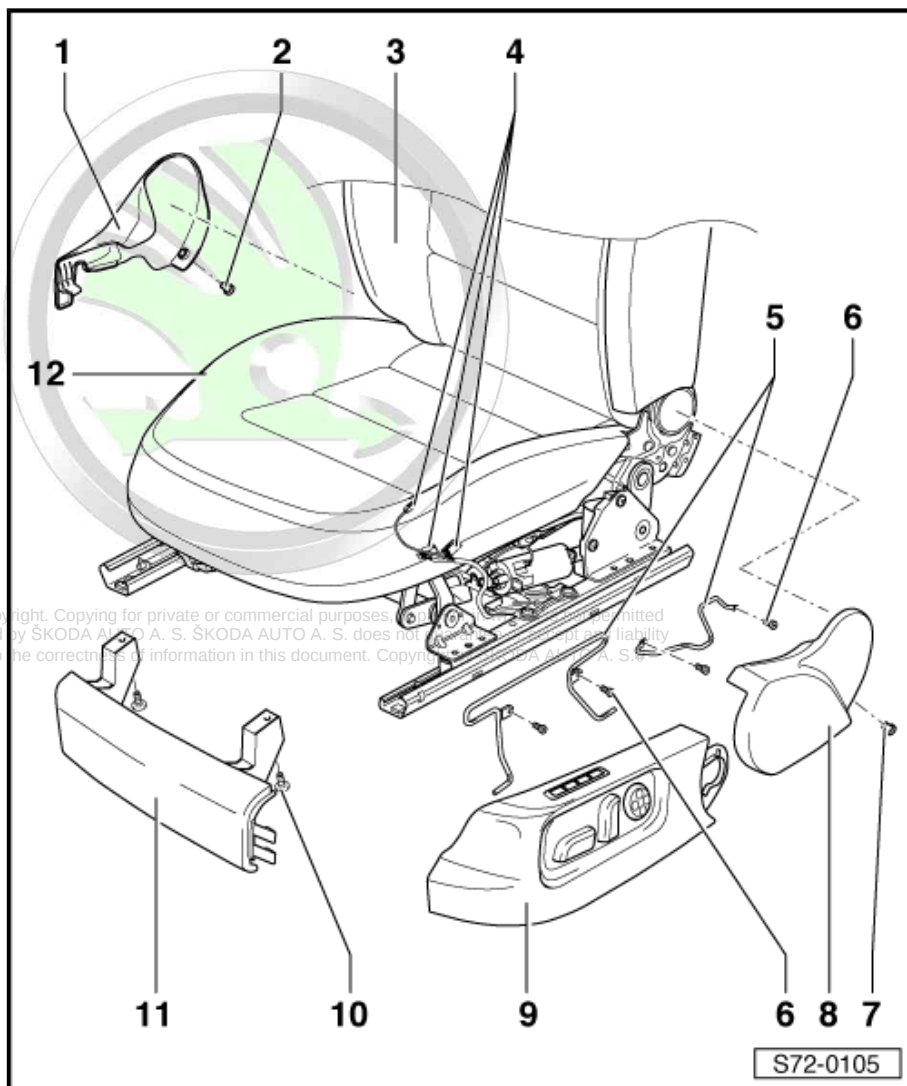
Installing:

- Installation is carried out in the reverse order.

9 - Seat upholstery on front left

Removing:

- Remove seat upholstery on the rear left (Pos. 8).
- Remove upholstery on rear left.



Installing:

- Installation is carried out in the reverse order.

10 - Screw

11 - Seat upholstery on the front

Removing:

- Remove electrically operated seat ➔ [page 180](#)
- Remove screws (Pos. 10).
- Remove seat upholstery on the front.

Installing:

- Installation is carried out in the reverse order.

12 - Seat cushion

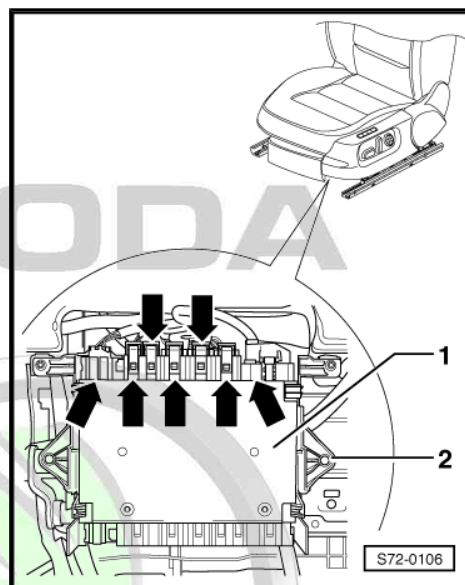
2.3 Removing and installing control unit on electrically operated seats

Removing:

- Remove electrically operated seat ➔ [page 180](#)
- Disconnect the plug connections -arrows-.
- Remove the control unit -1- from the holder -2-.

Installing:

- Installation is carried out in the reverse order.



2.4 Removing and installing the operating units for electrically operated seats

Removing:

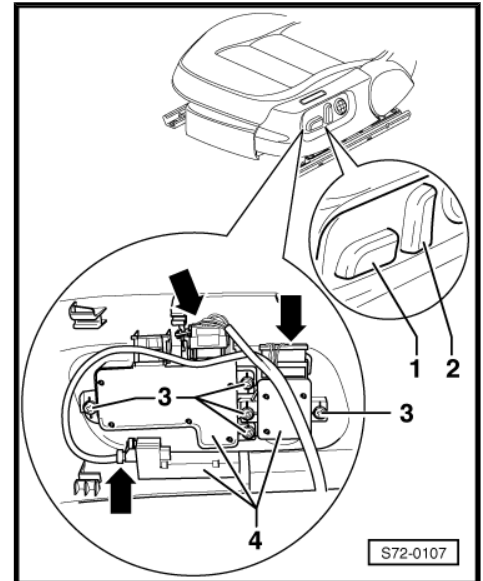
- Remove electrically operated seat ➔ [page 180](#)
- Remove the seat upholstery on the front left of the electrically operated seat ➔ [page 181](#).

- Disconnect the plug connections -arrows-.
- Detach controls -1- and -2- of the electrically operated seat.
- Remove screws -3- and remove the operating units -4-.

Installing:

- Installation is carried out in the reverse order.

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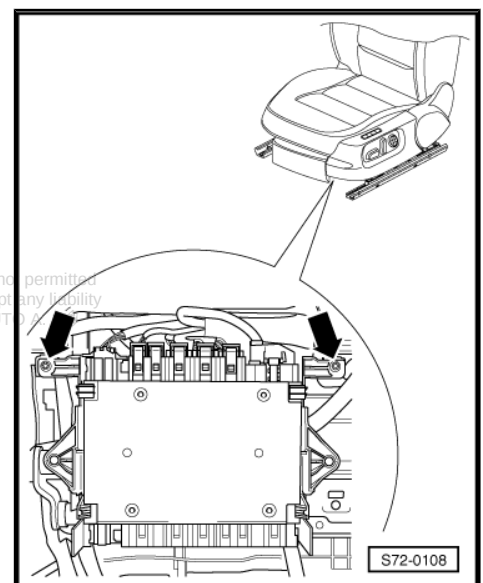


2.5 Removing and installing the seat length adjustment unit for electrically operated seats

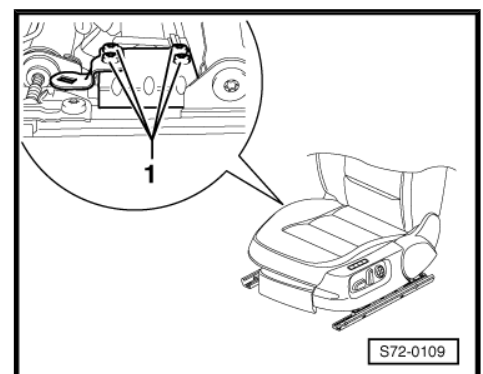
Removing:

- Remove rear seat height adjustment for electrically operated seats ➔ [page 184](#) .
- Remove screws -arrows- from holder for control unit.

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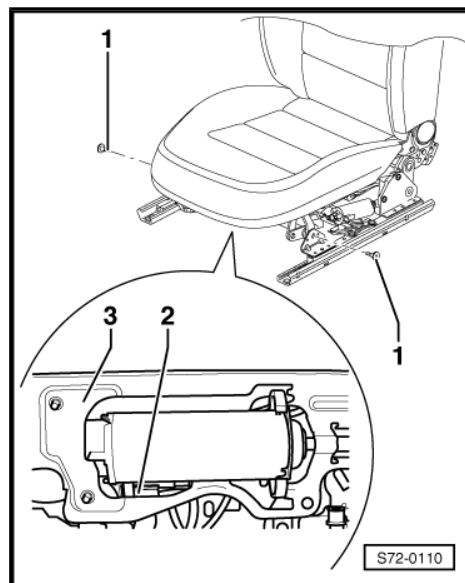
- Remove fixing screws -1- for positioning motor of the seat height adjustment at the front.



- Remove screws -1- and disconnect plug connection -2-.
- Detach electrical cable from the seat length adjustment -3-.
- Remove the seat length adjustment -3-.

Installing:

- Installation is carried out in the reverse order.



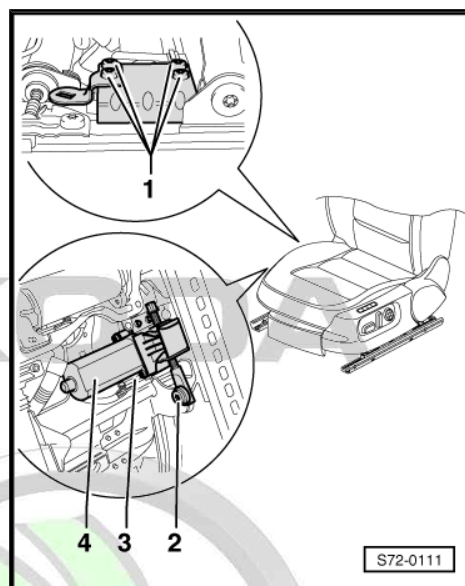
2.6 Removing and installing the seat height adjustment on the electrically operated seat

Removing:

- Remove electrically operated seat ➔ [page 180](#)
- Separate plug connection -3-.
- Remove bolts -2- and -1-.
- Take out front seat height adjustment -4-.

Installing:

- Installation is carried out in the reverse order.



2.7 Removing and installing the rear seat height adjustment on electrically operated seats

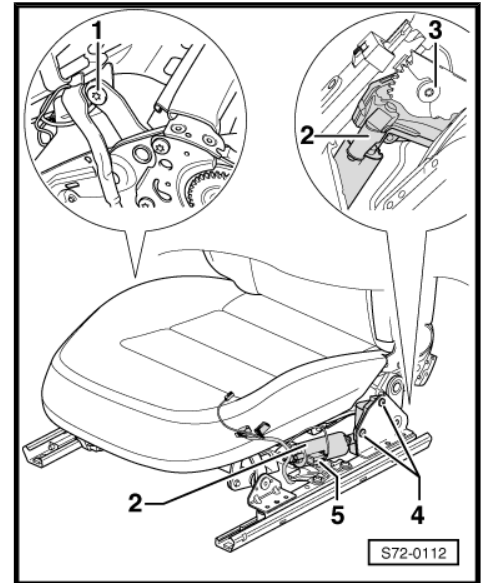
Removing:

- Remove electrically operated seat ➔ [page 180](#)
- Remove seat upholstery on right, on rear left and on front left ➔ [page 181](#).

- Remove screws -4-.
- Separate plug connection -5-.
- Remove bolts -1- and -3-.
- Take out rear seat height adjustment -2-.

Installing:

- Installation is carried out in the reverse order.



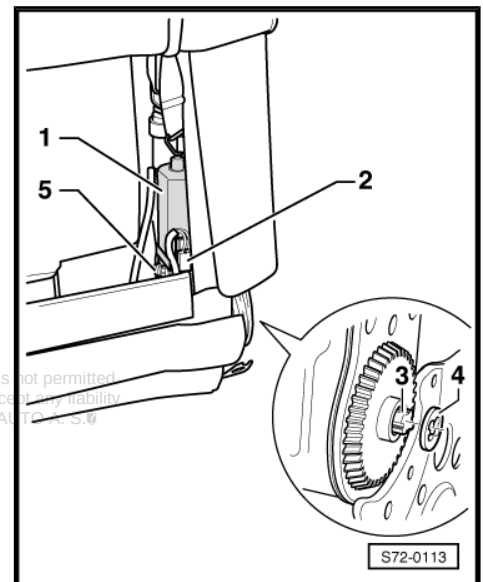
2.8 Removing and installing the drive of the backrest inclination for electrically operated seats

Removing:

- Remove electrically operated seat ➤ [page 180](#)
- Remove the seat upholstery on the right and rear left of the electrically operated seat ➤ [page 181](#).
- Loosen the cover in the lower area of the backrest and roll upwards ➤ [page 190](#).
- Lever off the circlip -4- with a screwdriver from the shaft -3-.
- Slide the shaft -3- approx. 150 mm into the backrest frame.
- Separate plug connection -2-.
- Remove screw -5-.
- Remove drive of backrest inclination -1-.

Installing:

- Installation is carried out in the reverse order.



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2.9 Removing and installing the drive of the height adjustment for the lumbar support



Note

When removing the drive of the length adjustment of the lumbar support, the side airbag must be removed ⇒ [page 127](#) . Further removal and installation is identical to the one of the drive of the height adjustment of the lumbar support.

Removing:

- Remove foam padding of the backrest frame ⇒ [page 190](#) .
- Separate plug connection -3-.
- Bore out rivets -5-.
- Separate the control cable -2- from the lumbar support -4- and remove drive of height adjustment of lumbar support -1-.

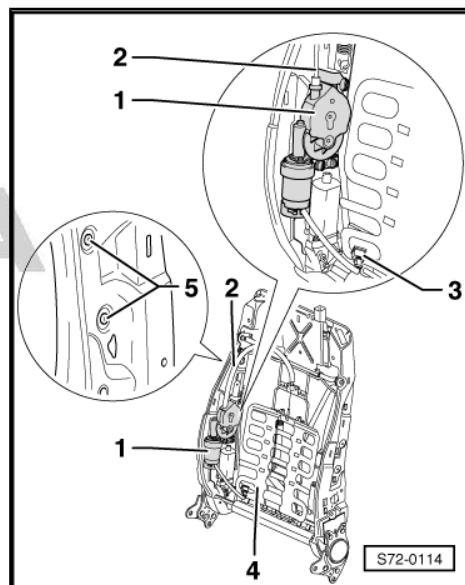
Installing:

- Installation is carried out in the reverse order; pay attention to the following points:



Note

When installing the drive of the adjustment of the lumbar support use original replacement parts only (tear rivet).



3 Rear seats

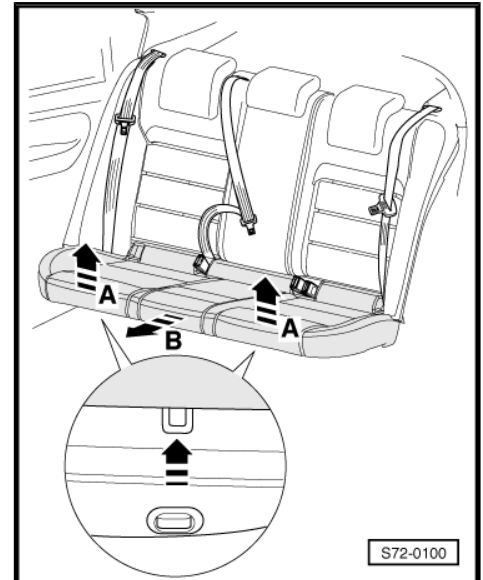
3.1 Removing and installing rear seat bench

Removing:

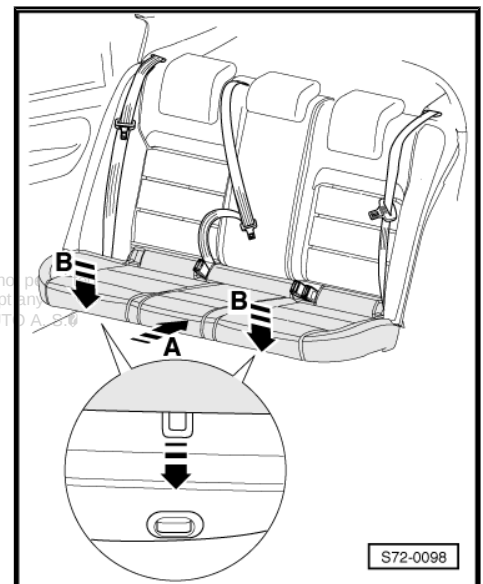
- Raise seat bench -arrows A-, until the anchoring eyes at the underside of the seat beach unclip.
- Push the seat bench to the rear and to the front -arrow B-.
- Disconnect plug connections for rear seat heating (if present)

Installing:

- Mount plug connections for rear seat heating (if present)



- Push the seat bench to the rear -arrow A-.
- Press the seat bench down till the anchoring loops engage in the plastic sleeves -arrows B-.



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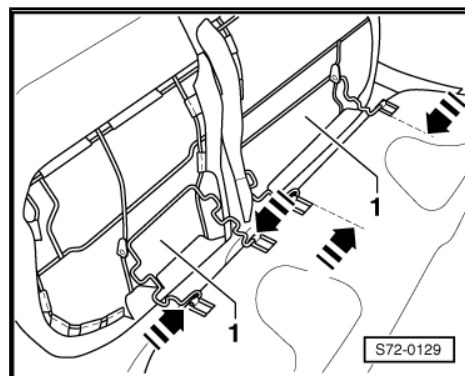
3.2 Removing and installing folded rear seat bench

Removing:

- Fold back seat bench -1-.
- Disconnect plug connections for rear seat heating (if present)
- Press onto the wire frame in -the direction of arrow- and remove seat bench from clips.

Installing:

- Installation is carried out in the reverse order.



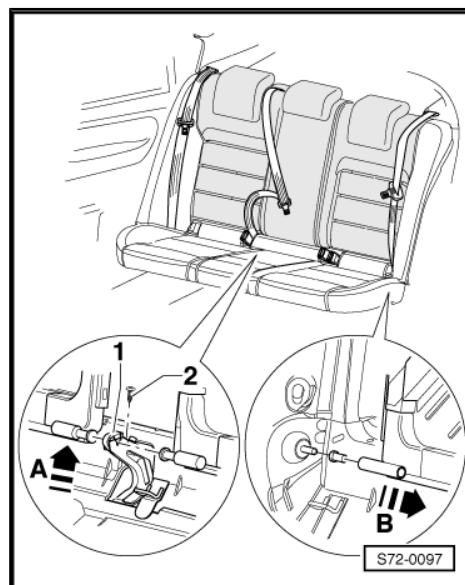
3.3 Removing and installing backrests

Removing:

- Remove deflection fitting below for the middle safety belt ⇒ [page 122](#).
- Unlock both backrest parts and fold over.
- Remove screw -2- (9 Nm) and remove clamp -1-.
- Unhook backrest from the middle positions -arrow A-.
- Disconnect plug connections for rear seat heating (if present)
- Remove backrest from the vehicle -arrow B-.

Installing:

- Installation is carried out in the reverse order.



3.4 Removing and installing side upholstery

Removing:

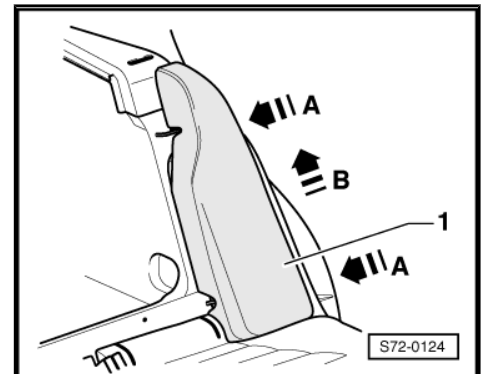
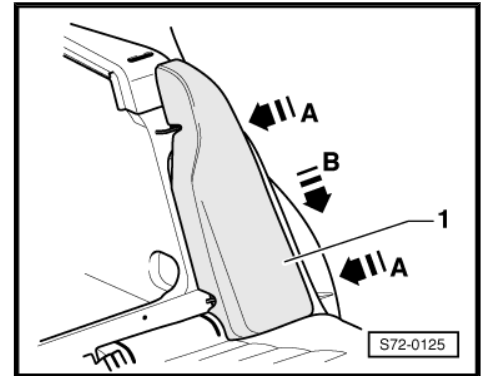
- Remove the seat bench ⇒ [page 187](#).
- Fold rear seat backrest.

- Press the side upholstery -1- in -direction of arrow A- and take out the upholstery -1- towards the bottom -arrow B-.

Installing:

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- Press the side upholstery -1- in -direction of arrow A- and slide the upholstery -1- towards the top -arrow B-.
- Clip on backrest.
- Install the seat bench ➔ [page 187](#) .



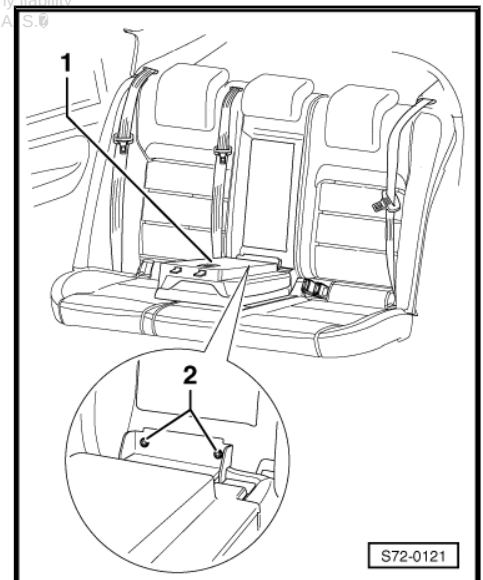
3.5 Removing and installing the rear armrests

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- Fold armrest -1- forward.
- Remove the screws -2- (9 Nm) and take the armrest -1- out of the vehicle.

Installing:

- Installation is carried out in the reverse order.





74 – Seat - padding, covers

1 Covers and front seat upholstery

Special tools and workshop equipment required

- ♦ Upholstery retaining clip pliers, e.g. -V.A.G 1634-

1.1 Assembly overview of covers and upholstery for seat

1 - Cover

Removing:

- Removing backrest
⇒ [page 177](#) .
- Detach clamping section (Pos. 3) from seat rack (Pos. 8).
- Separate the tensioning straps (Pos. 6) from the seat frame (Pos. 8) - only for manually adjustable seats.
- Cut through the retaining clips (Pos. 11).
- Remove cover from seat rack.

Installing:



Note

When installing the cover, use upholstery clip pliers e.g. -V.A.G 1634- .

- Installation is carried out in the reverse order.

2 - Plastic cord

- ☐ Sewn to cover
- ☐ With holes for inserting the retaining clips (Pos. 11).

3 - Clamping section

4 - Connector for side heating element

(if present)

5 - Connector for heating element

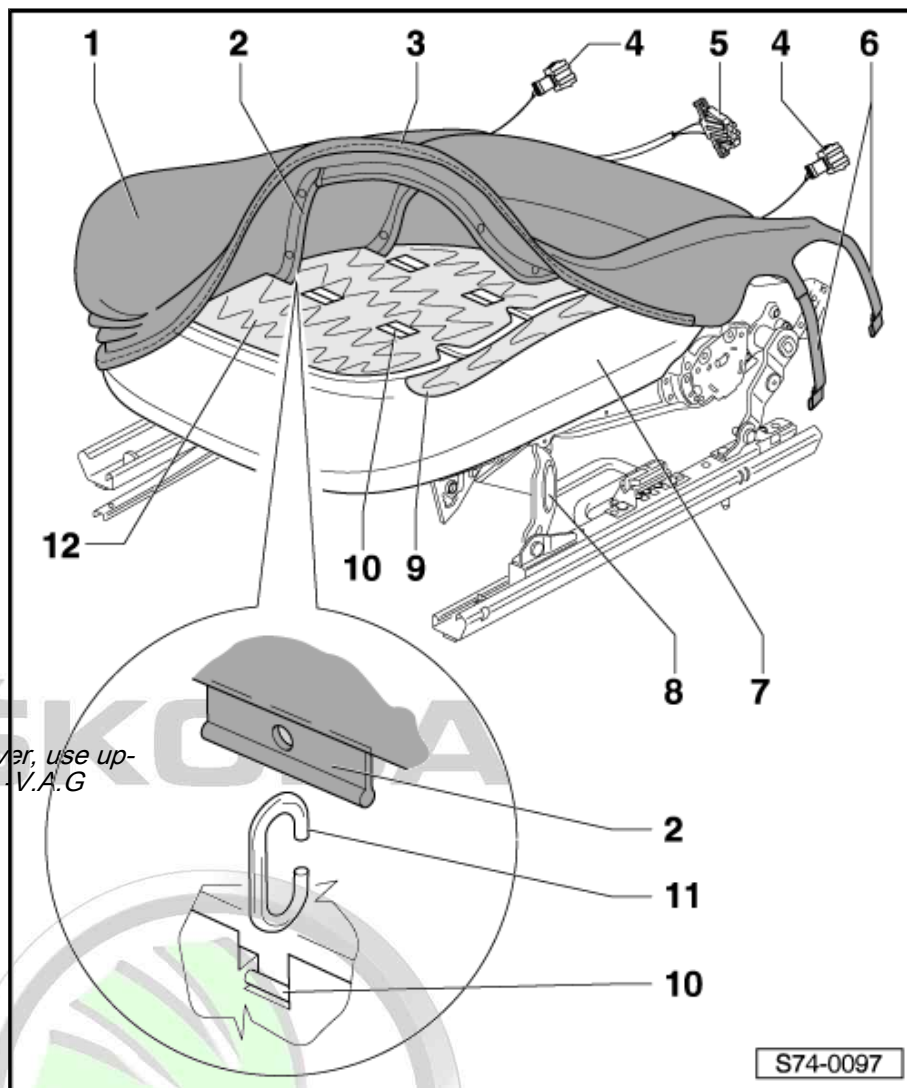
(if present)

6 - Straps

7 - Seat foam padding

Removing:

- Remove seat cover (Pos. 1).



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- Remove foam padding.

Installing:

- Installation is carried out in the reverse order.

8 - Seat rack

9 - Side heating element

(if present)

10 - Wire

- ☐ Attached to the seat foam padding.

11 - Clamp

- ☐ When removing cut through with pliers
- ☐ To install use upholstery pliers e.g. -V.A.G 1634- .

12 - Heating element

(if present)

1.2 Assembly overview of covers and upholstery for backrests



WARNING

*Observe the safety instructions for working with airbags
⇒ **page 128** .*

*Only use the recommended cover with a sewn on identification
label for installation purposes.*

*When installing observe the position of the cover - the identi-
fication label must be on the side of the airbag unit.*

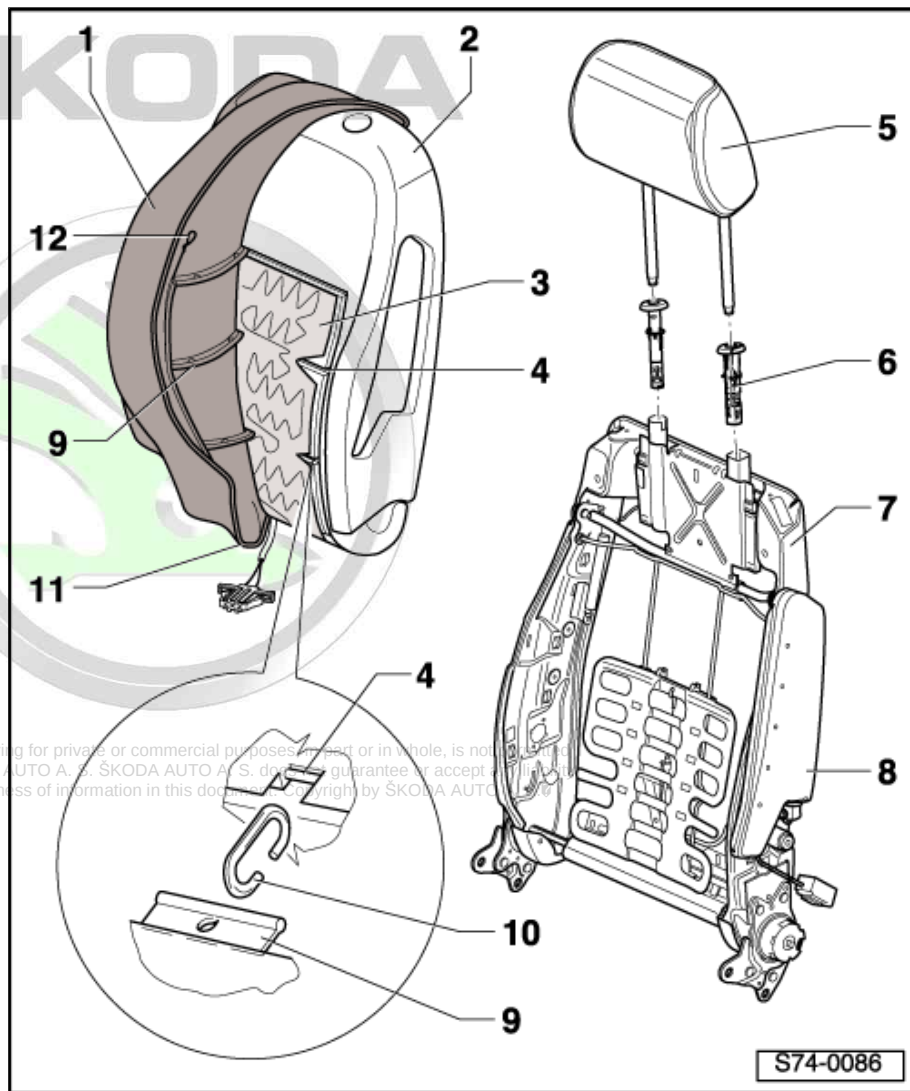
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1 - Cover

Removing:

- Headrest is removed.
 - Removing backrest
⇒ [page 177](#).
 - Unhook clamping section (Pos. 11) at the bottom cover side.
 - Unhook longitudinal wires of the cover (Pos. 12) in the bottom backrest area.
 - Cut through the first row of retaining clips (Pos. 10).
 - Unhook tensioning straps on the rear side of the cover.
 - Roll up cover and unhook clamping section on the rear side of the seat.
 - Cut through the second and third row of retaining clips (Pos. 10).
 - Unhook the longitudinal wire of the cover (Pos. 12) at rear and pull through to the front.
 - Remove cover from backrest upwards.



Installing:



Note

When installing the cover, use upholstery clip pliers e.g. -V.A.G 1634-.

- Installation is carried out in the reverse order.

2 - Foam padding

Removing:

- Remove seat cover (Pos. 1).
- Remove foam padding.

Installing:

- Installation is carried out in the reverse order.

3 - Heating element

(if present)



4 - Transverse wire of the backrest rack

5 - Headrest

6 - Headrest guides

7 - Backrest rack

8 - Airbag unit

- ☐ Removing and installing ⇒ [page 134](#) .

9 - Plastic cord

- ☐ Sewn to cover (Pos. 1).
- ☐ With holes for inserting the retaining clips (Pos. 10).

10 - Clamp

- ☐ When removing cut through with pliers
- ☐ To install use upholstery pliers, use e.g. -V.A.G 1634- , -V.A.G 1634- .

11 - Clamping section of cover

12 - Longitudinal wire of cover

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2 Rear seat upholstery and covers

Special tools and workshop equipment required

- ♦ Upholstery retaining clip pliers, e.g. -V.A.G 1634-

2.1 Assembly overview of covers and upholstery for rear seat bench

1 - Plastic cord

- ☐ Sewn to cover (Pos. 8).
- ☐ With holes for inserting the retaining clips (Pos. 2).

2 - Clamp

- ☐ When removing cut through with pliers
- ☐ To install use upholstery pliers e.g. -V.A.G 1634- .

3 - Wire

- ☐ Sewn onto foam padding (Pos. 6).

4 - Heating element

(if present)

5 - Connector

(if present)

6 - Foam padding

7 - Rack

8 - Cover

Removing:

- Removing rear seat bench ➔ [page 187](#) .
- Cut through the upholstery retaining clips (Pos. 2) and remove foam padding (Pos. 6) with cover from rack (Pos. 7).
- Cut through the upholstery retaining clips (Pos. 2) and remove cover from foam padding (Pos. 6).

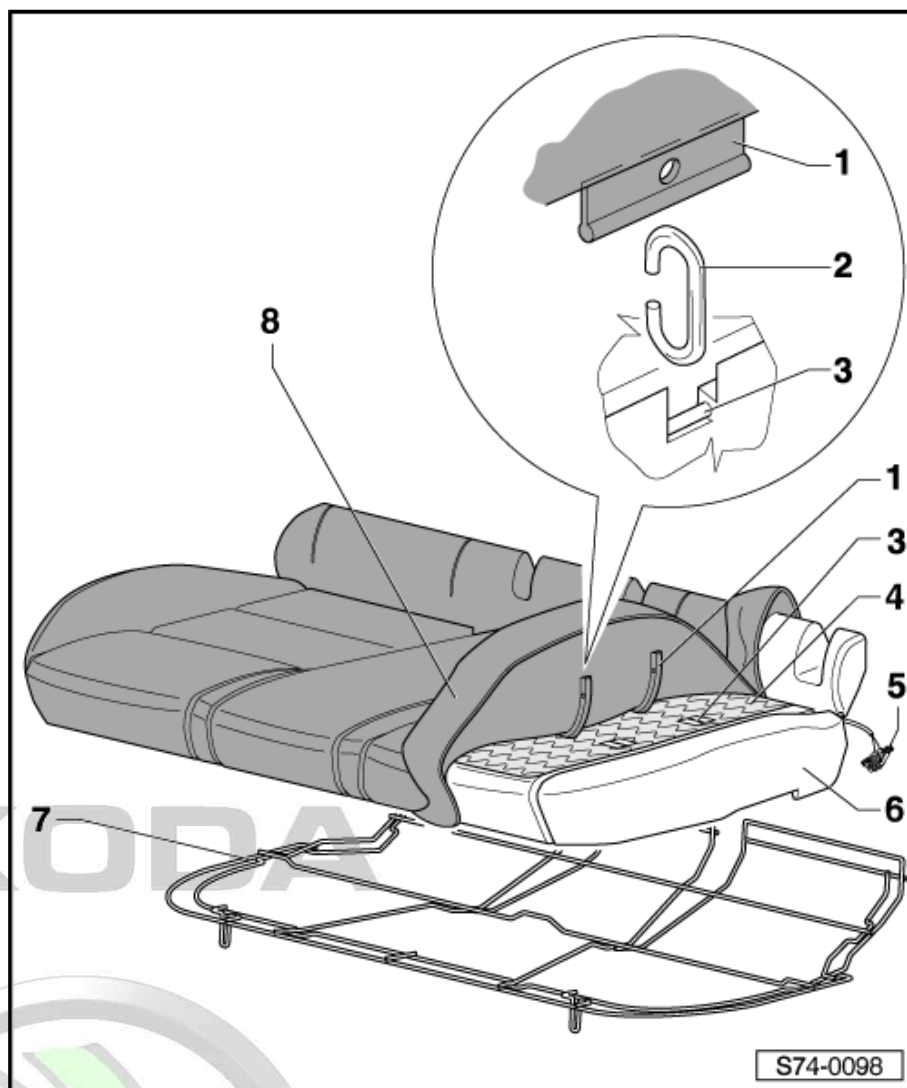
Installing:



Note

When installing the cover, use upholstery clip pliers e.g. -V.A.G 1634- .

- Installation is carried out in the reverse order.

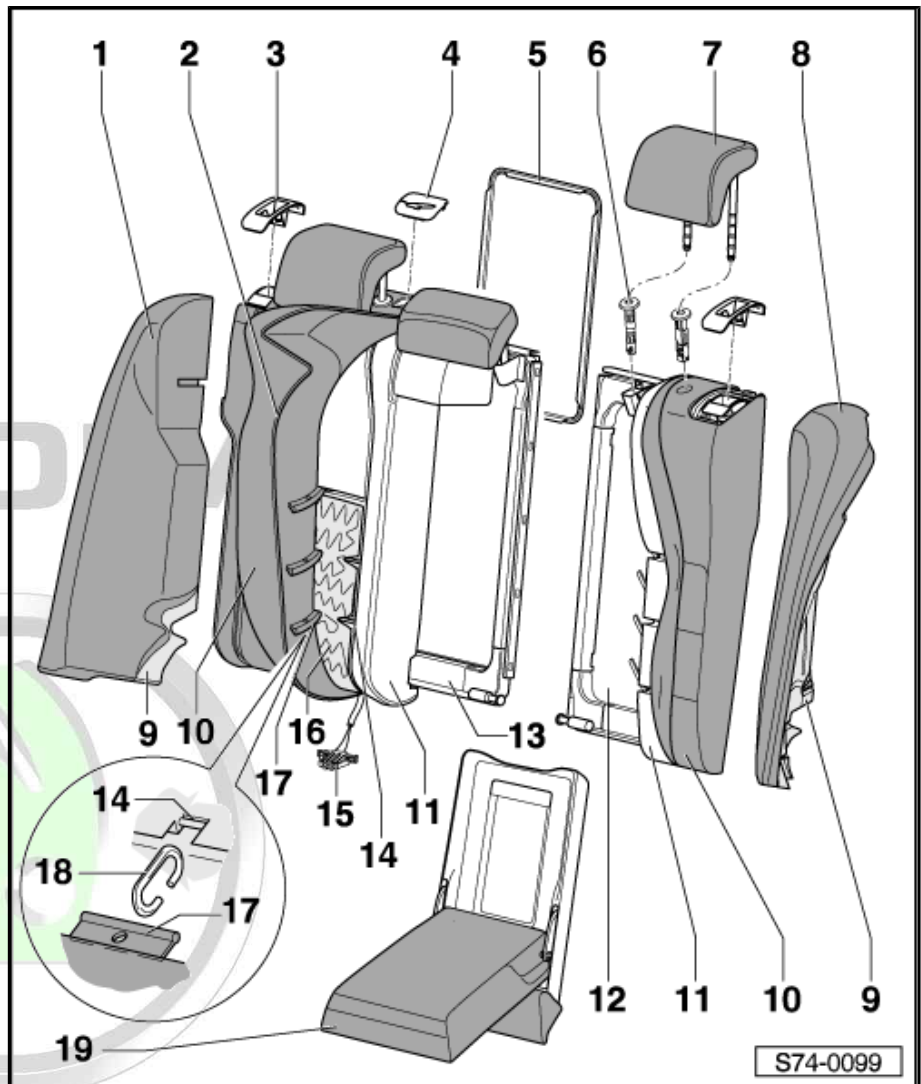


2.2 Assembly overview of covers and upholstery for rear backrests

- 1 - Cover for side upholstery on the right
- 2 - Clamping section
- 3 - Cover
- 4 - Cover for the middle safety belt
- 5 - Plastic frame for armrest
- 6 - Guide
- 7 - Headrest
- 8 - Cover for side upholstery on the left
- 9 - Foam padding for side upholstery
- 10 - Cover

Removing:

- Headrests are removed.
 - Remove rear seat backrest ➔ [page 188](#).
 - Remove plastic frame for armrest (Pos. 5).
 - Remove covers (Pos. 3 and Pos. 4).
 - Unhook clamping section (Pos. 2) on the rear side of the backrest.
 - Cut through the retaining clips (Pos. 18).
 - Remove cover from backrest.



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Installing:

- Installation is carried out in the reverse order.



Note

When installing the cover, use upholstery clip pliers e.g. -V.A.G 1634- -V.A.G 1634-.

11 - Foam padding

- ☐ Remove from the rear panel.

12 - Left rear panel

13 - Right rear panel

14 - Wire

- ☐ Sewn into foam padding.

15 - Connector

(if present)



16 - Heating element

(if present)

17 - Strut

- ☐ Sewn to cover (Pos. 10).
- ☐ With holes for inserting the retaining clips (Pos. 18).

18 - Clamp

- ☐ When removing cut through with pliers
- ☐ To install use upholstery pliers e.g. -V.A.G 1634- .

19 - Armrest

- ☐ Removing and installing ⇒ [page 189](#) .

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